

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 15428 Port SUNDERLAND.)Sund
No. 1468ASHIP FORGINGS ^{and} OR CASTINGS.

I have to report that the undermentioned Iron ^{and} or Steel Forgings ^{and} or Castings, manufactured by the Darlington Forge Co. and the Near Forge Co. of Darlington & Pallion for the Vessel No. 194, being built by Messrs H. Doxford & Sons of Sunderland have been inspected by me as set forth below, and found to be, so far as can be seen, sound

this stem frame was tested in accordance with the Rules and found satisfactory

Mark on Forgings.

Lloyd's

No. 1468A

No. 6

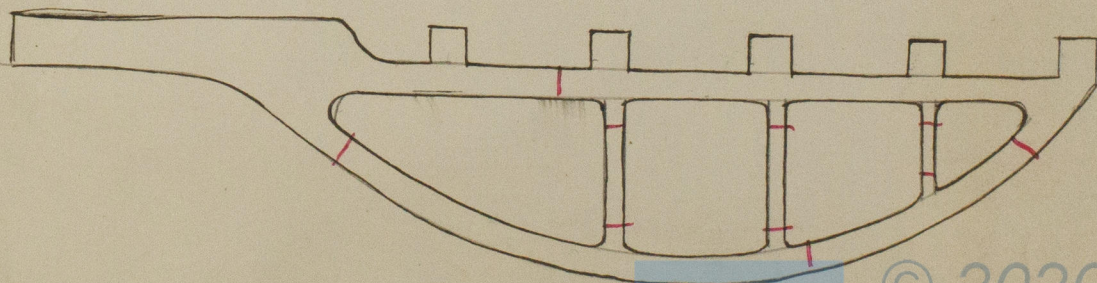
High cameronSunderland.

14-3-90

Darlington Forge Co.Near Forge Co.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* - - - -	<u>Siemens Martin cast steel</u>	<u>Scrap iron</u>	<u>Scrap iron</u>
How made - - - -	<u>Cast</u>	<u>Forged</u>	<u>Forged</u>
Dimensions - - - -	<u>as per drawing attached</u>	<u>9" - 14"</u>	<u>11" x 2 3/4"</u>
Progress on Inspection -	<u>tested and finished</u>	<u>Forged & smithed</u>	<u>Forged</u>
Dates when Inspected	<u>Oct 11-17/89</u>	<u>Dec 5-7-16-24-28/89 Jan 2</u> <u>8-11-16-24 Feb 3-8 March 3/90</u>	<u>Nov 15/89</u>

SKETCHES OF FRAMES SHEWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.



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Welds

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