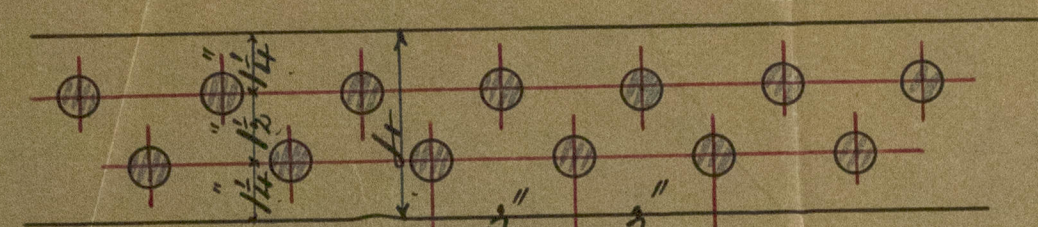


RECEIVED 11th MAR 27.

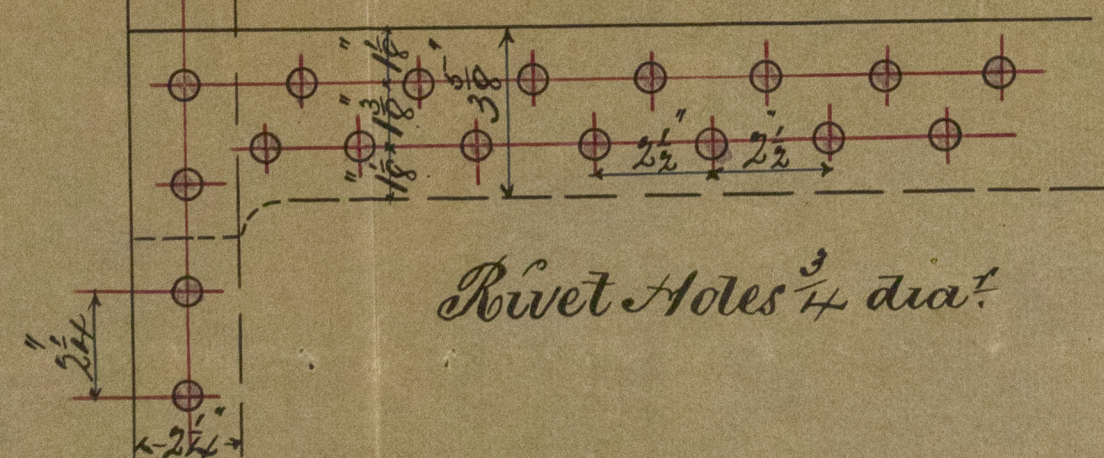
Riveting fore ends of Boiler



Rivet Holes $\frac{7}{8}$ " dia^r

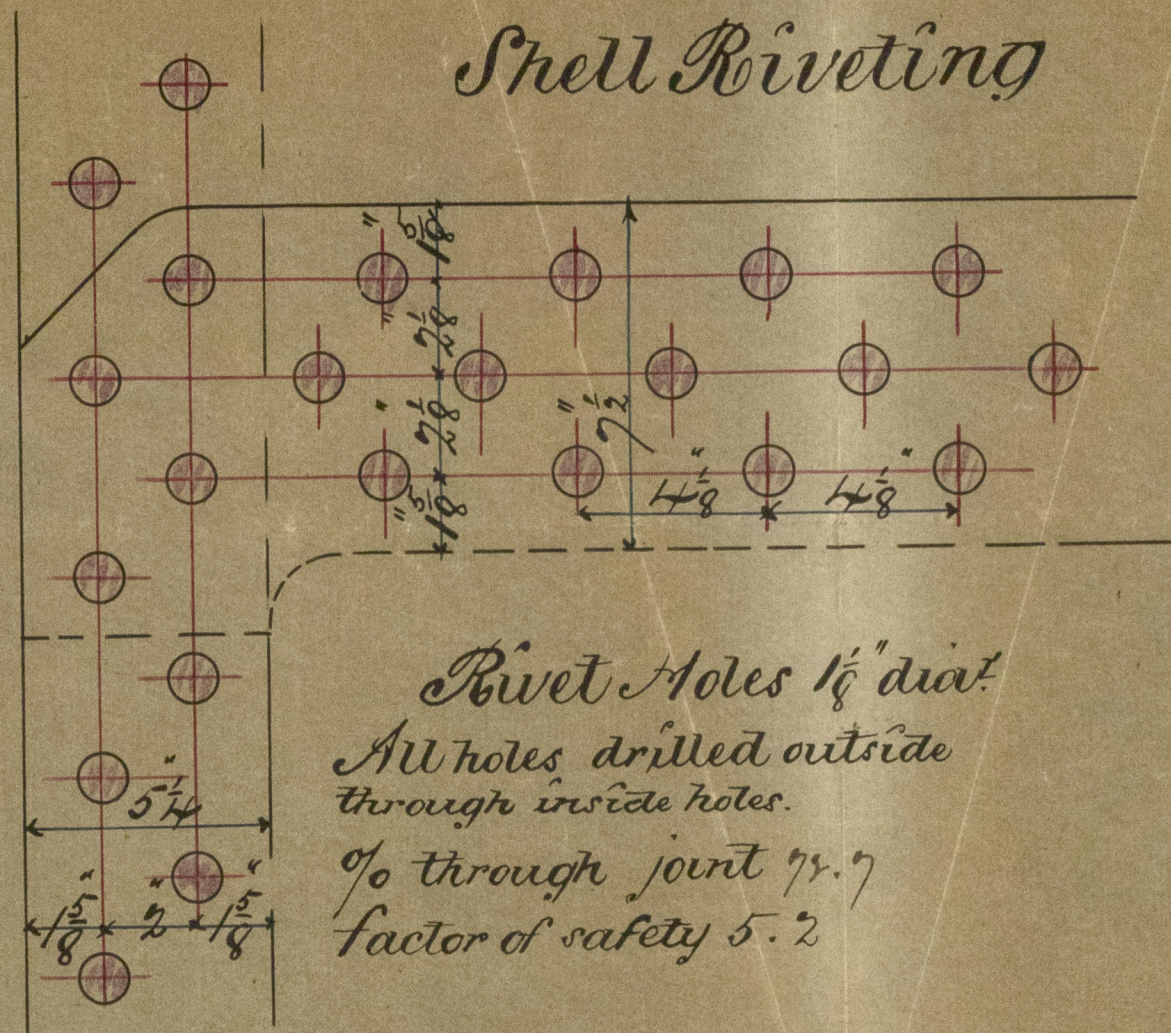
Lt. W. N. Shel
15/3/82.

Dome & Furnace Riveting



Rivet Holes $\frac{3}{4}$ dia.

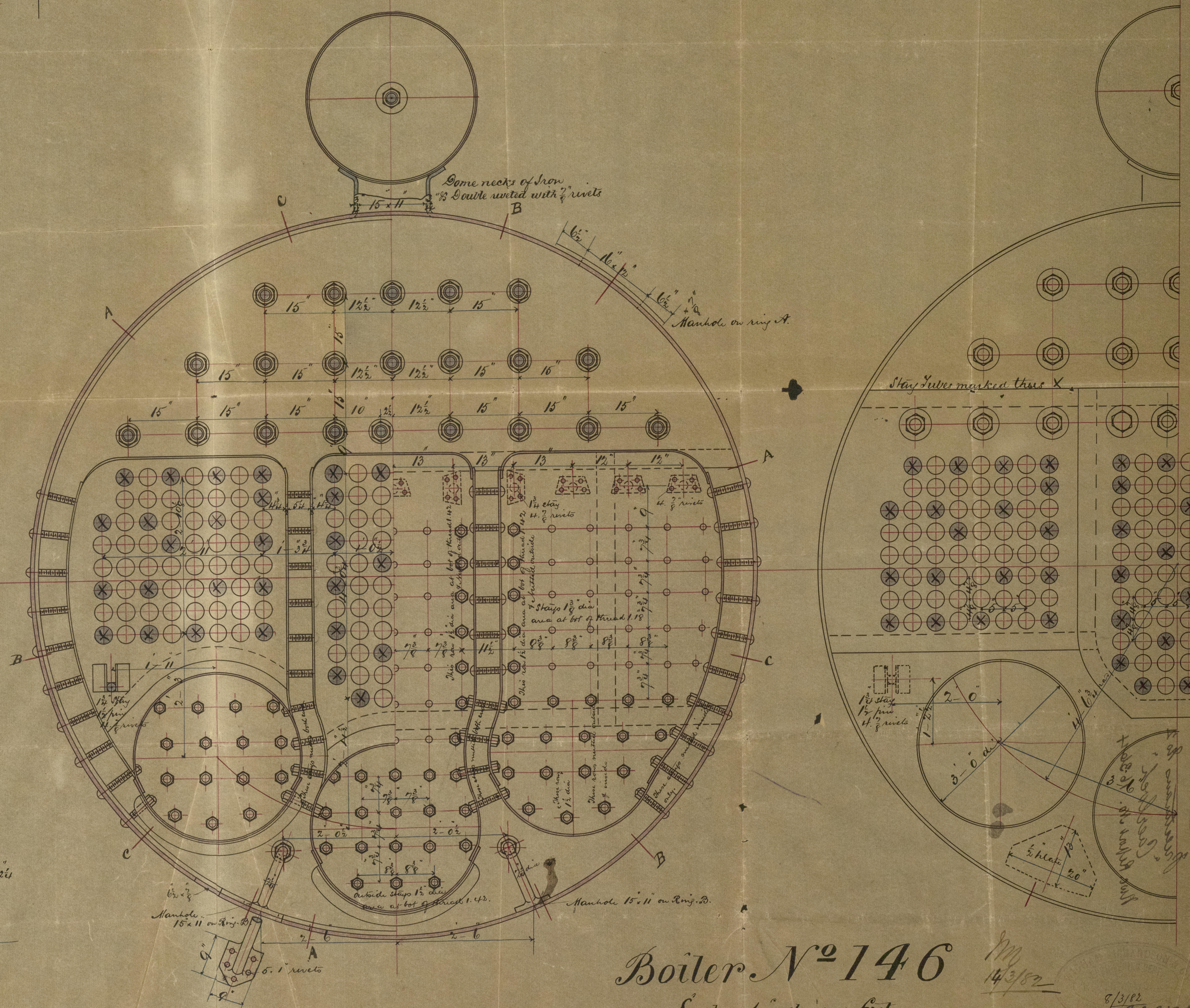
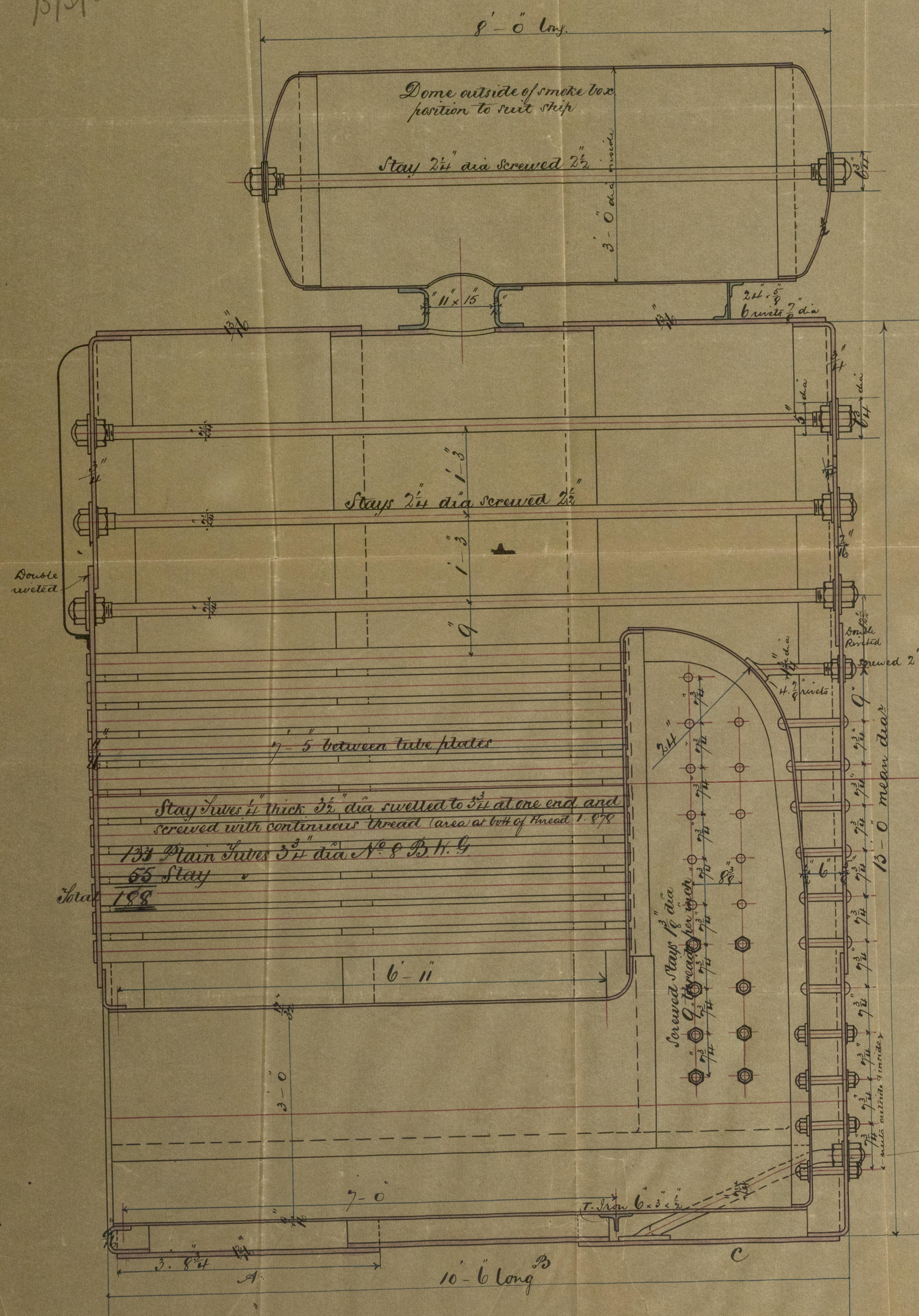
Shell Riveting



Rivet Holes $\frac{1}{8}$ " dia
All holes drilled outside
through inside holes.
 $\frac{1}{8}$ " through joint 78.7
factor of safety 5.2

Working Pressure 90 lbs per sqr inch
Test " 180 lbs per sqr inch

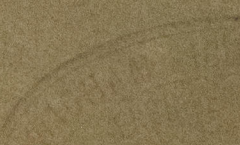
All parts of Boiler of Steel except stays & Tubes



Boiler. N^o 146

Scale 1 inch = one foot.

SLD943-0244

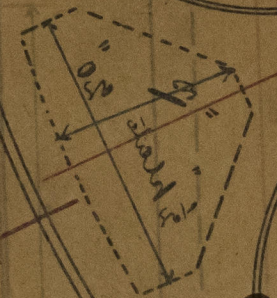

 14/3/62
 9/13/62
 J. H. Walliker
 10-82
 2021

W. Richardson Esq
No 146

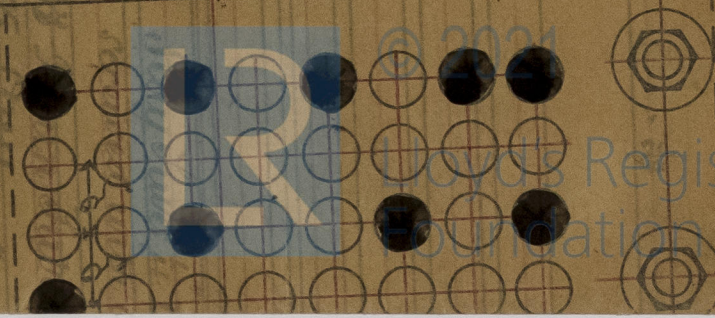
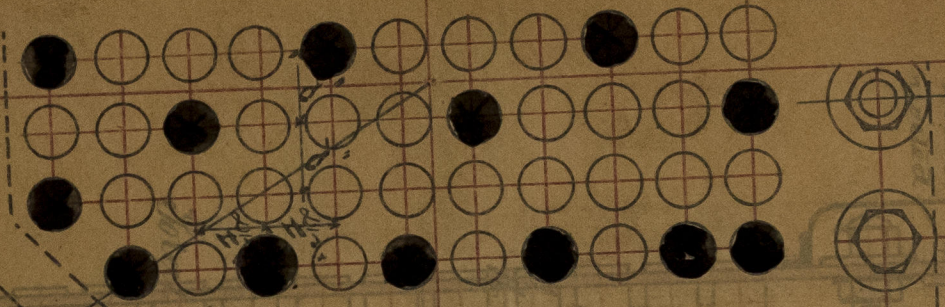
Prestonians No 2
"Caerloch"
Rwc Report No. 96364

58-2-2
John H. King
30/3/8

1/2/8
J. H. King



SL943-0244



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