

open  
Lloyd's Register of British  
and Foreign Shipping.

2. White Lion Court, Cornhill. E.C.

In consideration of the additions  
of "Sister Keelams", "solid garboard strakes"  
outside planking from wales to bilges  
 $\frac{1}{2}$ " thicker than rules and with the shelves  
and waterways bolted thro every timber.  
If Mr. Sarg will thro 'bolt with 1 Inch  
Copper bolts every strake of outside  
planking from the Gunwales to the bilge  
for  $3\frac{1}{4}$ " (not  $2\frac{2}{3}$ " as proposed) the length  
of the Ship say for 160 feet amidships  
and fit a three rider to every alternate  
hold beam - the want of the iron straps  
on the frame may be considered as  
compensated for. -

(Signed)

J. H. R.

J. M.

Ex<sup>o</sup> - W. M. C. / J. M.

19<sup>th</sup> November 1862.



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Lloyd's Register  
Foundation

SLD935-0296



Copy

Sunderland,  
17<sup>th</sup> November 1862.

Sir,

In my letter to you of the 3<sup>rd</sup> Inst I overlooked the fact of your Rules requiring a through bolt in every timber in the sides &c. of Ships, the length of which exceeds 5 times the breadth, I beg, therefore, to propose in addition to what I then suggested, that extra bolts be put in, to such an extent, that there shall be, including the ordinary fastenings, a bolt in every seven feet in each streak from the Gunwale to the Keel extending in mean not less than  $\frac{2}{3}$ <sup>rd</sup> the length of the Ship.

I am, Sir  
Your obed<sup>t</sup> Serv<sup>t</sup>  
James Caird

E. B. Seyfang Esq.  
Lloyd's Register Office  
London.

E. B. Seyfang  
Esq.



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6 1/2 x 6 1/2