

Rec 22/3/48

No. 3517 Survey held at Sunderland Date March 16th 1848
 on the New Bark Constant Master
 Tonnage 578 ton Built at Sunderland When built 1848
 By whom built J. Pearson Owners J. Hay
 Port belonging to Destined Voyage London for sale
 If Surveyed Afloat or in Dry Dock During the Building

Length aloft	Feet. Inches.	Extreme Breadth	Feet. Inches.	Depth of Hold	Feet. Inches.
Length aloft	120	Extreme Breadth	27 6	Depth of Hold	19 9
Scantlings of Timber.	Inches.	Inches.	Inches.	Thickness of Plank.	
Timber and Space	each	13 1/2	Middle	Outside.	Inside.
Floors	sided	12	Moulded	Keel to Bilge	Foot Waling
1 st Foothooks	"	10 1/2	"	Bilge Planks	Bilge Planks
2 nd Ditto	"	9 10	"	Bilge to Wales	Ceiling in Flat
3 rd Ditto	"	8 9	"	Wales	Ditto Bilge to Clamp
Top Timbers	"	8	"	Topsides	Hold Beam Clamps
Deck Beams N° 23	Average Space	4 1/2 to 4 9/16	"	Sheer Strakes	Deck Beam Ditto
Hold Beams N° 18	Average Space	4 - 6	"	Plank Sheers	Ceiling 'twixt Decks
Keel	"	12	"	Water-Ways	Hold Beam Shelfs
Kelsons	"	14	"	Upper Deck	Deck Beam Ditto

Copper or Iron Metal		Size of Bolts in Fastenings, distinguishing whether	Iron.
Heel-Knee, and Dead Wood abaft	1 1/4 to 1 1/2	Copper or Iron Metal	1 1/4 to 1 1/2
Scarps of Keel	N° 8	Bolts thro' the Bilge and Foot Waling	Hold Beam
Floor Timber Bolts	1 1/2	Butt End Bolts	Deck Beam
Kelson ditto	1 1/2	Lower Pintle of the Rudder	
Transoms and throats of Hooks	1 1/2		
Arms of Hooks	1 1/2		

Timbering.—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 11 1/2 Inches. The Space between the Top-timbers is 4 5/6 Inches.

The Stem, Stern Post, are composed of *Yellow Pine and Mahogany* the Transoms, Aprons,

Knight Heads, Hawse Timbers, of *English Oak and Mahogany* and are *perfectly* free from all defects.

The Floors and first Foothooks are composed of *English Oak* Timber.

The other Foothooks and Top Timbers of *English Oak*

The Shifts of the first and second Foothooks are not less than *1 1/2* N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are *sufficient*

The Frame is *well squared* from the first Foothook Heads upwards, and *reasonably* free from sap, and from thence downwards, the frame is *fairly well squared*

The alternate Frames are *all* bolted together.

N. B. If not, state how bolted.

The Butts of the Timbers are *all* close together; their thickness not less than *5/8* of the entire moulding at that place.

The Frame is *chocked* with *a* Butt at each end of the chock.

The Main Kelson is composed of *Yellow Pine and 8 1/2 Inch* and the False Kelson of *Yellow Pine 8 1/2 Thick*

The Scarps of the Kelsons are not less than *6* feet *inches*.

The Deck and Hold Beams are composed of *Mahogany and 8 1/2 Inch*

Planking Outside.—From the Keel to the first Foothook Heads the Plank is composed of *Amer. Pine*

From the first Foothook Heads to the Light Water Mark of *Foreign White Oak*

From the Light Water Mark to the Wales of *Mahogany and part 8 1/2 Inch*

The Wales and Black-strokes are of *8 1/2 Inch, Mahogany and part 8 1/2 Inch* The Topsides of *Mahogany 8 1/2 Inch*

The Sheer-strokes and Plank-sheers of *Mahogany 8 1/2 Inch* The Water-ways of *Mahogany 8 1/2 Inch*

The Decks of *Teak* State of *Fair*

The Shifts of the Planking are not less than *5* Feet *Inches*. N. B. If less than prescribed by the Rule, state whether general or partial, and if partial, in what part of the Ship.

The Planking is wrought *3 Strands* between

Planking Inside.—The Limber-strokes are composed of *Amer. Pine* the Bilge Planks of *Amer. Pine*

The Ceiling, Lower Hold, of *Teak* Between Decks of *Teak*

Shelf Pieces of *Teak* Clamps of *Teak and Pacific Pine*

Fastenings.—To Hold Beams *Iron Staple Lodging Nails; 2 Straps on Top and 9 on*

hanging Nails back side

Deck Beams *Iron Staple Lodging Nails; 9 Iron Hanging Nails and 7 Staples*

Hand and Back side which are connected with the lower deck Beams

Number of Breasthooks *12 below Main deck* Pointers *Repair Iron Hook aft; Crutches one; 2 Iron on Nails each side*

Butts End Bolts are of *Yellow Metal* in the Bottom, and *one* Bolt in each Butt End through and clenched.

Bilge and Footwaling *is* bolted through and clenched.

General Quality of Workmanship *Good and sound*

We certify that the preceding is a correct description of the above-named Vessel,

Builder's Signature *William Henry Pearson* Surveyor's Signature *John Brumley*



Her Masts, Yards, &c. are in good condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.		ANCHORS, and their weights.	
N°.	Fathoms.	Inches.	N°.		
2	Fore Sails,	240	Chain	17 $\frac{1}{4}$	Bower, 21 - 20 - 19
1	Fore Top Sails,	75	Hempen Stream Cable	7 $\frac{1}{2}$	Stream, 5. 0. 4
2	Fore Topmast Stay Sails,	60	Hawser	15 $\frac{1}{16}$	Kedge, 2. 0. 3
1	Main Sails,	75	Towlines	6	
2	Main Top Sails,	75	Warp	5	
and usual Gaffs & other		All of <u>good</u> quality.			

Her Standing and Running Rigging Hemp sufficient in size and good in quality.

She has One Long Boat and two other Boats.

The present state of the Windlass is new Capstan Worn and Rudder all stiff
with pinions

General Remarks—Statement and Date of Repairs.

Was regularly surveyed according to Rule during the Building

If Sheathed, Doubled, Felted, or Coppered _____ When last done _____

I am of opinion this Vessel should be Clasped 10 A.H.

The Amount of the Fee £ 5 : : is received by me,

now Special £ : : :

Certificate (if required) £ : 10 :

Committee's Minute 24th March 1848

Character assigned A 1 pr 11

G. B. Brindley

Certificate issued