

No. 2713 Survey held at Sunderland Date May 20 1845
 on the B. & C. Master Miles
 Tonnage 351 Built at Sunderland When built 1845
 By whom built Austin & Mills Owners J. Colling & Co.
 Port belonging to London Destined Voyage Demerara
 If Surveyed Afloat or in Dry Dock During the Building

Length aloft	Feet. Inches.	Extreme Breadth	Feet. Inches.	Depth of Hold	Feet. Inches.
Scantlings of Timber.					
Timber and Space each	3 1/4	Inches. Middle Ends			
Floors full sided	19	Moulded 6 1/4 10 1/2			
1 st Foothooks	10 1/2 11	" 9 1/2			
2 nd Ditto	10	" 8 1/2			
3 rd Ditto	9	" 7 1/2			
Top Timbers	8	" 6			
Deck Beams N°. of	32 to 4	9 1/4			
Hold Beams N°. of 16	3 1/2 to 4 1/2	12	" 12		
Keel	12	" 11			
Kelsons	6 1/2	" 6 1/2			
Thickness of Plank.					
Outside.					
Keel to Bilge	3	Inside.			
Bilge Planks	4 1/2	Foot Waling	4		
Bilge to Wales	6 1/2	Bilge Planks	4 1/2		
Wales	5	Ceiling in Flat	2 1/4		
Topsides	3	Ditto Bilge to Clamp	2 3/4		
Sheer Strakes	3 1/4	Hold Beam Clamps	4		
Plank Sheers	3 1/2	Deck Beam Ditto	3 1/4		
Water-Ways	5 1/2	Ceiling 'twixt Decks	2 1/4		
Upper Deck	3 1/4	Hold Beam Shelves	"		
		Deck Beam Ditto	"		

Size of Bolts in Fastenings, distinguishing whether Copper or Iron.			Iron.		
	Inches.			Inches.	
Heel-Knee, and Dead Wood abaft	1 1/8		Copper or Iron.		
Scarps of Keel N°. 8	3 1/2		Bolts thro' the Bilge and Foot Waling	3 1/4	
Floor Timber Bolts	1		Butt End Bolts	3 1/4	
Kelson ditto	1 1/8		Lower Pintle of the Rudder	3 1/2	
Transoms and throats of Hooks	1 1/8				
Arms of Hooks	1 1/8				

Timbering.—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 2 1/2 Inches. The Space between the Top-timbers is 5 Inches. The Stem, Stern Post, are composed of *Ayr Oak* the Transoms, Aprons, Knight Heads, Hawse Timbers, of *Ayr Oak* and are ~~very~~ free from all defects.

The Floors and first Foothooks are composed of *English oak* Timber.

The other Foothooks and Top Timbers of *English oak timber*.

The Shifts of the first and second Foothooks are not less than 1 1/4 N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are *good throughout*

The Frame is *well squared* from the first Foothook Heads upwards, and *nearly* free from sap, and from thence downwards, the frame is *well squared throughout*

The alternate Frames are *all* bolted together. *to top height* N. B. If not, state how bolted.

The Butts of the Timbers are *all* close together; their thickness not less than *1 1/2* of the entire moulding at that place.

The Frame is *cross* chocked with *a* Butt at each end of the chock.

The Main Kelson is composed of *Ayr oak* and the False Kelson of *Ayr Oak*

The Scarps of the Kelsons are not less than *7* feet *—* inches. *dowelled*

The Deck and Hold Beams are composed of *Ayr & Ayr oak* *Ames Elm*

Planking Outside.—From the Keel to the first Foothook Heads the Plank is composed of *Ames Elm*

From the first Foothook Heads to the Light Water Mark of *Forest White Oak*

From the Light Water Mark to the Wales of *Ayr and Sycamore Oak*

The Wales and Black-strakes are of *8 1/2 Oak, Ayr and Sycamore* The Topsides of *Elk Oak*

The Sheer-strakes and Plank-shears of *Elk Oak & Sycamore Oak* The Water-ways of *Elk Oak*

The Decks of *Yellow Pine* State of *Very good*

The Shifts of the Planking are not less than *5* Feet *—* Inches. N. B. If less than prescribed by the Rule, state whether general

or partial, and if partial, in what part of the Ship.

The Planking is wrought *3 Strakes* between

Ayr & Sycamore Oak the Bilge Planks of *Ayr and Sycamore Oak*

The Ceiling, Lower Hold, of *Ayr and Sycamore Oak* Between Decks of *Elk Oak*

Shelf Pieces of *Ayr & Sycamore Oak* Clamps of *Elk Oak, Ayr and Sycamore Oak*

Fastenings.—To Hold Beams *Iron Staple Lodging Nails*; also *a full set of*

Iron Hanging and Staple Nailed Nails *given each side*

Deck Beams *Iron Staple Lodging Nails*; and *a full set of*

Iron Hanging Nails *each side*

Number of Breasthooks *Six*. Pointers *As pair, 2 Iron Nails* Crutches *and Framon Nails*

Butts End Bolts are of *Copper* in the Bottom, and *one* Bolt in each Butt End through and clenched.

Bilge and Footwaling *—* bolted through and clenched.

General Quality of Workmanship *Very good throughout*

We certify that the preceding is a correct description of the above-named Vessel,

Builder's Name *Austin & Mills* Surveyor's Name *J. Brown*

Her Masts, Yards, &c. are in good condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.		ANCHORS, and their weights.		
No.	Fathoms.	Inches.	No.	c	e	c
2	Fore Sails,	310	Chain	17 1/2	3	Bower, 16 : 15. 14
1	Fore Top Sails,	75	Hempen Stream Cable	7	1	Stream, 7 c
2	Fore Topmast Stay Sails,	70	Hawser	13 1/2	1	Kedge, 2 c
1	Main Sails,	80	Towlines	5 1/2		
2	Main Top Sails,	80	Warp	4 1/2		
	and <u>will fowne</u>	120	All of <u>best</u> quality.	3 1/2		

Her Standing and Running Rigging Hemp sufficient in size and good in quality.

She has The Long Boat and two other Boats

The present state of the Windlass is Secure Capstan Which and Rudder Secure

With purchase

General Remarks—Statement and Date of Repairs.

The quality of material employed in the Building of this Vessel, also the workmanship throughout is of the highest character and is in every part fully up to the rules laid down for Ships of the 12 A.S. class

Was regularly surveyed during the Building; Notes taken at the following dates 17. 26. 11. 12. 16. 12. 1. 17. 1. 2

If Sheathed, Doubled, Felted, or Coppered _____ When last done _____

I am of opinion this Vessel should be Classed 12 A.S.

way The Amount of the Fee £ 4 : - : is received by me,

Special £ 15 : - :

Certificate (if required) £ : :

John Braunter

Committee's Minute 23rd May 1845

Character assigned A 1st 12 Year

LJ

