

1810

No. 1810 Survey held at Sunderland Date October 1840
 on the Royal Oak Master J. Patterson & Robson
 Tonnage ~~old~~ 295 Built at Sunderland When built 1840
 By whom built H. Caw & Co Owners G. & J. Brown
 Port belonging to Sunderland Destined Voyage London
 If Surveyed Afloat or in Dry Dock Building.

Length aloft	Feet. Inches.	Extreme Breadth	Feet. Inches.	Depth of Hold	Feet. Inches.
	80 0		25 9		16 6
Scantlings of Timber.					
Timber and Space	each	Inches.	Inches. Middle	Inches. Ends	
Floors	sided	11 1/2	Moulded	12 9	
1 st Foothooks	"	10 1/2	"	8	
2 nd Ditto	"	9 1/2	"	7 3/4	
3 rd Ditto	"	8	"	7 1/4	
Top Timbers	"	8	"	5	
Deck Beams	N°. of	20	"	8 1/2	5
Hold Beams	N°. of	12	"	11	8
Keel	(Eng. & Am.)	"	"	9	
Kelsons	"	13	"	28	
Thickness of Plank.					
Outside.		Inches.	Inside.		Inches.
Keel to Bilge		3	Foot Waling		4
Bilge Planks		4	Bilge Planks		4
Bilge to Wales		3 1/2	Ceiling in Flat		2 1/2
Wales		4	Ditto Bilge to Clamp		2 1/2
Topsides		2 1/2	Hold Beam Clamps		4
Sheer Strakes		3	Deck Beam Ditto		3
Plank Sheers		3	Ceiling 'twixt Decks		2
Water-Ways		4	Hold Beam Shelves		1 1/2
Upper Deck		3	Deck Beam Ditto		4
Size of Bolts in Fastenings.					
Copper.		Inches.	Copper.		Inches.
Heel-Knee, and Dead Wood abaft		1 1/8	Bolts thro' the Bilge and Foot Waling		3/4
Scarps of Keel	N°.	8	Butt End Bolts		7/8
Floor Timber Bolts	"	1	Lower Pintle of the Rudder		3
Kelson ditto	"	1/8			
Transoms and throats of Hooks	"	1			
Arms of Hooks	"	7/8			
Iron.					
Hold Beam			Hold Beam		7/8
Deck Beam			Deck Beam		3/4
same in Iron above the Copper.					

Imbering.—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 16 2 Inches. The Space between the Top-timbers is 3 Inches.

(Eng. & Am.) The Stem, Stern Post, are composed of English Oak. the Transoms, Aprons,

Knight Heads, Hawse Timbers, of English and Foreign Oak, and are apply free from all defects.

The Floors and first Foothooks are composed of Stettin Oak Timber.

The other Foothooks and Top Timbers of English and Stettin Oak.

The Shifts of the first and second Foothooks are not less than 3/9. N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are Sufficient:-

The Frame is fairly squared from the first Foothook Heads upwards, and apply ~~upwards~~ ~~free from sap~~, and from thence downwards, the frame is well squared:-

The alternate Frames are not bolted together. Every 7th N. B. If not, state how bolted. to 2 heads.

The Butts of the Timbers are gaily close together; their thickness not less than 15: 1/3 of the entire moulding at that place.

The Frame is chocked with no Butt at each end of the chock.

The Main Kelson is composed of American Oak and the False Kelson of American Oak

The Scarps of the Kelsons are not less than 7 feet inches.

The Deck and Hold Beams are composed of Stettin and English Oak.

Planking Outside.—From the Keel to the first Foothook Heads the Plank is composed of French & Amer. Elm.

From the first Foothook Heads to the Light Water Mark of French & Amer. Elm.

From the Light Water Mark to the Wales of Memel Oak, a few English Oak at ends.

The Wales and Black-strokes are of Memel Oak. The Topsides of English Oak.

(Memel & Stettin Oak) The Sheer-strokes and Plank-sheers of Stettin Oak. The Water-ways of Stettin Oak.

The Decks of Yellow Pine:- State of

The Shifts of the Planking are not less than 4: 5 Feet = Inches. N. B. If less than prescribed by the Rule, state whether general or partial, and if partial, in what part of the Ship.

The Planking is wrought Two & Three between

Planking Inside.—The Limber-strokes are composed of Amer. Oak. the Bilge Planks of Amer. Oak.

The Ceiling, Lower Hold, of Memel & Amer. Oak. Between Decks of English Oak.

Shelf Pieces of Stettin Oak. Clamps of Amer. Oak.

Fastenings.—To Hold Beams One Binder round one Pin, Shelf on top + 10 Pair Iron Hanging Knees.

Deck Beams One Wood Lodging Kneel and one Iron Peg Hanging Kneel.

Number of Breasthooks Five Pointers one pair: one iron Crutches also Wood + 1 Iron Transom knees each side 3

Butts End Bolts are of Iron in the Bottom, and one Bolt in each Butt End through and clenched.

Bilge and Footwaling 11 bolted through and clenched.

General Quality of Workmanship fair

We certify that the preceding is a correct description of the above-named Vessel.

Builder's Name J. Patterson & Son
 Surveyor's Name Thos. J. Slaney

Her Masts, Yards, &c. are in good condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.		ANCHORS, and their weights.	
N°.	Fathoms.	Inches.	N°.	C	C
2	Fore Sails,	200	Chain	1 3/16	3 Bower, 12 1/2 : 12 1/4 : 11 1/2
1	Fore Top Sails,	75	Hempen Stream Cable	8 1/2	1 Stream, 4 1/4
2	Fore Topmast Stay Sails,	60	Hawser	13/16	1 Kedge, 1 3/4
1	Main Sails,	80	Towlines	5 1/2	
2	Main Top Sails,	80	Warp	5	
and	sufft others		All of <u>good</u> quality.		

Her Standing and Running Rigging is decent sufficient in size and good in quality.

She has one Long Boat and Skiff

The present state of the Windlass is good Capstan Winch and Rudder 1 Places sufft
Syracks Patent

General Remarks—Statement and Date of Repairs.

Floors, 1st, 2nd, & 3rd Foothooks are of Stetten oak. Upper top timbers mostly of English oak, part of latter are very & sappy. former generally well squared and clear of sap. Frame is good in quality and of sufficient scantling and is fairly wrought. Steppia & shifted. Rafters fairly squared, Rafters timber, Knights has he are well squared, a few chocks sappy & grain cut

Beams & Pines are good in quality & scantling a few English deck Beams & Pines are very & sappy

Planking inside & out is mostly cut from logs part during Building, generally of fair quality, tolerably well wrought & shifted. Second are of Eng. French & Foreign oak

Upper & Lower deck Beams, knees, Hooks, &c appear all sufficiently secured

Commenced Building in May Launched in September
Surveyed as follows Wm $\frac{29}{6}$ $\frac{5}{8}$ $\frac{13}{8}$ $\frac{27}{8}$ $\frac{24}{9}$

If Sheathed, Doubled, Felted, or Coppered _____ When last done _____

I am of opinion this Vessel should be Classed 7A1

W The Amount of the Fee.....£ 3 : - : - is received by me,
Special£ : : P. Hobbs 30/7/44

Pros. B. Stanley

Committee's Minute 3rd August 1844

Character assigned A for 2 years J. P.

J. P.

