

Received at _____ Office, _____ 189

Lloyd's Register of British and Foreign Shipping.
(Report on Vessel No. 19342 Port **SUNDERLAND.**)

No. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by *Messrs H^m Joseph Rowles* of *Sheffield* for the Vessel No. *555*, being built by *Messrs Jas. Ramage* of *Sunderland* have been inspected by me as set forth below, and found to be, so far as can be seen, *sound.*

Stern frame (in two parts)

Cast
Lloyd's
No. *1553 + 1554*
9-12-96
CM.

C. Marshall
12/2/97

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<i>Siemens-Martin</i>	/	<i>Siemens-Martin</i>
How made	<i>Cast steel</i>		<i>Cast steel</i>
Dimensions	<i>12" x 7 3/4"</i>		<i>12" x 3 3/8"</i>
Progress on Inspection	<i>Cast & finished.</i>		<i>Cast & finished.</i>
When Inspected	<i>3/12/96, 17/11/96, 9/12/96, 25/1/97</i>		<i>3/12/96, 9/12/96, 5/1/97</i>

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

Top (Upper) Tensile 27.9 tons per sq. in. Elongation 15 1/2% on 8" Bend 100° NB.
Bottom (Lower) do: 26.6 do: do: Elongation 26% on 8" Bend 150° NB.
do: 26.2 do: do: Elongation 23% on 8" Bend 150° NB.

Drop test - 7ft, 9ft + 7ft respectively - good.

Fee (if any chargeable) £ : :
To be paid at _____

* If of Iron, state whether scrap or puddled Iron.

	Number.	In Vessel.	Per Rule.	Thickness.	STIFFENERS.	
					Horizontal.	Vertical.
BULKHEADS.						



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