

Received at _____ Office _____ 189

Lloyd's Register of British and Foreign Shipping.
 (Report on Vessel No. 19342 Port **SUNDERLAND.**)

No. _____ SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~,
 manufactured by Messrs *H. Joseph & Co*
 of *Sheffield* for the Vessel No. *555*, being built
 by Messrs *Jas. Ramage* of *Sunderland*
 have been inspected by me as set forth below, and found to be, so far as can be seen,
sound.

Stern frame (in two parts)

Castst
 mark on Forgings.
 Lloyd's
 No. *1553 + 1554*
9-12-96
CM.

C. Marshall
12/2/97

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<i>Siemens-Martin</i>	/	<i>Siemens-Martin</i>
Material made	<i>Cast steel</i>		<i>Cast steel</i>
Dimensions	<i>12" x 7 3/4"</i>		<i>12" x 3 1/8"</i>
Progress on Inspection	<i>Cast & finished.</i>		<i>Cast & finished.</i>
When Inspected	<i>3/12/96, 17/11/96, 9/12/96, 25/1/97</i>		<i>3/12/96, 9/12/96, 5/1/97</i>

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

do (Upper) Tensile 27.9 tons per sq. in. Elongation 15 1/2% on 8" Bend 100° NB.

do (Cross) do: 26.6 do: do: Elongation 26% on 8" Bend 150° NB

do do: 26.2 do: do: Elongation 23% on 8" Bend 180° NB.

Drop Test - 7ft, 9ft + 7ft respectively - good.

Fee (if any chargeable) £ : :
 To be paid at _____

* If of Iron, state whether scrap or puddled Iron.



No. of plates, No. & spacing	brdth. & thickness	BULKHEADS.	Number.		Thickness.	STIFFENERS.	
			In Vessel.	Per Rule.		Horizontal.	Vertical.
<i>9</i>	<i>26</i>		<i>10</i>	<i>26</i>	<i>10</i>		

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