

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 18524 Port SUNDERLAND.)No. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs Wm Jessop & Sons of Sheffield for the Vessel No. 188, being built by Sunderland Shipb. Co of Sunderland have been inspected by me as set forth below, and found to be, so far as can be seen, sound.

1 Rudder frame.Cast:

Mark on Forgings.

Lloyd's

No. 1532
20.10.96
H.P.C.C. Marshall.24/11/96

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	/	<u>Siemens-Martin</u>	/
How made ...		<u>Cast steel</u>	
Dimensions ...		<u>Cast 4ft 6in.</u>	
Progress on Inspection			
Date when Inspected		<u>10/10/96 . 20/10/96</u>	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

01459(1)Tensile 31.9 tons - Elongation 30% on 2"
Bend 90°Drop test 8ft - good.

Fee (if any chargeable) £ : :

To be paid at

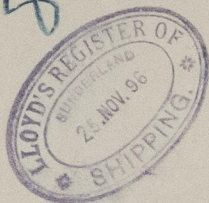


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* If of Iron, state whether scrap or puddled Iron.

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