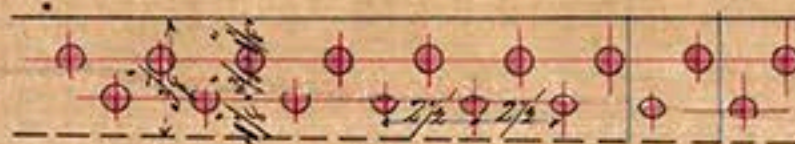


— Diar of Rivets $\frac{3}{8}$ —
— Pitch of Rivets 3' —

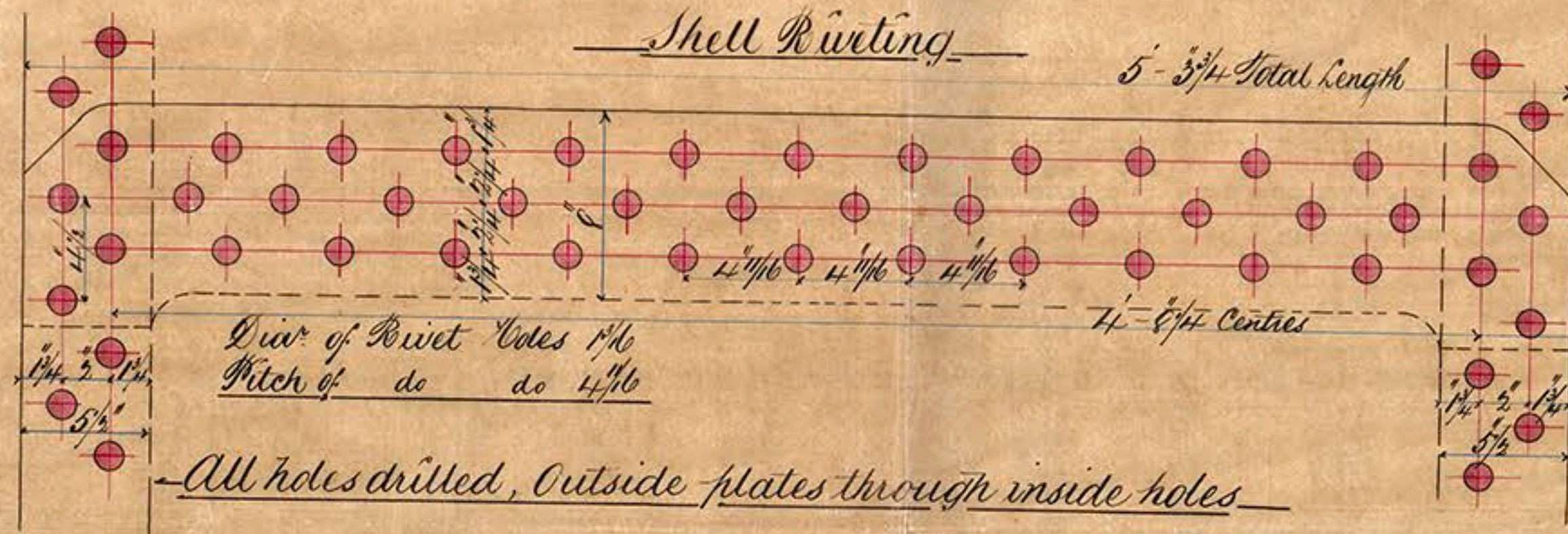
Furnace Riveting.



Diap of Rivets $3\frac{1}{4}$ "
Pitch of Rivets $2\frac{1}{2}$ "

Shell Riveting

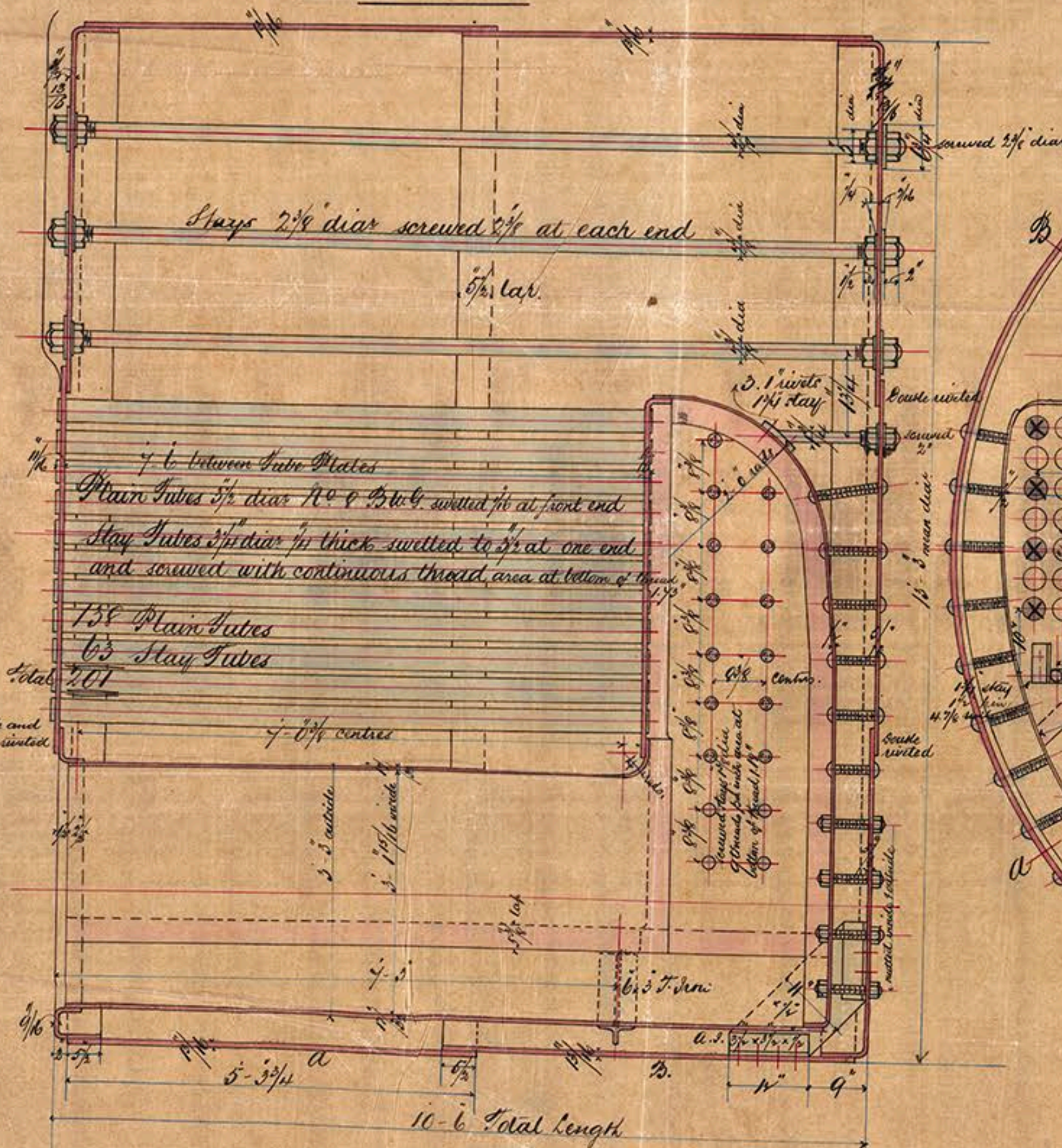
5 - 3³/₄ Total Length



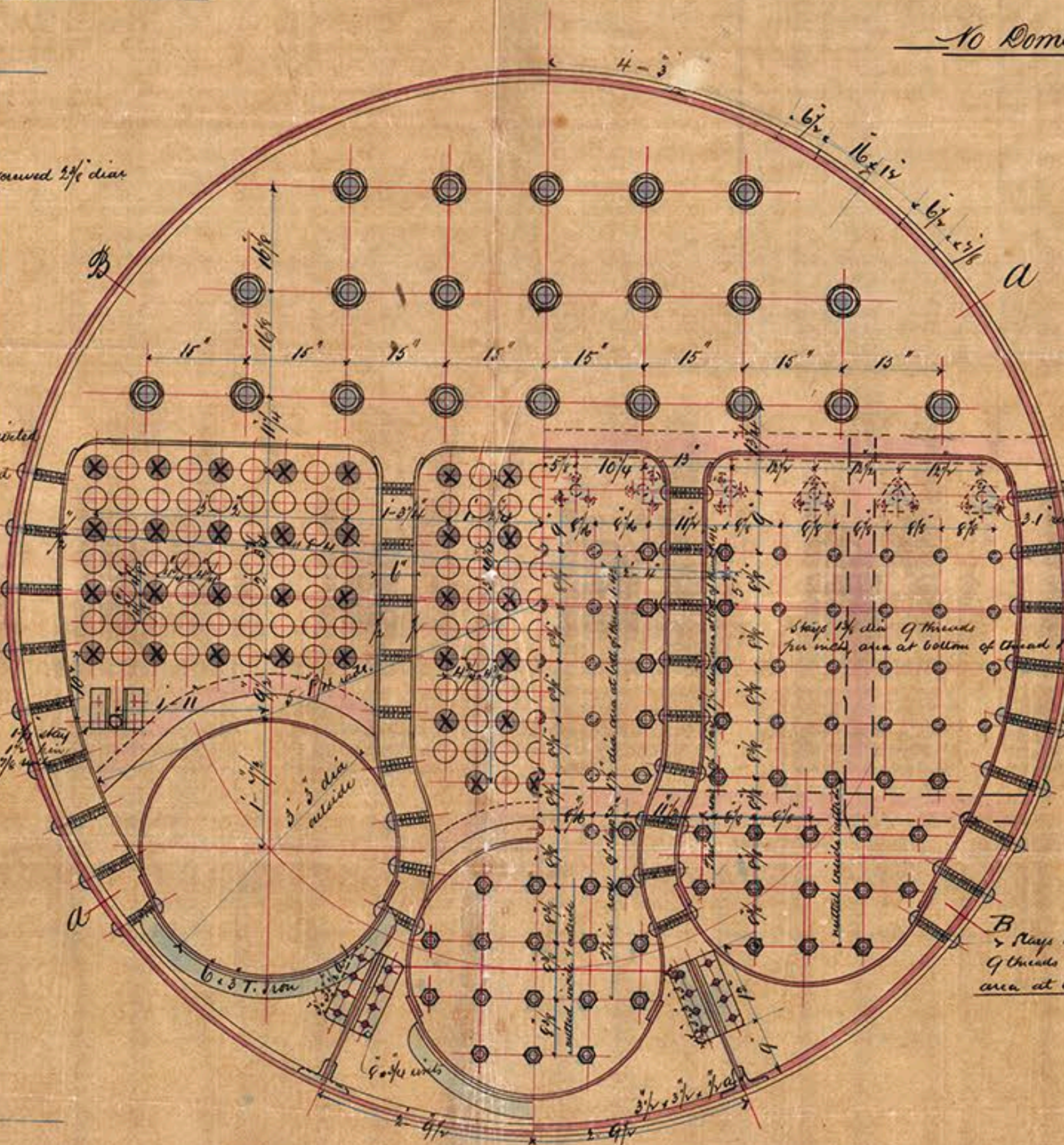
All holes drilled, Outside plates through inside holes

Working Pressure 90 lbs }
Test do 180 lbs } per sqr inch

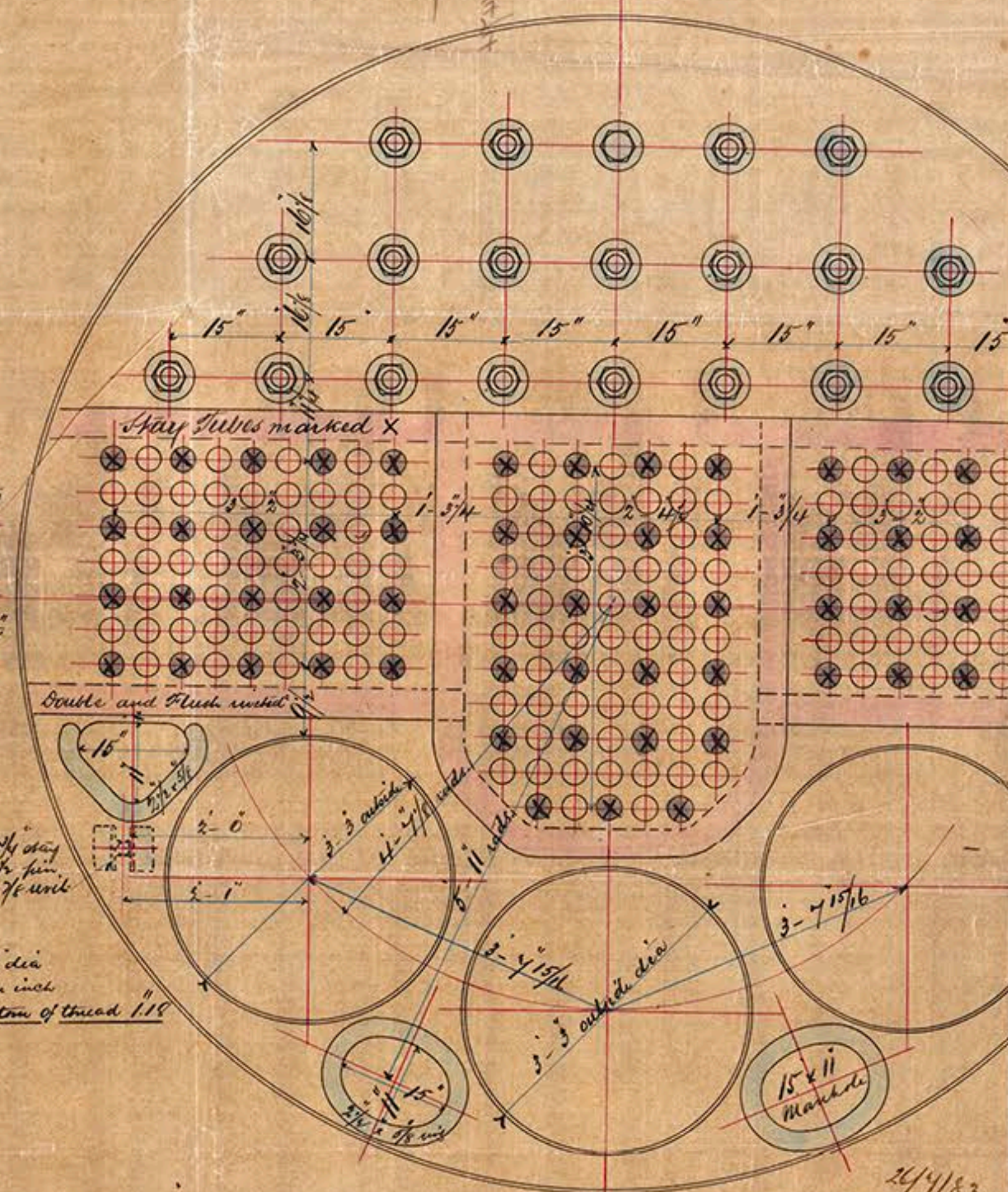
No Dome.



No Dome



Scale 1 inch = one foot



Boxter № 166

M. R. 220
166

1471

180.26

R.A.

26. 10. 83

S.S. Rutland

Proc. Report No. 17474

26/11/83
P.D.



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