

No. 619. Survey held at Quebec District Date December 1862 to May 26/7/64 Rec'd 26/7/64
 on the Ship Francis K. Durras Master Lemieux
 Tonnage Old _____ Built at Pointe du Tremble When built 1863 Launched May 1864
 New 1208.96 By whom built J. Dubord Owners J. K. Durras
 Part belonging to Quebec Destined Voyage London.
 If Surveyed while Building, Afloat, or in Dry Dock Ship.

Length aloft	Feet. 180	Inches. 3	Extreme Breadth Outside	Feet. 38	Inches. 5	Depth of Hold	Feet. 24	Inches. 8
Scantlings of Timber.			Required per Rule.					
TIMBER AND SPACE	Keel 169.6	Sided, IN SHIP. Moulded.	Middle. 33½	Ends.	Middle. 14	Ends. 14	In Ship.	Required per Rule.
Floors	12.15	14½	14½	14	14	14	Garboard Strakes	6
1 st Foothooks	12.14	14½	13½	10½	10½	10½	Garboard to Bilge	5
2 nd Ditto	12.13	13½	11½	12½	12½	12½	Bilge Planks	5½
3 rd Ditto	11.13	13½	11	11½	11½	11½	Bilge to Wales	6½
Top Timbers	10.12	11½	9	10½	10½	10½	Wales	9½
Deck Beams	11.13	11½	9½	10½	10½	10½	Topsides	5
Deck Beams, length amidships	35.10						Sheer Strakes	5
Hold Beams	14.18						Plank Sheers	5
Hold Beams, length amidships	35.8						Water-ways	12 6½
Keel	16	16	15½	15½			Upper Deck	9
Scarps of Ditto	7½		6½				Ways	11½ - 13
Keelsons	21½	22½	16½	16½			Ditto, faying surface against Timbers	9
Scarps of Ditto	7½		6½				Upper Deck	4

1/2 1864. Size of Bolts in Fastenings, distinguishing whether Copper, Yellow Metal, or Iron; also of Treenails.

Sept 7/4 Oak

Copper or Y.M. in ship.	Iron in ship.	Inches required per Rule	Copper or Y.M. in ship.	Iron in ship.	Inches required per Rule	Copper or Y.M. in ship.	Iron in ship.	Inches required per Rule
Heel-Knee, & Deadw'd abaft	1½	1½	Transoms and throats of Hooks	1½	1½	Hold Beam	1½	1½
Scarps of Keel, N°. 10	1¼	1¼	Arms of Hooks	1¼	1¼	Bolts in	Knees	1½
Keelson Bolts through Keel at each Floor	1¾	1¾	Thro' Bilge & Limber Strakes	1	1	Waterway	1½	1½
Bolts thro' Heels of Timbers against Deadwood	1½	1½	Thickstuff over Double Floors	1½	1½	Shelf or Clamp	1½	1½
			Butt End Bolts	1½	1½	Deck Beam	Waterway	1
			Pintles of the Rudder	3½	3½	Bolts in	Knees	1
						Shelf or Clamp	1	1
						Nails or Bolts in Flat of Deck		
						Treenails	Inches	1½

Timbering.—The Space between the Floor Timbers and Lower Foothooks is two Inches. The Space between the Top-Timbers is four Inches.

The Floors consist of Birch for 70 ft. 6 in. remainder Tamarac. The First Foothooks of Tamarac & Oak

The Second Foothooks of Tamarac & Oak The Third Foothooks and Top Timbers of Tamarac.

The Shifts of the First and Second Foothooks are not less than 4.9 N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are 4.9 to 6 ft 3 in.

The Frame is well squared from the First Foothook Heads upwards, and free from sap, and from thence downwards, the frame is good

The Frames are iron bolted together to the Gunwale.

N. B. If not, state how bolted.

The Butts of the Timbers are close together; their thickness not less than 3 of the entire moulding at that place.

The Frame is part chocked with a Butt at each end of the chock. The Main piece of Rudder is Oak of Windlass is oak

The Keel is Rock Elm. The Main Keelson is Oak and free from all defects.

The Stem, and Stern Post of Oak and Aprons of oak & Tamarac Deadwood, of Tamarac and are free from all defects.

The Deck and Hold Beams of Tamarac, Oak Red Pine The Breasthooks of Tamarac & Iron The Knees of Tamarac & Iron

Planking Outside.—From the Keel to the Height defined in Note to Table A, the Plank is Rock Elm & Tamarac

or to the First Foothook Heads Rock Elm & Tamarac & Red Pine

From the Light Water Mark to the Wales Tamarac & Red Pine

The Wales and Black-strokes are Tamarac & Red Pine The Topsides & Sheer-strokes Tamarac & Red Pine

The Spirketting and Plank-sheers Tamarac

The Water-ways { Upper Deck Red Pine
Lower Deck Red Pine

The Decks yellow pine State of good

The Shifts of the Planking are not less than 6 Feet 0 Inches. N. B. If less than prescribed by the Rule, state whether general

or partial, and if partial, in what part of the Ship. The Planking is wrought three between, and without step-butting

Planking Inside.—The Limber-strokes and Bilge-strokes are Rock Elm, Tamarac & Red Pine

The Ceiling, Lower Hold, and between Decks Tamarac & Red Pine, Shelf Pieces and Clamps Red Pine

Fastenings.—To Hold Beams 10 in. Tamarac lagging pieces with an iron rider to every beam end, all well fitted & thrifly bolted

Deck Beams 8 in. Tamarac lagging knees with an iron hanging knee to every beam end, all well fitted & thrifly bolted.

Number of Breasthooks 100 Pcs Pointers 100 of Tamarac Crutches Four of Tamarac & Iron

Butt End Bolts are of yellow metal in the Bottom: 1000 Bolts in each Butt End one through and clenched.

Bilge and Limber Strakes are yellow metal bolted through and clenched. Treenails of Rock Elm & Tamarac How Made Turned

Thickstuff over Double Floors are iron bolted through and clenched. General Quality of Workmanship good and strong.

We certify that the above is a correct description of the several particulars therein given

Builder's Signature J. Dubord Surveyor's Signature Charles A. Rogers

Lloyd's Register Foundation

Her Masts, Yards, &c. are in good condition, and sufficient in size and length.

She has SAILS.

N°. 21 pieces
Fore Sails,
Fore Top Sails,
Fore Topmast Stay Sails,
Main Sails,
Main Top Sails,
and

CABLES, &c.

	Fathoms.	Inches.
Chains No. 3. Second hand	90	1 1/8
Hempen Stream Cable	90	2
Hawsers	200	50 10 8
Towlines	50	50
Warp		
All of <u>good</u> quality.		

ANCHORS, and their weights.

N°.	Weight.
2 No. Second hand N. S.	about 40.0.0
2 No. Second hand N. S.	40.0.0

Her Standing and Running Rigging is sufficient in size and good in quality.

She has one Long Boat gig & punnall
The present state of the Windlass is good Capstan good Rudder good Pumps "Lop Iron" good

General Remarks and Statement and Date of Repairs, if any.

DATES of Surveys held while building, as per Section 35.

- 1st. When the Frame is completed 18th Dec^r 1862, 25th Jan^y 27th Feby 18th March 1863.
2nd. When the Beams are put in, &c. 16th April, 10th May, 15th June, 3rd July 1863.
3rd. { When completed, and before the 23rd & 30th July, 22nd & 27th August 24th Sept & 24th Oct 1863
plank be painted or payed to my caulking again 16th March 1864.

This vessel's frame is built with double floors all fore & aft - Timbers of frame are all natural crooks - Keelsons are well fitted, thin bolted & clenched under keel - 20 pairs of iron plates 5 by 3/4 are worked on the outside & bolted with 1" iron in every frame - Three strakes of Oak, Rock Elm, Tamarac, & Red Pine, 11 by 12" are worked over short floor heads & first futtock heads, well thinn'd & batt'd with 1/4 iron every 5ft - Upper deck Waterways are well fitted & bolted as per Table B - Between decks one stake of oak is faced on timbers at the opening & held thus bolted with 7eavn - Upper deck shelf is double or single, Clamps single. Lower deck Shelf & Waterways is double or single, in every timber driven from outside & clenched inside - The transverse sectional area of the shelf pieces & Waterways are each equal in contents to the transverse sectional area of the Beams of their respective decks at their ends as given in Table C - Bow & stern is well fortified with Hooks & Clutches - The stanchions are all

Number of Kneecellidams	Length of Begyn Arm	Width of Side Arm	Width of Knees	Thickness at Butts of Timbers	Thickness at Ends	Size of bolts	Length of bolts	Number of little Beam arm	Distance between bolts	Yellow metal bolts in Riddars below
patent below.	Hold pros	M pros	Solid pros	3 24	28	1 1/2	1 1/2	4	4	546
	Pros	Pros	Pros			1 1/2	1 1/2			
	3	24	28							

Connected with wooden knees making a regular frame - Butts & Bridges are thus fastened as per Rule Section 46th Thick strakes are worked and batt'd as per Rule Section 39 - She is well thus fastened all over & in our opinion strongly built & eligible to class 7th

Charles D. Coker
J. Ridley

24.10.62
Present condition of Caulking of Bottom, good Deck, good and Waterways good
When last done _____

If Sheathed, Doubled, Felted, or Coppered _____

We are of opinion this Vessel should be Classed 7th

The Amount of the Fee. class ... £ 5 : 0 : 0 : 0 is received by me,

Subsistence & Travelling exp. £ 28 : 6 : 8

Special £ 25 : 0 : 0

J. Ridley

Certificate £ : :

Committee's Minute 26 July 1864

Character assigned

for J. G. G.