

Rev 22/10/53

No. 454 Survey held at Portmadrone Date July to 12 October 1853
 on the Smack Jane Brown Master Robert Robert
 Old Tonnage New 27 Built at Archangel When built 1834 Launched
 By whom built unknown Owners Jones & Co
 Port belonging to now Portmadrone Destined Voyage Southampton
 If Surveyed while Building, Afloat, or in Dry Dock on Block

Length aloft	Feet. Inches.	Extreme Breadth	Feet. Inches.	Depth of Hold	Feet. Inches.
Scantlings of Timber.		Inches.	Inches. Middle Ends	Thickness of Plank.	
Room and Space	12	Moulded	8 6	Outside. Inches.	Inside. Inches.
Floors	6	"	6 5	Keel to Bilge	2 Limber Strakes
1 st Foothooks	5 1/2	"	5 4	Bilge Planks	2 Bilge Planks
2 nd Ditto	5	"	5 4	Bilge to Wales	1 3/4 Ceiling in Flat
3 rd Ditto	4 1/2	"	4 1/2 3 1/2	Wales	2 1/2 Ditto Bilge to Clamp
Top Timbers	4 1/2	"	3 1/2 3 1/2	Short Hoods	2 Hold Beam Clamps
Deck Beams N° 12 Average Space } 3 ft 6 in	6	"	7 5	Topsides	1 3/4 Deck Beam Ditto
Hold Beams N° Average Space }	"	"	"	Sheer Strakes	2 Ceiling 'twixt Decks
Keel in one length	7	"	10	Plank Sheers	2 Hold Beam Shelves
Keelsons in one length	7 1/2	"	10	Water-Ways	3 Deck Beam Ditto
Scarps of Ditto	"	"	"	Upper Deck	2

Size of Bolts in Fastenings, distinguishing whether Copper or Iron.

	Copper Inches.	Iron Inches.		Copper Inches.	Iron Inches.		Copper Inches.	Iron Inches.
Heel-Knee, and Deadwood abaft	7/8		Transoms and throats of Hooks	3/4		Lower Pintle of the Rudder	2	
Scarps of Keel.....N°.			Arms of Hooks	3/4		Hold Beam	-	
Floor Timber Bolts	5/8		Bolts thro' Bilge & Limber Strakes	5/8		Deck Beam	3/4	
Kelson ditto	3/4		Butt End Bolts	5/8				

Timbering.—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 2 Inches. The Space between the Top-timbers is 3 1/2 Inches. The Stem, Stern Post, consist of Eng Oak the Transoms, Aprons, Knight Heads, Hawse Timbers, and Deadwood, of Eng Oak and are all free from all defects. The Floors consist of Eng Oak The First Foothooks of Eng Oak Timber. The Second Foothooks of Eng Oak The Third Foothooks of Eng Oak The Top Timbers of Eng Oak The Shifts of the first and second Foothooks are not less than are good N. B. When less than prescribed by the Rule, state how many. The rest of the Shifts of the Frame are good The Frame is near squared from the first Foothook Heads upwards, and fairly free from sap, and from thence downwards, the frame is good

The alternate Frames are all bolted together to the Gunwale.

N. B. If not, state how bolted.

The Butts of the Timbers are quite close together; their thickness not less than 1 1/2 of the entire moulding at that place.

The Frame is good chocked with a Butt at each end of the chock.

The Main Keelson is Larch and free from all defects. The False Keelson is American Elm

The Deck Beams consist of Eng Oak The Hold Beams of had none The Knees of Eng Oak

Planking Outside.—From the Keel to the Height defined in Note to Table 2, the Plank is Eng Oak & Yellow Pine

From the above named Height to the Light Water Mark Larch & Yellow Pine

From the Light Water Mark to the Wales Larch & yellow Pine

The Wales and Black-strokes are Eng Oak. Larch & Yellow Pine The Topsides Red Pine

The Sheer-strokes Eng Oak and Plank-sheers Eng Oak The Water-ways Larch & yellow Pine

The Decks Amer. Yellow Pine State of new

The Shifts of the Planking are not less than 3 Feet 6 Inches. N. B. If less than prescribed by the Rule, state whether general

or partial, and if partial, in what part of the Ship. good The Planking is wrought 2 & more between

Planking Inside.—The Limber-strokes are Eng Oak the Bilge Planks Eng Oak & Am. Elm

The Ceiling, Lower Hold, Larch. Pine & Eng Oak Between Decks Larch & Pine

Shelf Pieces Clamps Eng Oak

Fastenings.—To Hold Beams

Deck Beams Double Wood Knees Eng Oak

Number of Breasthooks 3 Eng Oak Pointers Crutches

Butts End Bolts are of Iron in the Bottom, and a Bolt in each Butt End through and clenched.

Bilge and Limber Strakes are bolted through and clenched. Treenails of Eng Oak & Rush How Made Clipped

General Quality of Workmanship good

We certify that the preceding is a correct description of the above-named Vessel,

Builder's Signature Surveyor's Signature William Jones

Her Masts, Yards, &c. are in _____ condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.		ANCHORS, and their weights.	
Nº.		Fathoms.	Inches.	Nº.	Weight.
1	Fore Sails, <i>new</i>	Chain	120 <i>34 25/30</i>	Bower,	2 <i>Sufficient weight</i>
1	Fore Top Sails,	Hempen Stream Cable		Stream,	1 <i>ditto</i>
1	Fore Topmast Stay Sails,	Hawser	90 <i>3 1/2</i>		
1	Main Sails, <i>new</i>	Towlines			
1	Main Top Sails,	Warp	70 <i>3</i>	Kedge,	1 <i>ditto</i>
and <i>a new set of Sails</i>		All of <i>good</i> quality.			

Her Standing and Running Rigging new and sufficient in size and good in quality.

She has 1 good Long Boat and _____.

The present state of the Windlass is Good Capstan Good Rudder New Pumps 1 Iron Pump

General Remarks—Statement and Date of Repairs.

This vessel was formerly belongs to Holyhead, and was bought by the named owners, she was rising on blocks & all the ceiling stripped off on both sides from deck to keelson, all the bolts driven out of the upper deck fastenings & nearly all the trunails driven out, the deck also stripped off. The following parts have been renewed, new keel ~~one~~
elm. new keelson larch & am elm, 13 new floors 14 st foothooks & several 2nd & 3rd foothooks with top timbers & rough tree stanchions all Eng Oak, 5 new lodging knees to deck beams in starboard side & 6 in portside of Eng Oak, all the ceiling new including bilges & limber strakes of larch. pine & Eng Oak, new clamps Eng Oak, the starboard side is near all new planked from bilge upwards with larch & new red pine topsides on both sides, new sheer strakes & plank shrouds all round of Eng Oak, 8 new planks above the bilge on portside & near all new water of larch & Eng Oak & several planks in the bottom outside is new, all new deck & waterways of yellow pine, new counter red pine, also new deck beams fastenings & new through bilges. Butts & limber strakes bolts and near all new trunails caulked from keel to hatchways, new bowsprit. top mast & main gaff, and new complete set of sails & standing rigging also new Dawson.

~~If Sheathed, Doubled, Felted, or Commerce~~

-When last done

I am of opinion this Vessel should be Classed

A.1 in Black

The Amount of the Fee.....£ / : / : is received by me,

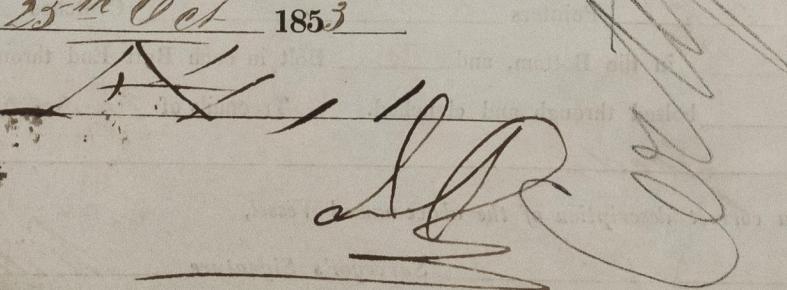
is received by me, *William Jones*

Special £ / : 0 :

Certificate (if required) £ : 5 :

Committee's Minute 25th Oct 1853

Character assigned



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