

Engineers
Plymouth.

Ring $6\frac{1}{2} \times \frac{11}{16}$

 $9\frac{1}{16}$

Manhole 12" x 16"

→ Steel stay bars 2" dia², area under sec

Doubling plates
5/8" thick riveted
to end plate \leftarrow

 $\frac{5}{8}$ thick

Backplate
 $\frac{5}{8}$ " thick +

middle rows of stays to be
screwed. W. Gas. Effective
sectional area of base
1.16 sq in.

9. *De betwistingen en de overtuigingen*

$$\frac{17}{32} \cdot 2^{-6}$$
 $\frac{17}{32}$ Back to
plate

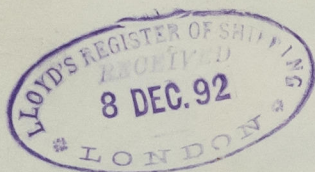
5-11 between tube

78-3" Ext[?] dia[?] tub

20 Stay Tubes each Sect

S.S. "Lachesis"

Plymouth. #304



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PLY889-0020

Oct 10 12:92

Boat No 23
Steel Boiler. 7'-6" dia., 8'-6" long.

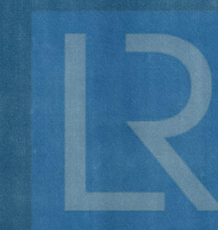
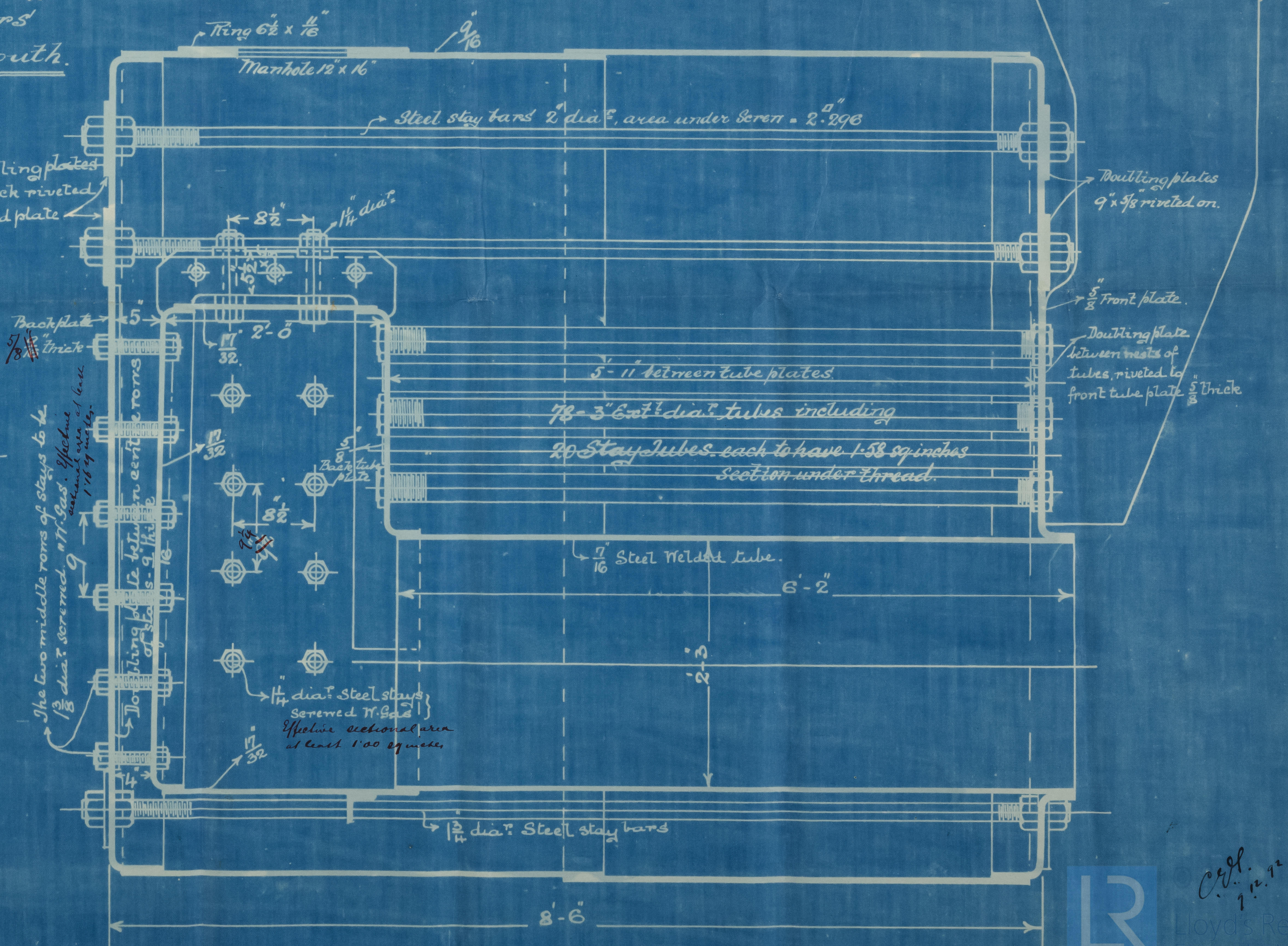
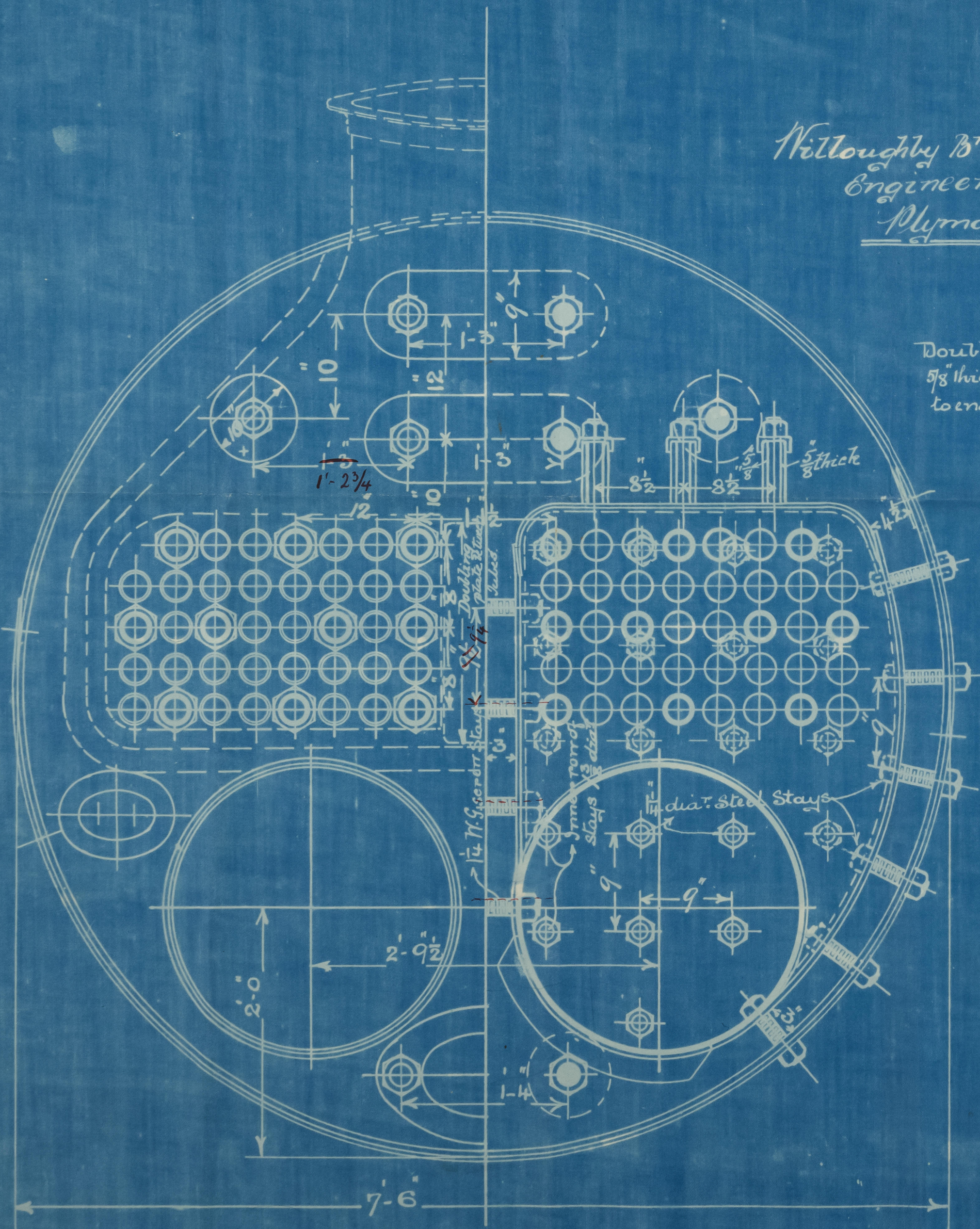
Scale 1 1/2" = 1 foot.

Working Pressure 100 lbs per sq. in.

4/11/92

By 6-12-92

Willoughby Bros Ltd
Engineers
Plymouth.



Call 11.11
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