

Link ring caulked in.

Scale: 1 in. = 1 Foot.

Link ring caulked in.

← Brass lining of shafts inside Stern Tube

← Liner does not bear on shaft

caulked before finishing cut is taken

This method of joining is satisfactory
The joints should be made as tight as possible
no water under and over the shafts

Engines - $28' - 46' - 75'$
48'
Boiler Pressure - 175 lb.

Crank shaft pr. rules - 13.536 in. $14\frac{1}{4}$
Line shafts - 12.8592 in. $13\frac{1}{2}$
Tail shaft - 14.2128 in. $14\frac{1}{4}$

(New Rules April 26, 1900)
14.21, 13.53 and 14.47 resp.)

Sketch of Stern shafts of S.S. Sierra Sonoma - Ventura - (N. 304-5-6)
built by the W. Gramp & Sons S. & S. D. Co.
about 27 ft
Photo - June 9, 1900

← Sternhead 4' 0" shaped like + x 14 1/2 by present rule = 14' 0"

← Sternhead 4' 0"

48' 10 1/2

Scale: 3/8 in. = 1 Foot

Link plates tapped on

See letter
R

18/7/00

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Stemslafing.

N. 304-5-6.

W. Gray & Son S. & S. Dls.

Report of 965 - Mile -



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