

Longitudinal seams double butt shap joints, holes drilled in place after bending, the plates then taken apart, the burr taken off and the holes slightly countersunk from the inside. Circumferential seams double and noble hooked lap joints holes drilled in place after bending the plates then taken apart the burr taken off and the holes slightly countersunk from the inside.

INCH SCALE  
4 OFF TO EACH N°  
ALL STEEL EXCEPT TUBES.

# ENGINES N° 564.

Nº 9955.



PALMERS 658

564

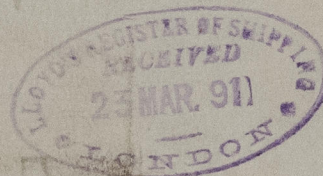
"Silvio Sparavento"  
True Report No 26361

No 36211

May & Int

320/100

13. 7. 91.



© 2021

Lloyd's Register  
Foundation

NWC822 — 0158