

# REPORT ON MACHINERY.

21222

No. 21222 Port of Newcastle-on-Tyne Received at London Office FRIDAY 16 MARCH 1889  
 No. in Survey held at South Shields Date, first Survey 4<sup>th</sup> Oct/87 Last Survey March 13<sup>th</sup> 1888  
 Reg. Book. (Number of Visits 33) 0.65  
 on the Paddle Steamer "WEXFORD" Tons 140 90 (Gross)  
 Master J. Y. Eltingham Esq Built at South Shields By whom built J. Y. Eltingham Esq When built 0.65 (Nett)  
1888  
 Engines made at S. Shields By whom made J. P. Newboldson Esq when made 1888  
 Boilers made at S. Shields By whom made J. Y. Eltingham Esq. when made 1888  
 Registered Horse Power 80 H.P. Owners Wexford Harbour Com<sup>rs</sup> Port belonging to Wexford

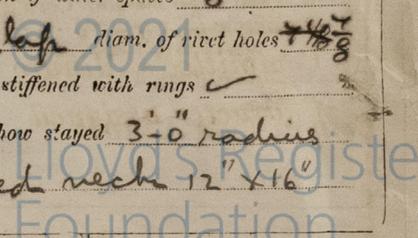
## ENGINES, &c.—

Description of Engines Side Lever.  
 Diameter of Cylinders 28" & 28" Length of Stroke 50 No. of Rev. per minute 40 Point of Cut off, High Pressure 16<sup>1</sup>/<sub>2</sub>" Low Pressure 16<sup>1</sup>/<sub>4</sub>"  
 Diameter of Screw shaft ✓ Diam. of Tunnel shaft ✓ Diam. of Crank shaft journals 8" Diam. of Crank pin 5" size of Crank webs 3<sup>1</sup>/<sub>2</sub>" x 8"  
 Diameter of screw ✓ Pitch of screw ✓ No. of blades ✓ state whether moveable ✓ total surface ✓  
 No. of Feed pumps 2 diameter of ditto 4<sup>1</sup>/<sub>2</sub>" Stroke 15" Can one be overhauled while the other is at work Yes  
 No. of Bilge pumps 2 diameter of ditto 4<sup>1</sup>/<sub>2</sub>" Stroke 15" Can one be overhauled while the other is at work Yes  
 Where do they pump from Engine Room Bilges  
 No. of Donkey Engines 1 Size of Pumps 6" x 8" Where do they pump from Sea & bilges in engine room  
 Are all the bilge suction pipes fitted with roses Yes Are the roses always accessible Yes Are the sluices on Engine room bulkheads always accessible Yes  
 No. of bilge injections 2 and sizes 2<sup>1</sup>/<sub>2</sub>" Are they connected to condenser, or to circulating pump Pump  
 How are the pumps worked Levers  
 Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks Cocks & Valves  
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the discharge pipes above or below the deep water line ✓  
 Are they each fitted with a discharge valve always accessible on the plating of the vessel Yes Are the blow off cocks fitted with a spigot and brass covering plate Yes  
 What pipes are carried through the bunkers None How are they protected —  
 Are all pipes, cocks, valves, and pumps in connection with the machinery accessible at all times Yes  
 Are the pipes, cocks, and valves arranged so as to prevent an unintentional connection between the sea and the bilges Yes  
 When were stern tube, propeller, screw shaft, and all connections examined in dry dock ✓  
 Is the screw shaft tunnel watertight ✓ and fitted with a sluice door ✓ worked from ✓

## BOILERS, &c.—

Number of Boilers Two Description Cylind<sup>r</sup> single ended Whether Steel or Iron Steel  
 Working Pressure 45 lbs Tested by hydraulic pressure to 90 lbs. Date of test December 22<sup>nd</sup> 1887  
 Description of superheating apparatus or steam chest Horizontal dome inside funnel (part<sup>r</sup>).  
 Can each boiler be worked separately Yes Can the superheater be shut off and the boiler worked separately So  
 No. of square feet of fire grate surface in each boiler 260<sup>0</sup> Description of safety valves Spring No. to each boiler 2  
 Area of each valve 8.3<sup>0</sup> Are they fitted with easing gear Yes No. of safety valves to superheater ✓ area of each valve ✓  
 Are they fitted with easing gear ✓ Smallest distance between boilers and bunkers or woodwork 12" Diameter of boilers 8' 9"  
 Length of boilers 10' 0" description of riveting of shell long. seams D. S. circum. seams D. S. Thickness of shell plates 3/8"  
 Diameter of rivet holes 7/8" whether punched or drilled drilled pitch of rivets 2<sup>3</sup>/<sub>4</sub>" Lap of plating ✓  
 Percentage of strength of longitudinal joint 68<sup>0</sup> working pressure of shell by rules 48<sup>0</sup> size of manholes in shell 12' x 16"  
 Size of compensating rings 5" x 3/8" No. of Furnaces in each boiler 2  
 Outside diameter 33" length, top 4' 0" bottom 9' 6" thickness of plates 13/15 description of joint L. Lap. if rings are fitted No  
32  
 Greatest length between rings ✓ working pressure of furnace by the rules 60 combustion chamber plating, thickness, sides 15/32 back 15/32 top 15/32  
 Pitch of stays to ditto, sides 12" back 12<sup>1</sup>/<sub>2</sub>" top 12<sup>1</sup>/<sub>2</sub>" If stays are fitted with nuts or riveted heads Nuts working pressure of plating by rules ✓  
 Diameter of stays at smallest part 15/16" working pressure of ditto by rules 46 end plates in steam space, thickness 21/32"  
 Pitch of stays to ditto 18" x 18" how stays are secured Nuts & W working pressure by rules 54 diameter of stays at smallest part 1<sup>1</sup>/<sub>2</sub>" working pressure by rules 49 Front plates at bottom, thickness 1/2" Back plates, thickness 15/32"  
 Greatest pitch of stays 12" working pressure by rules 47 Diameter of tubes 4" external pitch of tubes 5<sup>1</sup>/<sub>8</sub>" thickness of tube plates, front 21/32" back 9/16" how stayed Tubes pitch of stays 15<sup>3</sup>/<sub>8</sub>" width of water spaces 8"  
 Diameter of Superheater or Steam chest 3' 3" length 6' 3" thickness of plates 3/8" description of longitudinal joint L. Lap. diam. of rivet holes 7/8"  
 Pitch of rivets 2<sup>1</sup>/<sub>8</sub>" working pressure of shell by rules 100 diameter of flue None thickness of plates ✓ If stiffened with rings ✓  
 Distance between rings ✓ working pressure by rules ✓ end plates of superheater, or steam chest; thickness 9/16" how stayed 3' 0" radius  
& one 1<sup>1</sup>/<sub>2</sub>" effective dia stay Superheater or steam chest; how connected to boiler Flanged neck 12" x 16"

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**DONKEY BOILER—** Description

Made at \_\_\_\_\_ by whom made \_\_\_\_\_ when made \_\_\_\_\_ where fixed \_\_\_\_\_  
 Working pressure \_\_\_\_\_ tested by hydraulic pressure to \_\_\_\_\_ No. of Certificate \_\_\_\_\_ fire grate area \_\_\_\_\_ description of safety valves \_\_\_\_\_  
 No. of safety valves \_\_\_\_\_ area of each \_\_\_\_\_ if fitted with easing gear \_\_\_\_\_ if steam from main boilers can enter the donkey boiler \_\_\_\_\_ diameter of donkey boiler \_\_\_\_\_ length \_\_\_\_\_ description of riveting \_\_\_\_\_  
 Thickness of shell plates \_\_\_\_\_ diameter of rivet holes \_\_\_\_\_ whether punched or drilled \_\_\_\_\_ pitch of rivets \_\_\_\_\_ lap of plating \_\_\_\_\_  
 per centage of strength of joint \_\_\_\_\_ thickness of crown plates \_\_\_\_\_ stayed by \_\_\_\_\_  
 Diameter of furnace, top \_\_\_\_\_ bottom \_\_\_\_\_ length of furnace \_\_\_\_\_ thickness of plates \_\_\_\_\_ description of joint \_\_\_\_\_  
 Thickness of furnace crown plates \_\_\_\_\_ stayed by \_\_\_\_\_ working pressure of shell by rules \_\_\_\_\_  
 Working pressure of furnace by rules \_\_\_\_\_ diameter of uptake \_\_\_\_\_ thickness of plates \_\_\_\_\_ thickness of water tubes \_\_\_\_\_

**SPARE GEAR.** State the articles supplied:— 4 Piston Bolts — 4 Radius Rod Pins — 2 Trail Crank Bolts — 2 Main Bearing Bolts — 2 Tail Bar Bolts — 1 Gib & Cotter for Connecting Rod. — And other stores as per Specification

The foregoing is a correct description,  
 M. J. W. [Signature] Manufacturer.

**General Remarks** (State quality of workmanship, opinions as to class, &c.)

The Machinery for the above vessel has been constructed under <sup>own</sup> survey & in <sup>own</sup> opinion of excellent workmanship & is in safe & good working condition eligible for classification as + L.M.C.-3-88

Main Boilers Safety Valves adjusted under steam to blow at 45 lbs per sq. in.

It is submitted that this vessel is eligible to have the classification + L.M.C. 3-88 recorded  
 19/3/88  
 W. J. [Signature]

The amount of Entry Fee . . . £ 1 : - : -  
 Special Extra Attendance . . . £ 12 : - : -  
 Donkey Boiler Fee . . . £ 3 : 5 : -  
 Certificate (if required) . . . £ - : - : -  
 To be sent as per margin.  
 (Travelling Expenses, if any, £ . . .)

at the fee paid 27/3/88  
 £13 only  
 17/3/1888  
 W. J. [Signature]

William Livan & J. Johnstone Bowme  
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute **FRIDAY 23 MARCH 1888**  
 + L.M.C. 3/88

