

### *Riveting for ends of Boilers.*

*Rivets 7/8 and of Iron.*

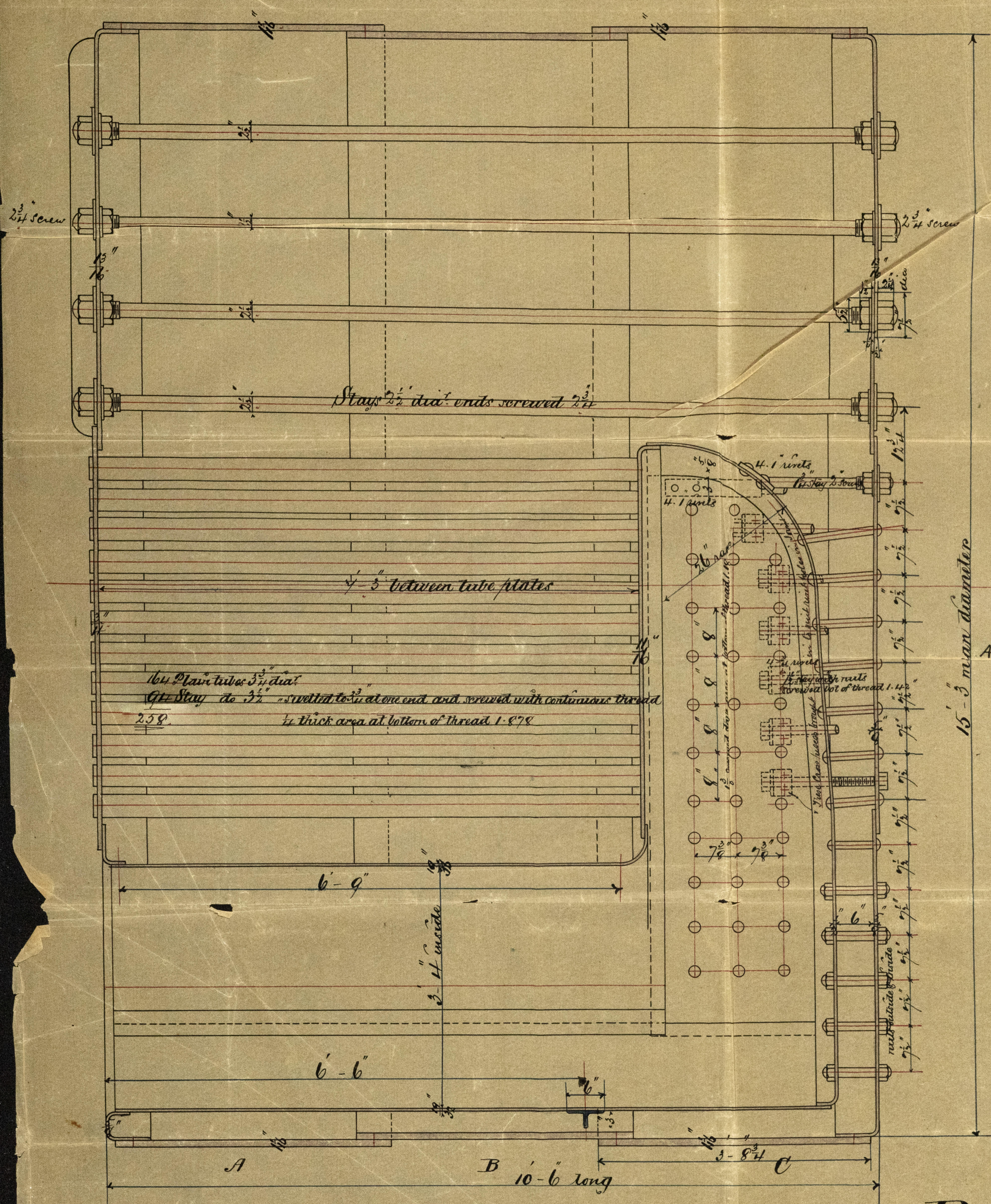
## Furnace Riveting

Double butt straps  
Rivets  $\frac{3}{4}$  dia of steel

Letter No. 14

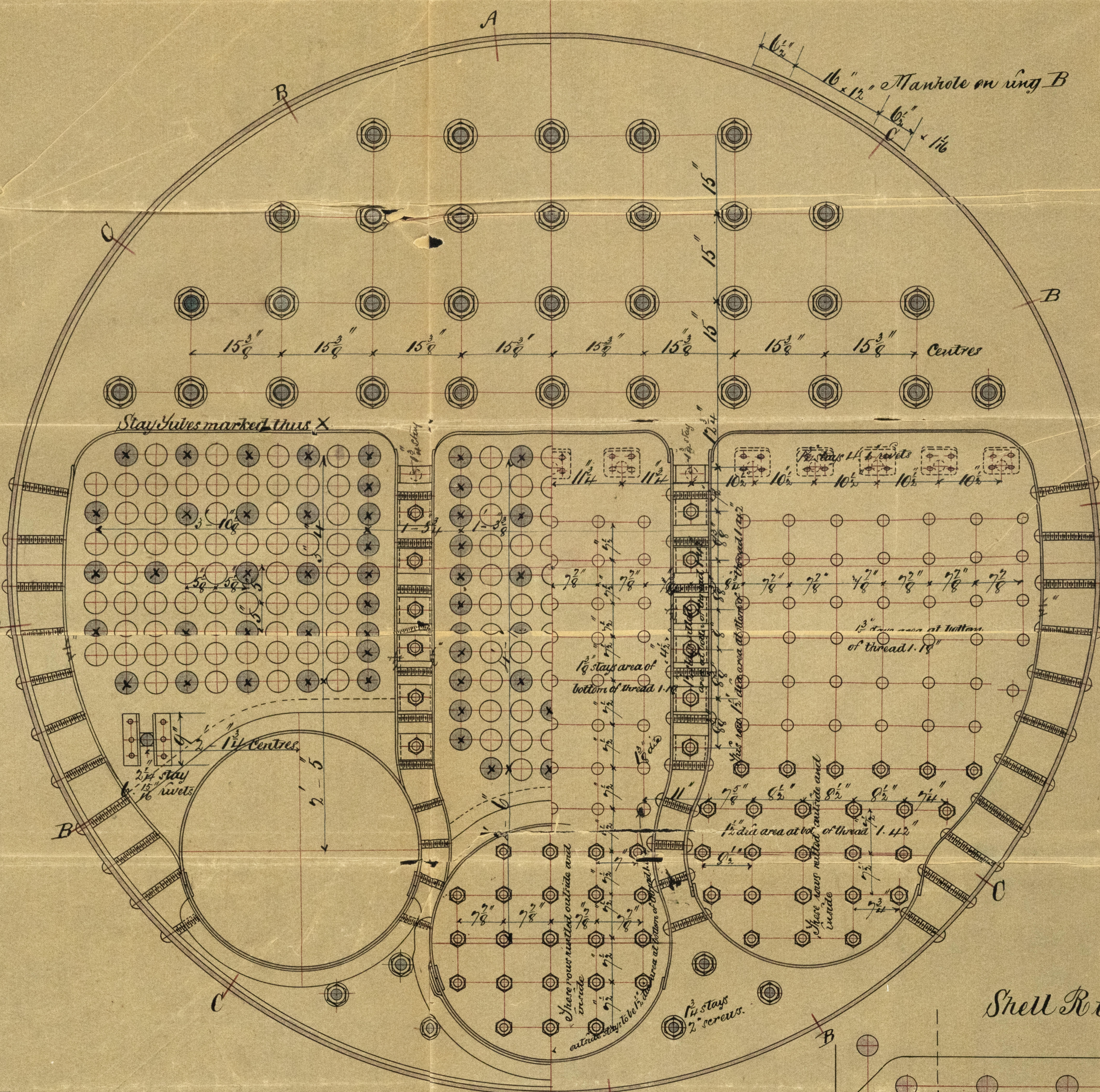
6/2/82  
15/2/82

No Dome

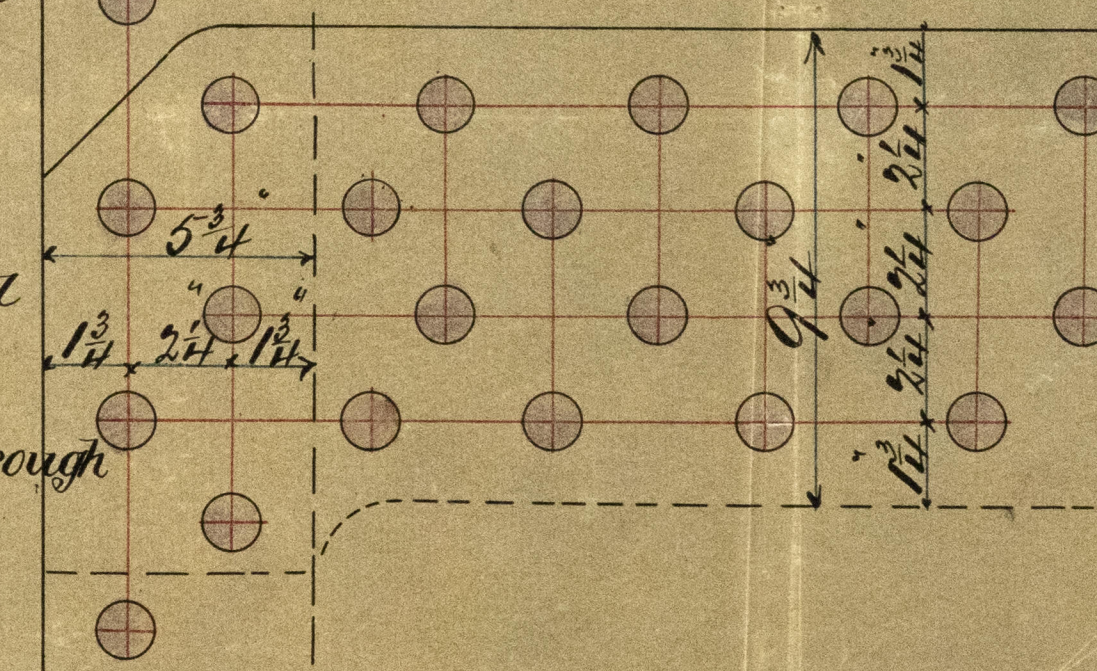
*Boilers N<sup>o</sup> 144*

Scale 1 inch = one foot

Working Pressure  $\frac{100}{90}$  Us } per square inch  
Test do 200 Us }  
All parts of Boilers of steel except stays & tubes of iron

[illegible]

## Shell Riveting



$4\frac{1}{2}$ " pitch  
 13 rivets of steel  
 1/16" plate  
 73.6%  
 All holes drilled outside throat  
 inside holes.  
 Factor of Safety = 5.2

11/2/82 1000  
 6/2/82

30/11

In L.R. of J.

June  
4/2/82

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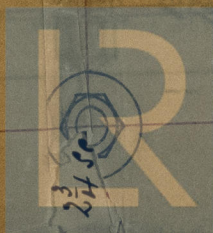
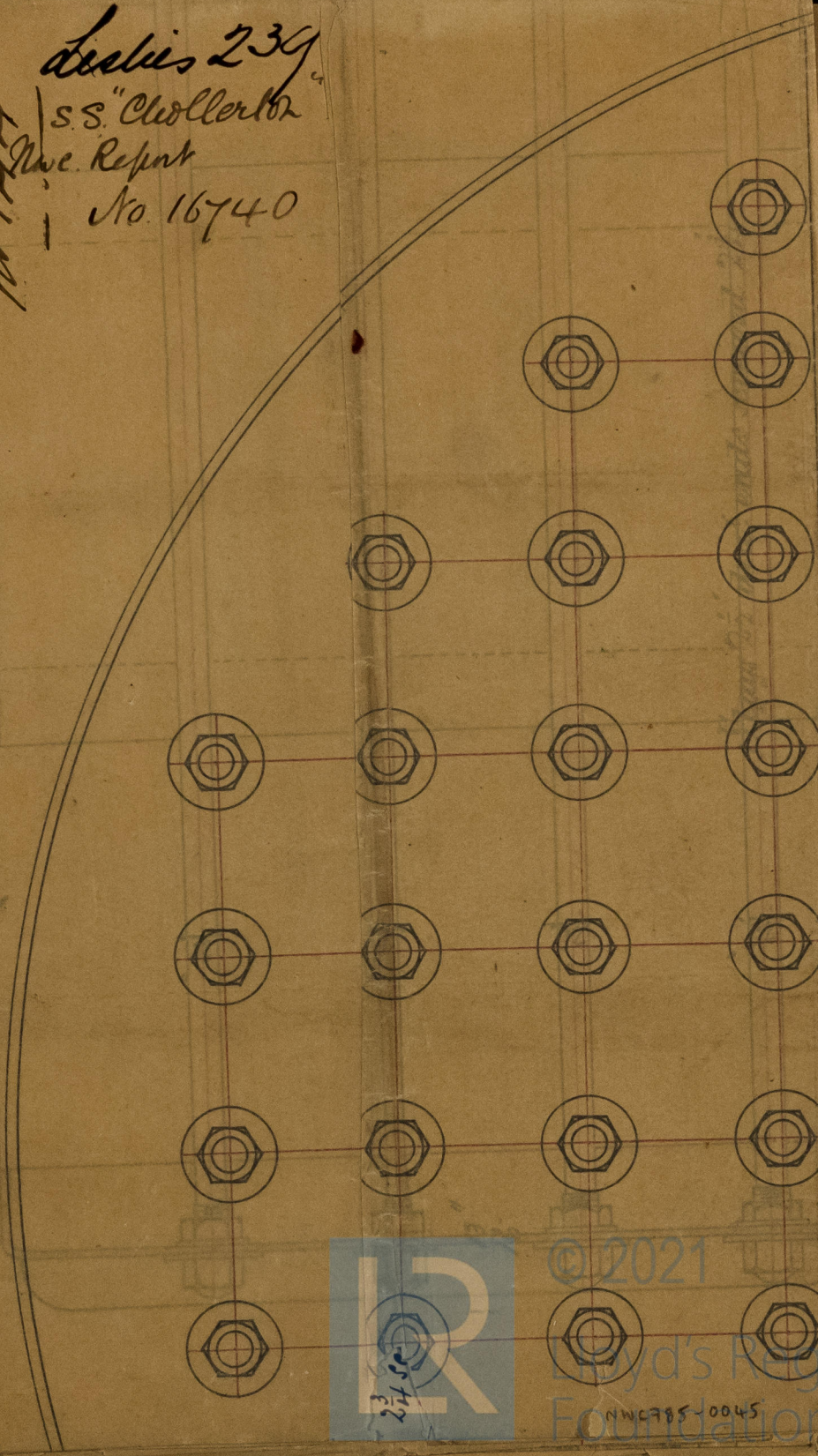
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W. Richardson & Co

Jan 14/14

Leeds 239  
S.S. "Chollerton"  
We. Report  
No. 16740



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