

No. 47 Survey held at Newcastle. Date July 10<sup>th</sup> 1851.  
 on the Ship Marchioness of Londonderry Master John Young. Recd 17/7/51  
 Tonnage 675<sup>t</sup> 88<sup>m</sup> Built at Newcastle. When built 1851.  
 By whom built William Oliver. Owners George Marshall.  
 Port belonging to London. Destined Voyage Calcutta.

If Surveyed Afloat or in Dry Dock On the Slip while Building Launched May 17<sup>th</sup>

Length aloft	Feet. Inches.	Extreme Breadth	Feet. Inches.	Depth of Hold	Feet. Inches.
Scantlings of Timber.		Inches.	Inches. Middle Ends	Thickness of Plank.	
Room and Space	30			Keel to Bilge	4
Floors	13	Moulded	13 12 1/2	Limber Strakes	5
1 <sup>st</sup> Foothooks	12	"	12 1/2 13 1/2	Bilge Planks	5
2 <sup>nd</sup> Ditto	11 1/2 - 12	"	10 3/4 10 1/2	Bilge to Wales	4 1/2
3 <sup>rd</sup> Ditto	11	"	10 1/2 10 1/4	Wales	5 1/4
Top Timbers	9 1/2 - 10	"	10 9-8	Topsides	4
Deck Beams N° 28 Average Space	4 ft 6 + 11 - 8	10 1/2	10 1/2 8	Sheer Strakes	4 1/2
Hold Beams N° 25 Average Space	4 - 4 - 7	14	14 11	Plank Sheers	4 1/4
Keel	13 1/2	"	16 16	Water-Ways	6 1/2 - 8 1/2
Kelsons	16 1/2	"	16 1/4 14	Upper Deck	3 1/2
Rider	14	"	9 9	Hold Beam Shelves	6

#### Size of Bolts in Fastenings, distinguishing whether Copper or Iron.

Copper or Iron.	Iron.
Heel-Knee, and Dead Wood abaft	1 1/4 - 1 3/4
Scarps of Keel	N° 10
Floor Timber Bolts	19/16
Kelson ditto	19/16
Transoms and throats of Hooks	1/8
Arms of Hooks	1 1/8
Copper or Iron.	
Bolts thro' the Bilge and Limber Strakes	1 1/4
Butt End Bolts	13/16
Lower Pintle of the Rudder	4

N.B. Yellow Metal throughout.

**Timbering.**—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 2 1/2 Inches. The Space between the Top-timbers is 3 4 1/2 Inches.

The Stem, Stern Post, are composed of East India Teak

The Transoms, Aprons,

Knight Heads, Hawse Timbers, of East India Teak and are — free from all defects.

The Floors and first Foothooks are composed of English on Morrah & 3 of Greenheart Timber.

The other Foothooks and Top Timbers of English on & East India Teak.

The Shifts of the first and second Foothooks are not less than 4 ft 6 in". N.B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are sufficient

The Frame is well squared from the first Foothook Heads upwards, and — free from sap, and from thence downwards, the frame is well squared

The alternate Frames are — bolted together.

N.B. If not, state how bolted.

The Butts of the Timbers are — close together; their thickness not less than 1 3/2 of the entire moulding at that place.

The Frame is — chocked with a Butt at each end of the chock.

The Main Kelson is composed of Afric Oak Greenheart & Morrah and the False Kelson of Greenheart & Morrah

The Scarps of the Kelsons are not less than 1 ft feet 1 1/4 inches.

The Deck and Hold Beams are composed of East India Teak & two of Greenheart 12. N.B. The Elm is

**Planking Outside.**—From the Keel to the first Foothook Heads the Plank is composed of Rock Elm, Teak & Afric Oak now as per Rule.

From the first Foothook Heads to the Light Water Mark of Danzig Oak & Teak.

From the Light Water Mark to the Wales of Afric Oak East India Teak & Greenheart

The Wales and Black-strokes are of East India Teak Afric Oak & Greenheart The Topsides of Afric Oak & East India Teak.

The Sheer-strokes and Plank-sheers of Afric Oak & East India Teak The Water-ways of East India Teak.

The Decks of Yellow Pine fastened with Yellow Metal dumb State of New New & effect

The Shifts of the Planking are not less than 5 Feet — Inches. N.B. If less than prescribed by the Rule, state whether general or partial, and if partial, in what part of the Ship.

The Planking is wrought three strokes between

**Planking Inside.**—The Limber-strokes are composed of East India Teak the Bilge Planks of East India Teak

The Ceiling, Lower Hold, of East India Teak Between Decks of East India Teak.

Shelf Pieces of East India Teak.

Clamps of do do do

**Fastenings.**—To Hold Beams 44 Pairs of dove tailed Iron knees sunk in flesh to the sides of the Beams and well bolted fore and aft & with 4 Bolts passing through Shelf Waterways & the sides. Also 21 Pairs of Vertical Iron knees of a good length 10 Pairs running down to the floor heads.

Deck Beams 52 Pairs of dove tailed Iron knees let into the sides of the Beams flesh and 25 Pairs of Iron Vertical knees.

Number of Breasthooks 5 of Wood & 3 of Iron Pointers One pair of Iron Crutches two of Iron heel of Course Timbers & transom knee & transom knee & transom knee & transom knee well secured.

Butts End Bolts are of Yellow Metal in the Bottom, and a Bolt in each Butt End through and clenched.

Bilge and Limber Strakes are bolted through and clenched.

Treenails of Well seasoned wood & equal in Quality to the stuff into which they pass and Engine turned.

General Quality of Workmanship Very fair.

We certify that the preceding is a correct description of the above-named Vessel,

Builder's Signature

Surveyor's Signature

Samuel Phillips, Lloyd's Register Foundation

Her Masts, Yards, &c. are in good condition, and sufficient in size and length.

Main Mast Fore Mast the  
Cant Indra Deck

She has SAILS.

N <sup>o.</sup>	Fathoms.
2	Fore Sails,
2	Fore Top Sails,
2	Fore Topmast Stay Sails,
2	Main Sails,
2	Main Top Sails,
	and well found -

CABLES, &c.

	Fathoms.	Inches.	N <sup>o.</sup>
Chain	275	1 1/8 8 1/16	3
Hempen Stream Cable	"	"	1
Hawser	90	7/8	1
Towlines	90	8 1/2	
Warp	90	7	
All of best quality.		5 1/2	

ANCHORS, and their weights.

31"	1"	27	{ Rogers
29"	3"	19	{ Patt
27	0	7	
7"	3"	12	
5"	3"	24	

Her Standing and Running Rigging is sufficient in size and good in quality.

She has one Long Boat and Yawl Safety Boat. Pinnace & Gig.

The present state of the Windlass is effect <sup>small</sup> Capstan on forecastle and Rudder effect Pumps effect  
Patent <sup>" & double Wrench</sup>

General Remarks—Statement and Date of Repairs.

This Ship in lieu of the ordinary Mode of having the whole of the Stuff between decks worked longitudinally, has but four Strakes below the Upper deck Shelf and from thence about ten feet in depth she is trussed. — the Stuff below the Trussing Ceiling of the Hold & again running longitudinally. — The Depth of Hold from the Limber Strake to the Under side of the Lower deck beams is 12 ft 7 in's from the references however it will be seen she is well secured with long armed Knees, having also in addition two long Rider Plates 6 in's broad by 1 in's thick and 60 feet in length, stretching from abreast the Main Hatchway under the up't deck Shelf to nearly the heels of the Cant frames in both bodies. These Plates are bolted partly with Yellow Metal through bolts and part of Short Iron. —

She has been about twelve Months in hand, was seen by Mr. Crouze, and is entitled to the Clasps for which she has been specially Surveyed. — if apt. —

If sheathed, doubled, Felted, or Coppered <sup>Hood ends and Keel seam</sup> Yellow Metal on Paper 18/16 in When last done Now.

I am of opinion this Vessel should be Classed 13. A. 1

The Amount of the Fee ..... £ 5 : 0 : , is received by me,

(July 11) Special ..... £ 33 : 15 : ,

Certificate (if required) ..... £ 4 : 10 : ,

Please to forward one.

Committee's Minute 11<sup>th</sup> July 1847

Character assigned A / Mr 13 Jan

Samuel Petty.

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