

No. 629 Survey held at Newport Monmouth Date November 4th 1847
 on the Barque "Invincible" Master Sydnam D. Jenkins
 Tonnage 2890d Built at Newport Mon When built in the year 1847
 By whom built Messrs Young & Cook Owners William C. Webb
 Port belonging to Newport Mon Destined Voyage Mediterranean
 If Surveyed Afloat or in Dry Dock On the slip during the progress of Building

Length aloft 100 Meas. 101-0- Feet. Inches. Extreme Breadth 100 Meas. 25-0- Feet. Inches. Depth of Hold 100 Meas. 15-6- Feet. Inches.

| Scantlings of Timber. | Inches. | Inches. Middle | Inches. Ends |
|--|-------------|----------------|--------------|
| Timber and Space from Top of Space each | 22 | 11 1/2 | |
| Floors From 10 1/4 ins (mostly 11) sided | 11 1/2 | Moulded 11 | 9 8 |
| 1 st Foothooks From 8 ins to " " | 8 1/2 | " 9 " | 8 7 |
| 2 nd Ditto From 7 1/2 ins to " | 8 | " 8 " | 7 |
| 3 rd Ditto From 7 1/2 ins to " | 8 | " 7 " | 4 1/2 |
| Top Timbers Cabin Deck Beams 5 in No. 10 Average Space | 7 1/2 to 10 | 6 4 1/2 | |
| Deck Beams N° 16 Average Space | 4 ft | 9 " | 7 1/2 |
| Hold Beams N° 12 Average Space | 4 ft & 8 ft | 10 1/2 " | 8 |
| Poop Deck Beam 7 in alternate | 7 1/2 " | 7 1/2 " | 6 1/2 |
| Keel " | 11 " | 13 " | - |
| Kelsons 13 " | 14 1/2 " | 14 1/2 " | - |
| Fauche Kelson or Bogg | 13 " | 14 1/2 " | - |

Thickness of Plank.

| Outside. | Inches. | Inside. | Inches. |
|-------------------------------|---------|----------------------------|---------|
| Keel to Bilge above the Bilge | 3 1/2 | Foot Waling or Limber | 3 |
| Bilge Planks below the Bilge | 3 1/2 | Bilge Planks above Bilge | 4 1/2 |
| Bilge to Wales | 3 | Ceiling in Flat | 2 1/2 |
| Wales | 4 1/2 | Ditto Bilge to Clamp | 2 1/2 |
| Topsides | 2 1/2 | Hold Beam Clamps as Margin | — |
| Sheer Strakes 2 Strakes | 3 1/2 | Deck Beam Ditto | 3 |
| Plank Sheers | 3 1/2 | Ceiling 'twixt Decks | 2 1/2 |
| Foot Deck Walkways | 3 1/2 | Hold Beam Shelves | 3 1/2 |
| Water-Ways | 6 1/2 | Deck Beam Ditto | — |
| Cabin Deck | 2 1/2 | | |
| Upper Deck | 3 | | |

Size of Bolts in Fastenings, distinguishing whether Copper or Iron.

| | Inches. |
|--------------------------------|--------------------|
| Heel-Knee, and Dead Wood abaft | 1 1/4 |
| Scarps of Keel | Copper N° 8 |
| Floor Timber Bolts | Iron 1 1/8 |
| Kelson ditto | Iron 1 1/8 |
| Transoms and throats of Hooks | Iron 1 1/8 |
| Arms of Hooks | Copper 1 1/8 and 1 |

Copper or Iron.

| | Inches. |
|---------------------------------------|------------------------------|
| Bolts thro' the Bilge and Foot Waling | Copper 3/4 |
| Butt End Bolts | Copper short 3/8 through 3/4 |
| Lower Pintle of the Rudder | Copper 3/8 |

Iron.

| | Inches. |
|-----------|--------------------|
| Hold Beam | Iron 7 1/2 & 1 |
| Deck Beam | Iron 3 1/2 & 4 1/2 |
| | 4 ft 4 ft |
| | 2 ft |

Timbering.—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 2 to 3 Inches. The Space between the Top-timbers is 3 to 4 Inches.

The Stem, Stern Post, are composed of English Oak the Transoms, Aprons, English Oak and are all free from all defects.

The Floors and first Foothooks are composed of English Oak

The other Foothooks and Top Timbers of English Oak

The Shifts of the first and second Foothooks are not less than 3 ft 8 in to 3 ft 10 in N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are from 3 ft 8 inches to 4 ft 6 inches

The Frame is all squared from the first Foothook Heads upwards, and very free from sap, and from thence downwards, the frame is also well squared and very free from sap

The alternate Frames are all bolted together. from Stern to Stern Post N. B. If not, state how bolted.

The Butts of the Timbers are all close together; their thickness not less than 1/3 of the entire moulding at that place.

The Frame is chocked with a Butt at each end of the chock, except some few, at the Floor Heads with no butt, The Foothooks are mostly Scarphed the remainder square Heads and Heels The Main Kelson is composed of American Oak Midship and the False Kelson of American Oak Bee Knee and Kelson knee forms part of the Kelson, those are of English Oak The Scarps of the Kelsons are not less than feet of inches. Main and Poop Beams are all English Oak The Deck and Hold Beams are composed of American Oak, except two English Oak and Cabin Deck Beams

Planking Outside.—From the Keel to the first Foothook Heads the Plank is composed of English and American Elm

From the first Foothook Heads to the Light Water Mark of American Oak and English Oak, some Elm Midships

From the Light Water Mark to the Wales of American Oak, English Oak and Red Pine

The Wales and Black-strokes are of American & English Oak The Topsides of American Oak

Two Strakes English Oak to 6 ft the aft side of Braces after pair American Oak

The Sheer-strokes and Plank-sheers of English and American Oak The Water-ways of Red Pine Midships English Oak forward Poop American Oak

The Decks of Yellow Pine State of good, Copper fastened

The Shifts of the Planking are not less than 5 Feet 0 Inches. N. B. If less than prescribed by the Rule, state whether general

or partial, and if partial, in what part of the Ship. The Planking is wrought 3 Strakes & 4 Strakes between

Planking Inside.—The Limber-strokes are composed of American Oak the Bilge Planks of American Oak

The Ceiling Lower Hold, of Red Pine from Stroke Between Decks of Red Pine

above the Bilge to Clamps. Part American & English Oak Clamps of American Oak

Shelf Pieces of Stringers American Oak

Fastenings.—To Hold Beams for Horizontal Lodging knees in the long spaces, and for Horizontal

Staple knees in the short spaces, Cabin Deck Beams for Horizontal staple knees & lodging

Deck Beams for Horizontal Staples between the Beams with 8 or 10 Staples from deck to deck

to Hold Beams, and one Hanging knee each side, Poop Deck English Oak single lodgings

tenons, not two on hanging knees each side. Crutches one pair from

Number of Breasthooks 4 English Oak Pointers one pair from

Butts End Bolts are of Copper in the Bottom, and Copper Bolt in each Butt End through and clenched.

Bilge and Footwaling Copper bolted through and clenched.

General Quality of Workmanship best description the aft side of the Main Mast

We certify that the preceding is a correct description of the above-named Vessel.

Builder's Signature _____ Surveyor's Signature _____

Henry Baynes

Her Masts, Yards, &c. are in good condition, and sufficient in size and length.

She has SAILS.

| N°. | | Fathoms. | CABLES, &c. | Inches. | N°. |
|-----|--------------------------|----------|-------------------------|------------------------------------|-----|
| 2 | Fore Sails, | 200 | Chain 100 | 1 $\frac{1}{4}$ | 3 |
| 1 | Fore Top Sails, | 60 | Hemp Stream Cable | 1 $\frac{1}{2}$ to 1 $\frac{1}{4}$ | 1 |
| 2 | Fore Topmast Stay Sails, | 75 | Hawser | 5 $\frac{1}{2}$ | 1 |
| 1 | Main Sails, | 75 | Towlines | 7 | |
| 2 | Main Top Sails, | 80 | Warp | 4 $\frac{1}{2}$ | |

and Two Topsails are made
two fathoms, and all other auxiliary sails -

Her Standing and Running Rigging all new and sufficient in size and

All of good quality.

ANCHORS, and their weights.

| | | | | | | | | |
|---------|-----|----|---|----|-----|----|---|----|
| Bower, | One | 17 | 2 | 6 | the | 11 | 3 | 16 |
| Stream, | One | 15 | 3 | 4 | 2 | | | |
| Kedge, | One | 3 | 1 | 23 | | | | |
| | | | | | | | | |

all with iron Stocky -

Certificate of the
The test of the proofs of the Chain cables,
good in quality. I have not seen

She has one Long Boat and one Jolly Boat

The present state of the Windlass is fitted Capstan good well fitted and secured with Box
with Patent Purchase and Composition Pillars and Braces

General Remarks—Statement and Date of Repairs.

The whole of the Framing of this vessel is of the best quality, well framed and bolted together, and with the exception of a few Chocks at the Floor Heads, which are not bolted, might be considered equal to the Frame of a vessel of the 12 years grade. Cast Timbers stepped into the Deadwood both forward, and aft, and bolted through. The whole of the Planking on both sides where the principal fastenings pass through, are of English Oak. That is the lower strake of the Wale, receiving the Hold Beam fastenings, six feet the aft side of the Brake. The Black strake above the Wale, receiving the Cabin Deck Beam fastenings from the Brake aft, the Sheer strakes from forward to six feet the aft side of the Brake, and the Sheer strakes of the Poop Deck all English Oak. All the other materials used in the construction of this vessel are of the very best quality, and the Workmanship of the very best description.

If Sheathed, Doubled, Felted, or Coppered _____ When last done _____

I am of opinion this Vessel should be Classed 8.A.1 from 1847 when the fees are paid.

The Amount of the Fee.....£ : : is received by me,

Special£ : :

Certificate (if required)£ : :

{ Henry Grayes

Committee's Minute 184

Character assigned See Newport No. 812

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Lloyd's Register
Foundation

P.B. Neither the Builders or Owners are disposed to pay the fees - 184