

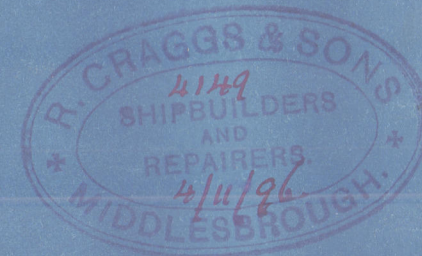


7. 11. 96

CELLULAR DOUBLE BOTTOM

S.S. N^o 136

1/2" SCALE.



TANK GIRDERS & FLOORS 7/20. (~~8/20 WHERE SHEER FLANGED~~)

INNER BOTTOM PLATING IN E.B. SPACE 8/20 ^{9/20 in Boiler space} IN HOLDS 7/20. BUTTS ~~1/2~~ DOUBLE RIV FOR 1/2 L. SINGLE RIV AT ENDS

INNER BOTTOM CENTRE STRAKE 8/20 IN E.B. SPACE & IN HOLDS FOR 1/2 L. ^{9/20 in Boiler space} 7/20 AT ENDS. DOUBLE RIV BUTTS THROUGHOUT.

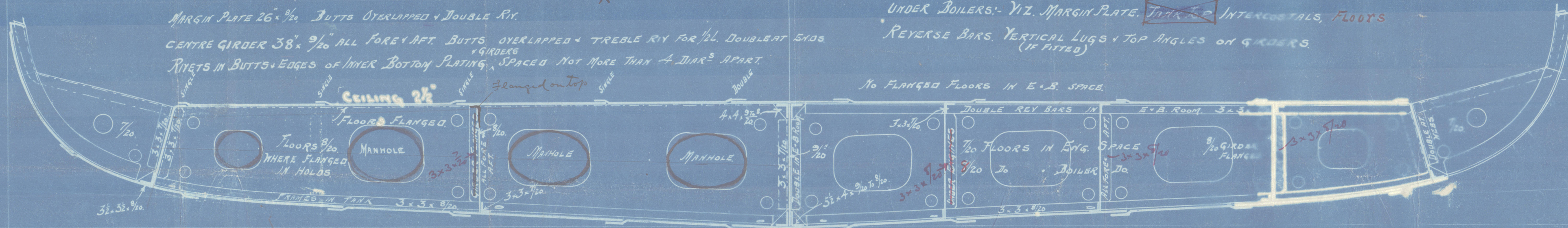
MARGIN PLATE 26" x 7/20. BUTTS OVERLAPPED & DOUBLE RIV.

CENTRE GIRDER 38" x 9/20" ALL FORE & AFT. BUTTS OVERLAPPED & TREBLE RIV FOR 1/2 L. DOUBLE AT ENDS

RIVETS IN BUTTS & EDGES OF INNER BOTTOM PLATING ^{GIRDERS} SPACED NOT MORE THAN 4 DIAM^s APART.

NOTE:- THE FOLLOWING PARTS OF DOUBLE BOTTOM INCREASED 1/20 STEEL UNDER BOILERS:- VIZ. MARGIN PLATE. ~~TANK TOP~~ INTERCOSTALS, FLOORS REVERSE BARS. VERTICAL LUGS & TOP ANGLES ON GIRDERS. (IF FITTED)

NO FLANGED FLOORS IN E.B. SPACE.



Double bottom full length of ship.

JH
7/11/96



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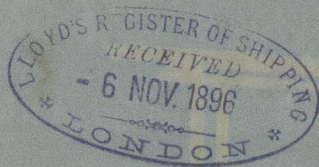
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R. Crager & Sons.

N^o 126.

Cellular Double Bottom.



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