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Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. _____ Port Mbsro')No. _____ SHIP ~~FORGINGS OR~~ CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~,
 manufactured by Messrs H. Jessop & Sons
 of Sheffield for the Vessel No. 416, being built
 by Messrs Raylton Dixon & Co of Middlebrough
 have been inspected by me as set forth below, and found to be, so far as can be seen,
sound.

1 Rudder Quadrant.

Mark on Forgings.

Lloyd's

No. 141128.10.95

C.M.

C. Martell

18/11/95

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>Siemens-Martin</u>		
How made ...	<u>Cast steel</u>		
Dimensions ...	<u>4'-6" rad.</u>		
Progress on Inspection	<u>Cast & finished</u>		
Date when Inspected	<u>18.9.95 . 26.10.95</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF
 TESTS APPLIED TO CASTINGS.

Specimen :- 28.8 tons gross wt. - Elongation on 2" = 33%
Bend 90° Unbroken.
Drop test 10 feet - good.



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Sir Raylton Dixon & Co^s

N^o 416

Rudder Quadrant.

S.S. "Sir Dang."

Intro report No-1668



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