

REPORT ON MACHINERY.

No.

No. in Survey held at Glasgow & Leith Date, first Survey June 1881 Last Survey June 12 1882
 Reg. Book. (Received at London Office 29th JUNE 1882)

on the Screw Steamer "Clan MacKenzie" 2686.85
 Tons 2953.63
 1930.24

| | | |
|----------------------------|---|---------------------------|
| Master Rule | Built at Leith | When built 1881-2 |
| Engines made at Glasgow | By whom made David Brown when made 1881-2 | |
| Boilers made at " | By whom made " when made 1881-2 | |
| Registered Horse Power 400 | Owners Gayzer Irvine & Coy | Port belonging to Glasgow |

ENGINES, &c.—

Description of Engines Compound Inverted Direct Acting
 Diameter of Cylinders 39¹/₂ x 45¹/₂ Length of Stroke 48" No. of Rev. per minute 40 Point of Cut off, High Pressure 65 Low Pressure 5
 Diameter of Screw shaft 14" Diameter of Tunnel shaft 13¹/₂ Diameter of Crank shaft journals 14" Diameter of Crank pin 14¹/₂ size of Crank webs 16¹/₂¹/₂
 Diameter of screw 17¹/₂ Pitch of screw 21¹/₂ No. of blades four state whether moveable Yes total surface 84 ft²
 No. of Feed pumps Two diameter of ditto 4" Stroke 24" Can one be overhauled while the other is at work Yes
 No. of Bilge pumps Two diameter of ditto 4" Stroke 24" Can one be overhauled while the other is at work Yes
 Where do they pump from All compartments
 No. of Donkey Engines One Size of Pumps 9" x 14¹/₂ x 10¹/₂ Where do they pump from Sea Bilge & Holdwell
 (Centrifugal pump 80 G for Ballast Tanks)
 Are all the bilge suction pipes fitted with roses Yes Are the roses always accessible Yes Are the sluices on Engine room bulkheads always accessible Yes
 No. of bilge injections One and sizes 4¹/₂" Are they connected to condenser, or to circulating pump To Circulating
 How are the pumps worked By Levers
 Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks Both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stowhold plates Yes Are the discharge pipes above or below the deep water line Above
 Are they each fitted with a discharge valve always accessible on the plating of the vessel Yes Are the blow off cocks fitted with a spigot and brass covering plate Yes
 What pipes are carried through the bunkers Main Steam pipe How are they protected By iron casing
 Are all pipes, cocks, valves, and pumps in connection with the machinery accessible at all times Yes
 Are the pipes, cocks, and valves arranged so as to prevent an unintentional connection between the sea and the bilges Yes
 When were stern tube, propeller, screw shaft, and all connections examined in dry dock On Ships previous to being launched
 Is the screw shaft tunnel watertight Yes and fitted with a sluice door Yes worked from Upper platform

BOILERS, &c.—

Number of Boilers Two Description Round Horizontal double ended
 Working Pressure 80 lbs Tested by hydraulic pressure to 170 lbs Date of test 11.2.82
 Description of apparatus steam chest Round longitudinal receiver to each boiler
 Can each boiler be worked separately Yes Can the superheater be shut off and the boiler worked separately
 No. of square feet of fire grate surface in each boiler 82.5 ft² Description of safety valves Direct Spring (Cockburn's)
 No. to each boiler Two area of each valve 20.6" Are they fitted with easing gear Yes
 No. of safety valves to superheater — area of each valve — are they fitted with easing gear —
 Smallest distance between boilers and bunkers or woodwork 17"
 Diameter of boilers 12¹/₂" Length of boilers 16 ft description of riveting of shell long. seams Stays double riveted circum. seams Double riveted
 Thickness of shell plates 16" diameter of rivet holes 14" whether punched or drilled punched pitch of rivets 5¹/₂"
 Lap of plating 11 x 46" stays per centage of strength of longitudinal joint 70% working pressure of shell by rules 9.3 lbs
 Size of manholes in shell 16" x 12" size of compensating rings Manholes in ends of Receivers
 No. of Furnaces in each boiler Four outside diameter 3 x 10" length, top 6 x 6" bottom Through Furnaces
 Thickness of plates 16" description of joint Corrugated if rings are fitted — greatest length between rings —
 Working pressure of furnace by the rules —
 Combustion chamber plating, thickness, sides 16" back — top 16" —
 Pitch of stays to ditto sides 9" x 9" back — top 9" x 4³/₄"
 If stays are fitted with nuts or riveted heads Nuts working pressure of plating by rules 95 lbs
 Diameter of stays at smallest part 1¹/₂" working pressure ditto by rules 96 lbs
 End plates in steam space, thickness 13¹/₂" pitch of stays to ditto 15" how stays are secured By Double nuts
 Working pressure by rules 103 lbs diameter of stays at smallest part — working pressure by rules 106 lbs
 Front plates at bottom, thickness 9¹/₂" Back plates, thickness — test pitch of stays — working pressure by rules —



Diameter of tubes $\frac{3}{2}$ " pitch of tubes $4\frac{3}{4}$ " thickness of tube plates, front $\frac{11}{16}$ " back $\frac{11}{16}$ "
 How stayed by Lukes pitch of stays $9\frac{1}{2} \times 15$ " width of water spaces $\frac{4}{5}$ "
 Diameter of ~~superheater~~ steam chest $3\frac{1}{2}$ " length $16\frac{1}{2}$ "
 Thickness of plates $\frac{1}{16}$ " description of longitudinal joint ~~double riveted~~ diameter of rivet holes $\frac{3}{16}$ " pitch of rivets $2\frac{3}{4}$ "
 Working pressure of shell by rules 114 lbs Diameter of flue $\frac{1}{2}$ " thickness of plates $\frac{1}{16}$ "
 If stiffened with rings \checkmark distance between rings $\frac{1}{2}$ " Working pressure by rules
 End plates of ~~superheater~~ steam chest; thickness $\frac{1}{16}$ " How stayed ~~Dished & fitted with A. J. & G. Phillips~~
 Superheater or steam chest; how connected to boiler ~~by two neck pieces~~
DONKEY BOILER— Description Round vertical (At Kenyon's Patent)
 Made at Paisley By whom made Dow & MacLachlan when made 1882 signed by R. & R. M. C.
 Where fixed on ~~the~~ ~~the~~ working pressure 80 lbs Tested by hydraulic pressure to 160 lbs No. of Certificate (454)
 Fire grate area $12\frac{1}{2}$ Description of safety valves ~~Direct Spring~~ No. of safety valves Two area of each $\frac{1}{4}$ "
 If fitted with easing gear Yes If steam from main boilers can enter the donkey boiler \checkmark No
 Diameter of donkey boiler $6\frac{1}{2}$ " height $9\frac{1}{4}$ " description of riveting ~~Treble riveted caps~~
 thickness of shell plates $\frac{1}{16}$ " diameter of rivet holes $\frac{3}{16}$ " whether punched or drilled ~~punched~~ ~~drilled~~
 pitch of rivets 2 " lap of plating $\frac{1}{2}$ " per centage of strength of joint $43\frac{1}{2}\%$
 thickness of crown plates $\frac{1}{16}$ " stayed by 8 stays $1\frac{3}{4}$ dia.
 Diameter of furnace, top $4\frac{1}{4} \times 10\frac{1}{2}$ bottom $5\frac{1}{4} \times 4\frac{1}{4}$ length of furnace $5\frac{1}{4} \times 6$ "
 thickness of plates $\frac{1}{16}$ " description of joint ~~Single riveted caps~~
 thickness of furnace crown plates $\frac{1}{16}$ " stayed by 8 stays $1\frac{3}{4}$ "
 Working pressure of shell by rules 86 lbs working pressure of furnace by rules 89 lbs
 diameter of uptake 13 " thickness of plates $\frac{1}{16}$ " thickness of water tubes $\frac{1}{16}$ "

The foregoing is a correct description,
 David Howan Manufacturer.

General Remarks (State quality of workmanship, opinions as to class, &c.) These Engines & Boilers are of
 good workmanship and are now in good order & safe working
 condition and eligible in my opinion to be admitted in the
 Register Book  **Lloyd's M.C.B. 82**

The amount of Entry Fee £ 3: 0: 0 received by me
 Special £ 40: 0: 0
 Certificate (if required) £ 0: 0: 0 To be sent as per margin.
 Travelling Expenses, if any, £ 43: 0: 0

Committee's Minute

Tuesday 27th

James Prokisson
Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

1882.



Lloyd's Register
Foundation