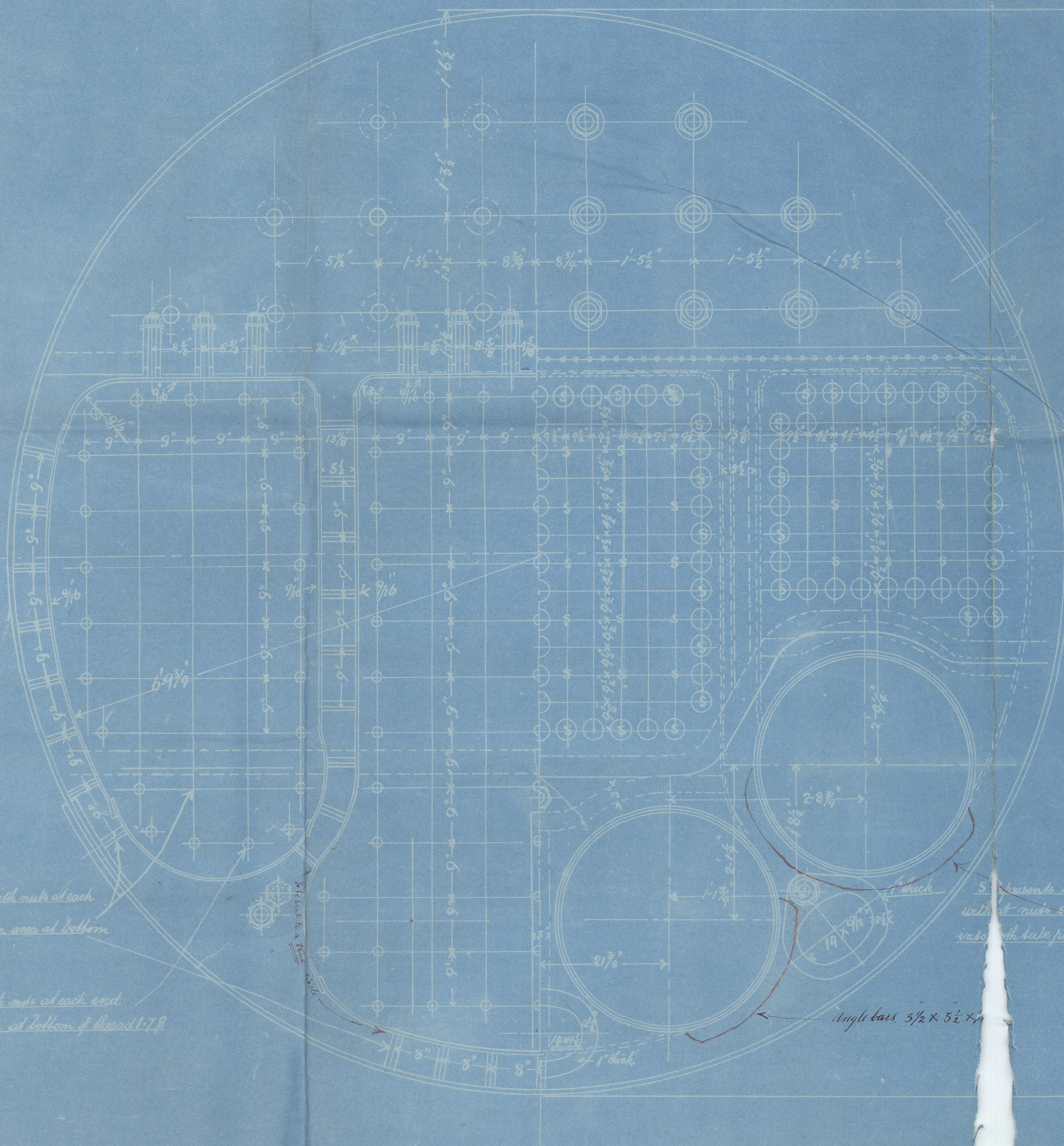
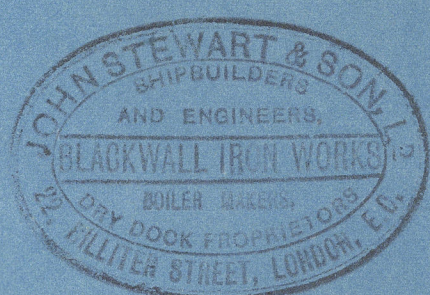


Mr
16.2.99.

For S. S. "Plover"
Con. 61478

N^o 482 Boiler.

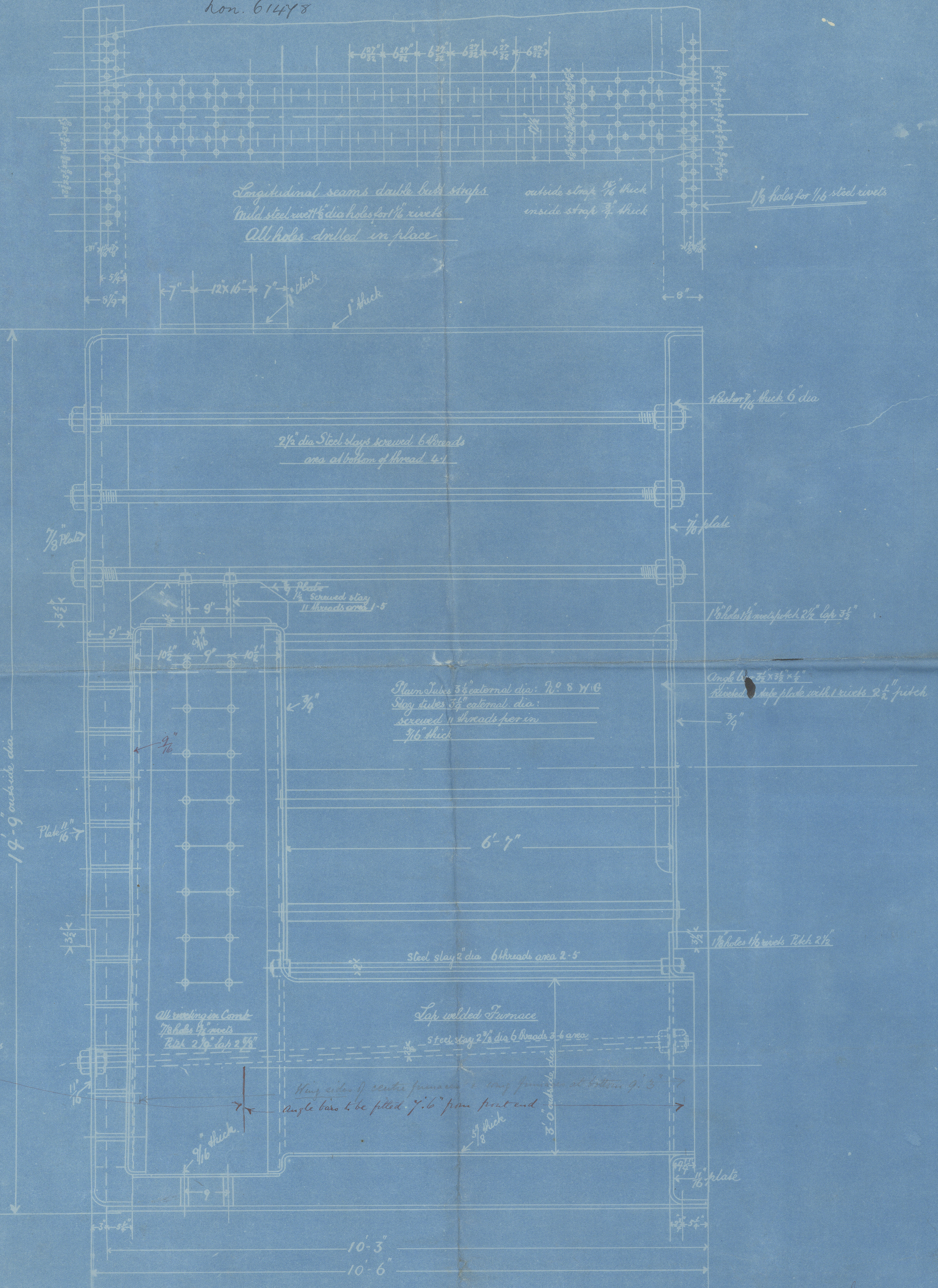
Mild Steel boiler 130 Working pressure
Hydraulic test 260
To Lloyd's requirements.



1 1/2" Mild steel stays fitted with nuts at each end and secured 11 threads from area at bottom of thread 1-5
1 3/8" Mild steel stay fitted with nuts at each end and secured 11 threads from area at bottom of thread 1-7-8

5. Presents stay holes with it nuts secured ends with tube plates

Angle bars 3 1/2 x 5 1/2 x 1/4



Longitudinal seams double butt straps
Mild steel with 6 dia holes for 1 1/2 rivets
All holes drilled in place

outside stays 3/8 thick
inside stays 3/4 thick

1 1/2 holes for 1 1/2 steel rivets

2 1/2 dia Steel stays secured 6 threads area at bottom of thread 4-1

Main Tube 3 1/2 external dia: W2 S W.C.
Stay tubes 3 1/2 external dia:
secured 11 threads from in 3/16 thick

1 1/2 holes 1 1/2 inches 2 1/2 inch 3 1/2

Angle bar 3 1/2 x 5 1/2 x 1/4
Rivets 1 1/2 inch 2 1/2 inch 3 1/2

Laps welded Furnace

Hang down of center furnace 1 long from bottom of 3
Angle bars to be fitted 7' 6" from front end

DRAWING N^o 185

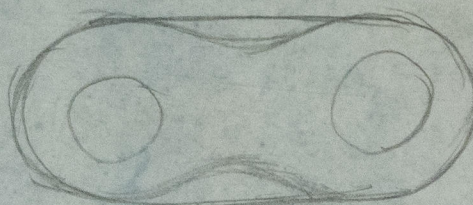
BOILER

S. S. PLOVER.

Scale 1 inch = 1 foot

14.2.99.

16.2.99.



LON733-0113



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Foundation