

Report of Survey for Repairs, &c., of Engines & Boilers.

(Received at London Office, THURS 28 MARCH 1889)

No. 22 Date of Writing Report 16. 3. 89 1889 Port of London
 No. in Reg. Book 22 Survey held at London Date, first Survey Mar. 7 Last Survey Mar 15 1889
 on the Machinery of the S.S. "Calung" Master Stodgen & Sculby No. of Visits 6
 Tonnage Gross 2063 Net 1345 Vessel built at Blyth By whom Stodgen & Sculby When 1882 - 2
 Registered Horse Power 250 Engines made at Newc. When 1882 Boilers, when made (Main) 1882 (Donkey) 1882
 No. of Main Boilers 2 Owners Watts Ward & Co Port London Voyage
 Steam Pressure in Main Boilers 90 lbs If Surveyed Afloat or in Dry Dock I. J. Wms.
 in Donkey Boiler " (State name of Dock.) Class of Vessel & Machinery 100A 1
 (As in Register Book, including date of last Boiler Survey.) -1-L.M.C. 2.87.
B.S. 2.88

Last Survey No. Port

Particulars of Examination and Repairs (if any) Annual + Damage

(State clearly the cause of Repairs if any, and, in detail, the nature and extent of Examinations and subsequent Repairs.) Repairs on account of Damage should be separated from Repairs due to other causes. State also the dates and initials of any letters respecting this case

Did the Surveyor personally go inside each Boiler separately (including the Donkey Boiler, if any), and make a thorough examination at this time?

If this was not done, state for what reasons?

And what parts of the Boilers could not be thus thoroughly examined?

Also what special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each boiler?

Vessel placed in dry dock sea connections examd. a brass plate now fitted on ship's side in way of French boiler blow off cock. Propeller disconnected, tail shaft drawn, examd. found in good condition, the stern bush renewed & propeller replaced. The S. P. cylinder cover found to be cracked, this has been temporarily repaired, as well as the Inward Eccentric Strap (Marshall's valve gear) & the gear overhauled & adjusted. F. Crank pin was found to have a flaw about half round the after fillet & fitted with a bolt through pin, the flaw having extended, it was recommended that a new half shaft be fitted, this has been done. Together with 2 new brasses & the shafting properly lined up. Main boilers examd. internally & externally & found to be in good condition. Safety valves in good condition French boiler & safety valves in good condition

The vessel has left for Cardiff where it is arranged to fit new S. P. cyl. cover, Eccentric Strap, & Set Main & French boiler Safety valves under steam. Main to 90 lbs & donkey not to exceed 70 lbs

General Observations, Opinion, and Recommendation:— Provided the above repairs.

(State clearly what alteration, if any, is suggested to be made in the existing classification and notification of the vessel's machinery in the Register Book, consequent upon this survey: thus, for example, B.S. 1/89, B. & M.S. 1/89, or L.M.C. 1/89, as the case may be.)

are effected & the Safety valves tested under steam. the vessel is, as far as seen eligible in my opinion to remain as classed & have the next exam. B.S. 3.89 recorded subject to the exam. of bls. in 12 mths as per rule.

Office or Registration Fee (per Sec. 27) £ : : Fees applied for
 Survey Fee (per Section 28) £ 2 : 2 : 75. 3. 1889
 Special Damage Fee (per Section 28) £ : :
 *Certificate (if required) as per margin £ : :
 Travelling Expenses (if chargeable) £ : : 22/4/ 1889

Engineer Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute FRIDAY 29 MARCH 1889

TUES 9 APRIL 1889

Assigned

See Cfs 4764

Ref. to eff. 1889

LON685-0342