

REPORT ON MACHINERY.

No.

Received at London Office

13

No. in Survey held at *London*

Date, first Survey *June 19*

Last Survey *Feb. 17* 1886.

Reg. Book.

(Number of Visits *14*)

274 on the *S. S. "Phone"*

Tons

Master *W. P. H. Co.* Built at *Sunderland* By whom built *W. P. H. Co.*

When built *1868*

Engines made at *Millwall*

By whom made *Mellish & Co. Wks.*

when made *1871*

Boilers made at *Blackwall*

By whom made *J. Stewart & Son*

when made *1885*

Registered Horse Power

Owners

Port belonging to *London*

ENGINES, &c.—

Description of Engines

Diameter of Cylinders *30" & 54"* Length of Stroke No. of Rev. per minute Point of Cut off, High Pressure Low Pressure

Diameter of Screw shaft Diam. of Tunnel shaft Diam. of Crank shaft journals Diam. of Crank pin size of Crank webs

Diameter of screw Pitch of screw No. of blades state whether moveable total surface

No. of Feed pumps diameter of ditto Stroke Can one be overhauled while the other is at work

No. of ~~Large~~ pumps diameter of ditto Stroke Can one be overhauled while the other is at work

Where do they pump from

No. of Donkey Engines Size of Pumps Where do they pump from

Are all the bilge suction pipes fitted with roses Are the roses always accessible Are the sluices on Engine room bulkheads always accessible

No. of bilge injections and sizes Are they connected to condenser, or to circulating pump

How are the pumps worked

Are all connections with the sea direct on the skin of the ship Are they Valves or Cocks

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Are the discharge pipes above or below the deep water line

Are they each fitted with a discharge valve always accessible on the plating of the vessel Are the blow off cocks fitted with a spigot and brass covering plate

What pipes are carried through the bunkers How are they protected

Are all pipes, cocks, valves, and pumps in connection with the machinery accessible at all times

Are the pipes, cocks, and valves arranged so as to prevent an unintentional connection between the sea and the bilges

When were stern tube, propeller, screw shaft, and all connections examined in dry dock

Is the screw shaft tunnel watertight and fitted with a sluice door worked from

BOILERS, &c.—

Number of Boilers *Two* Description *Multitubular* Whether Steel or Iron *Steel*

Working Pressure *70 lbs.* Tested by hydraulic pressure to *140 lbs.* Date of test *Nov. 5th 1885*

Description of superheating apparatus or steam chest *Steam dome partly in Tunnel*

Can each boiler be worked separately *yes* Can the superheater be shut off and the boiler worked separately *no*

No. of square feet of fire grate surface in each boiler *40 sq. ft.* Description of safety valves *Direct spring* No. to each boiler *2*

Area of each valve *9.62* Are they fitted with easing gear *yes* No. of safety valves to superheater *✓* area of each valve *✓*

Are they fitted with easing gear *✓* Smallest distance between boilers and bunkers or woodwork *2 ft.* Diameter of boilers *11.6"*

Length of boilers *10.6"* description of riveting of shell long. seams *double lap* circum. seams *single lap* Thickness of shell plates *3/32"*

Diameter of rivet holes *15/16"* whether punched or drilled *drilled* pitch of rivets *2 3/4"* Lap of plating *4 3/4"*

Per centage of strength of longitudinal joint *65* working pressure of shell by rules *70 lbs.* size of manholes in shell *16 x 12"*

Size of compensating rings *3 1/2 x 3 1/2 x 9/16"* Angle Iron. No. of Furnaces in each boiler *3*

Outside diameter *2.10"* length, top *7"* bottom *9.7"* thickness of plates *7/16"* description of joint *lap* if rings are fitted *no*

Greatest length between rings *✓* working pressure of furnace by the rules *72 lbs.* combustion chamber plating, thickness, sides *1/2"* back *1/2"* top *1/2"*

Pitch of stays to ditto, sides *9 1/2"* back *8 1/2"* top *✓* If stays are fitted with nuts or riveted heads *nuts* working pressure of plating by

rules *85 lbs.* Diameter of stays at smallest part *1 1/2"* working pressure of ditto by rules *117 lbs.* end plates in steam space, thickness *1/16"*

Pitch of stays to ditto *16 1/4"* how stays are secured *double nut & washers* working pressure by rules *160 lbs.* diameter of stays at

smallest part *2" Iron* working pressure by rules *75 lbs.* Front plates at bottom, thickness *5/8"* Back plates, thickness *5/8"*

Greatest pitch of stays *12"* working pressure by rules *74 lbs.* Diameter of tubes *3 1/4"* pitch of tubes *4 1/4"* thickness of tube

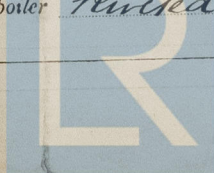
plates, front *5/8"* back *5/8"* how stayed *by tubes* pitch of stays *12 3/4"* width of water spaces *9"*

Diameter of Superheater or Steam chest *3.6"* length *7"* thickness of plates *3/8"* description of longitudinal joint *single lap* diam. of rivet holes *13/16"*

Pitch of rivets *2"* working pressure of shell by rules *107 lbs.* diameter of flue *✓* thickness of plates *✓* If stiffened with rings *✓*

Distance between rings *✓* working pressure by rules *✓* end plates of superheater, or steam chest; thickness *7/16"* how stayed *2 dia. Iron stay*

Superheater or steam chest; how connected to boiler *Riveted Nut & piece*



Lloyd's Register
LON 676 - 0543
Foundation

58 99 Don

DONKEY BOILER— Description

Made at _____ by whom made _____ when made _____ where fixed _____
 Working pressure _____ tested by hydraulic pressure to _____ No. of Certificate _____ fire grate area _____ description of
 valves _____ No. of safety valves _____ area of each _____ if fitted with easing gear _____ if steam from main boiler
 enter the donkey boiler _____ diameter of donkey boiler _____ length _____ description of riveting _____
 Thickness of shell plates _____ diameter of rivet holes _____ whether punched or drilled _____ pitch of rivets _____ lap of plating _____
 per centage of strength of joint _____ thickness of crown plates _____ stayed by _____
 Diameter of furnace, top _____ bottom _____ length of furnace _____ thickness of plates _____ description of joint _____
 Thickness of furnace crown plates _____ stayed by _____ working pressure of shell by rules _____
 Working pressure of furnace by rules _____ diameter of uptake _____ thickness of plates _____ thickness of water tubes _____

SPARE GEAR. State the articles supplied:—

The foregoing is a correct description,
 _____ Manufacturer.

General Remarks (State quality of workmanship, opinions as to class, &c. *Two new Steel Boilers have been fitted, materials & workmanship good. Safety valves set to the working pressure of 70 lbs. under steam. — A new High Pressure cylinder 29" dia. has been fitted in lieu of 30" as before. A new piston & slide valve also fitted. Vessel placed in dry dock. All the sea cocks at bottom of vessel have been fitted on turn of bilge. Propeller & its connections found in good condition. Stern bush worn. Examined Low pressure cylinder, piston & slide & found same in good condition. Gravel thrust & tunnel sh. in good condition. Examined Air circulating Fan & Bilge pumps & valves all in good condition.*

The machinery being now in good & safe working condition renders the vessel eligible in my opinion to be marked in the Register Book with N.B. L.M.C. 2.86.

Submitted that this vessel is eligible to have N.B. 2-86 and L.M.C. 2-86 in the Register Book.
 25-2-86

The amount of Entry Fee .. £ : : received by me,
 Special .. 2/3/86 £ 3 : 3 :
 main Donkey Boiler Fee .. £ 6 : 6 :
 Certificate (if required) .. £ : 5 : 6th March 1886
 To be sent as per margin.
 (Travelling Expenses, if any, £)

Committee's Minute

TUESDAY 2 MARCH 1886

+ JVB 86

ML 386

George W. Wrennison
 Engineer Surveyor to Lloyd's Register of British & Foreign Ships

