

Ref 9/1/66 L 20045
1845

No. 20045 Survey held at Fleetwood Date Dec 24/45 to June 30th
on the Schooner "Agnes" Master J. Grimshaw
Old Tonnage Built at Fleetwood When built 1845 Launched June 14th
New 149 43 By whom built J. Gibson Owners P. Warbrick & Co.
Port belonging to Fleetwood Destined Voyage Coasting
If Surveyed while Building, Afloat, or in Dry Dock While building & afloat.

Length aloft Register.....	Feet. Inches.	Dimensions Sided.	Extreme Breadth Outside						Feet. Inches.	Depth of Hold	Thickness of Plank.	Feet. Inches.		
			Inches. Required as per Rule	Inches. In Ship. Middle.	Inches. MOULDED.	Inches. Required pr Rule	Inches. Middle.	Required pr Rule Ends.						
TIMBER AND SPACE	22 1/2	20	—	—	—	—	—	—	21 1/2	—	—	11 1/2		
Floors	9 3/4	8	10	9	8	7	7	—	Garboard Strakes	2 3/4	2 1/2	Limber Strakes	3 1/2	3
1 st Foothooks	8 3/4	7	9	8	7	6	6	—	Garboard to Bilge	2 3/4	2 1/2	Bilge Planks	3 3/4	3
2 nd Ditto	8	6 1/2	8 1/4	6 3/4	6 1/2	5	5	—	Bilge Planks	3 1/2	2 1/2	Ceiling in Flat	2 3/4	2
3 rd Ditto	—	—	—	—	—	—	—	—	Bilge to Wales	2 3/4	2 1/2	Ditto Bilge to Clamp	3	2
Top Timbers	3 1/4	6	6 3/4	5	5	4 1/4	4 1/4	—	Wales	48 x 14 1/4	4	Hold Beam Clamps	4 7/8	—
Deck { N° 18 Average Space } 3 1/4 to 4 1/2	8 1/2	7 1/2	8 1/2	7	7 1/2	6 1/4	6 1/4	—	Topsides	3	3	Deck Beam Ditto	3	Section of Beam end
Beams { 1 1/2 to 2 1/2 }	—	—	—	—	—	—	—	—	Sheer Strakes	3	3	Hold Beam Shelves	—	—
Deck Beams, length amidships	20	3	—	—	—	—	—	—	Plank Sheers	2 3/4	2 1/2	Deck Beam Ditto	—	—
Hold { N° — Average Space } —	—	—	—	—	—	—	—	—	Waterways Upper Deck	14 1/2	5	—	—	—
Hold Beams, length amidships	—	—	—	—	—	—	—	Ways Lower Deck	—	—	Upper Deck	2 3/4	2 1/2	
Keel	11	10	13	15	15	10	10	—	—	—	—	—	—	—
Scarps of Ditto	6 1/2	long	—	—	4 1/2	6 1/2	6 1/2	—	—	—	—	—	—	—
Keelsons	13	11	12	12	11	11	11	—	—	—	—	—	—	—
Scarps of Ditto	—	—	—	—	4 1/2	6 1/2	6 1/2	—	—	—	—	—	—	—

Size of Bolts in Fastenings, distinguishing whether Copper or Iron; also of Treenails.

Copper or Iron Inches in Ship.	Inches required per Rule	Copper or Iron Inches in Ship.	Inches required per Rule	Copper or Iron Inches in Ship.	Inches required per Rule	Copper or Iron Inches in Ship.	Inches required per Rule	Waterway	Knees	Shelf or Clamp	Waterway	Knees	Shelf or Clamp	Copper or Iron Inches required per Rule
Heel-Knee, and Deadwood abaft	1 1/2	1	Transoms and throats of Hooks	1 1/2	1 1/2	Arms of Hooks	1 1/2	Hold Beam Bolts in	Knees	—	—	—	—	—
Scarps of Keel	13 1/2	12 1/2	Bolts thro' Bilge & Limber Strakes,	14 1/2	12 1/2	Butt End Bolts	14 1/2	Deck Beam Bolts in	Knees	12 1/2	12 1/2	Waterway	12 1/2	12 1/2
Keelson Bolts through Keel at each Floor	1	14 1/2	Thickstuff over Double Floors	14 1/2	14 1/2	Pintles of the Rudder	2 1/2	Nails or Bolts in Flat of Deck	—	—	Shelf or Clamp	14 1/2	14 1/2	—
Bolts through Heels of Timbers against Deadwood	14 1/2	14 1/2	—	—	—	—	2	Treenails	Inches 1 1/2 dia	—	—	—	—	—

Timbering.—The Space between the Floor Timbers and Lower Foothooks is 3 1/2 Inches. The Space between the Top-Timbers is 5 Inches.

The Floors consist of English Oak The First Foothooks of English Oak Timber.

The Second Foothooks of English Oak The Third Foothooks and Top Timbers of English Oak

The Shifts of the First and Second Foothooks are not less than 3 1/2 to 4 feet N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are 4 feet to 5 feet

The Frame is squared from the First Foothook Heads upwards, and are free from sap, and from thence downwards, the frame is well squared

The alternate Frames are bolted together to the Gunwale. N. B. If not, state how bolted.

The Butts of the Timbers are quite close together; their thickness not less than 1 1/2 to 2 inches of the entire moulding at that place.

The Frame is chocked with a Butt at each end of the chock. The Main piece of Rudder is English Oak

The Main Keelson is American White Oak having a Rider 8 1/2 to 17 1/2 of American Woods and are free from all defects. The Main piece of Windlass is Teak

The Stem, and Stern Post, consist of English Oak The Transoms, Aprons, Knight Heads, and

Hawse Timbers of English Oak Deadwood, of E. Oak, Larch & Tamarac are all free from all defects.

The Deck and Hold Beams consist of E. Oak, Larch & Hackmatack. The Breasthooks of English Oak. The Knees of Iron

Planking Outside.—From the Keel to the Height defined in Note to Table A or to the First Foothook Heads the Plank is 1 1/2 to 3 1/2 inches

From the above named Height to the Light Water Mark Hackmatack

From the Light Water Mark to the Wales Hackmatack & Tamarac

The Wales and Black-strakes are up staves of wales part greenheart remainder Hackmatack The Topsides Hackmatack

The Sheer-strakes and Plank-sheers Hackmatack & Larch The Water-ways Upper Deck Baltic Red Pine

The Decks Yellow Pine State of good

The Shifts of the Planking are not less than 5 Feet 1 Inch. N. B. If less than prescribed by the Rule, state whether general

or partial, and if partial, in what part of the Ship. The Planking is wrought 3 to 4 inches between, and without step-butting.

Planking Inside.—The Limber-strakes and Bilge-strakes are American Oak, Hackmatack & Red Pine.

The Ceiling, Lower Hold, and between Decks Hackmatack Shelf Pieces and Clamps Baltic Red Pine

Fastenings.—To Hold Beams

Deck Beams Eight pairs of Iron knee riders eight pairs of Iron hinging knees, & Lodging knees (8 pairs) fitted in way of mast beams & after 8 pairs

Number of Breasthooks 2 forward (8 pairs) Pointers — Crutches one pair, aft & pair of transom

Butts End Bolts are of Iron Galvanised in the Bottom, and two Bolts in each Butt End through and clenched.

Bilge and Limber Strakes Iron Galvanised bolted through and clenched. Treenails of E. Oak & teak How Made Turned

Thickstuff over Double Floors bolted through and clenched. General Quality of Workmanship Good

We certify that the above is a correct description of the several particulars therein given

Builder's Signature John Gibson

Surveyor's Signature

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Red Pine & Spruce
Her Masts, Yards, &c. are in good condition, and sufficient in size and length.

She has SAILS.

N.
Fore Sails,
Fore Top Sails,
Fore Topmast Stay Sails,
Main Sails,
Main Top Sails,
and

CABLES, &c.	
Netherdon Riddle Co.	Fathoms.
Chain ^{Tested March 23/66 = 18-0}	90
Hemp Stream ^{Chain} _{March 23/66 = 20-6}	90
Hawser	90
Towlines	90
Warp	90
All of <u>best</u> quality.	90
	3 1/4
	8
	1 1/2
	4
	3 1/4

ANCHORS, and their weights.

Mersey Iron Board Tests	No.	Weight.
Bower, ^{Tested May 1/66 = 10-0-0}	1	7-3-12
8" 8" May 1/66 = 8-10-0	1	6-1-0
Stream,	1	3-0-3 Stock included
Kedge	1	2-0-23 80 "
Kedge,	1	1-0-12 8 "

Her Standing and Running Rigging Hemp sufficient in size and Best in quality.

She has one Long Boat and one other

The present state of the Windlass is good Capstan _____ Rudder good Pumps 5 (iron)

General Remarks and Statement and Date of Repairs, if any.

DATES of Surveys held while building, as per Section 35.

- 1st. When the Frame is completed
2nd. When the Beams are put in, &c.
3rd. { When completed, and before the plank be painted or payed }

During the whole time of building under Special Survey.
(Survey ordered for Letter 5th Dec/65)

This Vessel is built nearly to the scantlings and dimensions of Sqr "Elizabeth & Ann" - See Report No. 19483. Diagonal straps are not fitted on the frames - as per Rule Sec 39 - to compensate for the same eight pairs of long iron knee riders are fitted as admitted by the Committee in that case.

In other respects the scantlings are generally in excess of the requirements for her tonnage.

Pieces have been cut out to examine the caulking. the same found well done.

Is well built.

Present condition of Caulking of Bottom, Good Deck, Good and Waterways Good

If Sheathed, Doubled, Felted, or Coppered None When last done —

I am of opinion this Vessel should be Classed * 8 A 1

The Amount of the Fee.....£ 2 : - : - is received by me,

July 1/66
Special£ 7 : 9 : - 3/7/66
Certificate£ 0 : 0 : -

L. C. Wheeler

Committee's Minute Liverpool 8th July 1866

Character assigned A 1 for 8 Years - Built under Special Survey

A.C.P.

JK

