

18. 209 = C2.

S. P. Achilles

Scale  $\frac{1}{2}$  inch = 1 foot.

7-3 from main BK Main E Pop 00

235' x 32' x 18'-6" Length in No. 227-0.  
To be lengthened 40 feet.

Rule 36 x 14 1/16  
table pinched

R 10/16

11/6 double line  
stroke for  
1/2 length  
underlips

9/16

8/16

$$5 + 4 + 8/16$$

25 + 9/16

9/16

8/16

9/16

9/16

$$-5+4+8 \mid 16$$

9/16

10/16

Doubling  $\frac{1}{2}$  length

but  
 $5+4+8/16$   
 $5 \times 4 \times 9/16$

Intercockle  
 $17-5 \times 4 \times 8/16$   
 9/16

Rider plate  $10/16$  for  $1/2$  length

$5 \times 4 \times \frac{8}{16}$   
 $5 \times 4 \times \frac{8}{16}$   
 $13 \frac{1}{2} \times 11 \frac{1}{16}$   
 $9 \times 10 \frac{1}{16}$   
 $16 \times 12 \frac{1}{16}$   
 $15 \times 4 \times 9 \frac{1}{16}$

11/7/72  
18/7/72

$$3 \times 3 \times 7/16$$

20' x 9/16.

$4\frac{1}{2} \times 3 \times 8\frac{1}{16}$  spaced 23" inches  
 $10\frac{1}{16}$

 $7\frac{1}{2} \times 3'$ 

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