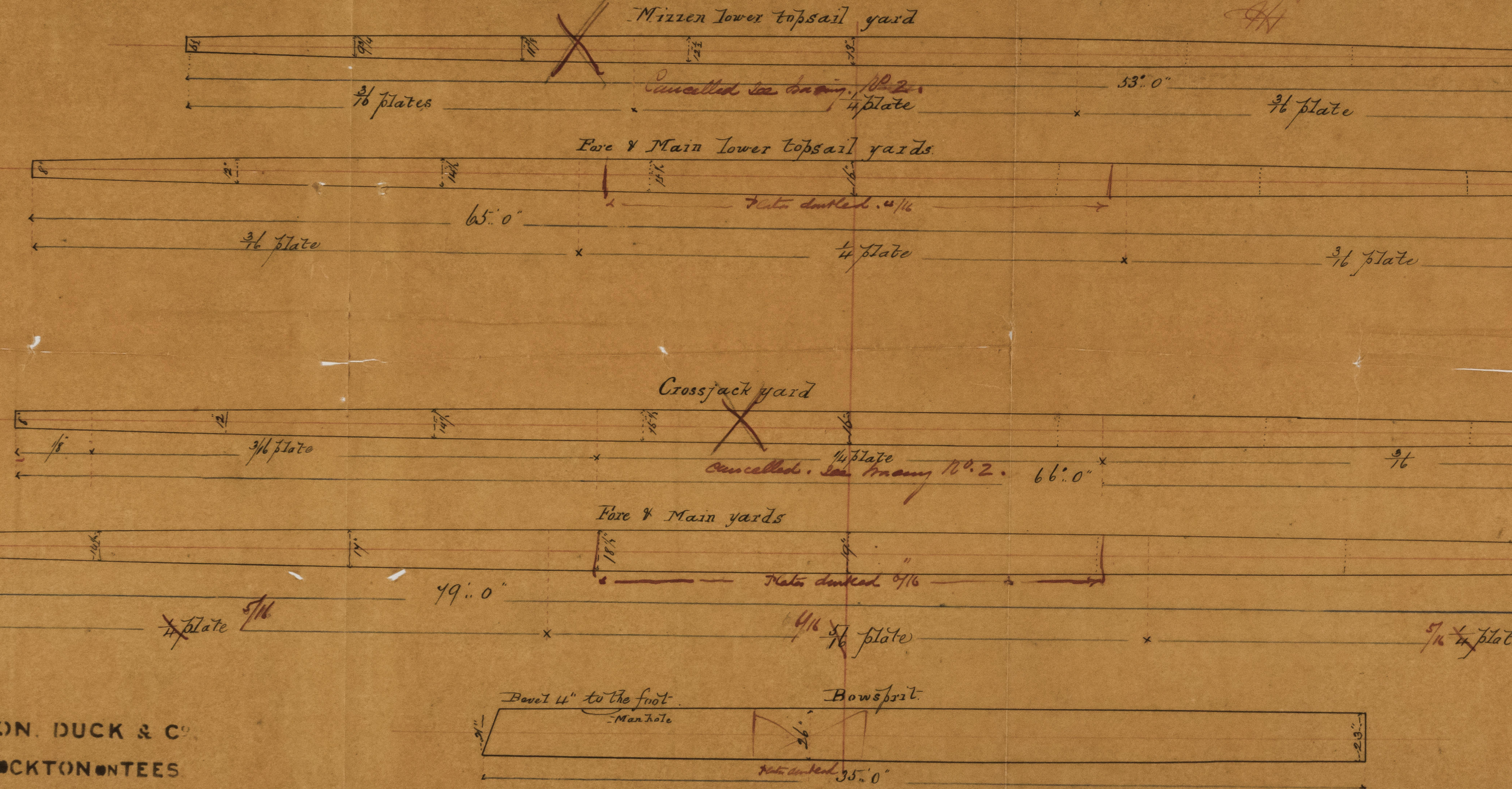


Iron Yards for N^o 145 Ship
Scale $\frac{1}{4}'' = 1 \text{ foot}$

"Francis Shanks" - Report No. 2711

Per 8/18/68



RICHARDSON, DUCK & CO
STOCKTON ON TEES

IRON SOI-0102

2/2

Note

joined & seamed
overlapped & double rivetted
Scale of Sections
 $\frac{1}{2}'' = 1 \text{ foot}$
Butts headed rivets throughout
Longitudinal seams single rivetted
ions $2\frac{1}{2} \times 2\frac{1}{2} \times \frac{1}{16}$ to run the
length
Angle 9 ft. long butts shifted 4.6
whole $\frac{1}{2}''$ diam.
Plates
Rivets

Bow sprit
 $\frac{7}{16}$ plate

Butts double rivetted
Laps single rivetted
Plate 9 ft. long plate butts 3 ft. shift
Rivets $\frac{5}{8}$ diam.
3 Angle $5 \times 3 \times \frac{1}{2}$

