

IRON SHIP.

No. 4204 Survey held at Whitby Date, First Survey 24th Dec 1899 Last Survey 16th July 1900
 On the Sea Ship English Master J. Robinson 1880
 Tonnage under 1300.02 ONE, OR TWO DECKED, THREE DECKED VESSEL.
 Ditto of 135.53 SPAR, OR AWNING-DECKED VESSEL.
 or 137.49 HALF BREADTH (moulded) 16.11 Feet.
 Ditto of 4.80 DEPTH from upper part of Keel to top of Upper Deck Beams 21.7 1/2
 Ditto of 15.07 GIRTH of Half Midship Frame (as per Rule) 34.4 1/2
 Ditto of 40.11 1st NUMBER 72.11
 Gross Tonnage 1712.02 1st NUMBER, if a 3-DECKED VESSEL, deduct 7 feet.
 Less Crew Space 56.72 LENGTH 75.6 1/2
 Less Engine Room 548.10 2nd NUMBER 106.09
 Register Tonnage 1100 PROPORTIONS—Breadths to Length 7 1/2 to 1
 as cut on Beam 1100 Depths to Length—Upper Deck to Keel within 12
 Main Deck ditto within 12
 Built at Whitby When built 1880 Launched 22 June
 By whom built Thos Turnbull & Sons Owners Geo. Pym & Co.
 Part belonging to West Hartlepool Destined Voyage America
 If Surveyed while Building, Afloat, or in Dry Dock.

LENGTH on deck as 256 Feet. Inches. 4 BREADTH—Moulded... 33 Feet. Inches. 10 DEPTH top of Floors to Upper Deck Beams 19 Feet. Inches. 9 Power of Engines 150 Horse. No. of Decks with flat laid One No. of Tiers of Beams Two
 Dimensions of Ship per Register, length, 250.6 breadth, 34.1 depth, 19.9
 KEEL, depth and thickness 2 1/2 Inches in Ship. 2 1/2 Inches per Rule.
 STEM, moulding and thickness... 2 1/2 Inches in Ship. 2 1/2 Inches per Rule.
 STERN-POST for Rudder do. do. 2 1/2 Inches in Ship. 2 1/2 Inches per Rule.
 " for Propeller 2 1/2 Inches in Ship. 2 1/2 Inches per Rule.
 Distance of Frames from moulding edge to moulding edge, all fore and aft 24
 FRAMES, Angle Iron, for 3 length amidships 4 1/2 Inches in Ship. 4 1/2 Inches per Rule.
 Do. for 1 at each end 4 1/2 Inches in Ship. 4 1/2 Inches per Rule.
 REVERSED FRAMES, Angle Iron 3 Inches in Ship. 3 Inches per Rule.
 FLOORS, depth and thickness of Floor Plate at mid line for half length amidships 2 1/2 Inches in Ship. 2 1/2 Inches per Rule.
 thickness at the ends of vessel 7 Inches in Ship. 7 Inches per Rule.
 depth at 3 the half-bdth. as per Rule 12 Inches in Ship. 12 Inches per Rule.
 height extended at the Bilges... 4 1/2 Inches in Ship. 4 1/2 Inches per Rule.
 BEAMS, Upper, Spar, or Awning Deck Single or double Angle Iron, Plate or Tee Bulb Iron 0 Inches in Ship. 0 Inches per Rule.
 Single or double Angle Iron on Upper edge 3 Inches in Ship. 3 Inches per Rule.
 Average space... 40 Inches in Ship. 40 Inches per Rule.
 BEAMS, Main, or Middle Deck Single or double Angle Iron, Plate or Tee Bulb Iron 0 Inches in Ship. 0 Inches per Rule.
 Single or double Angle Iron, on Upper Edge 3 Inches in Ship. 3 Inches per Rule.
 Average space... 40 Inches in Ship. 40 Inches per Rule.
 BEAMS, Lower Deck, Hold, or Orlop Single or double Angle Iron, Plate or Tee Bulb Iron 9 Inches in Ship. 9 Inches per Rule.
 Single or double Angle Iron on Upper Edge 4 3/2 Inches in Ship. 4 3/2 Inches per Rule.
 Average space... 0-10-12 Inches in Ship. 0-10-12 Inches per Rule.
 KEELSONS Centre line, single or double plate, box, or intercostal, Plates 17 Inches in Ship. 17 Inches per Rule.
 " Rider Plate 11 Inches in Ship. 11 Inches per Rule.
 " Bulb Plate to intercostal Keelson 5 Inches in Ship. 5 Inches per Rule.
 " Angle Irons 5 Inches in Ship. 5 Inches per Rule.
 " Double Angle Iron Side Keelson 23 Inches in Ship. 23 Inches per Rule.
 " Side intercostal Plate 5 Inches in Ship. 5 Inches per Rule.
 " do. Angle Irons 5 Inches in Ship. 5 Inches per Rule.
 " Attached to outside plating with angle iron 3 Inches in Ship. 3 Inches per Rule.
 BILGE Angle Irons 5 Inches in Ship. 5 Inches per Rule.
 " do. Bulb Iron 5 Inches in Ship. 5 Inches per Rule.
 " do. intercostal plates riveted to plating for length 5 Inches in Ship. 5 Inches per Rule.
 BILGE STRINGER Angle Irons 5 Inches in Ship. 5 Inches per Rule.
 Intercostal plates riveted to plating for length 5 Inches in Ship. 5 Inches per Rule.
 SIDE STRINGER Angle Irons 5 Inches in Ship. 5 Inches per Rule.
 Transoms, material. Knight-heads. Hawse Timbers. Plaster
 Windlass Patent Pall Bitt Patent

FRAMES extend in one length from Keel to gunwale Riveted through plates with 7/10 in. Rivets, about 1/2 apart.
 REVERSED ANGLE IRONS on floors and frames extend across middle line to the upper part of hold and to gunwale alternately
 KEELSONS. Are the various lengths of Plates and Angle Irons properly connected? Yes And butts properly shifted? Yes
 PLATING. Garboard, double riveted to Keel, with rivets 1/10 in. diameter, averaging 5 1/2 ins. from centre to centre.
 " Edges of Garboards and to upper part of Bilge, worked clencher, double riveted; with rivets 7/10 in. diameter, averaging 4 ins. from centre to centre.
 " Butts from Keel to turn of Bilge, worked carvel, double riveted; with rivets 7/10 in. diameter averaging 4 ins. from centre to centre.
 " Butts of three Strakes at Bilge for half length, treble riveted with Butt Straps 1/16 thicker than the plates they connect. one plate lapped
 " Edges from bilge to Main Sheerstrake, worked clencher, double or single riveted; with rivets 7/10 in. diameter, averaging 4 ins. from cr. to cr.
 " Butts from Bilge to Main Sheerstrake, worked carvel, double riveted; with rivets 7/10 in. diameter, averaging 4 ins. from cr. to cr.
 " Edges of Main Sheerstrake, double or single riveted. Upper Sheerstrake, double or single riveted.
 " Butts of Main Sheerstrake, treble riveted for half length amidships. Butts of Upper or Spar Sheerstrake, treble riveted length amidships.
 " Butts of Main Stringer Plate, treble riveted for half length amidships. Butts of Upper or Spar Stringer Plate, treble riveted for length amidships.
 " Breadth of laps of plating in double riveting 5 1/4 Breadth of laps of plating in single riveting length
 Butt Straps of Keelsons, Stringer and Tie Plates, treble, double or single Riveted? Double & Treble
 Waterway, how secured to Beams (Explain by Sketch, if necessary.)
 Beams of the various Decks, how secured to the sides? Ends turned & secured with plates No. of Breasthooks, Seven Crutches, Three
 What description of Iron is used for Frames, Beams, Keelsons, Tie, and Stringer Plates, Outside Plating, &c.? Good
 Manufacturer's name or trade mark, D. L. & Co. Sheffield
 The above is a correct description.
 Builder's Signature, Thomas Turnbull & Sons Surveyor's Signature, J. M. Gladstone
 Surveyor to Lloyd's Register of British and Foreign Shipping

IRON 494 - 0026

Workmanship. Are the butts of plating planed or otherwise fitted? *Planed*
Do the edges of the carvel work and of the butts lay close together throughout their length without requiring any making good of deficiencies? *Yes*
Are the fillings between the ribs and plates solid single pieces? *Solid pieces*
Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *Yes*
Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? *Yes*
Do any rivets break into or through the seams or butts of the plating? *A few in butts*

27305 *ton*

Masts, Bowsprit, Yards, &c., are *Iron & Pine* in *Good* condition, and sufficient in size and length. If of Iron or Steel give Scantlings of Plating, Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and Bowsprit are constructed, showing the number of Plates and Angle Irons, mode of riveting, quality of Materials, and if stamped with Maker's name.

State also Length and Diameter of Lower Masts and Bowsprit *Main & Fore masts made with three plates in the round Double united at edges treble at butts. Plates 6/16 at welding tapered away to 3/16 at head & heels. Main mast 66 ft. 4 in. dia at heel 1 1/2 in. dia at top. Bowsprit 16 1/2 ft. dia at heel 1 1/2 in. dia at top. Fore mast 70 ft. 6 in. dia at heel 1 1/2 in. dia at top. Bowsprit 16 1/2 ft. dia at heel 1 1/2 in. dia at top. All plates & welding doubled. Iron tested & found good. Masted 11th.*

NUMBER for EQUIPMENT		Fathoms.	Inches.	Test per Certificate.	Inches per Rule.	Machine where Tested & Supdt.	ANCHORS.	N ^o .	Weight. Ex. Stock.	Test per Certificate.	W'ght req'd per Rule.	Machine where Tested & Supdt.
SAILS.												
N ^o .	CABLES, &c.											
	Chain	270	1 1/4	5 1/2 tons	2 1/2 tons	5 1/2 tons	Bower Anchors	3	20-2-7	17-11-14	27-3-0	26-10-0-0
	Fore Sails,											
	Fore Top Sails,											
	Fore Topmast Stay Sails,											
	Hmpn Strm Cbl											
	Hawser ...	90	4				Stream	...	1	8-3-7	11-0-0-0	10-17-0-0
	Towlines ...	90	11				Kedge	...	1	4-3-0	7-2-2-0	6-17-0-0
	Warp ...	90	6 1/2				Ditto	...	1	2-1-7	4-7-2-0	4-15-0-0
	quality <i>Good</i>	90	5 1/2									

Standing and Running Rigging *Wire & Hemp* sufficient in size and *Good* in quality. She has *Four* Long Boats and *Good* The Windlass is *Good* Capstan *Good* and Rudder *Good* Pumps *Four of 6 in Metal*

Engine Room Skylights.—How constructed? *3 inch Glass* How secured in ordinary weather? *Bullseye*

What arrangements for deadlights in bad weather? *3 Bullseyes*

Coal Bunker Openings.—How constructed? *Iron bonings* How are lids secured? *Bars* Height above deck? *15 inches*

Scuppers, &c.—What arrangements for clearing upper deck of water, in case of shipping a sea? *Ports & Scuppers*

Cargo Hatchways.—How formed? *7/16 Plate*

State size Main Hatch *25 ft 0 in x 12 ft 0 in* Fore hatch *13 ft 9 in x 11 ft 0 in* Quarter hatch *19 ft 9 in x 12 ft 0 in* After *18 ft 12 in x 12 ft 0 in*

If of extraordinary size, state how framed and secured?

What arrangement for shifting beams? *Two shifting heel beams in main & one in each of the after Hatchways*

Hatches, If strong and efficient? *3 in Pine*

Order for Special Survey No. <i>77</i>	DATES of Surveys held while building as per Section 18.	1st. On the several parts of the frame, when in place, and before the plating was wrought	Special Survey Date of Surveys 1879 & 80 Dec 24. Jan 12. Feb 3-14-27 March 4-16-30 April 12-22-26 May 5-11-27 June 12-21-25 July 3-16
Date <i>6 Dec 1879</i>		2nd. On the plating during the process of riveting	
Order for Ordinary Survey No. <i>78</i>		3rd. When the beams were in and fastened, and before the decks were laid....	
Date <i>10 Dec 1879</i>		4th. When the ship was complete, and before the plating was finally coated or cemented..	
No. <i>69</i> in builder's yard.		5th. After the ship was launched and equipped	

General Remarks (State quality of workmanship, &c.) *Workmanship & Material good*

Is fitted with Raised Quarter Deck Bridge & Forecastle frames all to the top height. Beams of R^d Deck 8 x 8 1/2. Double angles at edges 3 x 3 x 6/16. Stringer plates on ends 3 x 4 1/2. Angles on Jo. 5 x 4 x 4 1/2. Plating outside 10-9 x 6/16. Deck 6/16 in. Planked over with 3 1/2 x 4 Pine. Forecastle beams 6 1/2 x 6 1/2. Double angles at edges 3 x 3 x 6/16. Stringer plates on ends 2 1/2 x 7 1/2. Angles on Jo. 3 x 3 x 6/16. Tie plates 10 x 6/16. Plating outside 6/16. Deck 3 in. 1/4 Pine. Water Ballast Tanks fitted in fore & after hold. Frames cut connection made with three plates. Side plates 4 1/2. Angles on Jo. 3 1/2 x 3 1/2 x 4 1/2. Web plates 6/16. Angles at bottom edges 3 x 3 x 6/16. Plating 6/16. Tested by a head of water to the height of load line.

Additional strengthening at break of R^d Deck Main Deck Stringer plates of 7 frame space abap break R^d Jo. 4 bps. Add beam stringers overlap 16 ft. These straps doubled for 20 ft.

State if one, two, or three decked vessel, or if spar, or awning-decked, and the lengths of poop, fore-castle, or raised quarter deck, and the length of double, or part double bottom.

How are the surfaces preserved from oxidation? Inside *Flash cemented with Portland Cement* Outside & other parts with *Paint*

I am of opinion this Vessel should be Classed *100 A1*

The amount of the Entry Fee ... £ *5 : 0 : 0* is received by me, *11/29*

Special ... £ *66 : 0 : 0* - 24 July 1879

Certificate ... : : : *11/29*

(Travelling Expenses, if any, £ *5-0-0*.)

Committee's Minute *Tuesday, July, 27th, 1880.*

Character assigned *100 A1* This vessel appears to be eligible to be classed 100 A1 as recommended by the Committee.

Surveyor to Lloyd's Register of British and Foreign Shipping.