

LLOYD'S REGISTER OF BRITISH AND FOREIGN SHIPPING.

ENGINEER SURVEYOR'S REPORT ON MACHINERY.

ENGINES.

No. Port Report (if any) on Hull of Vessel.

Description Comp - Inst'd. A. Spec Cond'g  
Made by Messrs Forester & Coy.  
When 1878 At Liverpool  
Diameter of cylinder 2 of 28" Length of stroke 4. 6"  
No. of revolutions per minute 60  
Point of cut off Variable  
Diameter of screw shaft 15"  
Diameter of crank shaft journals 15"  
Diameter of screw, or of paddle wheel 20. 0"  
Pitch of screw 26. 0"  
No. of blades, 4 Total surface 70ft.  
No. of bilge pumps 2 and sizes 4 1/2"  
Do they pump from each compartment Yes

Are all the bilge suction pipes fitted with roses Yes  
No. of feed pumps 2 and sizes 4 1/2"  
What gauges are there attached to the engines and boilers ... 1 Press gauge to each Boiler in S. Hold  
1 Press 1 Bar 2 Comp'd in E. R.  
Description and size of Donkey Pumps ... 1 Acting 5" plunger 10" Stroke  
Where do they pump from ... Sea Bilges, Condenser to Boilers  
1 1/2 and overbd.  
No. of bilge injections 2 and sizes 6"  
Are they connected to air, or circulating pumps Circulating  
Is there a hand pump in the engine room Yes  
Can it be worked by the main engines No  
Is there a deck hose of sufficient length to reach to any part of the vessel Yes.

MAIN BOILERS.

Number 3 Description Cyl - R. Subular  
Made by Messrs. Forester & Coy.  
When 1878 At Liverpool  
Working pressure 80lbs.  
Tested by hydraulic pressure to 160 lbs., Date 19<sup>th</sup> Jan'y.  
Description of apparatus Steam chest Cyl - R. Horizontal  
Can each boiler be worked separately. Yes

Can the super-heater be shut off and the boilers worked separately No  
Description and area of safety valves on each boiler ... 2 of Spring = 25.9" area each  
No. of square feet of fire-grate surface in each boiler 108 ft.  
3 24  
Are there separate blow off and brine cocks on each boiler, independent of those on the vessel's skin Yes  
Are all pipes, cocks, roses, and pumps in connection with the machinery accessible at all times. Yes.

DONKEY BOILER.

Description Cyl - R. Subular  
Where fixed In recess in stokehold  
Working pressure 40lbs.

Tested by hydraulic pressure to 80lbs., Date 11<sup>th</sup> May.  
Description and area of safety valves 1 Weight = 15.9" area  
No. of square feet of fire grate 28ft.

PIPES, COCKS, AND CONNECTIONS.

Are all connections with the sea direct on the skin of the ship Yes  
Are they Kingston valves or common cocks ... Common Cocks & Chests.  
Are they fixed sufficiently high on the ship's side to be seen without lifting the stoke hold plates ... Yes  
Are the discharge pipes above or below the deep water line Level  
Are they each fitted with a discharge valve on the plating of the vessel Yes  
Messrs. Forester & Coy. Manufacturer.

What pipes are carried through the bunkers Steam pipe  
How are they protected Iron casing  
When were the stern tube, propeller, screw shaft, and all connections examined in dry dock At this time  
Are the pipes, cocks, and valves arranged so as to prevent an unintentional connection between the sea and the bilge Yes  
Is the screw shaft-tunnel water tight and fitted with a sluice door on bulkhead Yes

I hereby certify that the whole of the above are correct particulars of the Machinery and Boilers of the Iron (or Wood) Screw (or Paddle) Steam Vessel "British Empire" owned by The British Ship Owners Coy Limited of the Port of Liverpool of 2152.69 Tons Register, and 300 Registered Horse Power, and that they have been carefully inspected and examined by me at Liverpool & Belfast. and found to be at this date, viz., 8<sup>th</sup> August 1878. in good order and safe working condition.

Amount of Fee for Survey ... £ 15: 0: 0 Received  
(Travelling Expenses, if any, £ 6: 10: 0) 3 9/8/78 J.W.S.

J.G. Sington  
Engineer Surveyor to Lloyd's Register of Shipping.

The machinery of the vessel is fitted  
in accordance with the Committee  
regulations submitted that she  
is eligible to have Lloyd's  
M.P. and is ready  
Certificate from 8th April

1875

1875



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