

IRON SHIP.

No. 4312 Survey held at Dunbarton Date, First Survey 21st Feb Last Survey 18th Oct 1876

On the S.S. Rotorua Yard Number 191 Master Macfarlane

TONNAGE under Deck 529.45
 Ditto of Third, 379.16
 of Fourth, 908.91
 Ditto of Houses on Deck 16.45
 Ditto of Forecastle 925.66
 Gross Tonnage 53.02
 Less Crew Space 872.64
 for fees 296.27
 Less Engine Room 578.43
 Register Tonnage as out on Beam

ONE, OR TWO DECKED, THREE DECKED VESSEL.
 SPAR, OR AWNING DECKED VESSEL.
 HALF BREADTH (moulded) 13.5
 DEPTH from upper part of Keel to top of Upper Deck Beams 22.0
 GIRTH of Half Midship Frame (as per Rule) 32.15
 1st NUMBER 67.65
 2nd NUMBER 15136
 PROPORTIONS—Breadths to Length 8.20
 Depths to Length—Upper Deck to Keel 10.17
 Main Deck ditto

Built at Dunbarton
 When built 1876 Launched 6th Sept
 By whom built W^m Denny & Bros
 Owners The Union S.S. Co. Ltd. Dunedin
 Port belonging to Dunedin
 Destined Voyage Dunb. New Zealand
 Surveyed while Building, Afloat, in Dry Dock.

LENGTH on deck as per Rule 223.75 BREADTH Moulded 27 DEPTH top of Floors to Upper Deck Beams 20 Power of Engines 172 N^o. of Decks with flat laid 3 N^o. of Tiers of Beams 3

Dimensions of Ship per Register, length, 226 breadth, 27.2 depth, 20.35

	Inches in Ship.	Inches per Rule.
KEEL, depth and thickness	<u>8x23</u>	<u>8x23</u>
STEM, moulding and thickness	<u>4x23</u>	<u>4x23</u>
STERN-POST for Rudder do. do.	<u>4x54</u>	<u>4x54</u>
for Propeller	<u>4x54</u>	<u>4x54</u>
Distance of Frames from moulding edge to moulding edge, all fore and aft	<u>23</u>	<u>23</u>
FRAMES, Angle Iron, for $\frac{3}{4}$ length amidships	<u>4x3</u>	<u>4x3</u>
Do. for $\frac{1}{2}$ at each end	<u>4x3</u>	<u>4x3</u>
REVERSED FRAMES, Angle Iron	<u>3x3</u>	<u>3x3</u>
FLOORS, depth and thickness of Floor Plate at mid line for half length amidships	<u>20x</u>	<u>20x</u>
thickness at the ends of vessel	<u>10x</u>	<u>10x</u>
depth at $\frac{3}{4}$ the half-bdth. as per Rule	<u>41</u>	<u>41</u>
height extended at the Bilges	<u>6x</u>	<u>6x</u>
BEAMS, Upper, Spar, or Awning Deck Single or double Angle Iron, Plate or Tee Bulb Iron	<u>2x2x6</u>	<u>2x2x6</u>
Average space	<u>46</u>	<u>46</u>
BEAMS, Main or Middle Deck Single or double Angle Iron, Plate or Tee Bulb Iron	<u>2x2x6</u>	<u>2x2x6</u>
Average space	<u>46</u>	<u>46</u>
BEAMS, Lower Deck, Hold or Orlop Single or double Angle Iron, Plate or Tee Bulb Iron	<u>6x3x8</u>	<u>6x3x8</u>
Average space	<u>46</u>	<u>46</u>
KEELSONS Centre line, single or double plate, box, or intercostal, plates	<u>15x</u>	<u>15x</u>
Rider Plate	<u>10x</u>	<u>10x</u>
Bulb Plate to intercostal keelson	<u>5x3x8</u>	<u>5x3x8</u>
Angle Irons	<u>5x3x8</u>	<u>5x3x8</u>
Double Angle Iron Side Keelson	<u>5x3x8</u>	<u>5x3x8</u>
Side intercostal plate	<u>5x3x8</u>	<u>5x3x8</u>
do. Angle Irons	<u>5x3x8</u>	<u>5x3x8</u>
Attached to outside plating with angle iron	<u>6x</u>	<u>6x</u>
BILGE Angle Irons	<u>5x3x8</u>	<u>5x3x8</u>
do. Bulb Iron	<u>6x</u>	<u>6x</u>
do. Intercostal plates riveted to plating for length	<u>5x3x8</u>	<u>5x3x8</u>
BILGE STRINGER Angle Irons	<u>5x3x8</u>	<u>5x3x8</u>
Intercostal plates riveted to plating for length	<u>5x3x8</u>	<u>5x3x8</u>
SIDE STRINGER Angle Irons	<u>5x3x8</u>	<u>5x3x8</u>

	Inches in Ship.	16ths. In Ship.	Inches required	16ths. required
PLATES in Garboard Strakes, breadth and thickness from Garboard to upper part of Bilges of doubling at Bilge, or increased thickness, and length applied	<u>34</u>	<u>11</u>	<u>34</u>	<u>11</u>
fin up part of Bilge to l.r. edge of Sh'rstrake	<u>43x</u>	<u>11</u>	<u>36</u>	<u>11</u>
Main Sheerstrake, breadth and thickness of d'bling at Sh'rstrake, & length applied from Mn. to Up. or Spar Dk. Sh'rstrake.	<u>14</u>	<u>11</u>	<u>3x length</u>	
Up. or Spar Dk Sh'rstrake, breadth & thickness	<u>16x</u>	<u>9x</u>	<u>16x</u>	<u>12x</u>
Butt Straps to outside plating, breadth & thickness	<u>6x</u>			
Lengths of Plating	<u>6x</u>			
Shifts of Plating, and Stringers	<u>2x</u>			
Gunwale Plate on ends of Awning, Spar, or Upper Deck Beams, breadth and thickness	<u>50</u>	<u>10</u>	<u>50</u>	<u>10</u>
Angle Iron on ditto	<u>4.4</u>	<u>0</u>	<u>as approved</u>	
Tie Plates fore and aft, outside Hatchways	<u>12</u>	<u>96</u>	<u>12</u>	<u>9</u>
Diagonal Tie Plates on Beams No. of Pairs	<u>12</u>	<u>4x</u>		
Planksheer material and scantling	<u>Teak</u>			
Waterways do. do.	<u>3x</u>		<u>3x</u>	
Flat of Upper Deck do. do.	<u>3x</u>		<u>3x</u>	
How fastened to Beams	<u>Butted bolts</u>			
Stringer Plate on ends of Main or Middle Deck Beams, breadth and thickness	<u>30</u>	<u>0</u>	<u>30</u>	<u>0</u>
Is the Stringer Plate attached to the outside plating?	<u>Yes</u>			
Angle Irons on ditto, No. 2	<u>3x</u>	<u>3x</u>	<u>0</u>	<u>3x</u>
Tie Plates, outside Hatchways	<u>12</u>	<u>0</u>	<u>12</u>	<u>0</u>
Diagonal Tie Plates on Beams, No. of pairs	<u>0</u>	<u>5-</u>		
Waterways materials and scantlings	<u>Plank</u>			
Flat of Middle Deck do. do.	<u>3x</u>			
How fastened to Beams	<u>Butted bolts</u>			
Stringer Plates on ends of Lower Deck, Hold or Orlop Beams	<u>22x</u>	<u>0</u>	<u>as approved</u>	
Is the Stringer Plate attached to the outside plating?	<u>Yes</u>			
Angle Irons on ditto, No. 2	<u>3x</u>	<u>3x</u>	<u>0</u>	
Stringer or Tie Plates, outside Hatchways	<u>9</u>	<u>0</u>		
Flat of Lower Deck	<u>3</u>			
Ceiling betwixt Decks, thickness and material	<u>2x</u>	<u>PP</u>	<u>2x</u>	
in hold do. do.	<u>5x</u>		<u>5x</u>	
Main piece of Rudder, diameter at head do. at heel	<u>3</u>		<u>3</u>	
Can the Rudder be unshipped afloat?	<u>Yes</u>			
Bulkheads No. 4 Thickness of	<u>6x6</u>			<u>6</u>

Transoms, material. Knight-heads. Hawse Timbers. Iron
 Windlass Iron patent Pall Bitt Iron

The FRAMES extend in one length from Keel to Upper deck stringers Riveted through plates with 7/8 1/4 in. Rivets, about 6 apart.
 The REVERSED ANGLE IRONS on floors and frames extend from middle line to above middle deck and to Upper Deck alternately
 KEELSONS. Are the various lengths of Plates and Angle Irons properly connected? Yes And butts properly shifted? Yes

PLATING. Garboard, double riveted to Keel, with rivets 1 1/8 in. diameter, averaging 5 1/2 ins. from centre to centre.
 Edges of Garboards and to upper part of Bilge, worked clencher, double riveted; with rivets 7/8 1/4 in. diameter, averaging 3 1/4 ins. from centre to centre.
 Butts from Keel to turn of Bilge, worked carvel, double riveted; with rivets 7/8 1/4 in. diameter averaging 3 1/4 ins. from centre to centre.
 Butts of three Strakes at Bilge for half length, treble riveted with Butt Straps 16 thicker than the plates they connect.
 Edges from bilge to Main Sheerstrake, worked clencher, double single riveted; with rivets 3/4 in. diameter, averaging 3 1/4 ins. from cr. to cr.
 Butts from Bilge to Main Sheerstrake, worked carvel, double riveted; with rivets 7/8 1/4 in. diameter, averaging 3 1/4 ins. from cr. to cr.
 Edges of Main Sheerstrake, double single riveted.
 Butts of Main Sheerstrake, treble riveted for half length amidships. Butts of Upper or Spar Sheerstrake, treble riveted length amidships.
 Butts of Main Stringer Plate, treble riveted for half length amidships. Butts of Upper or Spar Stringer Plate, treble riveted for length amidships.
 Breadth of laps of plating in double riveting 5 1/2 Breadth of laps of plating in single riveting

Butt Straps of Keelsons, Stringer and Tie Plates, treble, double or single Riveted? Part treble the rest double
 Waterway, how secured to Beams Butted bolts (Explain by Sketch, if necessary.)
 Beams of the various Decks, how secured to the sides? Angled bracket knees No. of Breasthooks, five Crutches, deep
 What description of Iron is used for Frames, Beams, Keelsons, Tie, and Stringer Plates, Outside Plating, &c.? Mosend Consett
 Manufacturer's name or trade mark, Mosend Consett

The above is a correct description.
 Builder's Signature, Wm Denny & Bros Surveyor's Signature, Wm Denny & Bros

Workmanship.

Are the butts of plating planed or otherwise fitted? *planed*
 Do the edges of the carvel work and of the butts lay close together throughout their length without requiring any making good of deficiencies? *They do*
 Are the fillings between the ribs and plates solid single pieces? *They are*
 Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *They do*
 Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? *They are*
 Do any rivets break into or through the seams or butts of the plating? *A few at corners of butts*

Masts, Bowsprit, Yards, &c., are *Iron* in *good* condition, and sufficient in size and length. If of Iron or Steel give Scantlings of Plating, Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and Bowsprit are constructed, showing the number of Plates and Angle Irons, mode of riveting, quality of Materials, and if stamped with Maker's name.

State also Length and Diameter of Lower Masts and Bowsprit

For pole masts of Reg'm line.

1717 Iron

NUMBER for EQUIPMENT *15136*

N ^o .	SAILS.	CABLES, &c.
<i>one</i>	Fore Sails,	Chain ...
<i>one</i>	Fore Top Sails,	(State Machine where Tested, Date, & name of Superintendent.)
<i>one</i>	Fore Topmast Stay Sails	
<i>one</i>	Main Sails,	Hmpn Strm Cbl
<i>one</i>	Main Top Sails,	Hawser ...
<i>one</i>		Towlines ...
<i>one</i>		Warp ...
<i>one</i>		quality <i>good</i>

Fathoms.	Inches.	Test per Certificate.	Lngh. & Size req'd pr Rule.	Test req'd per Rule.
<i>120</i>	<i>1 7/8</i>	<i>375. 55 5</i>	<i>240 1 7/8 375 55 5</i>	<i>375 55 5</i>
<i>120</i>	<i>1 7/8</i>	<i>375. 55 5</i>	<i>240 1 7/8 375 55 5</i>	<i>375 55 5</i>
<i>90</i>	<i>10</i>	<i>90 1/2 or</i>	<i>90 1/2 or</i>	<i>90 1/2 or</i>
<i>9</i>	<i>9</i>	<i>9</i>	<i>9</i>	<i>9</i>
<i>6</i>	<i>6</i>	<i>6</i>	<i>6</i>	<i>6</i>
<i>5 1/2</i>	<i>5 1/2</i>	<i>5 1/2</i>	<i>5 1/2</i>	<i>5 1/2</i>

ANCHORS, N ^o .	Weight. Ex. Stock.	Test per Certificate.	W'ght req'd per Rule.	Test req'd per Rule.
<i>1717</i>	<i>3265</i>	<i>19. 8. 3</i>	<i>18</i>	<i>19</i>
<i>Bowers</i>	<i>3253</i>	<i>19. 4. 1</i>	<i>18</i>	<i>19</i>
<i>(State Machine where Tested, Date, and name of Superintendent.)</i>	<i>3254</i>	<i>15. 1. 9</i>	<i>15 1/2</i>	<i>16 1/2</i>
<i>Stream</i>	<i>8. 0. 16</i>	<i>-</i>	<i>8</i>	<i>-</i>
<i>Kedges</i>	<i>4. 0. 10</i>	<i>-</i>	<i>4 1/2</i>	<i>-</i>

Standing and Running Rigging *Iron* sufficient in size and *good* in quality. She has *2* lifeboats Boat and *2* others.

The Windlass is *Iron* Capstans *good* and Rudder *good* Pumps *good*

Engine Room Skylights. How constructed? *into deck base* How secured in ordinary weather? *by lts*

What arrangements for deadlights in bad weather? *Gratings & tarpaulins*

Coal Bunker Openings. How constructed? *this upper deck* How are lids secured? *by lts* Height above deck? *flush*

Scuppers, &c. What arrangements for clearing upper deck of water, in case of shipping a sea? *open rail and bulwarks above*

Cargo Hatchways. How formed? *Iron coamings*

State size Main Hatch *11' 6" x 10'* Forehatch *7' 9" x 6'* Quarterhatch *10' x 10'*

If of extraordinary size, state how framed and secured? *-*

What arrangement for shifting beams? *-*

Hatches, If strong and efficient? *yes*

Order for Special Survey No.	1st.	On the several parts of the frame, when in place, and before the plating was wrought	1876. Feb 20. 27. Apr 6. 13. 17. 20. 27. May 1. 4. 10. 15.
Date	2nd.	On the plating during the process of riveting	18. 22. 26. June 1. 5. 12. 15. 19. 22. 25. 29. July 4. 6. 11. 13.
Order for Ordinary Survey No.	3rd.	When the beams were in and fastened, and before the decks were laid...	24. 27. Aug 1. 4. 11. 14. 21. 24. 30. Sept 5. 12. 19. 26. Oct 3. 10. 18. 26.
Date	4th.	When the ship was complete, and before the plating was finally coated or cemented...	
No. <i>191</i>	5th.	After the ship was launched and equipped	

General Remarks, (State quality of workmanship &c.)

The workmanship is good. She is built in accordance with the accompanying approved shipbuilding section and sheer tracing also strengthened in the range of the engine and boiler spaces as shown in the plans appended.

She is a ~~State if one, two or three decked vessel, or if open or arched decked, and lengths of poop, forecabin or raised quarter deck, or of double or part double bottom.~~

How are the surfaces preserved from oxidation? Inside *Cement and Paint* Outside *Paint*

I am of opinion this Vessel should be Classed *+100 A-1*

The amount of the Entry Fee ... £ *5* : : : is received by me, *AS*

Oct 1876 Special ... £ *45* : 9 : *Oct 16 1876*

Certificate ... *Gratis*

(Travelling Expenses)

(if any) £ *6. 6. 0*

Committee's Minute *20 October 1876*

Character assigned

100 A-1

ATCP
DW Lloyd Mc

W. H. Mansford

This vessel appears eligible to be classed as recommended

100 A-1

30th

Lloyd's Register Foundation