

IRON SHIP.

No. 4319 Survey held at Dunbarton Date, First Survey 21st Feb Last Survey 11th Oct 1876

On the S.S. Rotorua Yard Number 191 Master Macfarlane

Official Number

TONNAGE under Deck 529.45
 Ditto of Third, 379.16
 Ditto of Houses on Deck 16.45
 Gross Tonnage 925.06
 Less Crew Space 53.02
 Net Tonnage 872.04
 Less Engine Room 206.27
 Register Tonnage as out on Beam 665.77

ONE, OR TWO DECKED, ^{Rule} THREE DECKED VESSEL.
 SPAR, OR AWNING DECKED VESSEL.
 HALF BREADTH (moulded) 13.5
 DEPTH from upper part of Keel to top of Upper Deck Beams 22.0
 GIRTH of Half Midship Frame (as per Rule) 32.15
 1st NUMBER 67.65
 2nd NUMBER 15136
 PROPORTIONS—Breadths to Length 8.20
 Depths to Length—Upper Deck to Keel 10.17
 Main Deck ditto

Built at Dunbarton
 When built 1876 Launched 6th Sept
 By whom built W^m Denny & Bros
 Owners The Union S.S. Co. Ltd. Dunedin
 Port belonging to Dunedin
 Destined Voyage Dunb New Zealand
 Surveyed while Building, Afloat, and in Dry Dock.

LENGTH of deck as per Rule 223.75 BREADTH Moulded 27 DEPTH top of Floors to Upper Deck Beams 20 Power of Engines 172 N^o. of Decks with flat laid 3 N^o. of Tiers of Beams 3

Dimensions of Ship per Register, length, 226 breadth, 27.2 depth, 20.35

	Inches in Ship	Inches per Rule	Inches in Ship	Inches per Rule	Inches in Ship	Inches per Rule
KEEL, depth and thickness	8x23	8x23	4x23	4x23	4x23	4x23
STEM, moulding and thickness	4x23	4x23	4x23	4x23	4x23	4x23
STERN-POST for Rudder do. do.	4x54	4x54	4x54	4x54	4x54	4x54
for Propeller	4x54	4x54	4x54	4x54	4x54	4x54
Distance of Frames from moulding edge to moulding edge, all fore and aft	23	23	23	23	23	23
FRAMES, Angle Iron, for 3/4 length amidships	4x3	4x3	4x3	4x3	4x3	4x3
Do. for 1/2 at each end	4x3	4x3	4x3	4x3	4x3	4x3
REVERSED FRAMES, Angle Iron	3x3	3x3	3x3	3x3	3x3	3x3
FLOORS, depth and thickness of Floor Plate at mid line for half length amidships	20x	20x	20x	20x	20x	20x
thickness at the ends of vessel	10x	10x	10x	10x	10x	10x
depth at 3/4 the half-bdth. as per Rule	41	41	41	41	41	41
height extended at the Bilges	41	41	41	41	41	41
BEAMS, Upper, Spar, or Awning Deck	6x	6x	6x	6x	6x	6x
Single or double Angle Iron on Upper edge	2x	2x	2x	2x	2x	2x
Average space	46	46	46	46	46	46
BEAMS, Main or Middle Deck	6x	6x	6x	6x	6x	6x
Single or double Angle Iron, on Upper Edge	2x	2x	2x	2x	2x	2x
Average space	46	46	46	46	46	46
BEAMS, Lower Deck, Hold or Orlop	6x	6x	6x	6x	6x	6x
Single or double Angle Iron on Upper Edge	6x	6x	6x	6x	6x	6x
Average space	46	46	46	46	46	46
KEELSONS Centre line, single or double plate, box, or intercostal plate	15x	15x	15x	15x	15x	15x
Rider Plate	10x	10x	10x	10x	10x	10x
Bull Plate to Intercostal Keelson	18x	18x	18x	18x	18x	18x
Angle Irons	5x	5x	5x	5x	5x	5x
Double Angle Iron Side Keelson	5x	5x	5x	5x	5x	5x
Side Intercostal Plate	5x	5x	5x	5x	5x	5x
do. Angle Irons	5x	5x	5x	5x	5x	5x
Attached to outside plating with angle iron	6x	6x	6x	6x	6x	6x
BILGE Angle Irons	5x	5x	5x	5x	5x	5x
do. Bull Iron	6x	6x	6x	6x	6x	6x
do. Intercostal plates riveted to plating for length	5x	5x	5x	5x	5x	5x
BILGE STRINGER Angle Irons	5x	5x	5x	5x	5x	5x
Intercostal plates riveted to plating for length	5x	5x	5x	5x	5x	5x
SIDE STRINGER Angle Irons	5x	5x	5x	5x	5x	5x

	Inches in Ship	16ths in Ship	Inches required	16ths required
Flat Keel Plates, breadth and thickness	34	11	34	11
PLATES in Garboard Strakes, breadth and thickness from Garboard to upper part of Bilges of doubling at Bilge, or increased thickness, and length applied	34	11	34	11
in part of Bilge to l. edge of Sh'rstrake	10	10	10	10
Main Sheerstrake, breadth and thickness of d'bling at Sh'rstrake, & length applied from Mn. to Upr. or Spar Dk. Sh'rstrake	43 1/2	11	36	11
Up. or Spar Dk Sh'rstrake, brdth & thickness	14	11	3/4 length	
Butt Straps to outside plating, breadth & thickness	16 1/2	9 1/2	16 1/2	12 1/2
Lengths of Plating	6 frames			
Shifts of Plating, and Stringers	2 frames			
Gunwale Plate on ends of Awning Spar, or Upper Deck Beams, breadth and thickness	50	10	50	10
Angle Iron on ditto	4.4	0	as appropd	
Tie Plates fore and aft, outside Hatchways	12	9 1/2	12	9
Diagonal Tie Plates on Beams No. of Pairs	12	4 1/2		
Planksheer material and scantling	12	4 1/2		
Waterways do. do.	3 1/2		3 1/2	
Flat of Upper Deck do. do.	3 1/2		3 1/2	
How fastened to Beams	3 1/2		3 1/2	
Stringer Plate on ends of Main or Middle Deck Beams, breadth and thickness	30	0	30	0
Is the Stringer Plate attached to the outside plating?	Yes			
Angle Irons on ditto, No. 2	3 1/2	0	3 1/2	0
Tie Plates, outside Hatchways	12	0	12	0
Diagonal Tie Plates on Beams, No. of pairs	0	5		
Waterways materials and scantlings	0	5		
Flat of Middle Deck do. do.	3 1/2			
How fastened to Beams	3 1/2			
Stringer Plates on ends of Lower Deck, Hold or Orlop Beams	22 1/2	0	as appropd	
Is the Stringer Plate attached to the outside plating?	Yes			
Angle Irons on ditto, No. 2	3 1/2	0		
Stringer or Tie Plates, outside Hatchways	9	0		
Flat of Lower Deck	3			
Ceiling betwixt Decks, thickness and material in hold do. do.	2 1/2	PP		
Main piece of Rudder, diameter at head do. at heel	5 1/2		5 1/2	
Can the Rudder be unshipped afloat?	Yes			
Bulkheads No. 4 Thickness of	6/16			6
Height up	Upper deck			
How secured to sides of ship	from 2 1/2 aft to single frames the other 2 1/2			
Size of Vertical Angle Irons	3. 3. 6 and distance apart			30 ins.
Are the outside Plates doubled two spaces of Frames in length?	Yes			

Transoms, material. Knight-heads. Hawse Timbers. Iron
 Windlass Iron patent Pall Bitt Iron

The FRAMES extend in one length from Keel to Upper deck stringer Riveted through plates with 7/16 3/4 in. Rivets, about 6 apart.
 The REVERSED ANGLE IRONS on floors and frames extend from middle line to above Middle Deck and to Upper Deck alternately
 KEELSONS. Are the various lengths of Plates and Angle Irons properly connected? Yes And butts properly shifted? Yes

PLATING. Garboard, double riveted to Keel, with rivets 1 1/8 in. diameter, averaging 5 1/2 ins. from centre to centre.
 Edges of Garboards and to upper part of Bilge, worked clencher, double riveted; with rivets 7/16 3/4 in. diameter, averaging 3 1/2 3/4 ins. from centre to centre.
 Butts from Keel to turn of Bilge, worked carvel, double riveted; with rivets 7/16 3/4 in. diameter averaging 3 1/2 3/4 ins. from centre to centre.
 Butts of three Strakes at Bilge for half length, treble riveted with Butt Straps 7/16 thicker than the plates they connect.
 Edges from bilge to Main Sheerstrake, worked clencher, double single riveted; with rivets 3/4 in. diameter, averaging 3 1/2 ins. from cr. to cr.
 Butts from Bilge to Main Sheerstrake, worked carvel, double riveted; with rivets 7/16 3/4 in. diameter, averaging 3 1/2 3/4 ins. from cr. to cr.
 Edges of Main Sheerstrake, double single riveted. Upper Sheerstrake, double or single riveted.
 Butts of Main Sheerstrake, treble riveted for half length amidships. Butts of Upper or Spar Sheerstrake, treble riveted length amidships.
 Butts of Main Stringer Plate, treble riveted for half length amidships. Butts of Upper or Spar Stringer Plate, treble riveted for length
 Breadth of laps of plating in double riveting 3 1/2 4 1/2 Breadth of laps of plating in single riveting

Butt Straps of Keelsons, Stringer and Tie Plates, treble, double or single Riveted? Part treble the rest double
 Waterway, how secured to Beams nutted bolts (Explain by Sketch, if necessary.)
 Beams of the various Decks, how secured to the sides? Anged bracket knees No. of Breasthooks, five Crutches, deep
 What description of Iron is used for Frames, Beams, Keelsons, Tie, and Stringer Plates, Outside Plating, &c.? Assoud
 Manufacturer's name or trade mark, Mossend Consett

The above is a correct description.
 Builder's Signature, Wm Denny & Bros Surveyor's Signature, Wm Denny & Bros

Workmanship.

Are the butts of plating planed or otherwise fitted? Planed
 Do the edges of the carvel work and of the butts lay close together throughout their length without requiring any making good of deficiencies? They do
 Are the fillings between the ribs and plates solid single pieces? They are
 Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? They do
 Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? They are
 Do any rivets break into or through the seams or butts of the plating? A few at corners of butts

Masts, Bowsprit, Yards, &c., are Iron in good condition, and sufficient in size and length. If of Iron or Steel give Scantlings of Plating, Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and Bowsprit are constructed, showing the number of Plates and Angle Irons, mode of riveting, quality of Materials, and if stamped with Maker's name.

State also Length and Diameter of Lower Masts and Bowsprit

For pole masts of Regum line. 17 1/2 Iron

NUMBER for EQUIPMENT	Fathoms.	Inches.	Test per Certificate.	Lgh. & Size req'd per Rule.	Test req'd per Rule.	ANCHORS, N°.		Weight. Ex. Stock.	Test per Certificate.	W'ght req'd per Rule.	Test req'd per Rule.
						274 N°	3253				
120	1 7/8	3 3/8	55 5/8	2 1/2	3 3/8	274 N°	3253	16.1.2	19.8.3	18	19
120	1 7/8	3 3/8	55 5/8	2 1/2	3 3/8	Bowers	3253	18.0.20	19.4.1	18	19
90	10	10	90 1/2	10	10	Stream		8.0.16		8	
						Kedges		4.0.10		4	
								2.0.6		2	

Standing and Running Rigging Iron sufficient in size and good in quality. She has 2 lifeboats and 2 pumps.

The Windlass is Iron Patent Capstan good and Rudder good Pumps good

Engine Room Skylights. How constructed? into deck base How secured in ordinary weather? by bolts

What arrangements for deadlights in bad weather? Gratings & tarpaulins

Coal Bunker Openings. How constructed? in upper deck How are lids secured? by bolts Height above deck? flush

Scuppers, &c. What arrangements for clearing upper deck of water, in case of shipping a sea? open rail and bulwarks above the sheerside

Cargo Hatchways. How formed? Iron coamings

State size Main Hatch 11' 6" x 10' Forehatch 7' 9" x 6' Quarterhatch 10' x 10'

If of extraordinary size, state how framed and secured? ---

What arrangement for shifting beams? ---

Hatches, If strong and efficient? Yes

Order for Special Survey No. 118 Date July 20/76

Order for Ordinary Survey No. --- Date ---

No. 191 in builder's yard.

General Remarks, (State quality of workmanship &c.)
The workmanship is good. She is built in accordance with the accompanying approved plan and sheer tracing also strengthened in the range of the engine and boiler spaces as shown in the plans appended.

State if one, two or three decked vessel, or if open or covering decked, and lengths of poop, fore-castle or raised quarter deck, or of double or part double bottom.

How are the surfaces preserved from oxidation? Inside Cement and Paint Outside Paint

I am of opinion this Vessel should be Classed +100 A-1

The amount of the Entry Fee ... £ 5 : : : is received by me, W. J. Mansford

Special ... £ 45 : 9 : Oct 16th 1876

Certificate ... Gratis

(Travelling Expenses) (if any) £ 6.6.0

Committee's Minute 20th October 1876

Character assigned 100 A-1

W. J. Mansford

100 A-1

