

16446 Iron

Port *Sunderland* *Run 12/6/76*
22nd May 1876
"Silurian" 791.50 tons

Details of Main Boilers of the Steam Ship

Diameter *11' 6"* Length *10' 6"*

Thickness of shell plates *3/4"*

Description of riveting of longitudinal joints *Triple* of circumferential joints *Double*

Pitch of rivets ditto *4"* ditto *3"*

Diameter of rivets ditto *1"* ditto *1"*

Lap of plating ditto *6"* ditto *4 1/2"*

Size of manholes in circular shell *15 x 12*

How compensated for *Ring round holes 6" x 1"*

Number of furnaces in boiler *2*

Diameter of furnaces *3' 3"* Length of furnaces *7' 0"*

Thickness of furnace plates *1/2"*

Description of joint of furnaces *Butt joints Double straps*

Whether strengthened with rings *No* Greatest length between rings *5*

Thickness of combustion chamber plating *1/2"*

Diameter of screw stays to ditto *1 1/8" bottom of thread* pitch of stays *9 x 8 1/4*

End plates, thickness *23/32*

Diameter of longitudinal stays to end plates *2"* pitch of ditto *14 3/4 x 15"*

How stays are secured *Tubs inside and out*

Diameter of tubes *3 3/4" outside* pitch of tubes *5 1/4 x 5 1/4*

Thickness of tube plates *25/32*

Stayed by *Stay tubes* pitch of stays *15 3/4 x 10 1/2"*

Description of steam receiver *Horizontal, Cylindrical, Flat ended*

Diameter of ditto *5' 0"* length of ditto *6' 9"*

Thickness of plating of ditto *3/8* ends *5/8*

Ends, how stayed *17 stays in receiver 2" dia*

Shell $\frac{51520 \times 1 1/2 \times 1/5}{138 \times 6.5} = 64 \text{ lbs working pressure}$

Furnaces $\frac{89600 \times .5^2}{4 \times 39} = 82 \text{ lbs working pressure}$

Flat plates between screwed stay $= \frac{100 \times 8^2}{9 \times 8 1/4} = 86 \text{ lbs}$

James Bain

Engineer Surveyor to Lloyd's Register of Shipping.



Port Register No. 202 Report (if any) on Hull of Vessel.