

16446 Iron

Port

Sunderland Run 12/6/76
"Silurian" 79.50 tons
22nd May 1876

Details of Main Boilers of the Steam Ship

Diameter 11' 6" Length 10' 6"

Thickness of shell plates $\frac{3}{4}$ "Description of riveting of longitudinal joints *Double* of circumferential joints *Double*

Pitch of rivets ditto 4" ditto 3"

Diameter of rivets ditto 1" ditto 1"

Lap of plating ditto 6" ditto 4 1/2"

Size of manholes in circular shell 15 x 12

How compensated for *Rings round holes 6" x 1"*

Number of furnaces in boiler 2

Diameter of furnaces 3' 3" Length of furnaces 7' 0"

Thickness of furnace plates 1/2"

Description of joint of furnaces *Butt joints Double straps*Whether strengthened with rings *No* Greatest length between rings *2*

Thickness of combustion chamber plating 1/2"

Diameter of screw stays to ditto *1 1/8" bottom of thread* pitch of stays *9 x 8 1/4*End plates, thickness $\frac{23}{32}$ Diameter of longitudinal stays to end plates 2" pitch of ditto *14 3/4 x 15"*How stays are secured *Tubs inside and out*Diameter of tubes *3 3/4" outside* pitch of tubes *8 1/4 x 8 1/4"*Thickness of tube plates $\frac{25}{32}$ Stayed by *Stay tubes* pitch of stays *15 3/4 x 10 1/2"*Description of steam receiver *Horizontal, Cylindrical, Flat ended*

Diameter of ditto 5' 0" length of ditto 6' 9"

Thickness of plating of ditto $\frac{3}{8}$ ends $\frac{5}{8}$ Ends, how stayed *17 stays in pieces 2" dia**Shell $\frac{51520 \times 1 1/2 \times 1/5}{138 \times 6.5} = 64$ lbs working pressure**Furnaces $\frac{89600 \times .5^2}{4 \times 39} = 82$ lbs working pressure**Flat plates between screwed stays = $\frac{100 \times 8^2}{9 \times 8 1/4} = 86$ lbs*

James Bain

Engineer Surveyor to Lloyd's Register of Shipping.