

S.S. "Neptuno"

15754 Irons

Particulars of Boilers

Diameter 11 ft. 9"

Thickness of plates  $\frac{7}{8}$ " inches

Riveting all double.

Diam of rivets , pitch  $3\frac{3}{8}$ .

Thickness of combustion chamber plating  $\frac{1}{2}$ "

Screw stay  $1\frac{1}{8}$  pitch  $7 \times 7$  stress-

Longitudinal stay  $2\frac{1}{4}$  dia. screwed.

Secured by double nuts, pitch  $15 \times 13$ ,

Three furnaces,

Diam 33 inches, length 7.0 ft.

Joint of furnace plates single riveted lap.  
Whether strengthened with rings none.

Steam dome to each boiler.

Diameter 4.0"

Height 5.0"

Thickness  $\frac{1}{2}$ ", joints double riveted

Plate under dome strengthened by 4

$1\frac{1}{2}$ " stay secured to two double angle  
irons  $4 \times 3 \times \frac{1}{2}$ .

J Milton

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