

IRON SHIPS.

No. 1024 Survey held at Sunderland Date, First Survey 6th April Last Survey 27th Novem^r 1871
 On the New Steamer "Celsus" Master Geo. Haig
 Built at Sunderland
 When built 1871 Launched 30th Sept^r 1871
 By whom built Joseph Thompson
 Owners J. H. M. Culliford & Co.
 Port belonging to Sunderland
 Destined Voyage Hamburg
 Surveyed while Building, Afloat, or in Dry Dock. ☒

ONE OR TWO DECKED, SPAR, OR AWNING-DECKED VESSELS.		THREE DECKED VESSELS.	
Half moulded breadth	14.71	Half moulded breadth	14.71
Depth from upper part of keel to top of upper deck beams	18.58	Total depth of three or more decks	18.58
Depth of half midship frame (as per Rule)	30.25	Total girth of half midship frame	30.25
1st Number	63.56	3rd Number	63.56
Length	211.83	Length	211.83
2nd Number	13.459	4th Number	13.459
Depths to Length	11	Breadths to Length	7

Tonnage under Tonnage Deck 785.71
 to of Third Spar, Awning Deck, 200.72
 of Poop, 1.79
 of House, 18.98
 Deck, 1007.21
 of Forecastle, 29.55
 Tonnage, 1007.21
 Space, 29.55
 Rule, 29.55
 Tonnage, 322.31
 Beam, 322.31
 Room, 655.35
 Tonnage, as a, 655.35
 cut on Beam

Feet.	Inches.	Feet.	Inches.	Depths from top of keel to upper and main deck beams, as per Rule	Feet.	Inches.	Power of Engines,	Horse.	N ^o . of Decks with flat laid	N ^o . of Tiers of Beams
21	10	29	5	18	7	98	98	1	1	

Dimensions of Ship per Register, length, 211.8 breadth, 29.8 depth, 16.8

	Inches in Ship.	Inches required per Rule.
Flat Keel Plates, breadth and thickness	8 x 2 3/8	8 x 2 3/8
Plates in Garboard Strakes, breadth and thickness	8 x 2 3/8	8 x 2 3/8
Do. from Garboard to upper part of Bilges	8 x 2 3/8	8 x 2 3/8
Do. of doubling at Bilge, or increased thickness, and length applied	8 x 2 3/8	8 x 2 3/8
Do. from up. part of Bilge to l. edge of Sh'rstrake	8 x 2 3/8	8 x 2 3/8
Do. Main Sheerstrake, breadth and thickness	8 x 2 3/8	8 x 2 3/8
Do. of d'bling at Sh'rstrake, & length applied	8 x 2 3/8	8 x 2 3/8
Do. from Mn. to Upr. or Spar Dk. Sh'rstrake	8 x 2 3/8	8 x 2 3/8
Do. Up. or Spar Dk Sh'rstrake, breadth and thickness	8 x 2 3/8	8 x 2 3/8
Butt Straps to outside plating, breadth & thickness	8 x 2 3/8	8 x 2 3/8
Lengths of Plating	8 x 2 3/8	8 x 2 3/8
Shifts of Plating, and Stringers	8 x 2 3/8	8 x 2 3/8
Gunwale Plate on ends of Awning, Spar, or Upper Deck Beams, breadth and thickness	8 x 2 3/8	8 x 2 3/8
Angle Iron on ditto	8 x 2 3/8	8 x 2 3/8
Tie Plates (fore and aft), outside Hatchways	8 x 2 3/8	8 x 2 3/8
Diagonal Tie Plates on Beams (No. of Pairs)	8 x 2 3/8	8 x 2 3/8
Planksheer material and scantling	8 x 2 3/8	8 x 2 3/8
Waterways do. do.	8 x 2 3/8	8 x 2 3/8
Flat of Upper Deck do. do.	8 x 2 3/8	8 x 2 3/8
How fastened to Beams	8 x 2 3/8	8 x 2 3/8
Stringer Plate on ends of Main or Middle Deck	8 x 2 3/8	8 x 2 3/8
Beams, breadth and thickness	8 x 2 3/8	8 x 2 3/8
(Is the Stringer Plate attached to the outside plating?)	8 x 2 3/8	8 x 2 3/8
Angle Irons on ditto (No.)	8 x 2 3/8	8 x 2 3/8
Tie Plates, outside Hatchways	8 x 2 3/8	8 x 2 3/8
Diagonal Tie Plates on Beams (No. of pairs)	8 x 2 3/8	8 x 2 3/8
Waterways materials and scantlings	8 x 2 3/8	8 x 2 3/8
Flat of Middle Deck do. do.	8 x 2 3/8	8 x 2 3/8
How fastened to Beams	8 x 2 3/8	8 x 2 3/8
Stringer Plates on ends of Lower Deck, Main or Middle Beams	8 x 2 3/8	8 x 2 3/8
(Is the Stringer Plate attached to the outside plating?)	8 x 2 3/8	8 x 2 3/8
Angle Irons on ditto (No.)	8 x 2 3/8	8 x 2 3/8
Stringer or Tie Plates, outside Hatchways	8 x 2 3/8	8 x 2 3/8
Flat of Lower Deck	8 x 2 3/8	8 x 2 3/8
Ceiling betwixt Decks, thickness and material	8 x 2 3/8	8 x 2 3/8
Do. in hold do. do.	8 x 2 3/8	8 x 2 3/8
Main piece of Rudder, diameter at head	8 x 2 3/8	8 x 2 3/8
Do. do. at heel	8 x 2 3/8	8 x 2 3/8
(Can the Rudder be unshipped afloat?)	8 x 2 3/8	8 x 2 3/8
Bulkheads No. 4 Thickness of	8 x 2 3/8	8 x 2 3/8
Do. Height up	8 x 2 3/8	8 x 2 3/8
Do. How secured to the sides of the ship	8 x 2 3/8	8 x 2 3/8
Do. Size of Vertical Angle Irons, 3 x 3 1/2 and their distance apart	8 x 2 3/8	8 x 2 3/8
Do. Are the outside Plates doubled two spaces of Frames in length?	8 x 2 3/8	8 x 2 3/8

Transoms, material Iron or, if none, in what manner compensated for.
 Knight-heads Iron Hawse Timbers Iron
 Windlass Haigfield & Co's patent Pall Bitt Iron
 The Frames extend in one length from Keel to Gunwale Riveted through plates with (3/4 in.) Rivets, about 5 apart.
 The Reverse Angle Irons on the floors and frames extend near the middle line, to hold beam stringer angles and to gunwale alternately
 Keelsons. Are the various lengths of Plates and Angle Irons properly connected? Yes And are their butts properly shifted? Yes
 Plates, Garboard, double or Riveted to Keel, double or at upper edge, with Rivets (3/4 in.) diameter, averaging (3 1/2 ins.) from centre to centre.
 Do. Edges from Garboards to upper part of Bilge, worked Clencher, double or single Riveted; with Rivets (3/4 in.) diameter, averaging (3 1/2 ins.) from centre to centre.
 Do. Butts from Keel to turn of Bilge, worked carvel with butt straps to strakes (9/16) thick, double or single Riveted; with Rivets (3/4 in.) diameter averaging (3 1/2 ins.) from centre to centre. Do the Butt Straps lay over and Rivet through the lands of the strakes above or below? No
 Do. of 2 Strakes at Bilge for half length, treble riveted with Butt Straps 1/16 thicker than their plates.
 Do. Edges from bilge to Main Sheerstrake, worked carvel with a lining piece (1/16) thick, or clencher, double or single riveted; with rivets (3/4 in.) diameter, averaging (3 1/2 ins.) from centre to centre.
 Do. Edges of Sheerstrake, Main, double or single Riveted. Upper, double or single Riveted. At upper edge single At lower edge double
 Do. Butts from Bilge to Main Sheerstrake, worked Carvel with Butt Straps (8/16) thick, double or single Riveted; with Rivets (3/4 in.) diameter, averaging (3 1/4 ins.) from centre to centre.
 Do. Butts of Main Sheerstrake, double or treble Riveted. Butts of Upper or Spar Sheerstrake, and Upper Deck Stringer Plate, double or treble Riveted for half length amidships. Breadth of laps of plating in double Riveting (4 3/4) Breadth of laps of plating in single Riveting (4)
 Butt Straps of Keelsons, Stringer and Tie Plates, treble, double or single Riveted? treble & double riveted
 Planksheer, how secured to the plating of the sides. Waterway, how secured to the planksheer and to the Beams. (Explain by Sketch, if necessary.)
 Beams of the various Decks, how secured to the sides? secured from ends & riveted to No. of Breasthooks, 4 Crutches, 3 Transoms
 What description of Iron is used for the Frames, Beams, Keelsons, Tie, and Stringer Plates, Outside Plating, &c.? Beams & Angles from Dywida & Co.
 Manufacturer's name or trade mark, W. & A. Co. "Moore" "Corse" Shell plating from Stockton
 We certify that the above is a correct description of the several particulars therein given.
 Builder's Signature, Joseph L. Thompson Surveyor's Signature, James Wilson

6200-054021

Workmanship. Are the butts of plating planed or otherwise fitted? planed
Do the edges of the carvel work and of the butts lay close together throughout their length without requiring any making good of deficiencies? Yes
Do the fillings between the ribs and plates fill in solid with single pieces? or are they in short lengths of various thicknesses? Solid with single piece
Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? Yes very well and are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? Yes
Are there any rivets which either break into or have been put through the seams or butts of the plating? a very few

Her Masts, Bowsprit, Yards, &c., are in good condition, and sufficient in size and length. If they are of Iron or Steel give the Scantlings of Plating, Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and Bowsprit are constructed, showing the number of Plates and Angle Irons, mode of riveting, quality of Materials, and if stamped with Maker's name.

State also Length and Diameter of Lower Masts and Bowsprit

14700

9579 Lm

Number for equipment		Fathoms.	Inches.	Test as per Certificate.	In. req'd per Rule.	Test req'd per Rule.	ANCHORS, &c.	N ^o .	Weight. Ex. Stock.	Test as per Certificate.	Wght req'd per Rule.	Test req'd per Rule.
SAILS.												
N ^o .	CABLES, &c.	270	1 1/16	34	1 1/16	34	Bowers	1	17.2.24	18.16.1.0	16.3.0	18
	Chain						(State Machine where Tested, and name of Superintendent).	1	17.1.26	18.12.2.0	16.3.0	"
	Fore Sails, (State Machine where Tested, and name of Superintendent).							1	14.3.17	16.10.0.0	14.0.27	1
	Fore Top Sails,											
	Fore Topmast Stay Sails	80	6 1/2				Stream	1	7.0.2		7	
	Main Sails,	60	1 1/8								3 1/2	
	Main Top Sails,	80	8 3/4				Kedges	1	8.2.14			
	Warp	80	5 1/2								1 3/4	
	All of good quality.	800	4 1/2									

Her Standing and Running Rigging one stump sufficient in size and good in quality. She has one Long Boat and 2 others

The present state of the Windlass is good Capstan winches and Rudder X Pumps 2 Metal, & good

Engine Room Skylights.—How constructed? On poop of Lion How secured in ordinary weather? thick wood shutters & Bull

What arrangements are there for deadlights in such for bad weather? thick shutters

Coal Bunker Openings.—How constructed? framed hatches How are lids secured? cross bar & bolt How high above deck? 8 ins

Scuppers, &c.—What arrangements are there beyond the scuppers on deck, for clearing upper deck of water, in case of a sea coming on board? Three scuppers and three ports on each side

Cargo Hatchways.—How formed? of Plate Lion State size 7 1/2 X 7 ft X 25 ins above OK

If of extraordinary size, state how framed and secured?

What arrangement for shifting beams? Shifting carlings in each hatchway

Hatches, themselves, whether strong and efficient? Yes Main Hatchways.—State size 23 X 12 ft

Order for Special Survey No. 2306 DATES of 1st. On the several parts of the frame, when in place, and before the plating was wrought Built under 1871
Date 24 April 1871 Surveys held 2nd. On the plating during the progress of riveting Carried on 10 April 1871, 13 May 1871, 15 June 1871, 19 July 1871, 26 August 1871
Order for Ordinary Survey No. — while building 3rd. When the beams were in and fastened, and before the decks were laid 30 July 1871, 10 August 1871, 25 September 1871
Date — as per 4th. When the ship was complete, and before the plating was finally coated or cemented 22 October 1871, 25 November 1871, 28 December 1871, 1 January 1872, 4 February 1872, 7 March 1872, 10 April 1872, 13 May 1872, 16 June 1872, 19 July 1872, 22 August 1872, 25 September 1872, 28 October 1872, 31 November 1872, 3 December 1872, 6 January 1873, 9 February 1873, 12 March 1873, 15 April 1873, 18 May 1873, 21 June 1873, 24 July 1873, 27 August 1873, 30 September 1873, 3 October 1873, 6 November 1873, 9 December 1873, 12 January 1874, 15 February 1874, 18 March 1874, 21 April 1874, 24 May 1874, 27 June 1874, 30 July 1874, 2 August 1874, 5 September 1874, 8 October 1874, 11 November 1874, 14 December 1874, 17 January 1875, 20 February 1875, 23 March 1875, 26 April 1875, 29 May 1875, 1 June 1875, 4 July 1875, 7 August 1875, 10 September 1875, 13 October 1875, 16 November 1875, 19 December 1875, 22 January 1876, 25 February 1876, 28 March 1876, 2 April 1876, 6 May 1876, 9 June 1876, 12 July 1876, 15 August 1876, 18 September 1876, 21 October 1876, 24 November 1876, 27 December 1876, 30 January 1877, 2 February 1877, 5 March 1877, 8 April 1877, 11 May 1877, 14 June 1877, 17 July 1877, 20 August 1877, 23 September 1877, 26 October 1877, 29 November 1877, 2 December 1877, 5 January 1878, 8 February 1878, 11 March 1878, 14 April 1878, 17 May 1878, 20 June 1878, 23 July 1878, 26 August 1878, 29 September 1878, 2 October 1878, 5 November 1878, 8 December 1878, 11 January 1879, 14 February 1879, 17 March 1879, 20 April 1879, 23 May 1879, 26 June 1879, 29 July 1879, 2 August 1879, 5 September 1879, 8 October 1879, 11 November 1879, 14 December 1879, 17 January 1880, 20 February 1880, 23 March 1880, 26 April 1880, 29 May 1880, 2 June 1880, 5 July 1880, 8 August 1880, 11 September 1880, 14 October 1880, 17 November 1880, 20 December 1880, 23 January 1881, 26 February 1881, 29 March 1881, 2 April 1881, 6 May 1881, 9 June 1881, 12 July 1881, 15 August 1881, 18 September 1881, 21 October 1881, 24 November 1881, 27 December 1881, 30 January 1882, 2 February 1882, 5 March 1882, 8 April 1882, 11 May 1882, 14 June 1882, 17 July 1882, 20 August 1882, 23 September 1882, 26 October 1882, 29 November 1882, 2 December 1882, 5 January 1883, 8 February 1883, 11 March 1883, 14 April 1883, 17 May 1883, 20 June 1883, 23 July 1883, 26 August 1883, 29 September 1883, 2 October 1883, 5 November 1883, 8 December 1883, 11 January 1884, 14 February 1884, 17 March 1884, 20 April 1884, 23 May 1884, 26 June 1884, 29 July 1884, 2 August 1884, 5 September 1884, 8 October 1884, 11 November 1884, 14 December 1884, 17 January 1885, 20 February 1885, 23 March 1885, 26 April 1885, 29 May 1885, 2 June 1885, 5 July 1885, 8 August 1885, 11 September 1885, 14 October 1885, 17 November 1885, 20 December 1885, 23 January 1886, 26 February 1886, 29 March 1886, 2 April 1886, 6 May 1886, 9 June 1886, 12 July 1886, 15 August 1886, 18 September 1886, 21 October 1886, 24 November 1886, 27 December 1886, 30 January 1887, 2 February 1887, 5 March 1887, 8 April 1887, 11 May 1887, 14 June 1887, 17 July 1887, 20 August 1887, 23 September 1887, 26 October 1887, 29 November 1887, 2 December 1887, 5 January 1888, 8 February 1888, 11 March 1888, 14 April 1888, 17 May 1888, 20 June 1888, 23 July 1888, 26 August 1888, 29 September 1888, 2 October 1888, 5 November 1888, 8 December 1888, 11 January 1889, 14 February 1889, 17 March 1889, 20 April 1889, 23 May 1889, 26 June 1889, 29 July 1889, 2 August 1889, 5 September 1889, 8 October 1889, 11 November 1889, 14 December 1889, 17 January 1890, 20 February 1890, 23 March 1890, 26 April 1890, 29 May 1890, 2 June 1890, 5 July 1890, 8 August 1890, 11 September 1890, 14 October 1890, 17 November 1890, 20 December 1890, 23 January 1891, 26 February 1891, 29 March 1891, 2 April 1891, 6 May 1891, 9 June 1891, 12 July 1891, 15 August 1891, 18 September 1891, 21 October 1891, 24 November 1891, 27 December 1891, 30 January 1892, 2 February 1892, 5 March 1892, 8 April 1892, 11 May 1892, 14 June 1892, 17 July 1892, 20 August 1892, 23 September 1892, 26 October 1892, 29 November 1892, 2 December 1892, 5 January 1893, 8 February 1893, 11 March 1893, 14 April 1893, 17 May 1893, 20 June 1893, 23 July 1893, 26 August 1893, 29 September 1893, 2 October 1893, 5 November 1893, 8 December 1893, 11 January 1894, 14 February 1894, 17 March 1894, 20 April 1894, 23 May 1894, 26 June 1894, 29 July 1894, 2 August 1894, 5 September 1894, 8 October 1894, 11 November 1894, 14 December 1894, 17 January 1895, 20 February 1895, 23 March 1895, 26 April 1895, 29 May 1895, 2 June 1895, 5 July 1895, 8 August 1895, 11 September 1895, 14 October 1895, 17 November 1895, 20 December 1895, 23 January 1896, 26 February 1896, 29 March 1896, 2 April 1896, 6 May 1896, 9 June 1896, 12 July 1896, 15 August 1896, 18 September 1896, 21 October 1896, 24 November 1896, 27 December 1896, 30 January 1897, 2 February 1897, 5 March 1897, 8 April 1897, 11 May 1897, 14 June 1897, 17 July 1897, 20 August 1897, 23 September 1897, 26 October 1897, 29 November 1897, 2 December 1897, 5 January 1898, 8 February 1898, 11 March 1898, 14 April 1898, 17 May 1898, 20 June 1898, 23 July 1898, 26 August 1898, 29 September 1898, 2 October 1898, 5 November 1898, 8 December 1898, 11 January 1899, 14 February 1899, 17 March 1899, 20 April 1899, 23 May 1899, 26 June 1899, 29 July 1899, 2 August 1899, 5 September 1899, 8 October 1899, 11 November 1899, 14 December 1899, 17 January 1900, 20 February 1900, 23 March 1900, 26 April 1900, 29 May 1900, 2 June 1900, 5 July 1900, 8 August 1900, 11 September 1900, 14 October 1900, 17 November 1900, 20 December 1900, 23 January 1901, 26 February 1901, 29 March 1901, 2 April 1901, 6 May 1901, 9 June 1901, 12 July 1901, 15 August 1901, 18 September 1901, 21 October 1901, 24 November 1901, 27 December 1901, 30 January 1902, 2 February 1902, 5 March 1902, 8 April 1902, 11 May 1902, 14 June 1902, 17 July 1902, 20 August 1902, 23 September 1902, 26 October 1902, 29 November 1902, 2 December 1902, 5 January 1903, 8 February 1903, 11 March 1903, 14 April 1903, 17 May 1903, 20 June 1903, 23 July 1903, 26 August 1903, 29 September 1903, 2 October 1903, 5 November 1903, 8 December 1903, 11 January 1904, 14 February 1904, 17 March 1904, 20 April 1904, 23 May 1904, 26 June 1904, 29 July 1904, 2 August 1904, 5 September 1904, 8 October 1904, 11 November 1904, 14 December 1904, 17 January 1905, 20 February 1905, 23 March 1905, 26 April 1905, 29 May 1905, 2 June 1905, 5 July 1905, 8 August 1905, 11 September 1905, 14 October 1905, 17 November 1905, 20 December 1905, 23 January 1906, 26 February 1906, 29 March 1906, 2 April 1906, 6 May 1906, 9 June 1906, 12 July 1906, 15 August 1906, 18 September 1906, 21 October 1906, 24 November 1906, 27 December 1906, 30 January 1907, 2 February 1907, 5 March 1907, 8 April 1907, 11 May 1907, 14 June 1907, 17 July 1907, 20 August 1907, 23 September 1907, 26 October 1907, 29 November 1907, 2 December 1907, 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14 April 1913, 17 May 1913, 20 June 1913, 23 July 1913, 26 August 1913, 29 September 1913, 2 October 1913, 5 November 1913, 8 December 1913, 11 January 1914, 14 February 1914, 17 March 1914, 20 April 1914, 23 May 1914, 26 June 1914, 29 July 1914, 2 August 1914, 5 September 1914, 8 October 1914, 11 November 1914, 14 December 1914, 17 January 1915, 20 February 1915, 23 March 1915, 26 April 1915, 29 May 1915, 2 June 1915, 5 July 1915, 8 August 1915, 11 September 1915, 14 October 1915, 17 November 1915, 20 December 1915, 23 January 1916, 26 February 1916, 29 March 1916, 2 April 1916, 6 May 1916, 9 June 1916, 12 July 1916, 15 August 1916, 18 September 1916, 21 October 1916, 24 November 1916, 27 December 1916, 30 January 1917, 2 February 1917, 5 March 1917, 8 April 1917, 11 May 1917, 14 June 1917, 17 July 1917, 20 August 1917, 23 September 1917, 26 October 1917, 29 November 1917, 2 December 1917, 5 January 1918, 8 February 1918, 11 March 1918, 14 April 1918, 17 May 1918, 20 June 1918, 23 July 1918, 26 August 1918, 29 September 1918, 2 October 1918, 5 November 1918, 8 December 1918, 11 January 1919, 14 February 1919, 17 March 1919, 20 April 1919, 23 May 1919, 26 June 1919, 29 July 1919, 2 August 1919, 5 September 1919, 8 October 1919, 11 November 1919, 14 December 1919, 17 January 1920, 20 February 1920, 23 March 1920, 26 April 1920, 29 May 1920, 2 June 1920, 5 July 1920, 8 August 1920, 11 September 1920, 14 October 1920, 17 November 1920, 20 December 1920, 23 January 1921, 26 February 1921, 29 March 1921, 2 April 1921, 6 May 1921, 9 June 1921, 12 July 1921, 15 August 1921, 18 September 1921, 21 October 1921, 24 November 1921, 27 December 1921, 30 January 1922, 2 February 1922, 5 March 1922, 8 April 1922, 11 May 1922, 14 June 1922, 17 July 1922, 20 August 1922, 23 September 1922, 26 October 1922, 29 November 1922, 2 December 1922, 5 January 1923, 8 February 1923, 11 March 1923, 14 April 1923, 17 May 1923, 20 June 1923, 23 July 1923, 26 August 1923, 29 September 1923, 2 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1934, 20 April 1934, 23 May 1934, 26 June 1934, 29 July 1934, 2 August 1934, 5 September 1934, 8 October 1934, 11 November 1934, 14 December 1934, 17 January 1935, 20 February 1935, 23 March 1935, 26 April 1935, 29 May 1935, 2 June 1935, 5 July 1935, 8 August 1935, 11 September 1935, 14 October 1935, 17 November 1935, 20 December 1935, 23 January 1936, 26 February 1936, 29 March 1936, 2 April 1936, 6 May 1936, 9 June 1936, 12 July 1936, 15 August 1936, 18 September 1936, 21 October 1936, 24 November 1936, 27 December 1936, 30 January 1937, 2 February 1937, 5 March 1937, 8 April 1937, 11 May 1937, 14 June 1937, 17 July 1937, 20 August 1937, 23 September 1937, 26 October 1937, 29 November 1937, 2 December 1937, 5 January 1938, 8 February 1938, 11 March 1938, 14 April 1938, 17 May 1938, 20 June 1938, 23 July 1938, 26 August 1938, 29 September 1938, 2 October 1938, 5 November 1938, 8 December 1938, 11 January 1939, 14 February 1939, 17 March 1939, 20 April 1939, 23 May 1939, 26 June 1939, 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March 1955, 26 April 1955, 29 May 1955, 2 June 1955, 5 July 1955, 8 August 1955, 11 September 1955, 14 October 1955, 17 November 1955, 20 December 1955, 23 January 1956, 26 February 1956, 29 March 1956, 2 April 1956, 6 May 1956, 9 June 1956, 12 July 1956, 15 August 1956, 18 September 1956, 21 October 1956, 24 November 1956, 27 December 1956, 30 January 1957, 2 February 1957, 5 March 1957, 8 April 1957, 11 May 1957, 14 June 1957, 17 July 19