

# IRON SHIPS.

No. 338 Survey held at Penzance Date, First Survey 7<sup>th</sup> Dec 1870 Last Survey 4<sup>th</sup> Oct 1871

On the S.S. "Gorm" Master H. Carl

Tonnage under Tonnage Deck } <u>889.81</u>	ONE, OR TWO DECKED, SPAR, OR AWNING-DECKED VESSELS.	Half Moulded Breadth....	Built at <u>Penzance</u>
Ditto of Third Spar, or Awning Deck. } <u>261.79</u>	Depth from upper part of Keel to top of Upper Deck Beams.....	Total Depth if three or more Decks.....	When built <u>1871</u> Launched <u>2<sup>nd</sup> Sep 71</u>
Ditto of Houses on Deck..... } <u>2.99</u>	Girth of Half Midship Frame (as per Rule).	Girth of Half Midship Frame.....	By whom built <u>Henderson, Coulborn &amp; Co.</u>
Ditto of Forecastle } <u>33.36</u>	1st Number.....	3rd Number.....	Owners <u>Cap<sup>t</sup> Carl and others</u>
Gross Tonnage } <u>1133.02</u>	Length.....	Length.....	Port belonging to <u>Copenhagen</u>
Crew Space, as per Rule } <u>54.87</u>	2nd Number....	4th Number....	Destined Voyage <u>Clyde to Copenhagen and</u>
Register Tonnage, cut on Beam... } <u>380.14</u>	Depths to Length. <u>13.93</u>	Breadths to Length.....	If Surveyed while Building, Afloat, or in Dry Dock.
Engine Room } <u>752.94</u>			
Register Tonnage, as a Steamer, cut on Beam } <u>752.94</u>			

Length on deck as per Rule, 228 8 Feet. Inches. Moulded Breadth, 30 0 Feet. Inches. Depths from top of Floors to Upper and Main Deck Beams, as per Rule..... 16 5 Feet. Inches. Power of Engines, 150 Horse. N<sup>o</sup>. of Decks with flat laid One N<sup>o</sup>. of Tiers of Beams Two

Dimensions of Ship per Register, length, 231.2 breadth, 30.2 depth, 16.15

	Inches in Ship.			Inches required per Rule.			Flat Keel Plates, breadth and thickness.....	
	Inches in Ship.	Inches in Ship.	16ths in Ship.	Inches required per Rule.	Inches required per Rule.	16ths required per Rule.	Inches in Ship.	16ths in Ship.
Keel, if bar iron, depth and thickness.....	<u>8</u>	<u>2</u>	<u>3/8</u>	<u>8</u>	<u>2</u>	<u>3/8</u>	<u>38</u>	<u>10/16</u>
Do. if centre through plate, depth and thickness.....	<u>7 1/2</u>	<u>2</u>	<u>3/8</u>	<u>7 1/4</u>	<u>2</u>	<u>3/8</u>	<u>9/16</u>	<u>9/16</u>
Stem, if bar iron, moulding and thickness.....	<u>8</u>	<u>4</u>	<u>3/4</u>	<u>7 1/4</u>	<u>4</u>	<u>3/4</u>	<u>Two Strakes</u>	<u>Two Strakes</u>
Stern-post for Rudder do. do. ....	<u>8</u>	<u>4</u>	<u>3/4</u>	<u>7 1/4</u>	<u>4</u>	<u>3/4</u>	<u>11/16</u>	<u>11/16</u>
Stern-post for Propeller.....	<u>23</u>			<u>23</u>			<u>8/16</u>	<u>8/16</u>
Distance of Frames from moulding edge to moulding edge, all fore and aft.....	<u>4</u>	<u>3</u>	<u>7/16</u>	<u>4</u>	<u>3</u>	<u>7/16</u>	<u>38</u>	<u>13/16</u>
Frames, size of Angle Iron, for 1/2 length amidships	<u>4</u>	<u>3</u>	<u>7/16</u>	<u>4</u>	<u>3</u>	<u>7/16</u>	<u>Do. fm up. part of Bilge to lr. edge of Sh'rstrake</u>	<u>Do. Main Sheerstrake, breadth and thickness</u>
Do. for 1/2 at each end.....	<u>4</u>	<u>3</u>	<u>7/16</u>	<u>4</u>	<u>3</u>	<u>7/16</u>	<u>Do. of d'bling at Sh'rstrake, &amp; length applied</u>	<u>Do. from Mn. to Upper or Spar Dk. Sh'rstrake.</u>
Reversed Frames, size of Angle Iron.....	<u>3</u>	<u>3</u>	<u>7/16</u>	<u>3</u>	<u>3</u>	<u>7/16</u>	<u>Do. Up. or Spar Dk Sh'rstrake, brdth &amp; thickness</u>	<u>Butt Straps to outside plating, breadth &amp; thickness</u>
Floors, depth and thickness of Floor Plate at mid line for half the length amidships.....	<u>19</u>	<u>8</u>	<u>7/16</u>	<u>19</u>	<u>8</u>	<u>7/16</u>	<u>Lengths of Plating.....</u>	<u>Shifts of Plating, and Stringers.....</u>
Do. at the ends.....	<u>7</u>	<u>7</u>	<u>1/16</u>	<u>7</u>	<u>7</u>	<u>1/16</u>	<u>Gunwale Plate on ends of Awning, Spar, or Upper Deck Beams, breadth and thickness..</u>	<u>Angle Iron on ditto.....</u>
Do. do. do. at Bilge Keelson	<u>8</u>	<u>7</u>	<u>1/16</u>	<u>8</u>	<u>7</u>	<u>1/16</u>	<u>Tie Plates (fore and aft), outside Hatchways....</u>	<u>Diagonal Tie Plates on Beams (No. of Pairs, ✓)</u>
Do. height extended at the Bilges.....	<u>Twice</u>	<u>Twice</u>		<u>Twice</u>	<u>Twice</u>		<u>Planksheer material and scantling.....</u>	<u>Waterways do. do. ....</u>
Beams, Upper, Spar, or Awning Deck (No. ✓) single or double Angle Iron, Plate or Tee Bulb Iron.....	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>Flat of Upper Deck do. do. ....</u>	<u>How fastened to Beams.....</u>
Single or double Angle Iron on Upper edge.....	<u>4</u>	<u>4</u>	<u>6</u>	<u>4</u>	<u>4</u>	<u>6</u>	<u>Stringer Plate on ends of Main or Middle Deck Beams, breadth and thickness.....</u>	<u>(Is the Stringer Plate attached to the outside plating?)</u>
Average space.....	<u>4</u>	<u>4</u>	<u>6</u>	<u>4</u>	<u>4</u>	<u>6</u>	<u>Angle Irons on ditto (No. 2).....</u>	<u>Tie Plates, outside Hatchways.....</u>
Beams, Main or Middle Deck (No. ✓) single, or double Angle Iron, Plate or Tee Bulb Iron	<u>7</u>	<u>5</u>	<u>8/16</u>	<u>7</u>	<u>5</u>	<u>8/16</u>	<u>Diagonal Tie Plates on Beams (No. of pairs, 5)</u>	<u>Waterways materials and scantlings.....</u>
Single, or double Angle Iron, on Upper Edge..	<u>7</u>	<u>5</u>	<u>8/16</u>	<u>7</u>	<u>5</u>	<u>8/16</u>	<u>Flat of Middle Deck do. do. ....</u>	<u>How fastened to Beams.....</u>
Average space.....	<u>4</u>	<u>4</u>	<u>6</u>	<u>4</u>	<u>4</u>	<u>6</u>	<u>Stringer Plates on ends of Lower Deck, Hold or Orlop Beams.....</u>	<u>(Is the Stringer Plate attached to the outside plating?)</u>
Beams, Lower Deck, Hold or Orlop (No. ✓) single or double Ang. Iron, Plate or Tee Bulb Iron	<u>7</u>	<u>5</u>	<u>8/16</u>	<u>7</u>	<u>5</u>	<u>8/16</u>	<u>Angle Irons on ditto (No. 2).....</u>	<u>Stringer or Tie Plates, outside Hatchways.....</u>
Single or double Angle Iron on Upper Edge....	<u>7</u>	<u>5</u>	<u>8/16</u>	<u>7</u>	<u>5</u>	<u>8/16</u>	<u>Flat of Lower Deck.....</u>	<u>Ceiling betwixt Decks, thickness and material..</u>
Average space.....	<u>4</u>	<u>4</u>	<u>6</u>	<u>4</u>	<u>4</u>	<u>6</u>	<u>Do. in hold do. do. ....</u>	<u>Do. piece of Rudder, diameter at head.....</u>
Keelson Centre line, single or double plate, box, or intercostal, size of Plates.....	<u>13 1/2</u>	<u>11</u>	<u>11/16</u>	<u>13 1/2</u>	<u>11</u>	<u>11/16</u>	<u>Do. do. at heel.....</u>	<u>(Can the Rudder be unshipped afloat? <u>Yes</u>)</u>
Do. Bulb Plate to Intercostal Keelson.....	<u>7 3/4</u>	<u>8</u>	<u>7/16</u>	<u>7 3/4</u>	<u>8</u>	<u>7/16</u>	<u>Bulkheads No. <u>5</u> Thickness of <u>6/16</u></u>	<u>Do. Height up <u>To Deck</u></u>
Do. Size of Angle Irons.....	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>Do. How secured to the sides of the ship <u>Riveted between Frames</u></u>	<u>Do. Size of Vertical Angle Irons, <u>3.3.7/16</u> and their distance apart, <u>30</u></u>
Do. Side Intercostal Keelson, size of Plates..	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>Do. Are the outside Plates doubled two spaces of Frames in length? <u>Yes</u></u>	
Do. Angle Irons on tops of Floors.....	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>		
Do. Bilge Keelson, Bulb Iron.....	<u>7 1/2</u>	<u>4</u>	<u>7/16</u>	<u>7 1/2</u>	<u>4</u>	<u>7/16</u>		
Do. do. Intercostal plates riveted to plating for <u>✓</u> length	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>		
Do. do. Angle Irons.....	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>		
Side Stringers (No. <u>one</u> ) size of Angle Irons	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>		
Do. Intercostal plates riveted to plating for length.	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>	<u>5</u>	<u>3 1/2</u>	<u>7/16</u>		

Transoms, material Iron or, if none, in what manner compensated for.

Knight-heads Iron Hawse Timbers Iron

Windlass Patent Iron Pall Bitt Windlass

The Frames extend in one length from Centre line to Upper Deck Riveted through plates with (3/4 in.) Rivets, about 6 apart.

The Reverse Angle Irons on the floors and frames extend from the middle line to Upper D<sup>ck</sup> and to Lower D<sup>ck</sup> alternately

Keelsons. Are the various lengths of Plates and Angle Irons properly connected? Yes And are their butts properly shifted? Yes

Plates, Garboard, double or Riveted to Keel, double or at upper edge, with Rivets (7/8 in.) diameter, averaging (3 3/4 ins.) from centre to centre.

Do. Edges from Garboards to upper part of Bilge, worked Clencher, double or single Riveted; with Rivets (3/4 in.) diameter, averaging (3 3/8 ins.) from centre to centre.

Do. Butts from Keel to turn of Bilge, worked carvel with butt straps to strakes (1/2 thick, double or single Riveted; with Rivets (7/8 & 3/4 in.) diameter averaging (3 3/4 ins.) from centre to centre. Do the Butt Straps lay over and Rivet through the lands of the strakes above or below? No

Do. of 3 Strakes at Bilge for 1/2 length, treble riveted with Butt Straps 1/16 thicker than their plates.

Do. Edges from bilge to Main Sheerstrake, worked carvel with a lining piece ( ) thick, or clencher, double or single riveted; with rivets (3/4 in.) diameter, averaging (3 3/8 ins.) from centre to centre.

Do. Edges of Sheerstrake, Main, double or single Riveted. Upper, double or single Riveted. At upper edge Single At lower edge Double

Do. Butts from Bilge to Main Sheerstrake, worked Carvel with Butt Straps (8/16) thick, double or single Riveted; with Rivets (3/4 in) diameter, averaging (3 3/8 ins) from centre to centre.

Do. Butts of Main Sheerstrake, double or treble Riveted. Butts of Upper or Spar Sheerstrake, and Upper Deck Stringer Plate, double or treble Riveted for 1/2 length amidships. Breadth of laps of plating in double Riveting (6 times) Breadth of laps of plating in single Riveting (3 1/2 times)

Butt Straps of Keelsons, Stringer and Tie Plates, treble, double or single Riveted? Treble & Double riveted

Planksheer, how secured to the plating of the sides. Waterway, how secured to the planksheer and to the Beams. (Explain by Sketch, if necessary.)

Beams of the various Decks, how secured to the sides? Riveted by knees to frames No. of Breasthooks, 5 Crutches, 5

What description of Iron is used for the Frames, Beams, Keelsons, Tie, and Stringer Plates, Outside Plating, &c.? B. Boiler

Manufacturer's name or trade mark, Parkhead & Moseley

We certify that the above is a correct description of the several particulars therein given.

Builder's Signature, Henderson Coulborn & Co. Surveyor's Signature, J. Moverly

IRON 49-0325



9415 Brun

**Workmanship.** Are the butts of plating planed or otherwise fitted? Planed

Do the edges of the carvel work and of the butts lay close together throughout their length without requiring any making good of deficiencies? Yes

Do the fillings between the ribs and plates fill in solid with single pieces? or are they in short lengths of various thicknesses? one piece

Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? Yes and are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? Yes

Are there any rivets which either break into or have been put through the seams or butts of the plating? a few

Her Masts, Bowsprit, Yards, &c., are in Good condition, and sufficient in size and length. If they are of Iron or Steel give the Scantlings of Plating, Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and Bowsprit are constructed, showing the number of Plates and Angle Irons, mode of riveting, quality of Materials, and if stamped with Maker's name.

State also Length and Diameter of Lower Masts and Bowsprit Masts of Pitch pine

Tested at Newcastle July 1871  
by Robert Burrell.

Tested at Newcastle July 19<sup>th</sup> 1871  
by Robert Burrell.

No.	SAILS.	CABLES, &c.	Fathoms.	Inches.	Test as per Certificate.	In. req'd per Rule.	Test req'd per Rule.	ANCHORS, &c.	No.	Weight Ex. Stock.	Test as per Certificate.	W'ght req'd per Rule.	Test req'd per Rule.
	Number for equipment	15720											
	Fore Sails,	Chain	135	1 7/16	37.3.0	17/16	37 2/10	Bowers	9720	18.2.23	19.13.0.14	18	19
	Fore Top Sails,	(State Machine where Tested, and name of Superintendent).						(State Machine where Tested, and name of Superintendent).	9721	18.1.0	19.4.1.14		
	Fore Topmast Stay Sails	Hempen Stream	90	15/16	10.10.0	15/16	✓	Stream	9719	15.3.9	17.5.1.7	15.1.6	16 14/20
	Main Sails,	Chain-Cable	60	9 1/2	✓	9	✓	Kedges	1	8.0.7	✓	8	✓
	Main Top Sails,	Hawser	60	6	✓	5 1/2	✓		1	4.0.5	✓	4	✓
		Towlines	60	5	✓	✓	✓		1	2.0.4	✓	2	✓
		Warp	60	3 3/4	✓	✓	✓						
		All of <u>best</u> quality.											

Her Standing and Running Rigging Wire & Hemp sufficient in size and Good in quality. She has 2 Life Boats and 2 others

The present state of the Windlass is Good Capstan Good and Rudder Good Pumps Good & Efficient.

**Engine Room Skylights.**—How constructed? Iron. Leak skylight How secured in ordinary weather? by Bars

What arrangements are there for deadlights in such for bad weather? Thick Glass & Guards

**Coal Bunker Openings.**—How constructed? Iron castings How are lids secured? by Slot How high above deck? Flush

**Scuppers, &c.**—What arrangements are there beyond the scuppers on deck, for clearing upper deck of water, in case of a sea coming on board? Ports and Scuppers cut in side

**Cargo Hatchways.**—How formed? Plate & Angle iron State size 11-0 x 9-0

If of extraordinary size, state how framed and secured? ✓

What arrangement for shifting beams? one shifting beams

**Hatches, themselves, whether strong and efficient?** Yes **Main Hatchways.**—State size 19-0 x 10-0

Order for Special Survey No. 431 DATES of

Date July 31/71 Surveys held

Order for Ordinary Survey No. ✓ while building

Date ✓ as per

No. 122 in builder's yard. Section 18.

1st. On the several parts of the frame, when in place, and before the plating was wrought Under Special Survey

2nd. On the plating during the progress of riveting from 7<sup>th</sup> Dec 1870

3rd. When the beams were in and fastened, and before the decks were laid to 4<sup>th</sup> Oct 1871

4th. When the ship was complete, and before the plating was finally coated or cemented

5th. After the ship was launched and equipped

**General Remarks,**

She has a Full Poop, Forecastle and Hurricane deck connecting with the poop, a Water Ballast Tank is fitted for about 30ft amidships on the top of Hold Beams, and has been built in accordance with the enclosed Mid Section, and the Rules for the 90A Class.

State if one, two or three decked vessel, or if spar or awning decked, and lengths of poop, fore-castle or raised quarter deck, or of double or part double bottom.

In what manner are the surfaces preserved from oxidation? Inside Cement & Paint Outside Red lead & paint

I am of opinion this Vessel should be Classed 90A.1

The amount of the Entry Fee .....£ 5 : 0 : 0 is received by me, Poop & Fore-castle part awning deck

Special .....£ 53 : 6 : 6

Certificate .... Gratis

(Travelling Expenses) (if any) £ 5/5

Committee's Minute 18<sup>th</sup> Robert

Character assigned 90A.1

*[Large blue ink signature and stamp]*

I concur in the opinion that this vessel should be classed 90A.1

*[Signature]*

2019

2019

*[Handwritten notes]*

part awning deck Rules 1870