

55 X 1006  
Rev 17/7/69  
18 hg

18 h 9

Master Corrigelle

When built 1869

Launched February 16<sup>th</sup>

By whom built Harland & Wolff

Owners Frederick Leitch Mc

10. 49 Port belonging to Newport Mon. Destined Voyage Coaster

float, or in Dry Dock. *Specialty Surveyed while building*

Transoms, material Iron or, if none, in what manner compensated for.

light-heads, and Hawse Timbers Iron

Frames extend in one length from Kiel to Quarter rivetted through plates with ( $\frac{3}{4}$  in.) rivets, about (5 in) apart

The reverse angle irons on the floors extend in one length across the middle line from 2 to 4 feet on to each side alternately to hold stringer & to gages.

" " " on the frames " " " from pc to pc

Keelson, how are the various lengths of plates or angle irons connected? With butt straps

Plates, Garboard, double ~~at~~ rivetted to keel, double ~~at~~ at upper edge, with rivets ( $1\frac{1}{4}$  ins.) diameter, averaging ( $2\frac{3}{4}$  in.) apart.

Edges from Garboards to upper part of bilge, worked <sup>out in alternately</sup> Mencher, double or single rivetted; with rivets ( $\frac{3}{4}$  in.) diameter, averaging ( $2\frac{1}{2}$  ins.) apart.

Butts from Keel to turn of bilge, worked carvel with butt straps (9 x 8) thick, double or single rivetted; with rivets (3/4 in.) diameter.

averaging (  $2\frac{1}{2}$  ins.) apart. Do the butt straps lap over and rivet through the lands of the strake below? *alternately*

Edges from bilge to sheerstrake, worked <sup>out in alternately</sup> ~~Marvel~~ with a lining piece ( ) thick, or clencher, double ~~or~~ single rivetted; with rivets (  $\frac{3}{4}$  in. ) diameter.

averaging ( 2% in.) apart. Do the butt straps lap over and rivet through the lands of the strake below? alternately

Edges of Sheerstrake, double or single rivetted? At upper edge double At lower edge double

Butts from bilge to planksheers, worked carvel with butt straps (  $\frac{1}{2}$  in. ) thick, double ~~or~~ ~~single~~ rivetted; with rivets (  $\frac{3}{4}$  in. ) diameter.

averaging ( 2 1/2 ins.) apart. Breadth of laps in double rivetting ( 4 1/2 ) Breadth of laps in single rivetting ( 2 1/2 in )

Straps of Keelsons, Stringer and Tie Plates. double or single rivetted? x Constant

Explain by sketch

-rway    "    "    planksheer and to the Beams {    if necessary.    }

Beams, how secured to the side? *Knee plates welded & rivetted to frames*

or Lower Deck ditto —

No. of breasthooks 3 crutches 2

that description of Iron is used for the Frames, Beams, Keelsons, Tie and Stringer Plates, Outside Plating, &c. *Plating from the West Cumberland*  
Manufactured from casted iron. See below for details.

Manufacturer's name or trade mark *Single Iron from Hopkins Gelkes & Co*

We certify that the above is a correct description of the several particulars therein given.

Under's Signature Nathan H. Wolf Surveyor's Signature Wm. Moore

IRON 444-0

IRON 444-0267

**Workmanship.** Are the lands or laps of the clenchwork in all cases in breadth at least five and a half rivetted edges and butts, and at least three and a quarter times the diameter of the rivets where single rivets are used? Yes  
Do the edges of the carvel work and of the butts lay close together throughout their length without requiring caulking? Yes  
Do the fillings between the ribs and plates fill in solid with single pieces? or are they in short lengths of various sizes? Yes  
Do the holes for rivetting plate to frames, butt straps, or plate to plate, &c., conform well to each other? Yes  
Are there any rivets which either break into or have been put through the seams or butts of the plating? No

Her Masts, 4 one of Wood Good condition, and sufficient in size and length. (1)  
Scantlings of Plating, Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and  
the number of Plates and Angle Irons, mode of rivetting, quality of Materials, and if stamped with Maker's name.

72192m

She has SAILS.		CABLES, &c., tested at				ANCHORS, tested at					
No.		No. on Chain seen by me.	No. and date on Certificate	Fathoms.	Inches.	Tons.	No.	No. on Anchor seen by me.	No. and date on Certificate	Weight. Ex. stock.	T.
Fore Sails,	Chain .....	4454	16/69	90	1 7/8	20.6.00	Bowers .....	4104	16 Feb/69	8.2.00	
Fore Top Sails,	Hemp	4453	16/69	90	1 7/8	20.6.00		4108	13 "	7.1.40	
Fore Topmast Stay Sails,	Stream Cable -			90	1 7/8	4.12.20			16 Sept/67	8.3.10	
Main Sails,	Hawser .....			75	7		Stream .....	1		3.0.9	
Main Top Sails,	Towlines .....			70	4 1/2		Kedges .....	1		1.2.7	
	Warp .....			70	4						
and		All of <u>Good</u> quality.									
Her Standing and Running Rigging <u>found to be</u> sufficient in size and <u>Good</u> in quality.											
She has <u>one</u> <u>Long Boat</u> and <u>one</u> <u>15 feet</u>											
The present state of the Windlass is <u>Good</u> Capstan <u>Good</u> and Rudder <u>Good</u> Pumps <u>Good</u>											

Order for Special Survey	DATES of	1st.	On the several parts of the frame, when in place, and before the plating was wrought	Before 1869
No. _____	Surveys held	2nd.	On the plating during the progress of rivetting	November
Date _____	while building	3rd.	When the beams were in and fastened, and before the decks were laid	"
Order for Ordinary Survey	as per	4th.	When the ship was complete, and before the plating was finally coated	Jan'y 1869
No. _____	Section 18.	5th.	After the ship was launched	May
Date _____				

State if she has a Spar Deck No Deck Raised quarter or Forecastle

**General Remarks,**

Middle line keelson 11 1/2 x 9, amended tapering to 7 1/2 in  
deep at ends of vessel  
This vessel has a water ballast space fitted at after  
part of fore bulkhead, which is well secured and made  
water tight. See Section attached.

In what manner are the surfaces preserved from oxidation? Inside Plat of bottom with Portland Cement  
Ditto ditto Outside of bottom coated with Red Lead. Topsides  
Black painted

I am of opinion this Vessel should be Classed B1

The amount of the Fee .....£ 4 : 0 : 0 is received by me,

July 1869 Special .....£ 18 : 3 :

Certificate (X required) .....£ : :

Committee's Minute 23rd July 1869

Character assigned B1

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