

## IRON SHIPS.

No. 9440 Survey held at Sunderland Date September 26th 1868  
 on the BK "Golden Russet" Master Hull  
 Tonnage under tonnage deck 395-42 Built at Sunderland When built 1868 Launched Augt 29/68  
 Ditto of poop & house or spar deck 27-26  
 Ditto of engine room 422-68  
 Ditto of crew space 23-31  
 Total Register tonnage 399-37 Port belonging to Sunderland Destined Voyage Singapore  
 Gross tonnage  
 Surveyed while Building, Afloat, or in Dry Dock Whilst Building

Feet.	Inches.	Feet.	Inches.	Depth from top of Upper Deck Beam to top of Floor	Feet.	Inches.	Horse.	Nº. of Decks	one	Inches required per Rule.	16ths required per Rule.
Length aloft	147 0	Extreme Breadth	27 0		16	1					
(Dimensions of Ship per Register, length 150.0 breadth 27-1 depth 16.1)											
Keel, if bar iron, depth and thickness.....		Inches in Ship.		Inches required per Rule.							
" if plate iron, breadth and thickness .....		6 1/2 x 3 1/4		6 1/2 x 2 1/2							
Stem, if bar iron, moulding and thickness .....		6 1/2 x 2 1/4		6 1/2 x 2 1/2							
" " if plate iron, breadth and thickness .....		6 1/2 x 2 1/4		6 1/2 x 2 1/2							
Stern-post, if bar iron, moulding and thickness .....		21		21							
Distance of Frames from moulding edge to moulding edge, all fore and aft .....											
Frames, Size of Angle Iron, single or double .....		Inches. In Ship. 3 1/2 2 3/4 6		Inches. required per Rule. 3 1/2 2 3/4 6							
" Reversed Iron, to every frame .....		Inches. In Ship. 3 1/2 2 3/4 6		Inches. required per Rule. 3 1/2 2 3/4 6							
Floors, depth and thickness of Floor Plate at mid line .....	- 18 7			18 7							
Ditto ditto at Bilge Keelson	7 1/2			-							
Size of Reversed Angle Iron, and No. at top of Floor Plate	2 1/2 2 1/2 5			2 1/2 2 1/2 5							
Beams, Deck (Nº. 37) double Angle Iron, Plate, Tee, or Bulb Iron .....	- 7 7			6 3/4 7							
" double or single Angle Iron, on upper edge .....	2 1/2 2 1/2 5			2 1/2 2 1/2 5							
" average space between .....	3 1/2 6			3 1/2 6							
Hold, or Lower Deck (Nº. 26) double Angle, Tee, Plate, or Bulb Iron .....	7 7			6 3/4 7							
" double or single Angle Iron on upper edge .....	2 1/2 2 1/2 5			2 1/2 2 1/2 5							
" average space between .....	2 1/2 6			2 1/2 6							
Paddle, sided and moulded, thickness of Plate size of Angle Iron .....	3 1/2 2 1/2 6			3 1/2 2 1/2 6							
Engine .....	7 7			7 7							
Keelson, single or double plate, box, or intercostal	30			7							
" Size of Plates .....	7			7							
" Size of Angle Irons .....	3 1/2 2 1/2 6			3 1/2 2 1/2 6							
" Side, single or double plate, box, or intercostal	15			6							
" Bilge (No. 1 angle bar) at each Bilge, single or double plate, or box	3 1/2 2 1/2 6			3 1/2 2 1/2 6							
Transoms, material .....	7			7							
Knight-heads, and Hawse Timbers	7			7							
The Frames extend in one length from Keel to Gunwale											
The reverse angle irons on the floors extend in one length across the middle line from upper part of bilge to upper part of bilge on alternate frames											
" " " on the frames .....											
Keelson, how are the various lengths of plates or angle irons connected? Butt Shape											
Plates, Garboard, double or riveted to keel, double or											
" Edges from Garboards to upper part of bilge, worked clencher, double or single riveted; with rivets (3/4 in.) diameter, averaging (2 1/2 ins.) apart.											
" Butts from Keel to turn of bilge, worked carvel with butt straps (9 1/2 - 1 1/2 thick, double or single riveted; with rivets (3/4 in.) diameter, averaging (2 1/2 ins.) apart.											
" Edges from bilge to sheerstrake, worked carvel with a lining piece (1/2 thick, or clencher, double or single riveted; with rivets (3/4 in.) diameter, averaging (2 1/2 ins.) apart.											
" Edges of Sheerstrake, double or single riveted? At upper edge to gunwale angle bar. At lower edge Double											
" Butts from bilge to plankshears, worked carvel with butt straps (9 1/2 - 1 1/2 thick, double or single riveted; with rivets (3/4 in.) diameter, averaging (2 1/2 ins.) apart. Breadth of laps in double rivetting (4 1/2 ) Breadth of laps in single rivetting (all double)											
Butt Straps of Keelsons, Stringer and Tie Plates, double or single riveted?											
Planksheer, how secured to the plating of the sides											
Planksheer, how secured to the plating of the sides											
Planksheer and to the Beams											
Deck Beams, how secured to the side?	Riveted to Frames & Stringer Plates										
Hold or Lower Deck ditto	dutta			dutta							
Paddle .....											
What description of Iron is used for the Frames, Beams, Keelsons, Tie and Stringer Plates, Outside Plating, &c.? Angle & M. I. l. b.											
Manufacturer's name or trade mark iron by Messrs. G. & J. C. & Co. Plates by the Hartlepool Malleable Foundry											
We certify that the above is a correct description of the several particulars therein given.											
Builder's Signature Jeff. Moansey, Esq.											
Surveyor's Signature											

6587 Iron

**Workmanship.** Are the lands or laps of the clenchwork in all cases in breadth at least five and a half times the diameter of the rivets in double riveted edges and butts, and at least three and a quarter times the diameter of the rivets where single rivetting is admitted? Yes

Do the edges of the carvel work and of the butts fay close together throughout their length without requiring any making good of deficiencies? Well fitted

Do the fillings between the ribs and plates fill in solid with single pieces? or are they in short lengths of various thicknesses? Solid pieces

Do the holes for rivetting plate to frames, butt straps, or plate to plate, &c., conform well to each other? Yes generally and are the rivet holes well and sufficiently countersunk in the outer plate? Yes

Are there any rivets which either break into or have been put through the seams or butts of the plating? Open in Butts

Her Masts, Bowsprit, Yards, &c., are in Good condition, and sufficient in size and length. (If they are of Iron or Steel give the Scantlings of Plating, Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and Bowsprit are constructed, showing the number of Plates and Angle Irons, mode of rivetting, quality of Materials, and if stamped with Maker's name.)

The Main & Fore Mast & Bowsprit are Iron formed of two plates & three angle Irons inside, the plates  $\frac{1}{16}$  thick. Ends  $\frac{1}{16}$ . Edges single riveted & Butts double riveted, angle Irons  $3\frac{3}{4} \times 2\frac{1}{4}$  in. The Masts have a doubling plate at the width of Beams & the Bowsprit at the Knight heads.

See Sketch attached.

She has SAILS.

CABLES, &c.

N°.		Fathoms.	Inches.	Tested to.
2	Fore Sails,	Chain	240	$1\frac{1}{16}$ 31
4	Fore Top Sails,	Hempen Stream Cable	80	$8\frac{1}{2}$
2	Fore Topmast Stay Sails,	Hawser	60	$7\frac{1}{2}$
2	Main Sails,	Towlines	80	$6\frac{1}{2}$
4	Main Top Sails,	Warp	80	5
	and others well found	All of <u>Good</u> quality.		

Her Standing and Running Rigging are

sufficient in size and

ANCHORS, and their weights.

N°.	Weight. Ex. Stock	Tested to. Tons.
3	15-2-21	17-3-0-14
	15-2-8	17-0-8-21
	13-1-0	24-19-1-16

Bowers,	.....	.....
Stream,	.....	1 6-1-17
Kedges,	.....	2 3-1-0 1-3-16

in quality.

She has one Long Boat and this other

The present state of the Windlass is good Capstan all good and Rudder good Pumps good

- Order for Special Survey DATES of Surveys held
- No. 2089 Date June 10 1868 while building
- Order for Ordinary Survey as per No. \_\_\_\_\_ Date \_\_\_\_\_
- Section 18.
- 1st. On the several parts of the frame, when in place, and before the plating was wrought Built under Special Survey & surveyed
- 2nd. On the plating during the progress of rivetting
- 3rd. When the beams were in and fastened, and before the decks were laid 1868 March 31 May 28 29 June 4 5 11 13 14 23
- 4th. When the ship was complete, and before the plating was finally coated 29 30 July 1 7 14 21 24 27 Aug 3 10 13 16 17 26
- 5th. After the ship was launched 26 27 Sept 2 4 8 10 11 16 17 26

State if she has a Spar Deck No Poop to Poop or Forecastle Monkey Forecastle

General Remarks,

The Edges of the outside plating are all double riveted, single being allowed from the upper part of the bilges to topsides. There is double angle iron stingers below the Lower Hold Beams, a plate of Bull Iron fitted between the Bilge keelson double angle iron, and an Intercastal keelson between the bilge and Main keelson secured to the outside plating all in excess of the Rules.

Certificate for the Tests of Chain cables & another have been produced issued from the Sunderland Public Testing House & the Wear Public Testing house signed by John Hartley

In what manner are the surfaces preserved from oxidation? Inside Red Paint & Cement  
Ditto ditto Outside Red Paint

I am of opinion this Vessel should be Classed A1 The amount of the Fee £ 3 : 00 is received by me,

Special £ 19 : 15 : 00

Certificate (if required) £ 0 : 0 : 0

Committee's Minute 13th October 1868

Character assigned A1 MRCI Work

