

4509 Iron

Workmanship. Are the lands or laps of the clenchwork in all cases in breadth at least five and a half times the diameter of the rivets in double riveted edges and butts, and at least three and a quarter times the diameter of the rivets where single rivetting is admitted? *Yes*

Do the edges of the carvel work and of the butts fay close together throughout their length without requiring any making good of deficiencies? *No*

Do the fillings between the ribs and plates fill in solid with single pieces? or are they in short lengths of various thicknesses? *Solid in one length*

Do the holes for rivetting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *Yes* and are the rivet holes well and sufficiently countersunk in the outer plate? *All through*

Are there any rivets which either break into or have been put through the seams or butts of the plating? *A few in butts*

Her Masts, Bowsprit, Yards, &c., are in *Good* condition, and sufficient in size and length. (If they are of Iron or Steel give the Scantlings of Plating, Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and Bowsprit are constructed, showing the number of Plates and Angle Irons, made of rivetting, quality of Materials, and if stamped with Maker's name.)

She has SAILS.

CABLES, &c.

N ^o .		Fathoms.	Inches.	Tested to. Tons.
2	Fore Sails,	270	17/16	37-4-0
1	Fore Top Sails,	190	13/16	41-10-0
1	Fore Topmast Stay Sails,	90	6 1/2	-
1	Main Sails,	90	10	-
1	Main Top Sails,	90	5 1/2	-
and others all good	All of <i>Good</i> quality.	90	4	-

Her Standing and Running Rigging *Wire Hemp Manila* sufficient in size and *Good* in quality.

She has *2 Life* Long Boats and *2 Cutters & one jolly boat*

The present state of the Windlass is *80 good Capstan 2 of iron and Rudder Good* Pumps *Downtas Patent & 2 others of*

ANCHORS, and their weights.

N ^o .	Weight. Tons.	Tested to. Tons.
3	Ex. Stock	
17-3-7	10-17-0-21	
17-2-7	10-18-1-21	
15-0-7	16-11-0-0	
Stream, Including stock	1782	
Kedges, " "	40-0-1	
	1-3-21	

Order for Special Survey DATES of new No. *See Secretary* Surveys held Date *July 1866* while building Order for Ordinary Survey No. _____ as per Date *June* Section 18.

- 1st. On the several parts of the frame, when in place, and before the plating was wrought
- 2nd. On the plating during the progress of rivetting
- 3rd. When the beams were in and fastened, and before the decks were laid
- 4th. When the ship was complete, and before the plating was finally coated
- 5th. After the ship was launched

*Special Survey
seen twice each
week during
building*

State if she has a Spar Deck Poop *And* or Forecastle

General Remarks, *Poop & Forecastle fitted, frames all to the top height. Plating outside 6/16 single riveted at edges double do. at butts 5/16 rivets spaced 2 inches. Beams of Poop double angle Irons 4x3x0/16 & 3x3x6/16, Forecastle do. double angle Irons 4x3x0/16, stronger plates on ends of do. 22x6/16 waterways on poop 10x7 3/4 R. Pine & G. Oak on forecastle 10x7 1/2 G. oak. Length being over 12 depths & 7 breadths, Sheerstrakes increased 2/16 also in thickness for three fourths of length. Gunwale stronger plates 2/16 for half the length. Bulk plates fitted between bulge stronger angle Irons 7x7/16 for half length.*

Water ballast tanks fitted in fore & after holds, fore one 17 ft. 6 in after do. 24 ft. 6 in. in length. Main frames cut as shown in sketch, shell plating double thickness in line of do. Three plates fitted to frames top & bottom of tank. Engine room bulkheads forming one end of tanks the other ends of 6/16 plate also top, which is riveted to top of hold beams, vertical angle Irons fitted at 3x3x0/16 spaced 30 in. Stayed inside with 1 1/2 round iron. Richardson, Denton Duck.

In what manner are the surfaces preserved from oxidation? Inside *Gemented to top of bulges with Portland cement* Outside *other parts with three coats of paint.*

I am of opinion this Vessel should be Classed *A 1*
The amount of the Fee £ 5 : 0 : 0 is received by me,

J. H. C. Special £ 37 : 9 : 0

Certificate (if required) £ : : :

Committee's Minute *6th July 1866*

Character assigned *A 1*

J. P. Gladstone

*This vessel appears
eligible for the*



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3 July 1866 *J. H. C.* *Lloyd's Register
Foundation*