

SHIPS.

108 Survey held at Bolton

Date 24th October

Rec'd 7/11/04

1854

the New Iron Ship "O'harrow"

Master H. H. Campbell

Tonnage under tonnage deck 121/4 - 45

Built at Milwall

When built 1854

Launched 1st September

Ditto of poop or spar deck 18 - 61

By whom built Marland & Wolff

Owners The Iron Ship Company of Bombay

Ditto of engine room -

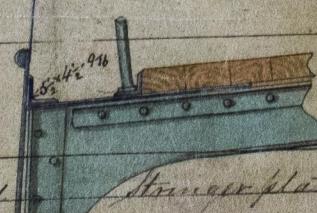
Port belonging to Bombay

Destined Voyage Bombay via Liverpool

Total Register tonnage 129.3 - 6

If surveyed while Building, Afloat, or in Dry Dock While building

Length aloft	Feet.	Inches.	Extreme Breadth	Feet.	Inches.	Depth from top of Upper Deck Beam to top of Floor	Feet.	Inches.	Power of Engines	Horse.	Nº. of Decks	Feet.
(Dimensions of Ship per Register, length <u>226.2</u>)	<u>226</u>	<u>2</u>	<u>breadth 34.2</u>	<u>depth 23.3</u>								
<u>Keel, N bar iron, depth and thickness.....</u>												
" if plate iron, breadth and thickness				<u>11 2/2</u>	<u>9 3</u>							
Stem, N bar iron, moulding and thickness				<u>11 2/2</u>	<u>9 3</u>							
" if plate iron, breadth and thickness				<u>9 3</u>	<u>9 3</u>							
Stern-post, N bar iron, moulding and thickness				<u>21</u>	<u>21</u>							
" " if plate iron, breadth and thickness												
Distance of Frames from moulding edge to moulding edge, all fore and aft												
<u>Frames, Size of Angle Iron, single or double..</u>												
" " Reversed Iron, N to every frame or every frame.....	<u>5</u>	<u>3 1/2</u>	<u>9 1/2</u>	<u>5</u>	<u>3 1/2</u>	<u>9 1/2</u>						
Floors, depth and thickness of Floor Plate at mid line	<u>25</u>	<u>1 1/2</u>	<u>25</u>	<u>1 1/2</u>	<u>25</u>	<u>1 1/2</u>						
" Ditto ditto at Bilge Keelson	<u>4 1/2</u>	<u>1 1/2</u>	<u>1 1/2</u>									
" Size of Reversed Angle Iron, and No. 2 at top of Floor Plate	<u>3 1/2</u>	<u>3</u>	<u>8 1/2</u>	<u>3 1/2</u>	<u>3</u>	<u>8 1/2</u>						
Beams, Deck (Nº.) double Angle Iron, Plate, Tee, or Bulb Iron	<u>9</u>		<u>9 1/2</u>	<u>9</u>		<u>9 1/2</u>						
" double or single Angle Iron, on <u>Upper</u> edge.....	<u>3 1/2</u>	<u>3</u>	<u>4 1/2</u>	<u>3</u>	<u>3</u>	<u>6 1/2</u>						
" average space between	<u>4 1/2</u>											
" Hold, or Lower Deck (Nº.) double Angle, Tee, Plate, or Bulb Iron	<u>9</u>		<u>9 1/2</u>	<u>9</u>		<u>9 1/2</u>						
" double or single Angle Iron on <u>Upper</u> edge.....	<u>3 1/2</u>	<u>3</u>	<u>4 1/2</u>	<u>3</u>	<u>3</u>	<u>6 1/2</u>						
" average space between	<u>4 1/2</u>											
" Paddle, sided and moulded, thickness of Plate size of Angle Iron												
" Engine " " " "												
Keelson, single or double plate, box, or intercostal												
" Size of Plates												
" Size of Angle Irons												
" Side, single or double, plate, box, or intercostal												
" Bilge (No. 2) at each Bilge, single, or double, plate, or box												
Transoms, material <u>Iron</u> or, if none, in what manner compensated for.												
Knight-heads, and Hawse Timbers <u>Iron</u>												
The Frames extend in one length from <u>Keel</u> to <u>Gurinates</u>												
The reverse angle irons on the floors extend in one length across the middle line from <u>2 1/2</u> to <u>3 1/2</u> feet <u>on each side alternately to hold beams</u>												
" " " on the frames " " " from <u>9 1/2</u> to <u>10 1/2</u>												
Keelson, how are the various lengths of plates or angle irons connected? <u>With butt straps and double riveted</u>												
Plates, Garboard, double or riveted to keel, double or and at upper edge, with rivets (<u>1 1/4</u> ins.) diameter, averaging (<u>3 1/4</u> in.) apart.												
" Edges from Garboards to upper part of bilge, worked <u>out five alternately</u> , double or single riveted; with rivets (<u>1 1/8</u> in.) diameter, averaging (<u>1 3/4</u> ins.) apart.												
" Butts from Keel to turn of bilge, worked carvel with butt straps (<u>1 1/2</u> to <u>1 3/4</u>) thick, double or single riveted; with rivets (<u>1 1/8</u> in.) diameter, averaging (<u>3</u> ins.) apart.												
" Edges from bilge to sheerstrake, worked <u>out five alternately</u> with a lining piece () thick, or clencher, double or single riveted; with rivets (<u>1 1/8</u> in.) diameter, averaging (<u>3</u> in.) apart.												
" Edges of Sheerstrake, double or single riveted? At upper edge <u>Lipped</u> At lower edge <u>Double</u>												
" Butts from bilge to plankshears, worked carvel with butt straps (<u>1 1/2</u> to <u>1 3/4</u>) thick, double or single riveted; with rivets (<u>1 1/8</u> in.) diameter, averaging (<u>3</u> ins.) apart. Breadth of laps in double rivetting (<u>5 1/2</u> in.) Breadth of laps in single rivetting (<u>3 1/2</u> in.)												
Butt Straps of Keelsons, Stringer and Tie Plates, double or single riveted?												
Planksheer, how secured to the plating of the sides { Explain by sketch }												
Waterway " " planksheer and to the Beams { if necessary. }												
Deck Beams, how secured to the side? <u>Knee plates welded & riveted to frames</u>												
Hold or Lower Deck ditto <u>The same as above & diagonal trussing to walls and Stringer plates</u>												
Paddle " "												
What description of Iron is used for the Frames, Beams, Keelsons, Tie and Stringer Plates, Outside Plating, &c. ? <u>Anglo-Iron Mostly Milled (Scotland)</u>												
Manufacturer's name or trade mark <u>Anglo-Iron Mostly Milled (Scotland)</u>												
We certify that the above is a correct description of the several particulars therein given.												
Builder's Signature <u>Marland & Wolff</u>												
Surveyor's Signature <u>W. Linton</u>												



No. of breasthooks 4 crutches 4

IRON 438-0004

Lloyd's Register Foundation

Workmanship. Are the parts of the work well made in all cases in

riveted edges and butts, and at least three and a quarter times the diameter

Do the edges of the carvel work and of the butts fay close together throughout their length without any making good of deficiencies?

Do the fillings between the ribs and plates fill in solid with single pieces? or are they in short lengths of various thicknesses? Filled in solid.

Do the holes for rivetting plate to frames, butt straps, or plate to plate, &c., conform well to each other? Yes and are the rivet holes

well and sufficiently countersunk in the outer plate? Yes

Are there any rivets which either break into or have been put through the seams or butts of the plating? A few

Her Masts, Bowsprit, Yards, &c., are in Good condition, and sufficient in size and length. (If they are of Iron or Steel give the Scantlings of Plating, Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and Bowsprit are constructed, showing the number of Plates and Angle Irons, mode of rivetting, quality of Materials, and if stamped with Maker's name.)

Mast The lower Masts, lower Yards and Bowsprit, are made of Iron. Fore & main Mast plates $\frac{3}{8}$ thick. Three angle Irons $\frac{3}{2}, \frac{3}{4}, \frac{5}{8}$ in each about 42 feet long. Mizzen Mast plates $\frac{5}{16}$ thick. Three angle Irons $\frac{3}{2}, \frac{3}{4}, \frac{5}{8}$ about 36 feet long. Bowsprit $\frac{3}{16}$ thick. Two angle Irons for entire length $\frac{3}{2}, \frac{3}{4}, \frac{5}{8}$ in. Fore & Main lower Yards $\frac{5}{16}$ tapering to $\frac{1}{4}$ at ends. Crossjack Yard $\frac{4}{16}$ tapering to $\frac{3}{16}$. Butts Double, Treble, & Quadriple riveted where most strength is required, plates said to be best, best. Not stamped. Made by Hamer Son, Staffordshire.

She has SAILS.

CABLES, &c. Tested by the Morley Dock Co. ANCHORS, and their weights.

No.	Wirksworth	Fathoms.	Inches.	Tested to Tons.	No.	Weight lb.	Tested to Tons.
Fore Sails,	Chain	309	$\frac{1}{8}$	59	Bowers, Wood Stock	1	40,624 36. 2
Fore Top Sails,	Hemp Stream Cable Main	90	$\frac{1}{8}$		~ ~	1	38,120 34. 15
Fore Topmast Stay Sails,	Hawser	90	8		Iron ~	1	43,224 30. 8
Main Sails,	Towlines	90	$10\frac{1}{2}$		Stream,	1	13,06
Main Top Sails,	Warp	90	$4\frac{1}{2}$		Kedges,	1	6,3.19
and	All of <u>Good</u> quality.					1	3.2.11

Her Standing and Running Rigging Found to be sufficient in size and Good in quality.

She has 2 Life Boats 26 feet Long Boat and 1 Cutter 26 + 1 24 feet. And 2 others 20 + 24 feet each

The present state of the Windlass is Good Capstan Good and Rudder Good Pumps Two cast metal one lead

Order for Special Survey	DATES of Surveys held	1st. On the several parts of the frame, when in place, and before the plating was wrought	March 26 th , 1864
No.	Date	2nd. On the plating during the progress of rivetting	May 14 th "
	while building	3rd. When the beams were in and fastened, and before the decks were laid	March 26 th "
Order for Ordinary Survey	as per	4th. When the ship was complete, and before the plating was finally coated	August 12 th "
No.	Date 26 March	5th. After the ship was launched	October 26 th "

State if she has a Spar Deck a Poop and or Forecastle

General Remarks,

This Vessel has eight diagonal tie plates $13\frac{1}{2} \times 4\frac{1}{2}$ in. on upper deck beams. Edge keelson bulk iron $9 \times \frac{7}{8}$ in riveted between two bars of angle iron $5\frac{1}{4} \times 4\frac{1}{2} \times \frac{9}{16}$ in. for about 100 feet on each side amidships, and from thence angle irons riveted back to back to ends of keel. Middle line keelson $20 \times \frac{7}{8}$ in deep amidships, tapering to $12 \times \frac{7}{8}$ in at ends. About midway between the middle line keelson and the bilge keelson two bars of angle iron $5\frac{1}{4} \times 4\frac{1}{2} \times \frac{9}{16}$ in all fore and aft, with wash plates $\frac{9}{16} \times \frac{7}{8} \times \frac{1}{2}$ in riveted between, for about 100 feet on each side amidships. Butts of upper deck stronger treble riveted, for about the same length amidships.

In place of Intercostal keelsons, there are in addition to the wash plates between the floors in line of sister keelsons, Bars of 9×12 bulb iron as described above secured between the bilge keelson angle irons.

Fore Mast 83 feet 3 in long, 30 in diameter

Main " 84 " 3 in " 30 in "

Mizzen " 74 " 9 in 24 in "

In what manner are the surfaces preserved from oxidation? Inside above this twice coated with mineral paint

Ditto ditto

Outside

Gitto

Gitto

Bottoms coated with black paint,

I am of opinion this Vessel should be Classed

A1

The amount of the Fee £ 5 : 0 : is received by me,

Special £ 10 : 10 :

Certificate (if required) £ 0 : 5 :

Committee's Minute 15th November 1864

24 November

Character assigned A 1 J.M

J. M. Nov 14

The gross tonnage of this ship is 1293 by section 21 & 7 steps of 1000 lbs and upward require intercostal tie keelings which it does not appear she has got, but she has wash plates extending with double angle iron 3 in apiece above floors when the intercostal keelings should be fitted. She is considered as partly compensated for the damage done not state of the builder. Attention has been called to this deficiency. But the result she appears eligible for class as

Lloyd's Register
FOUNDED 1660
RECORDED 1664