

IRON SHIPS.

Requisition No 265

367D

Report No 3704

Rev 25/7/04

No. 4789 Survey held at Greenock
on the Ship "Sam Beams" Master

Date 12th July

1864

Tonnage Gross 1422⁴⁹
Under Deck 1317⁶⁸ Poop 104⁵⁶
When Built 1864 By whom built Scott & Co.
Launched 22 June 1864
Port belonging to Liverpool
Destined Voyage Clyde to Liverpool and Melbourne

Surveyed Afloat or in Dry Dock While building

	Feet.	Inches.	Feet.	Inches.	Depth from top of Upper Deck	Feet.	Inches.	Built at Greenock
	Extreme Breadth ...				Beam to top of Floor	Power of Engines....		
Length aloft	21	5	36	3	25			Horse No.
Distance of Frames or Ribs from moulding edge to moulding edge, all fore and aft	18		21					
Floors, Size of Angle Iron, and No. single at bottom of Floor Plate.....	5	3 ¹ / ₂	9 ¹ / ₂	5	3 ¹ / ₂	9 ¹ / ₂	9x3	9x3
.. depth and thickness of Floor Plate at mid line	26		48	35.4		48		
.. depth and thickness of Floor Plate at Bilge Keelson	15		46			46		
Size of Reversed Angle Iron, and No. single at top of Floor Plate	3 ¹ / ₂	3	86	3 ¹ / ₂	3	86		
Frames, Size of Angle Iron, single or double	5	3 ¹ / ₂	86	2.5	3 ¹ / ₂	96		
.. Reversed Iron, to every frame and on every alternate frame	3 ¹ / ₂	3	86	3 ¹ / ₂	3	86		
Beams, Deck (No.) double Angle Iron	34	3 ¹ / ₂	76	3 ¹ / ₂	34	96		
.. Bulb Iron with double Angle Iron on top	9	Bulb	96	9		96		
.. depth & thickness of plate amidships								
.. double or single Angle Iron, on lower edge								
.. average space between	3 feet		3 feet 6 inches					
.. if wood (N°.) sided & moulded								
Hold, or Lower Deck (N°.) double Angle Iron or Bulb Iron with double Angle Iron on top	3 ¹ / ₂	3 ¹ / ₂	76	3 ¹ / ₂	34	96		
.. depth & thickness of plate amidships								
.. double or single Angle Iron, on lower edge								
.. average space between	3 feet		3 feet 6 inches					
Orlop Beams, double angle iron on top	3 ¹ / ₂	3 ¹ / ₂	76	3 ¹ / ₂	34	96		
.. Paddle, wood sided and moulded	9	Bulb	96	9		96		
.. average space between	9 feet							
Keelson, wood, sided & moulded, iron, size of plate, Box, give sketch & dimensions								
.. Side or Bilge	6	4	96	5 ¹ / ₂	43	96		
.. Number								

Transoms, material Iron or, if none, in what manner compensated for.

Knight-heads, East India Teak } are they free from defects? Yes
Hawse Timbers, East India Teak } how secured to the sides of the ship Between double frames
size of vertical angle iron and their distance apart $3\frac{1}{2} \times 3\frac{1}{2}$ about 30 inches apart

The Frames or Ribs extend in one length from Keel to Garvavale riveted through plates with $\frac{7}{8}$ in. rivets, about 1 inch apart.

The reverse angle irons on the floors extend in one length across the middle line from lower deck to Garvavale alternately

" and on the frames, from to

Keelson, how are the various lengths of plates or angle irons connected? By Angle Iron butt straps

Plates, Garboard, double or single riveted to keel & at upper edge, with rivets $(\frac{1}{4} + \frac{1}{8})$ ins. diameter averaging $(\frac{1}{4})$ in. from centre to centre of rivet.

Edges from Garboards to upper part of bilge, worked carvel with a lining piece ($\frac{1}{4}$ in.) thick, or clencher, double or single riveted; rivets $(\frac{7}{8})$ in. diameter, averaging $(3\frac{1}{2})$ ins. from centre to centre of rivets.

Butts from Keel to turn of bilge, worked carvel with a lining piece ($\frac{1}{4}$ in.) thick, double or single riveted; rivets $(\frac{7}{8})$ in. diameter, averaging $(3\frac{1}{2})$ ins. from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the stake below? No

Edges from bilge to planksheer, worked carvel with a lining piece ($\frac{1}{4} + \frac{1}{8}$ in.) thick, or clencher, double or single riveted; rivets $(\frac{7}{8})$ in. diameter, averaging $(3\frac{1}{2})$ ins. from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the stake below? No

Butts from bilge to planksheer, worked carvel with a lining piece ($\frac{1}{4} + \frac{1}{8}$ in.) thick, or clencher, double or single riveted; rivets $(\frac{7}{8})$ in. diameter, averaging $(3\frac{1}{2})$ ins. from centre to centre of rivets. Breadth of laps in double rivetting ($5\frac{1}{2}$ in.) Breadth of laps in single rivetting ()

Planksheer, how secured to the plating of the sides Explain by sketch, Angle Irons

Waterway, planksheer and to the Beams if necessary Iron Butter

Side trussing breadth and thickness of plates how secured?

Deck trussing By plates all fore and aft each side of Hatchways 16×16 inches, and diagonal plates where practicable

Deck Beams, how secured to the side? To Beam ends bracket plates

Hold or Lower Deck, Beam ends bracket plates

Paddle, crutches how are pointers compensated?

No. of breasthooks Five crutches Five how are pointers compensated?

What description of iron is used for the angle iron and plate iron in the vessel? Consell Devons Best Iron

Builder's Signature
Scott & Co.
IRON 437A - 0107

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Foundation

3678 Iron

Workmanship. Are the lands or laps of the clenchwork in all cases in breadth at least five times the diameter of the rivets in double riveted edges and butts, and at least three times the diameter of the rivets where single rivetting is admitted? Yes

Do the edges of the carvel work and of the butts fay close together throughout their length without requiring any making good of deficiencies? Yes

Do the fillings between the ribs and plates fill in solid with single pieces, or are they in short lengths of various thicknesses? Solid lengths

Do the holes for rivetting plate to frames, lining pieces, or plate to plate, &c., conform well to each other? Yes and are the rivet holes well and sufficiently countersunk in the outer plate? Yes

Are there any rivets which either break into or have been put through the seams or butts of the plating? A few

Her Masts, Yards, &c., are in Good condition; and sufficient in size and length. Iron & Steel

She has SAILS.

N°. Two full Suits of Sails and

Fore Sails,
Fore Top Sails,
Fore Topmast Stay Sails,
Main Sails,
Main Top Sails,

CABLES, &c.

Fathoms.
Chain Stream
Hempen Stream Cable Manila
Hawser
Towlines
Warp
All of Good quality.

ANCHORS, and their weights.

N°.	Weight.
Bower, <u>Stream</u>	test tons 12.50
Stream, Kedge,	1 11.-
Kedge,	5.2.- 2.2.-

Her Standing and Running Rigging None sufficient in size and Good in quality.

She has One Long Boat and Two Life Boats and Gig

The present state of the Windlass is Good and Capstan Good and Rudder Good Pumps Four lead Good

General Remarks, Statement and Date of Repairs, extent of corrosion (if any) both internally and externally, and condition of rivets.

- DATES of Surveys held while building, as per Section 17.
- 1st. On the several parts of the frame, when in place, and before the plating was wrought
 2nd. On the plating during the progress of rivetting
 3rd. When the beams were in and fastened, and before the decks were laid
 4th. When the ship was complete, and before the plating was finally coated
 5th. After the ship was launched
- Specially surveyed while building from 15th Octr. 1862 to 12 July 1864 in all seventy visits.*

This vessel has been built under special survey as per order No. 265: is ship rigged; is fitted with a full poop and forecastle; has upper and lower decks laid all fore and aft, and is fitted with Orlop Beams to every sixth frame or nine feet apart: the beams are pillars on the keelson alternately from side to side; and the Orlop beams are stayed with Angle Iron amidships as shown in sketch herewith; also the stringers on the Orlop beam ends are supported with heavy bracket plates between the beams.

The owners are anxious to have her classed A instead of 12A as originally signed for.

Her stores were all complete when she left here for Liverpool, except the Bower Chain cables and Anchors which were as follows, viz:- 300 fathoms of $1\frac{3}{4}$ chain cable tested to a strain of 55 to tons, which was intended to be taken out at Liverpool and larger ones supplied, also bower anchors $34.1.20$, $34.1.19$ & $34.1.17$ tested to 35 tons.

Masts	Thickness of plating	Rivetting of edges	Rivetting of butts	Size of Angle Iron	Number of Angle Irons	Diameter
Main Mast	$\frac{1}{8} + \frac{7}{16}$	Double	Double	$4 \times 3\frac{1}{2} \times \frac{8}{16}$	Four	30
Fore Mast	$\frac{1}{8} + \frac{7}{16}$	"	"	$4 \times 3\frac{1}{2} \times \frac{8}{16}$	Four	30
Mizzen Mast	$\frac{1}{8} + \frac{7}{16}$	"	"	$4 \times 3\frac{1}{2} \times \frac{8}{16}$	Three	25
Bowsprit	$\frac{1}{8} + \frac{7}{16}$	"	"	$4 \times 3\frac{1}{2} \times \frac{8}{16}$	Three	28



In what manner are the surfaces preserved from oxidation? *Portland Cement between the floors up to turn of bilges, and remainder inside and outside three coats of Red lead.*

I am of opinion this Vessel should be classed A

The amount of the Fee £ 5 : " : " is received by me,

July 11/12 Special £ 71 : 2 : "

* Certificate (required) £ 10 : " : "

Committee's Minute 26th July 1864

Character assigned A 1

W. B. Boyd.
This Vessel appears eligible for the Class recommended A



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25 July 1864

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