

Upper Deck 1160.04
Deck 543.96
Houses 14.60
Gross 1710.60

IRON SHIPS.

Rev 27/6/64

2300 Survey held at West Hartlepool Date 10th June 1864
the Screw Steamer "Canadian" Master Glover
Gross 1710 ⁶⁰ Engine Room 434 ³⁴ Register 1204 ²¹ Built at West Hartlepool
en Built 10/64 Launched 8th February By whom built Pile Spence & Co.
West India & Pacific
ners. This is a Port belonging to Liverpool Destined Voyage West Indies
Surveyed Afloat or in Dry Dock Specially Surveyed while building

Feet.	Inches.	Feet.	Inches.	Depth from top of Upper Deck	Feet.	Inches.	Power of Engines....	Horse.
Length aloft		Extreme Breadth....		Beam to top of Floor.....	To top of middle deck beams 19 ft.			
264	² / ₁₀	34	⁴ / ₁₀		26	⁷ / ₁₀	200	
istance of Frames or Ribs from moulding } edge to moulding edge, all fore and aft } 21 21		Inches in Ships.	Inches required per Rule.					
Double cross Keel 4 ft length } ors, Size of Angle Iron, and No. one at } bottom of Floor Plate.....	4 4	8/16 5	3 9/16	Stem, if bar iron, moulding and thickness				
depth and thickness of Floor Plate at } mid line	22	11/16 25	x 10/16	" if plate iron, breadth and thickness				
depth and thickness of Floor Plate at } Bilge Keelson	10	11/16 10	x 10/16	Stern-post, if bar iron, moulding and thickness				
Size of Reversed Angle Iron, and } No. one at top of Floor Plate..	3 3	8/16 3/2	3 9/16	" " if plate iron, breadth and thickness				
frames, Size of Angle Iron, single or double..	4 4	8/16 5	3 9/16	Keel, if bar iron, depth and thickness.....				
," Reversed Iron, if to every frame } or every frame.....	3 3	8/16 3/2	3 9/16	" " if plate iron, breadth and thickness				
beams, Deck (No. 67) double Angle Iron, } Plate, or Bulb Iron.....	8/2	11/16 8/2	x 8/16	Garboard Plates, Breadth and thickness				
," double or single Angle Iron, } on 1st edge.....	4 1/2	3 8/16 3/4	3 6/16	From Garboard to upper part of Bilge.....				
," average space between	42 inches	42 inches		From upper part of Bilge to Sheerstrakes.....				
," if wood (N°.) sided & moulded				Sheerstrakes, Breadth and thickness				
Hold, or Lower Deck (N°. 57) double Angle Iron, Plate, or Bulb Iron	8 1/2	11/16 8 1/2	x 8 1/2	Butt Straps to outside plating, Breadth and thickness				
," double or single Angle Iron } on 1st edge.....	4 1/2	3 8/16 3/4	3 6/16	Bilge Straps, 10 x 13/16 10/16 9 5/16 x 12 1/16				
," average space between	42 inches	42 inches		Material.				
," if wood (N°.) sided & moulded				Plankshears				
Paddle, wood, sided and moulded, or } if Iron, size of Plate	5 1/4	11/16 10/16		Gunwale Plate or Stringer on ends of Up. Dk Beams	(See Iron Deck)	30	10	10
Engine "Canadian" plate 22 x 10 1/16 Tot. plate 20 x 10 1/16 x 10/16						5	16	16
Keelson, single plate, box, or intercostal				Angle Iron on ditto.....		4 1/2	9/16	9/16
," Size of Plates	2 1	11/16 16 1/2	x 10/16	Diagonal Tie Plates on Beams	Iron Deck	12 1/4	x	14 1/2
," Size of Angle Irons ...	5 4	10 1/16 3 1/2	3 9/16	Waterway				
Ditto Bilge (No. Two) Double angle 5 4 10 1/16 with 4 1/2 x 11/16				Deck (No. 67) with 4 R Pin	3	14		
full plate between for half the length 8 1/2 x 10				Ceiling in Hold				
Transoms, material Plate or, if none, in what manner compensated for.				Ceiling betwixt Decks				
Knight-heads, and Hawse Timbers Blocks of oak				Beam Clamps or Spircketting				
The Frames or Ribs extend in one length from Rail to Gunwale				Shelf				
The reverse angle irons on the floors extend in one length across the middle line from top of bilge to top of bilge alternate frames to gunwale				Stringers in Hold				
," , , , on the frames , , , from bilge to above main deck beam & angles & on				Deck, Lower				
Keelson, how are the various lengths of plates or angle irons connected? Box Butts of plates & angle irons fitted & riveted				Deck, Upper, how fastened to Beams				
Plates, Garboard, double or single riveted to keel & at upper edge, with rivets (1 3/16 ins.) diameter averaging (4 1/2 in.) from centre to centre of rivets.				Bulkheads, N° Four	Thickness of			
," Edges from Garboards to upper part of bilge, worked carvel with a lining piece (in) thick, or clencher, double or single riveted ; rivets (7/10 in.) diameter, averaging (3 1/2 ins.) from centre to centre of rivets.								
," Butts from Keel to turn of bilge, worked carvel with a lining piece (10 x 1/16) thick, double or single riveted ; rivets (7/10 in.) diameter, averaging (3 1/2 ins.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the stake below?								
," Edges from bilge to sheerstrake, worked carvel with a lining piece () thick, or clencher, double or single riveted ; rivets (7/10 in.) diameter, averaging (3 1/2 in.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the stake below?								
," Edge of Sheerstrake, double or single riveted? Double								
," Butts from bilge to plankshears, worked carvel with a lining piece (10 x 1/16) thick, double or single riveted ; rivets (7/10 in.) diameter averaging (3 1/2 ins.) from centre to centre of rivets. Breadth of laps in double rivetting (5") Breadth of laps in single rivetting (mm)								
Butt Straps of Keelsons, Stringer and Tie Plates, double or single riveted? Double								
Planksheer, how secured to the plating of the sides				Explain by sketch				
Waterway , , , planksheer and to the Beams				if necessary.				
Deck Beams, how secured to the side? Beam plates at ends turned & fitted welded								
Hold or Lower Deck , , , same as Deck								
Paddle , , ,								
No. of breasthooks three crutches three how are pointers compensated?								
What description of iron is used for the angle iron and plate iron in the vessel?								

By Bolehrow & Co Builder's Signature
" Swallowton Iron Works
" Proprietary No.

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Pile Spence & Co
Foundation

3634 ton & a half

Workmanship. Are the lands or laps of the clenchwork in all cases in breadth at least five times the diameter of the rivets in double riveted edges and butts, and at least three times the diameter of the rivets where single rivetting is admitted? *Yes*

Do the edges of the carvel work and of the butts fay close together throughout their length without requiring any making good of deficiencies? *Yes*

Do the fillings between the ribs and plates fill in solid with single pieces, or are they in short lengths of various thicknesses? *Solid in one place*

Do the holes for rivetting plate to frames, lining pieces, or plate to plate, &c., conform well to each other? *Yes* and are the rivet holes

well and sufficiently countersunk in the outer plate? *All through*

Are there any rivets which either break into or have been put through the seams or butts of the plating? *A few in butts*

Possibly at

(None to main of 4/16 plate. Three angle irons inside 3x3x7/16, plates single riveted and Her Masts, Yards, &c., are in *good* condition, and sufficient in size and length.

She has SAILS.

CABLES, &c.

ANCHORS, and their weights.

N°.		Fathoms.	Inches.	N°.	Weight.
1	Fore Sails,	Chain	300 ✓ 1 3/4	Bower (Bz. Trotman)	3 ✓ 34.
2	Fore Top Sails,	Hawser Stream Cable	60 ✓ 1	✓ 34.	30.
1	Fore Topmast Stay Sails,	Hawser	90 ✓ 9	Stream,	1 ✓ 10.
✓ 1	Main Sails,	Towlines	90 ✓ 11	Kedge,	2 6.1
✓ 1	Main Top Sails,	Warp	90 ✓ 7		2.2
	and others as usual all good	All of <i>good</i> quality.	100 ✓ 7 1/4		

Her Standing and Running Rigging *Nine* *Heavy* sufficient in size and *good* in quality.

She has *Two life* *long* *Boat* and *two cutters* *Rigging* *& Gig* The present state of the Windlass is *Patient* Capstan *One or three winds* *Good* Pumps *Three, two Patient & one*

General Remarks, Statement and Date of Repairs, extent of corrosion (if any) both internally and externally, and condition of rivets

- DATES of Surveys held while building, as per Section 17. { 1st. On the several parts of the frame, when in place, and before the plating was wrought
 2nd. On the plating during the progress of rivetting
 3rd. When the beams were in and fastened, and before the decks were laid
 4th. When the ship was complete, and before the plating was finally coated
 5th. After the ship was launched

Special Survey No offade

First Survey 1st Sept 10

Last Survey 10th June 10

Has a Spar deck, frames all to the top height, likewise reverse bars on alternate frames. Plating at lower part 12/16 upper do. 8/16 single riveted at edges double at butts with 7/10 + 3/4 rivets spaced 3 to 3 1/2 in. Beams Bulk plates 8 1/2 + 9/16 double angle iron on top edge 11/2 + 9/16, strung on ends of do. 110 + 10/16, angle irons on do. 5 1/2 + 10/16 six plates at hatchways 15 1/2 + 10/16 Diagonal plates five sets 15 1/2 + 10/16 Waterways teak 13 x 8. Flat of deck 3 in. teak fastened from the bottom with 8/16 nut bolts.

Main sheerstrakes doubled with 11/16 + 3/8 plate for 4 1/2 of length, one of shell plating at bulges doubled for about 12 1/4 ft. in length 11/16 plate, intercostal bulkheads fitted on each side of middle line, with box keels at upper part, sole plates 10 x 10/16, side do. 2 1/4 + 11/16, top do. 20 + 10/16, five angle irons 5 + 4 + 10/16. Main deck of iron 7/16 at ends 6/16 riveted to beams with 11/16 plate to knee plates to frames & plates over on top with 6 1/2 /16 plate, well tryed inside & riveted to shell plating.

For the arrangement of longitudinal strengthening. See Secretary's letter dated

In what manner are the surfaces preserved from oxidation? Flat coated with Portland Cement all other parts with two coats of paint & bottom with Mr. James Patent composition

I am of opinion this Vessel should be classed

The amount of the Fee £ 5 : 0 : 0 is received by me,

John W Special £ 05 : 10 : 0

Certificate (if required) £ : : :

Gen'l Committee's Minute 30th June 1864

Character assigned A 1

Year decked

~~Deck houses being fitted upon this spar deck which is contrary to Rule with this exception I am of opinion she is equal to the grade~~

J. P. Gadsden © 2019 Lloyd's Register Foundation