

IRON SHIPS.

Rev 28/3/64

~~Mr. Fred Astorde~~

9200 Survey held at ~~Seaside~~ Date 17/1/1863 to 23 January 1864
 he not ~~united~~ ~~French~~ ~~French~~ ~~French~~ Master not ~~on board~~
 tonnage deck 898.75 - 445.56
 tonnage Gross 1344.33 Engine Room 246.91 Register 1117.42 Built at Newcastle
 en Built 1864 Launched 26 February By whom built ~~Lewis Hall B~~
 nersfile Spence Port belonging to ~~L. Sulou~~ Destined Voyage not fixed
 surveyed Afloat or in Dry Dock ~~and while building~~

Feet. Inches.	Feet. Inches.	Depth from top of Upper Deck	Feet. Inches.	Horse.
Inches in Ships.		required per Rule.	Beam to top of Floor	
141 -	Extreme Breadth... 52 4	21	24 8	Power of Engines.... 200
230 by Franks	ance of Frames or Ribs from moulding edge to moulding edge, all fore and aft	21	21	
rs, Size of Angle Iron, and No. 1 at bottom of Floor Plate	Inches in Ship. In Ship. 42 3	16ths. required per Rule. 4 1/2	Inches in Ship. In Ship. 42 3	16ths. required per Rule. 4 1/2
200 yards - thickness of floor plate	1/16 1/16 3 4	1/16 1/16 3 4	1/16 1/16 3 4	1/16 1/16 3 4
depth and thickness of Floor Plate at mid line	23 9	23 9	23 9	23 9
depth and thickness of Floor Plate at Bilge	12 9	12 9	12 9	12 9
Bilge Keelson	12 9	12 9	12 9	12 9
Size of Reversed Angle Iron, and No. 2 at top of Floor Plate	3 3	4	3 3	4
times, Size of Angle Iron, single or double	1/16 1/16 3 1/2	1/16 1/16 3 1/2	1/16 1/16 3 1/2	1/16 1/16 3 1/2
" Reversed Iron, if to every frame	42 3	8	42 3	8
On every frame	3 3	4	3 3	4
ams, Deck (No. 50) double Angle Iron, Plate or Bulb Iron	3 3	4	3 3	4
Plates or Bulb Iron	3 3	4	3 3	4
double or single Angle Iron, on top edge	2 3 23 5	2 1/2 2 1/2 7 1/2	2 3 23 5	2 1/2 2 1/2 7 1/2
average space between	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2
if wood (No.) sided & moulded	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2
Hold, or Lower Deck (No. 2 24)	8 6	8 6	8 6	8 6
double Angle Iron, Plate, or Bulb Iron	8 6	8 6	8 6	8 6
double or single Angle Iron, on top edge	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2
average space between	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2
if wood (No.) sided & moulded	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2
Paddle, wood, sided and moulded, or if Iron, size of Plate	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2	3 3 1/2 1/2
Engine " of " Floors 15 11/16	15 11/16	15 11/16	15 11/16	15 11/16
elson, single plate, box or intercostal	15 11/16	15 11/16	15 11/16	15 11/16
Size of Plates	4 1/2 x 2 1/2	5 x 4 1/2	4 1/2 x 2 1/2	5 x 4 1/2
Size of Angle Irons to Bilge (No. 2)	7 1/2 4 1/2	6 1/2 4 1/2	7 1/2 4 1/2	6 1/2 4 1/2
Plates, Garboard, double riveted to keel & at upper edge, with rivets (1 1/16 ins.) diameter averaging (3 1/2 ins.) from centre to centre of rivets.				
Edges from Garboards to upper part of bilge, worked carvel with a lining piece (ins.) thick, or clench, double or single riveted; rivets (3/4 in.) diameter, averaging (3 ins.) from centre to centre of rivets.				
Butts from Keel to turn of bilge, worked carvel with a lining piece (ins.) thick, double or single riveted; rivets (3/4 in.) diameter, averaging (3 ins.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the stake below?				
Edges from bilge to sheerstrake, worked carvel with a lining piece (ins.) thick, or clench, double or single riveted; rivets (3/4 in.) diameter, averaging (3 ins.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the stake below?				
Edge of Sheerstrake, double or single riveted?				
Butts from bilge to plankshears, worked carvel with a lining piece (ins.) thick, double or single riveted; rivets (3/4 in.) diameter, averaging (3 ins.) from centre to centre of rivets. Breadth of laps in double rivetting (ins.) Breadth of laps in single rivetting (ins.)				
Straps of Keelsons, Stringer and Tie Plates, double or single riveted?				
anksheer, how secured to the plating of the sides				
aterway " " planksheer and to the Beams				
ck Beams, how secured to the side?				
Iold or Lower Deck "				
Paddle				
No. of breasthooks crutches				
What description of iron is used for the angle-iron and plate iron in the vessel?				

What description of iron is used for the angle-iron and plate iron in the vessel?
 Angle iron & plates to floors & hold beams &c
 Paddle Stockless



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Lloyd's Register
Marshall Ball

IRON 437-0205

Workmanship. Are the lands or laps clenched

edges and butts, and at least three times the d

Do the edges of the carvel work and of the butts fa

together throughout their length without requiring any making good of deficiencies? *Yes*

Do the fillings between the ribs and plates fill in

with single pieces, or are they in short lengths of various thicknesses? *No*

Do the holes for rivetting plate to frames, lin

or plate to plate, &c., conform well to each other? *Yes*

Are the rivet holes well and sufficiently countersunk in

the plates? *Yes*

Are there any rivets which either break into

or pull through the seams or butts of the plating? *No*

3534 Iron.

Number of the rivets in double riveted
is admitted? *Yes*

Her Masts, Yards, &c., are in *good* condition, and sufficient in size and length.

She has SAILS.

N ^o .	
One	Fore Sails,
Two	Fore Top Sails,
Three	Fore Topmast Stay Sails,
Four	Main Sails,
Five	Main Top Sails,

and *good* ~~species~~ ^{sails}

Her Standing and Running Rigging *is* ^{sufficient} in size and *new* in quality.

She has *three* boats *25* Long Boat and *each* Pinnace *22* feet - small boat *22* feet -

The present state of the Windlass is *complete* Capstan *complete* and Rudder *complete* Pumps *complete* pump pit

CABLES, &c.

	Fathoms.	Inches.
Chain Certificate	300	1
Hempen Stream Cable	90	60
Hawser	90	9
Towlines	90	5
Warp	90	5
All of <i>new</i> quality.		

ANCHORS, and their weights.

Test	No.	Weight
Bower	3	30
Palliser	2	10
Stream	1	1
Kedge	2	5

General Remarks, Statement and Date of Repairs, extent of corrosion (if any) both internally and externally, and condition of rivets.

- DATES of Surveys held while building, as per Section 17. { 1st. On the several parts of the frame, when in place, and before the plating was wrought *23 miles wind*
2nd. On the plating during the progress of rivetting *Special Survey*
3rd. When the beams were in and fastened, and before the decks were laid *per Order No 420*
4th. When the ship was complete, and before the plating was finally coated *per Order No 420*
5th. After the ship was launched *per Order No 420*

This vessel is built in accordance with Admiralty ship's section herewith enclosed, and the London Surveyor's suggestions, sent in a paper dated of the 13th July 1813 have been carried into effect.

There are six bulkheads below and 29 in number each side of the outside plating having only the shift of planks as a compensation for this the bulkheads to the outside coincide to embrace three frames, have been fitted in each case.

There are knee brackets riveted to hold beam stringers to frames at the wide spaces of beams, that is at the 4th frame spaces.

The standing masts of iron 2 plates of 1/16 each, and 3 angle irons extending their whole length 3x2 1/2x6 1/16. The iron cables are made in iron.

In what manner are the surfaces preserved from oxidation? *Painted bottom outside*

I am of opinion this Vessel should be classed

J.A. Spar dock X

The amount of the Fee £ 5/- is received by me,

Special £ 18: 4:

Certificate (if required) *Good*

Committee's Minute 1st April 1864

Character assigned

A 1 for 9 Years

15 per cent

Received in the
above account.

Lloyd's Register
Foundation