

3186 IRON SHIPS.

Rec 12/6/63

7825 Survey held at Sunderland Date June 4th 1863
"Hector" Master J. J. Thompson
 Gross 1614 Engine Room 319 Register 1295 Built at Sunderland
 Built 1863 By whom built James Loring Owners Spurley & Co
 Belonging to Sunderland Destined Voyage Mediterranean
 Laid Afloat or in Dry Dock during Building

	Feet.	Inches.	Feet.	Inches.	Depth from top of Upper Deck Beam to top of Floor	Feet.	Inches.	Power of Engines	Horse No.
Afloat	240	"	34	2	Spar deck - 73	20	1		180
Distance of Frames or Ribs from moulding edge to moulding edge, all fore and aft	18	"	18	"					
Size of Angle Iron, and No. 1 at bottom of Floor Plate	5	3	9	5	3	9			
depth and thickness of Floor Plate at mid line	20	"	10	20	"	10			
depth and thickness of Floor Plate at Bilge Keelson	5 1/2	"	10	"	"	10			
Size of Reversed Angle Iron, and No. 1 at top of Floor Plate	3 1/2	3	8	3 1/2	3	8			
Names, Size of Angle Iron, single or double, Reversed Iron, & to every frame	to above hold beams to the gunwale								
Names, Deck (No. 54) double Angle Iron	3	3	6	3	3	6			
Bulb Iron with double Angle Iron on top	8 1/2	"	10	8 1/2	"	9			
depth & thickness of plate amidships	3 feet		3 feet						
average space between	3 feet		3 feet						
if wood (No.) sided & moulded									
Hold, or Lower Deck (No. 49) double Angle Iron or Bulb Iron with double Angle Iron on top	3 1/4	3 1/4	6	3	3	6			
depth & thickness of plate amidships	8 1/2	"	10	8 1/2	"	10			
double or single Angle Iron	3 feet		3 feet						
average space between	3 feet		3 feet						
if wood (No.) sided & moulded									
Paddle, wood, sided and moulded	6	3	9						
Beams Spar deck No. 80 angle iron									
Engine									
Keelson, wood, sided & moulded, iron size of	2 1/2		10	"	10				
Box plate of Box, give sketch & dimensions	6	4	9	5	4 1/2	9			
Side or Bilge									
Number	Three on each side								

Transoms, material Iron or, if none, in what manner compensated for. Round Steer connected by the Floors & Stringer Plates

Knight-heads Bulkheads, No. Four Thickness of 7/16

Hawse Timbers are they free from defects? Yes how secured to the sides of the ship between two frames

The Frames or Ribs extend in one length from Keel to gunwale rivetted through plates with (7/8 in.) rivets, about (5/16 in.) apart.

The reverse angle irons on the floors extend in one length across the middle line from Five feet to above the Hold Beams

Keelson, how are the various lengths of plates or angle irons connected? with Butt straps & angle irons, all well shifted

Plates, Garboard, double or single rivetted to keel & at upper edge, with rivets (1/2 x 3/4 ins.) diameter averaging (3/4 in.) from centre to centre of rivet.

Edges from Garboards to upper part of bilge, worked carvel with a lining piece (1/2 in.) thick, or clencher, double or single rivetted; rivets (7/8 in.) diameter, averaging (3/4 ins.) from centre to centre of rivets.

Butts from Keel to turn of bilge, worked carvel with a lining piece (1 1/2 x 1 1/2) thick, double or single rivetted; rivets (7/8 in.) diameter, averaging (3/4 ins.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the strake below? No

Edges from bilge to planksheer, worked carvel with a lining piece (1/2 in.) thick, double or single rivetted; rivets (7/8 in.) diameter, averaging (3/4 in.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the strake below? No

Butts from bilge to planksheers, worked carvel with a lining piece (1 1/2 x 1 1/2) thick, or clencher, double or single rivetted; rivets (7/8 in.) diameter averaging (3/4 ins.) from centre to centre of rivets. Breadth of laps in double rivetting (5) Breadth of laps in single rivetting (3)

Planksheer, how secured to the plating of the sides { Explain by sketch, }

Waterway " " planksheer and to the Beams { if necessary. }

Side trussing breadth and thickness of plates how secured as above

Deck trussing " Wine 7/16 " " Five pair Diagonal to Main & Spar decks

Deck Beams, how secured to the side? Turned down to form knee & rivetted to frames

Hold or Lower Deck do

Paddle Spar deck Beams, Knee Plates as per side

No. of breasthooks Seven cutters how are pointers compensated? In same manner as Transoms

What description of iron is used for the angle iron and plate iron in the vessel? James Loring Builder's Signature

Angle Iron of Spikes & Bolts W. & A. Mitchell & Co. Glasgow

Plates Bolton & Vaughan & Co. Liverpool

3186 Iron

Workmanship. Are the lands or laps of the clenckwork in all cases in breadth at least five times the diameter of the rivets in double rivet edges and butts, and at least three times the diameter of the rivets where single rivetting is admitted? yes ✓

Do the edges of the carvel work and of the butts lay close together throughout their length without requiring any making good of deficiencies? yes ✓

Do the fillings between the ribs and plates fill in solid with single pieces, or are they in short lengths of various thicknesses? in solid ✓

Do the holes for rivetting plate to frames, lining pieces, or plate to plate, &c., conform well to each other? yes ✓ and are the rivet holes well and sufficiently countersunk in the outer plate? they are

Are there any rivets which either break into or have been put through the seams or butts of the plating? very few

Her Masts, Yards, &c., are in good condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.		ANCHORS, and their weights.		
N ^o .		<i>certificates produced</i>	Fathoms.	Inches.	<i>certificates produced</i>	N ^o .
1	Fore Sails,	<i>Proof chain 55 1/4 tons</i>	300	1 3/4	Bower,	3
1	Fore Top Sails,	Hempen Stream Cable	90	10 1/2	Stream,	1
1	Fore Topmast Stay Sails,	Hawser	70	1	Kedge,	2
1	Main Sails, <i>try sail</i>	Towlines	90	8		
1	Main Top Sails,	Warp	90	15		
and <i>six others</i>		All of <i>good</i> quality.	90	15		

Her Standing and Running Rigging is of wire & hemp sufficient in size and good in quality.

She has one Long Boat and two other boats & two life boats

The present state of the Windlass is good Capstan is and Rudder good Pumps good

General Remarks, Statement and Date of Repairs, extent of corrosion (if any) both internally and externally, and condition of rivets

- 1st. On the several parts of the frame, when in place, and before the plating was wrought
- 2nd. On the plating during the progress of rivetting built under special supervision
- 3rd. When the beams were in and fastened, and before the decks were laid from October 22^d 1862
- 4th. When the ship was complete, and before the plating was finally coated to the present date
- 5th. After the ship was launched

The Poop & Forecastle of this ship have been connected by a spar deck and the requirements contained in Mr. Loring's letter of Dec^r 5th 1862 and yours of the 18th December have been fully carried out; all the frames extend to the string plate and reversed angle iron on alternate frames covering the butts to the same height (see mode of shifting set forth in sketch N^o 4) Mating of sides 1/2 and sheer stake of spar deck 3/4, 36 in wide and double riveted at the main deck & waterway fitted & made water tight, the main sheer stake are doubled for 3/4 the entire length of the ship, and the whole of the workmanship is well executed

The Committee will perceive the anchors of this ship are rather light by the rules of which Mr. Loring has been apprized

In what manner are the surfaces preserved from oxidation? with Iron Paint & Peacock's patent and Portland cement in flat of bottom from bilge to bilge

I am of opinion this Vessel should be classed A 1

The amount of the Fee£ 5 : : : is received by me,

Order No. 1319 Special£ 20 : 14 : : 1864

Certificate (if required)£ : : : :

Committee's Minute 16th June

Character assigned A 1 for 9 months

Thos. B. Simey

Thos. Marnson

This vessel having been originally intended to be built with a poop & fore-castle the floor plates are not so deep as the main spar deck with the exception of fine keels which is compensated by the double bottom. It is eligible for the class A 1 for 9 months.

12 June 1863