

IRON SHIPS.

No. 7430 Survey held at Sunderland Date April 10th 1862
 on the Ship "Claudine" Master B. Watkins
 Tonnage Gross 488 Engine Room 488 Register 488 Built at Sunderland
 When Built 1862 By whom built James Lacey Owners M. Ord & Co
 Port belonging to Sunderland Destined Voyage Baldera
 Surveyed Afloat or in Dry Dock Mining Building

Length aloft	Feet.	Inches.	Extreme Breadth	Feet.	Inches.	Depth from top of Upper Deck	Feet.	Inches.	Beam to top of Floor	Feet.	Inches.	Power of Engines	Horse No.
150			26			17		2					
Distance of Frames or Ribs from moulding edge to moulding edge, all fore and aft	Inches in Ship.	Inches required per Rule.	18		18								
Floors, Size of Angle Iron, and No. 1 at bottom of Floor Plate	Inches in Ship.	Inches required per Rule.	3 1/2	3	8	3 1/2	2 3/4	7					
depth and thickness of Floor Plate at mid line	Inches in Ship.	Inches required per Rule.	17 1/2		8	17		8					
depth and thickness of Floor Plate at Bilge Keelson	Inches in Ship.	Inches required per Rule.	6		8	3 1/2		8					
Size of Reversed Angle Iron, and No. 1 at top of Floor Plate	Inches in Ship.	Inches required per Rule.	3	2 1/2	6	2 3/4	2 1/2	6					
Frames, Size of Angle Iron, single or double	Inches in Ship.	Inches required per Rule.	3 1/2	3	8	3 1/2	2 3/4	7					
Reversed Iron, to every frame and to every other frame	Inches in Ship.	Inches required per Rule.	to the upper part of bilges			to the gunwale							
Beams, Deck (No. 46) double Angle Iron with double Angle Iron on top	Inches in Ship.	Inches required per Rule.	3 1/2	2 1/2	5	2 1/2	2 1/2	5					
depth & thickness of plate amidships	Inches in Ship.	Inches required per Rule.	6 1/2		6	6 1/2		6					
double Angle Iron, on lower edge	Inches in Ship.	Inches required per Rule.	2 1/2	2 1/2	5	2 1/2	2 1/2	5					
average space between	Inches in Ship.	Inches required per Rule.	3 feet		3 ft								
if wood (No.) sided & moulded	Inches in Ship.	Inches required per Rule.											
Hold, or Lower Deck (No. 31) double Angle Iron or Bulb Iron with double Angle Iron on top	Inches in Ship.	Inches required per Rule.	2 1/2	2 1/2	5	2 1/2	2 1/2	5					
depth & thickness of plate amidships	Inches in Ship.	Inches required per Rule.	6 1/2		6	6 1/2		6					
double Angle Iron, on upper edge	Inches in Ship.	Inches required per Rule.	2 1/2	2 1/2	5	2 1/2	2 1/2	5					
average space between	Inches in Ship.	Inches required per Rule.	3 ft & 6 ft alternately										
if wood (No.) sided & moulded	Inches in Ship.	Inches required per Rule.											
Paddle, wood, sided and moulded or if Iron, size of Plate	Inches in Ship.	Inches required per Rule.											
Keelson, wood, sided & moulded, iron, size of plate, if Box, give sketch & dimensions	Inches in Ship.	Inches required per Rule.	26		8	22		8					
Side or Bilge	Inches in Ship.	Inches required per Rule.	3	4	8	3	4	8					
Number	Inches in Ship.	Inches required per Rule.	Two on each side										

Transoms, material Nil or, if none, in what manner compensated for. round stem framed complete
 Knight-heads Eng Oak Bulkheads, No. Two Thickness of 5/16
 Sawse Timbers do are they free from defects? Yes how secured to the sides of the ship rivetted between two frames
 size of vertical angle iron and their distance apart 3 x 2 1/2 in. 30 inches
 Frames or Ribs extend in one length from Middle line to gunwale rivetted through plates with (3/4 in.) rivets, about (6 in.) apart.
 the reverse angle irons on the floors extend in one length across the middle line from to the upper part of bilges
 on the frames and to the gunwale on alternate frames
 Keelson, how are the various lengths of plates or angle irons connected? with Butt Straps and double angle iron top & bottom
 Plates, Garboard, double or single rivetted to keel & at upper edge, with rivets (1 1/4 ins.) diameter averaging (4.3 in.) from centre to centre of rivet.
 Edges from Garboards to upper part of bilge, worked carvel with a lining piece (in) thick, or clencher, double or single rivetted; rivets (3/4 in.) diameter, averaging (3 ins.) from centre to centre of rivets.
 Butts from Keel to turn of bilge, worked carvel with a lining piece (9/16) thick, double or single rivetted; rivets (3/4 in.) diameter, averaging (3 ins.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the strake below? Yes
 Edges from bilge to planksheer, worked carvel with a lining piece (in) thick, double or single rivetted; rivets (3/4 in.) diameter, averaging (3 in.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the strake below? No
 Butts from bilge to planksheers, worked carvel with a lining piece (9/16) thick, or clencher, double or single rivetted; rivets (3/4 in.) diameter averaging (3 ins.) from centre to centre of rivets. Breadth of laps in double rivetting (3 1/4) Breadth of laps in single rivetting (2 1/4)
 Planksheer, how secured to the plating of the sides { Explain by sketch, } by angle iron to stem strake and anticlinal
 Waterway do planksheer and to the Beams { if necessary. } through the stringer plate
 Side trussing do breadth and thickness of plates do how secured? do
 Deck trussing do Five pair 9/16 by 5/16
 Deck Beams, how secured to the side? By Sub-iron of the Beams are turned down & pieces welded to form knees
 Hold or Lower Deck do do
 Paddle do
 No. of breasthooks Four crutches Four how are pointers compensated? stringers run through & connected
 What description of iron is used for the angle iron and plate iron in the vessel? Snowdon & Co Angle Iron Builder's Signature James Lacey
 Plates of Deewent & Bonsett Iron Co

2760 Lem

Workmanship. Are the lands or laps of the clenchwork in all cases in breadth at least five times the diameter of the rivets in double rivetted edges and butts, and at least three times the diameter of the rivets where single rivetting is admitted? yes

Do the edges of the carvel work and of the butts lay close together throughout their length without requiring any making good of deficiencies? yes

Do the fillings between the ribs and plates fill in solid with single pieces, or are they in short lengths of various thicknesses? single pieces solid

Do the holes for rivetting plate to frames, lining pieces, or plate to plate, &c., conform well to each other? yes and are the rivet holes well and sufficiently countersunk in the outer plate? yes

Are there any rivets which either break into or have been put through the seams or butts of the plating? very few

Her Masts, Yards, &c., are in good condition, and sufficient in size and length.

She has SAILS.

CABLES, &c.

ANCHORS, and their weights.

N ^o .			Fathoms.	Inches.		Weight.
2	Fore Sails,	Chain <u>certif. produced..</u>	240	1 3/8	Bower,	3 20.
2	Fore Top Sails,	Hempen Stream Cable	80	8		19.
2	Fore Topmast Stay Sails,	Hawser	60	7/8	Stream,	1 6.
2	Main Sails,	Towlines	70	6		
2	Main Top Sails,	Warp	70	5	Kedge,	2 3.
	and <u>others as usual</u>	All of <u>good</u> quality.	70	4		2.1.

Her Standing and Running Rigging gal wire & hemp sufficient in size and good in quality.

She has one Long Boat and two others

The present state of the Windlass is good Capstan good and Rudder good Pumps two Metal

General Remarks, Statement and Date of Repairs, extent of corrosion (if any) both internally and externally, and condition of rivets.

DATES of Surveys held while building, as per Section 17.	1st.	On the several parts of the frame, when in place, and before the plating was wrought	<u>December 10th 1861</u>
	2nd.	On the plating during the progress of rivetting	<u>December 30th</u>
	3rd.	When the beams were in and fastened, and before the decks were laid	<u>January 30th 1862</u>
	4th.	When the ship was complete, and before the plating was finally coated	<u>March 12th</u>
	5th.	After the ship was launched	<u>March 29th & April 3rd</u>

The floor plates are turned to the shape of bottom for a length of ninety feet in midships, the remainder at fore and after end are straight on top side

In what manner are the surfaces preserved from oxidation? Red lead & Parocks patent, and with Portland cement in the bottom to upper turn of bilge

I am of opinion this Vessel should be classed 12 A. 1.

The amount of the Fee£ 5: " : " is received by me,

Special£ " : " : "

Certificate (if required)£ " : 5: "

Committee's Minute 22 April 18 62.

Character assigned A 1 for 12 Years

Thos. B. Seiney

I concur in the above recommendation

21 April 62



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