

IRON SHIPS.

Rev 14/5/55

No. 18250 Survey held at Liverpool
on the ~~Ship~~ ~~Fraser~~

Date May 15th 1855

Master John Darnell

Tonnage Gross Engine Room Register 503 Built at Liverpool

When Built 1855 By whom built ~~Rennie & Son~~ old 552 Owners ~~Cotesworth & Co~~

Port belonging to Liverpool Destined Voyage

If Surveyed Afloat or in Dry Dock On the Blocks while building and afloat

Length aloft	Feet.	Inches.	Extreme Breadth	Feet.	Inches.	Depth from Beam to top of Floor	Feet.	Inches.	Power of Engines	Horse. No.
	Feet.	Inches.		Feet.	Inches.		Feet.	Inches.		
Distance between Floors amidships	1	4								
" " forward and aft	1	4								
" " Ribs amidships	1	4								
" " forward and aft	1	4								
Floors, Size of Angle Iron, and No. # at bottom of Floor Plate	3 $\frac{1}{2}$	3	8/16							
" depth & thickness of Plate at mid line	2 $\frac{1}{2}$	1/2	"							
" " at turn of bilge	6	"	8/16							
" Size of Reversed Angle Iron, and No. # at top of Floor Plate	3	3	8/16							
Ribs, Size of Angle Iron, single or double	3 $\frac{1}{2}$	3	8/16							
" " Reversed Iron, to every frame every other frame	2 $\frac{1}{2}$	2 $\frac{1}{2}$	3/8							
Beams, Deck (No. 65) double or single Angle Iron	Patent Iron									
" depth & thickness of Plate amidships	7	"	9/16							
" double or single Angle Iron, on upper edge	2 $\frac{1}{2}$	2 $\frac{1}{2}$	9/8							
" average space between	2 $\frac{1}{2}$	8 in	"							
" if wood (No.) sided & moulded										
Hold, (No. 65) double or single Angle Iron	Patent Iron									
" depth & thickness of Plate amidships	7 $\frac{1}{4}$	"	9/16							
" double or single Angle Iron, on upper edge	3	3	3/8							
" average space between first Beams 5 ft 4 in + the remainder 2 ft 8 in										
" if wood (No.) sided & moulded										
Paddle, wood, sided and moulded or if Iron, size of Plate										
Engine										
Kelson, wood, sided & moulded, iron, size of plate, if Box, give sketch & dimensions	24 $\frac{1}{2}$ and angle iron on each side 6 by 8 in thick									
Side or Bilge	1 $\frac{1}{2}$ in and angle iron on each side 4 by 3 in thick									
Number	Three									

Transoms, material ~~2~~ or, if none, in what manner compensated for.

Knight-heads ~~E. All Iron~~

are they free from defects?

Hawse Timbers ~~2~~

The Ribs extend in one length from gunwales to to Keel

riveted through plates with (1/8 in.) rivets, about (1/2 in) apart.

The reverse angle irons on the floors extend in one length across the middle line from Bilge to Bilge

" " on the ribs alternate, from gunwales to Bilge Scarph four feet 9 in

Keelson, if wood, length of scarph if iron, how are the various lengths connected? Connected with angles from to floor plates and

Plates, Garboard, double or single riveted to keel, with rivets (1/4 ins.) diameter averaging (1/8 in.) from centre to centre of rivet.

" edges from Garboards to turn of bilge, worked carvel with a lining piece () thick, or clencher, double or single riveted; rivets (1/8 in.) diameter, averaging (2 in.) from centre to centre of rivets.

" butts from Garboards to turn of bilge, worked carvel with a lining piece (9/16) thick, double or single riveted; rivets (1/8 in.) diameter, averaging (2 1/2 in.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the stake below? Yes

" edges from bilge to wales, worked carvel with a lining piece () thick, or clencher, double or single riveted; rivets (1/8 in.) diameter, averaging (2 in.) from centre to centre of rivets.

" butts from bilge to wales, worked carvel with a lining piece (9/16) thick, double or single riveted; rivets (1/8 in.) diameter, averaging (2 in.) from centre to centre of rivets. Do the lining pieces lap over and rivet through the lands of the stake below? Yes

" edges of wales and to plankshears, worked carvel with a lining piece () thick, or clencher, double or single riveted; rivets (1/8 in.) diameter, averaging (2 in.) from centre to centre of rivets.

Planksheer, how secured to the plating of the sides

Explain by a sketch,

Waterway " " planksheer and to the beams

if necessary.

Side trussing ~~None~~ breadth and thickness of plates

how

Deck trussing ~~None~~

angle iron 4 by 4 in riveted to the side

Deck Beams, how secured to the side

the ends of the beams turn down well secured to the wale board outside plating

Hold " "

the same as the deck beams to a strong iron on top of the beams

Paddle "

No. of breasthooks 5 crutches three how are pointers compensated? With trusses around the stem and also from plates worked across the stem and stern

What description of iron is used for the angle iron and bar iron in the vessel? Best Staffordshire

Builder's Signature, for the account of a

IRON 431A-0108

Workmanship. Are the lands or laps of the clenchwork in all cases sufficiently wide to take the rivets and support the strain on them? *yes*
 Do the edges of the carvel work and of the butts fay close together throughout their length without requiring any making good of deficiencies? *yes*
 Do the fillings between the ribs and plates fill in all solid with sliver pieces, or are they in short lengths? *one length the breadth of the plate*
 Do the holes for rivetting plate to lining piece, or plate to plate, &c., answer well to each other? *yes* and are the rivet holes well and sufficiently countersunk in the outer plate? *yes*
 Are there any rivets which either break into or have been put through the seams or butts of the plating? *very few*
 Was the plating caulked internally in the wake of the frames or ribs? *yes*

Her Masts, Yards, &c., are in *good* condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.			ANCHORS, and their weights.		
N ^o .	Sails	Fathoms.	Chain Stream Hempen Stream	Inches.	N ^o .	Bower, Stream, Kedge,	Weights
2	Fore Sails,	270	Chain	1½	3	21 - 2 - "	trammans
2	Fore Top Sails,	90	Stream	10	1	21 " "	Potting
2	Fore Topmast Stay Sails,	127	Hawser	7	2	20 - 3 - 4	"
2	Main Sails,	-	Towlines	-		Kedge, 10 "	"
2	Main Top Sails,	120	Warp	6½		5 " 2 - 2 - 3	"
	and well found in other Sails	120	All of <i>good</i> quality.	4½			

Her Standing and Running Rigging *is well fitted* sufficient in size and *good* in quality.

She has *one* Long Boat and *three others*
 The present state of the Windlass is *good* Capstan *stars and two winches* and Rudder and Pumps *good*

GENERAL REMARKS.

Statement and date of repairs; extent of corrosion (if any) both internally and externally; and condition of rivets.

This vessel was specially surveyed by me while building the materials and workmanship all very *good* the first bulkhead distant from the main bulkhead 5 ft & its bulk iron 7 in² deep & 8/16 in the middle, with double angle iron at the bottom 4+3+8/16. The next ^{Stringer} is left distance from this and formed with plates of 8/16 riveted to outside plating and angle iron on upper edge back to back 4+3+8/16. The knee plates at the upper and lower deck beam ends are 21+2½ in² long and well secured to the frame angle iron and to the Beams.

There water tight bulkheads the fore and after one extending from keel to the upper deck and the middle one up to the lower deck of 11/16 plating iron and stiffened with angle iron 2 ft 6 in apart 3+3+8/16. Fore Bulkhead is 22 feet from forward & the after one about fifty feet from aft. The ship in the wake of the Bulkheads is double plated. It now in a fit and efficient state for the safe conveyance of dry and perishable cargoes, to and from all parts of the world.

In what manner are the surfaces preserved from oxidation? *Coated with Paint*

I am of opinion this Vessel should be Classed *12 A T*

W. Perkins

W.W.F.

The Amount of the Fee.....£ 5: : is received by me,

May 1855 Special£ 25: 0: 0 *1/3/55* *RJM*

Certificate (if required)£ *Gratis*

Gent Committee's Minute *31 May 1855*

Character assigned

A 1 for 12 Years

Built of Iron



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Lloyd's Register
Foundation