

No. 1279 Survey held at Harwich Date 20<sup>th</sup> July 1863 to 22<sup>nd</sup> June 1863  
 on the Ships, Orrate, Retained from a local  
 Old 80<sup>t</sup> Tons Built at Harwich Master George Warland English  
 Tonnage New 738. New. When built 1863 Launched June 1865  
 By whom built John Vaux Owners John Morrison  
 Port belonging to London Destined Voyage Harwich to China  
 If Surveyed while Building, Afloat, or in Dry Dock (While Building)

|                                 | Feet.                          | Inches.                        | Extreme Breadth Outside .....  | Feet.                 | Inches.                        | Depth of Hold ..... | Feet.                | Inches.                       |
|---------------------------------|--------------------------------|--------------------------------|--------------------------------|-----------------------|--------------------------------|---------------------|----------------------|-------------------------------|
|                                 | IN SHIP.                       | Moulded.                       | REQUIRED PER RULE.             |                       |                                | Thickness of Plank. |                      |                               |
|                                 | Sided.                         | Middle.                        | Ends.                          | Middle.               | Ends.                          |                     |                      |                               |
| <b>Scantlings of Timber.</b>    |                                |                                |                                | <b>Outside.</b>       |                                | <b>Inside.</b>      |                      |                               |
| TIMBER AND SPACE .....          | 31                             | -                              | 31 <sup>1</sup> / <sub>2</sub> | Garboard Strakes ..   | 6 <sup>1</sup> / <sub>2</sub>  | 1                   | Limber Strakes ....  | 6 <sup>1</sup> / <sub>2</sub> |
| Floors .....                    | 14                             | 14                             | 11 <sup>3</sup> / <sub>4</sub> | Garboard to Bilge ..  | 4 <sup>1</sup> / <sub>2</sub>  | 1                   | Bilge Planks ....    | 5 <sup>1</sup> / <sub>2</sub> |
| 1 <sup>st</sup> Foothooks ..... | 12                             | 14 <sup>1</sup> / <sub>2</sub> | 10 <sup>1</sup> / <sub>2</sub> | Bilge Planks ....     | 5                              | 1                   | Ceiling in Flat .... | 3 <sup>1</sup> / <sub>2</sub> |
| 2 <sup>nd</sup> Ditto .....     | 11                             | 10 <sup>1</sup> / <sub>2</sub> | 9 <sup>1</sup> / <sub>2</sub>  | Bilge to Wales ...    | 4 <sup>1</sup> / <sub>2</sub>  | 1                   | Ditto Bilge to Clamp | 3 <sup>1</sup> / <sub>2</sub> |
| 3 <sup>rd</sup> Ditto .....     | 10                             | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>1</sup> / <sub>2</sub>  | Wales .....           | (6)                            | 1                   | Hold Beam Clamps ..  | 4 <sup>1</sup> / <sub>2</sub> |
| Top Timbers .....               | 9 <sup>1</sup> / <sub>2</sub>  | -                              | 8 <sup>1</sup> / <sub>2</sub>  | Topsides .....        | 4 <sup>1</sup> / <sub>2</sub>  | 1                   | Deck Beam Ditto ..   | 4                             |
| Deck Beams, length amidships    | 10 <sup>1</sup> / <sub>2</sub> | Over ea                        | 9 <sup>1</sup> / <sub>2</sub>  | Sheer Strakes .....   | 4 <sup>1</sup> / <sub>2</sub>  | 1                   | Ceiling 'twixt Decks | 3 <sup>1</sup> / <sub>2</sub> |
| Hold Beams, length amidships    | 13 <sup>1</sup> / <sub>2</sub> | Average                        | 11 <sup>1</sup> / <sub>2</sub> | Plank Sheers .....    | 4                              | 1                   | Hold Beam Shelves .. | 2 <sup>1</sup> / <sub>2</sub> |
| Hold Beams, length amidships    | 13 <sup>1</sup> / <sub>2</sub> | Space                          | 13                             | Water- Upper Deck     | 12                             | 1                   | Deck Beam Ditto ..   | 2 <sup>1</sup> / <sub>2</sub> |
| Keel .....                      | 14 <sup>1</sup> / <sub>2</sub> | 6 <sup>1</sup> / <sub>2</sub>  | 14 <sup>1</sup> / <sub>2</sub> | Ways Lower Deck       | 13 <sup>1</sup> / <sub>2</sub> | 1                   |                      |                               |
| Scarps of Ditto .....           | 17                             | 18                             | 15 <sup>1</sup> / <sub>2</sub> | Ditto, faying surface | 1                              |                     |                      |                               |
| Keelsons .....                  | 17                             | 18                             | 15 <sup>1</sup> / <sub>2</sub> | against Timbers ..    | 1                              |                     |                      |                               |
| Scarps of Ditto .....           | 17                             | 18                             | 15 <sup>1</sup> / <sub>2</sub> | Upper Deck .....      | 3 <sup>1</sup> / <sub>2</sub>  | 1                   |                      |                               |

Size of Bolts in Fastenings, distinguishing whether Copper, Yellow Metal, or Iron; also of Treenails.

| Y.M.<br>In Ship.                                       | Iron<br>in Ship.               | Inches<br>required<br>per Rule | Y.M.<br>In Ship.              | Iron<br>in Ship.               | Inches<br>required<br>per Rule | Y.M.<br>In Ship.               | Iron<br>in Ship. | Inches<br>required<br>per Rule |
|--|--------------------------------|--------------------------------|-------------------------------|--------------------------------|--------------------------------|--------------------------------|------------------|--------------------------------|
| Heel-Knee, & Deadw'd abaft                             | 1 <sup>5</sup> / <sub>16</sub> | 1 <sup>5</sup> / <sub>16</sub> | Transoms and throats of Hooks | 1 <sup>3</sup> / <sub>16</sub> | 1 <sup>3</sup> / <sub>16</sub> | Hold Beam<br>Bolts in          | Waterway ..      | 1 <sup>1</sup> / <sub>8</sub>  |
| Scarps of Keel, N <sup>o</sup> . 8                     | 1 <sup>1</sup> / <sub>2</sub>  | 1 <sup>1</sup> / <sub>2</sub>  | Arms of Hooks                 | 1 <sup>3</sup> / <sub>16</sub> | 1 <sup>3</sup> / <sub>16</sub> | Knees .....                    | Knees .....      | 1 <sup>1</sup> / <sub>8</sub>  |
| Keelson Bolts through Keel<br>at each Floor .....      | 1 <sup>3</sup> / <sub>16</sub> | 1 <sup>3</sup> / <sub>16</sub> | Thro' Bilge Strakes           | 7/8                            | 7/8                            | Shelf or Clamp                 | Shelf or Clamp   | 15/16                          |
| Bolts thro' Heels of Timbers<br>against Deadwood ..... | 15/ <sub>16</sub>              | 15/ <sub>16</sub>              | Thickstuff over Double Floors | -                              | -                              | Deck Beam<br>Bolts in          | Waterway ..      | 15/16                          |
|  |                                |                                | Butt End Bolts .....          | 3/4                            | 3/4                            | Knees .....                    | Knees .....      | 16/16                          |
|  |                                |                                | Pintles of the Rudder .....   | 3 <sup>5</sup> / <sub>8</sub>  | 3 <sup>5</sup> / <sub>8</sub>  | Shelf or Clamp                 | Shelf or Clamp   | 13/16                          |
|  |                                |                                |                               |                                |                                | Nails or Bolts in Flat of Deck | Galvining iron   | 13/16                          |
|  |                                |                                |                               |                                |                                | Treenails ....                 | Inches           | 1 <sup>3</sup> / <sub>8</sub>  |

**Timbering.**—The Space between the Floor Timbers and Lower Foothooks is 2<sup>1</sup>/<sub>2</sub> Inches. The Space between the Top-Timbers is 6<sup>1</sup>/<sub>2</sub> Inches.

The Floors consist of 16 Wall<sup>s</sup> Oak, 12 English Oak

The First Foothooks of English Oak

The Second Foothooks of English Oak

The Third Foothooks and Top Timbers of English Oak

The Shifts of the First and Second Foothooks are not less than 1<sup>1</sup>/<sub>2</sub>

N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are 1<sup>1</sup>/<sub>2</sub> of the Main Breast

The Frame is fairly squared from the First Foothook Heads upwards, and fairly free from sap, and from thence downwards, the frame is fairly square

The Frames are all bolted together to the Gunwale:

N. B. If not, state how bolted.

The Butts of the Timbers are well close together; their thickness not less than 1<sup>3</sup>/<sub>2</sub> of the entire moulding at that place.

The Frame is cross chocked with a Butt at each end of the chock. The Main piece of Rudder is English Oak of Windlass is English Oak

The Keel is Eng. Oak Elm L. The Main Keelson is Greenheart & English Oak and well free from all defects.

The Stem, and Stern Post of English Oak

The Transoms, Knight Heads, Hawse Timbers,

and Aprons of English Oak Deadwood, of Iron Oak as a Rule and are well free from all defects.

The Deck and Hold Beams of Eng. Oak, Greenheart, Iron Oak

The Breasthooks of Iron

The Knees of Iron & English Oak

**Planking Outside.**—From the Keel to the Height defined in Note to Table A, the Plank is English & Rock Elm

From the above named Height to the Light Water Mark 6 Dantzic Oak

From the Light Water Mark to the Wales Iron Bark, Greenheart & English Oak at Ends

The Wales and Black-strokes are Iron Bark, Greenheart & Eng. Oak The Topsides & Sheer-strokes Last India Seal & Eng. Oak

The Spirketting and Plank-sheers Greenheart, Iron Bark, & Dantzic Oak The Water-ways Upper Deck Hatchmatait, Red Pine & Dantzic oak

The Decks Yellow Pine State of new

The Shifts of the Planking are not less than 5 Feet Inches. N. B. If less than prescribed by the Rule, state whether general

or partial, and if partial, in what part of the Ship. The Planking is wrought three between, and without step-butting

**Planking Inside.**—The Limber-strokes and Bilge-strokes are Iron Bark, Greenheart & Oak at Ends

The Ceiling, Lower Hold, and between Decks Iron Bark & Dantzic Oak Shelf Pieces and Clamps Iron Bark & English Oak

**Fastenings.**—To Hold Beams Waterway & Shelf this Bolted 22 pairs iron hanger knees

12 pairs of which are ridges extended from Beam arm down across the Floor ends

Iron Staples lodging knees in Hatch rooms and wood lodging knees to Beams at the Ends

Deck Beams Waterway & Shelf this Bolted, one pair non-hanging knees to each Beam

and Wood lodging knees (Eng. Oak) in Hatch rooms

Number of Breasthooks Seven iron Pointers 1 pair iron Wood Hanson Cratches Four iron

Butt End Bolts are of Yellow metal in the Bottom: two Bolts in each Butt End one of which is through and clenched.

Bilge and Limber Strakes are bolted through and clenched. Treenails of English Oak How Made bolted

Thickstuff over Double Floors

General Quality of Workmanship Good

We certify that the above is a correct description of the several particulars therein given

Builder's Signature

John Vaux

Surveyor's Signature

1279  
 Rec'd 23/11/1863  
 1863  
 Master George Warland English  
 10/11/1863  
 Lloyd's Register Foundation

Her Masts, Yards, &c. are in Good condition, and sufficient in size and length.

| She has SAILS. |                          |
|----------------|--------------------------|
| Nº.            |                          |
| 2              | Fore Sails,              |
| 4              | Fore Top Sails,          |
| 2              | Fore Topmast Stay Sails, |
| 1              | Main Sails,              |
| 4              | Main Top Sails,          |
|                | and a double suit        |

CABLES, &c.

|                       | Fathoms. | Inches.          |
|-----------------------|----------|------------------|
| Chain                 | 300      | 1 $\frac{9}{16}$ |
| Hempen Stream Cable   | 75       | 10               |
| Hawser                | 90       | 78               |
| Towlines              | 75       | 8                |
| Warp                  | 75       | 6                |
| All of best, quality. | 75       | 4                |

ANCHORS, and their weights.

| Nº. | Weight. | Comments      |
|-----|---------|---------------|
| 3   | 28.0.0  | Crown Anchors |
|     | 27.3.7  | Iron          |
|     | 25.2.10 | Test          |
|     | 9.3.12  | London Made   |
|     | 5.0.0   | 1000 lbs      |
|     | 3.2.10  | 1000 lbs      |

Her Standing and Running Rigging is wire & hemp - sufficient in size and London made in quality.

She has one Long Boat and three others boats (in all four boats)

The present state of the Windlass is purchase Capstan ~~Crab Pinch~~ Rudder new Pumps two iron (new)

General Remarks and Statement and Date of Repairs, if any.

|  |   |                               |
|--|---|-------------------------------|
| DATES of Surveys held while building, as per Section 35. | 1st. When the Frame is completed                                  | 27 <sup>th</sup> January 1864 |
|  | 2nd. When the Beams are put in, &c.                               | 3 <sup>rd</sup> August        |
|  | 3rd. { When completed, and before the plank be painted or payed } | 11 <sup>th</sup> May 1865     |

This vessel was specially surveyed while building by myself. The Frame, Manning, and Fastnings are good in quality and in accordance with the Rules. The frame is secured outside with 14 pairs of diagonal plates 1½ inches by  $\frac{3}{4}$  inch fitted and fastened as prescribed by the Rules. (Section. 39.) The wheels of the first Guttocks meet at the middle line on the keel so as to dispense with the two bolts in the timber strakes.

The outside bolt fastnings from the lower part of the keel to the height of one-fifth of the depth of hold below the upper deck of upper deck are yellow metal and the remainder of the outside bolts and inside bolts of ceiling are galvanized iron in accordance with Rules (Section. 46.) Bottom plank have been cut to examine the caulking which is quite satisfactory.

The vessel has a Poop 54-feet in length 69-feet in depth which is efficiently and well constructed. Bottom sheathed with yellow metal over felt. She is well found in stores and eligible to be classed in the first description of the First Class. Ten years from 1865.

W Saynor  
En

Present condition of Caulking of Bottom, New Deck, New and Waterways New & Good

If Sheathed, Doubled, Felted, or Coppered Yellow Metal over felt When last done May 1865

I am of opinion this Vessel should be Classed 10 Years A 1 from 1865

The Amount of the Fee.....£ 5: - : - is received by me, W Saynor

Special .....£ 36: 18:

Certificate ....£ : : - reward

Committed Minute 23<sup>rd</sup> June 1865

Character assigned A 1 for 10 Years  
Reported by W. Saynor (A.C.P.)

