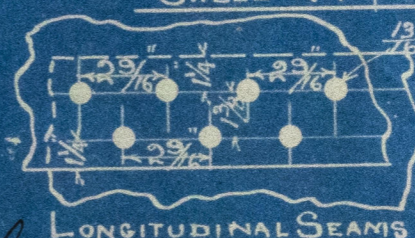
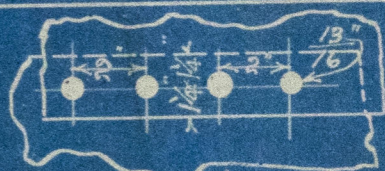


SHELL RIVETING HOLES DRILLED BEFORE BENDING



LONGITUDINAL SEAMS



CIRCULAR SEAMS

WORKING PRESSURE 85 LBS PER \square

STEEL PLATES & RIVETS

IRON STAYS & TUBES

54 ORDINARY TUBES $2\frac{3}{4}$ " DIAM X .128" THICK

10 STAY TUBES $2\frac{1}{2}$ " EXT^{NL} DIA^R OF BODY X $2\frac{3}{4}$ " AT BOTH ENDS

5/16" THICK SCREWED INTO BOTH PLATES

BLAKE'S PATENT BOILER

№ 18

HVL 410-0111

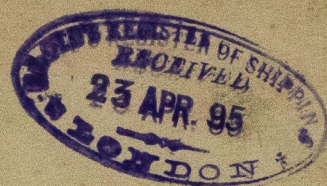


*S
h Sirius*

85 lbs^{wt} upressure

Hull Report No. 9565

HVL 410-0111



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