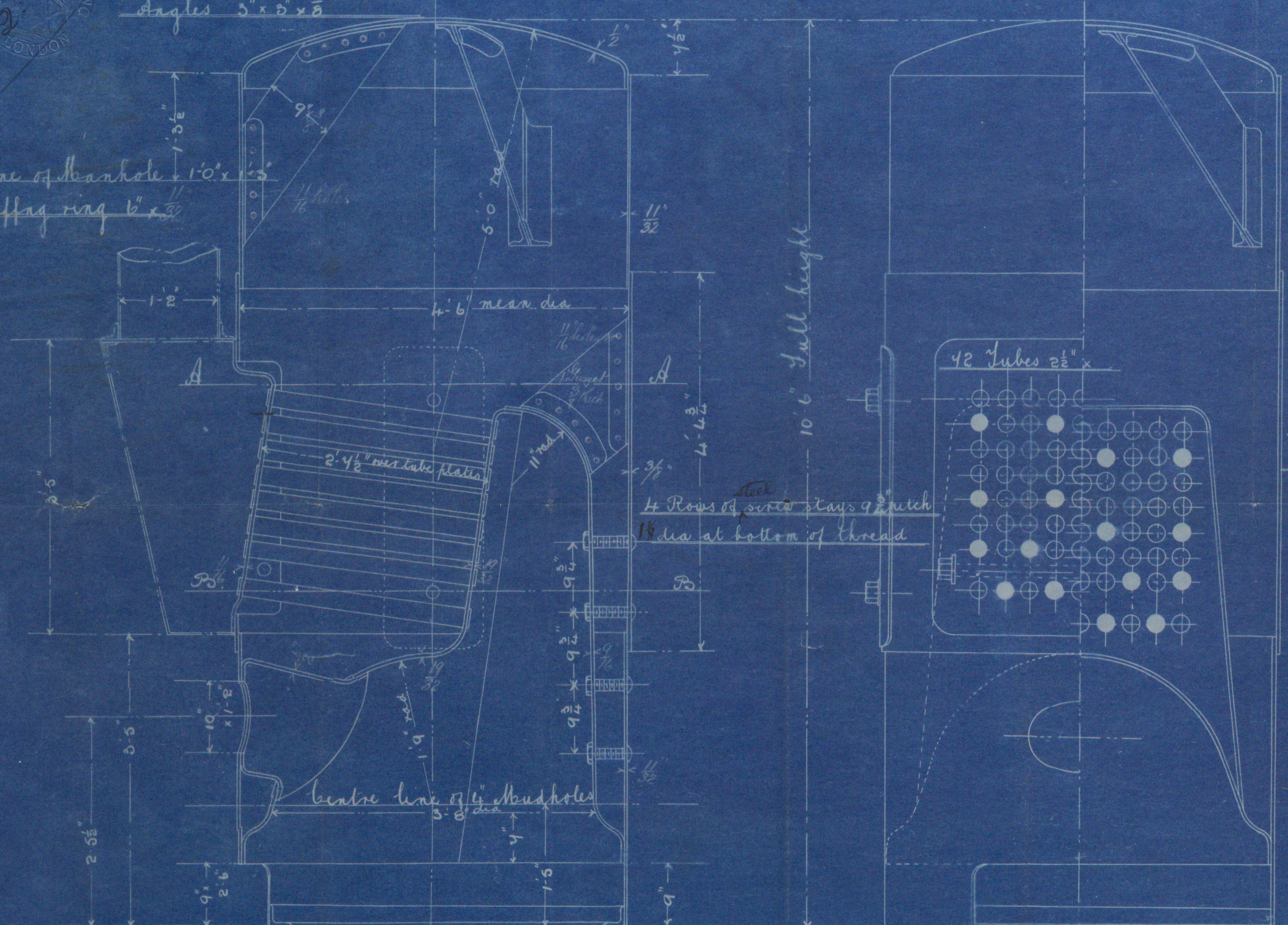




24.12.94

Angles $5' \times 5' \times \frac{3}{8}'$

Line of Manhole $1'0' \times 1'5'$
Stiffening ring $6' \times \frac{11}{32}'$



St. Vincent
Hall Report No 9502

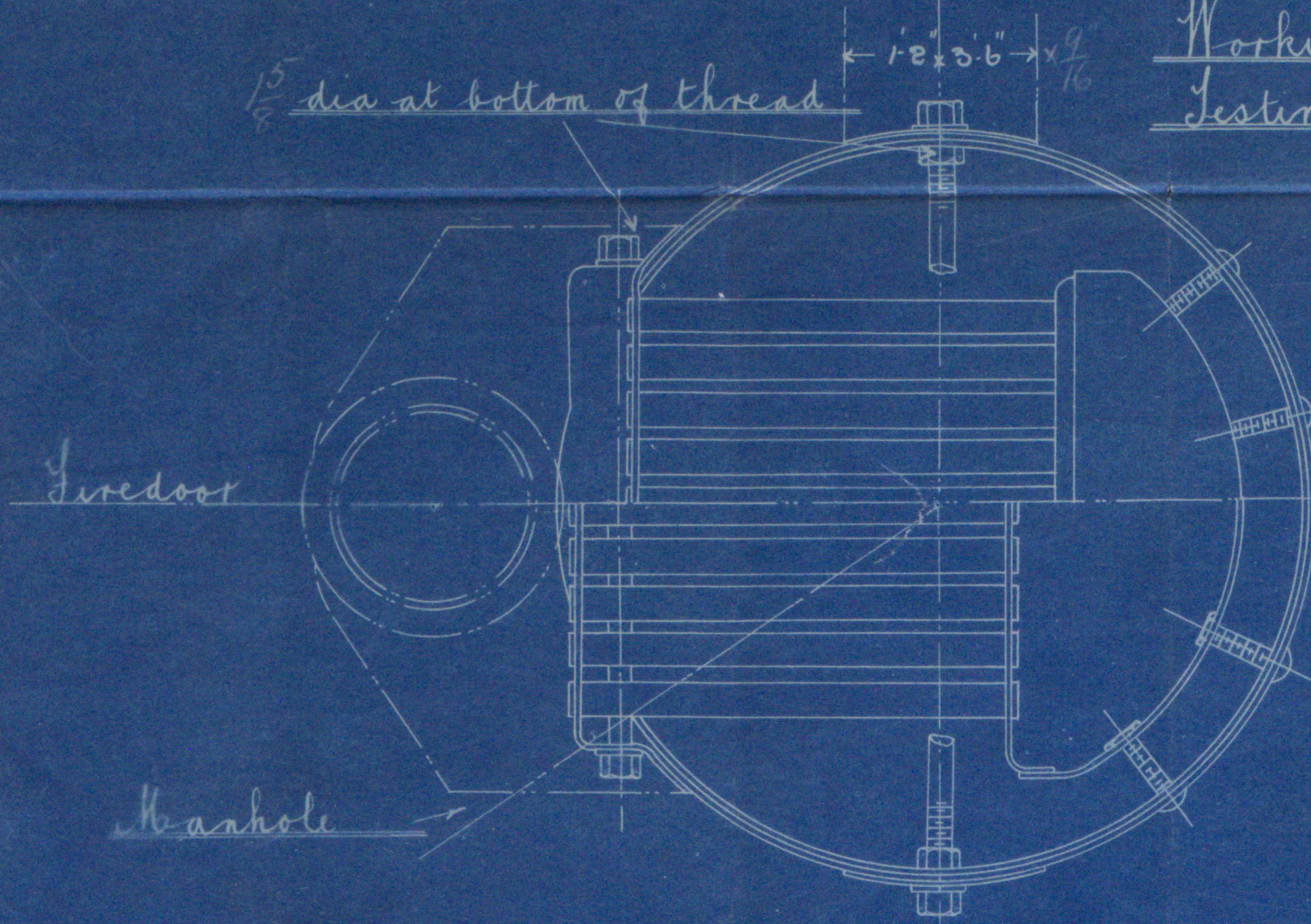
Plain tubes $11' \times 11'9'$
Stay tubes $\frac{7}{8}'$ thick screwed into both
tube plates & expanded

Boiler No 22586
Victoria Boiler $10'6' \times 4'6'$ dia
For St. Vincent

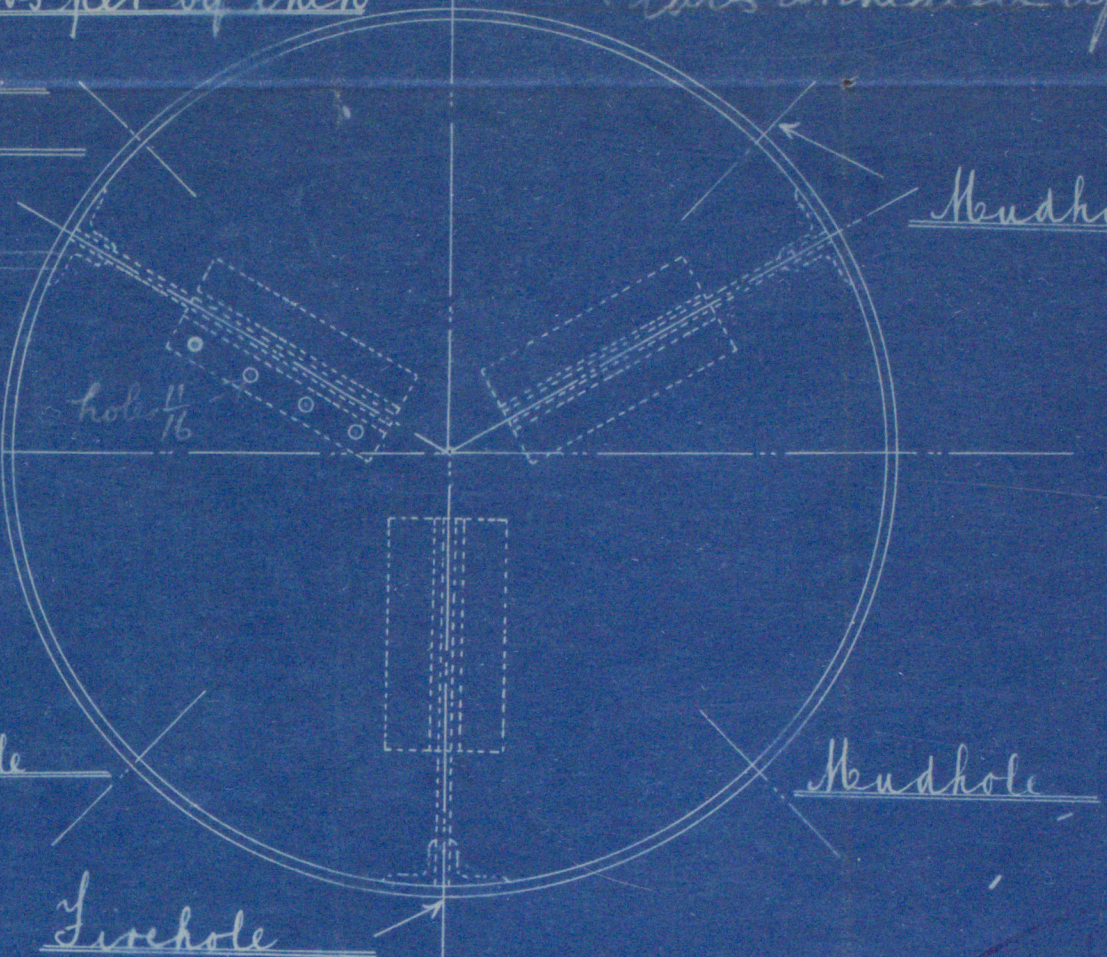
Working Pressure 80 lbs per sq inch
Testing Pressure 160 lbs per sq inch
Scale 1" = 1 Foot

All Plates from J. Spencer & Sons, Tyneside, Steel
Rivet Trakers James Tiller & Co. Glasgow
Holes in inner half of long seam of shell & firebox drilled
All other holes punched $\frac{1}{8}'$ small drilled to
size in position
Plates annealed after punching & before bending

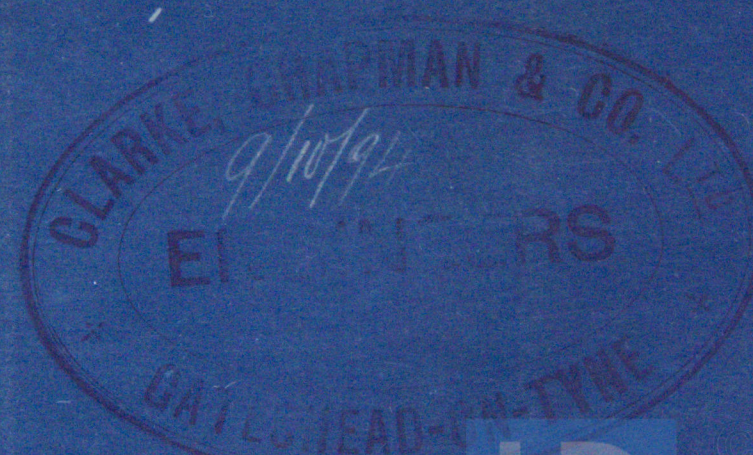
$\frac{15}{8}$ dia at bottom of thread



Mudhole
Lloyds Survey



Long seams of shell double riveted $\frac{11}{16}$ holes $2\frac{1}{2}'$ pitch $3\frac{3}{8}'$ lap $1\frac{1}{2}'$ dia
transverse seams of shell single riveted $\frac{11}{16}$ holes $1\frac{3}{4}'$ pitch $2\frac{1}{6}'$ lap
Firebox seams single riveted $1'$ holes $2\frac{3}{8}'$ pitch $3'$ lap



12/10/94

(2258.6)

cert.



16
44

St. Kevin

Hull Report 9502

N^o 4453

LLOYD'S TEST

150 lbs

12/11/94 cert.

HULL 410-0014



Via

Recd 10/10/94
cert. advised 13/10/94



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Lloyd's Register
Foundation