

STEEL DONKEY BOILER.

No 330

3/8 Liberty
Shell Report No. 7196

DIMENSIONS.

LENGTH OF FIRE BARS	4'-0"
AREA OF FIRE GRATE	16.9 IN. SQ. FT.
DIAM OF TUBES OUTSIDE	2 1/2"
LENGTH OF TUBES	5'-0" OVER PLATES
NO OF TUBES	88
SURFACE OF TUBES	279 IN. FT.
TOTAL HEATING SURFACE	325
WORKING PRESSURE	80 IN. LBS.
DIAM. OF SAFETY VALVE	

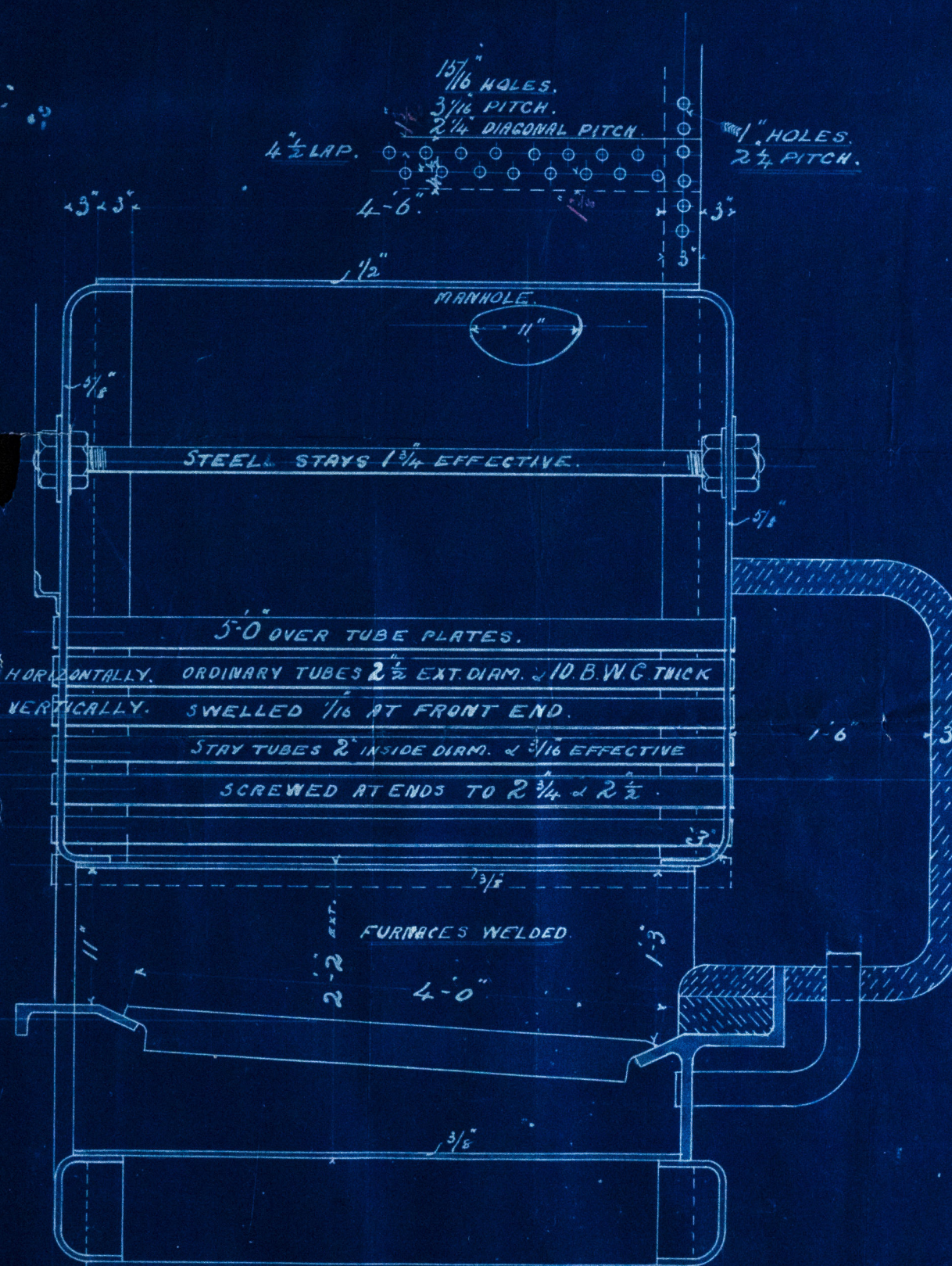
NOTE
 THE PLATES, RIVETS, STAYS TO BE OF
 SIEMENS-MARTIN STEEL. ALL HOLES IN
 SHELL TO BE DRILLED IN PLACE AFTER BENDING
 THE PLATES. ALL PUNCHED OR FLANGED PLATES
 TO BE REHEATED AFTERWARDS. THE STAY TUBES
 ARE 2" INT. DIAM. & 3/16" EFFECTIVE. A MANHOLE
 PLACED IN SHELL WITH SHORTER AXIS LONGITUDINALLY
 & A DOORING PLATE 2' 2" x 1' 10" x 1/2" AROUND IT.
 PLATES & STAY BARS TO BE MADE BY

THE STEEL COMPANY OF SCOTLAND

WORKING PRESSURE 80 LBS.
 SCALE 1 INCH = 1 FOOT

EARLES SHIPBUILDING
 ENGINEERING COMPANY
 LIMITED
 HULL

MANHOLE DOOR 15" x 11" x 1/2"
 MANHOLE



No 1902
 30-4-89

7'-3" INSIDE DIAM.

5'-0"

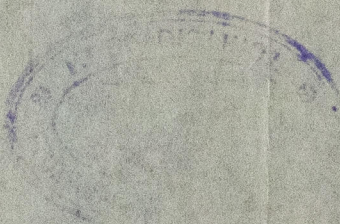
No 330

Case 330

s/s Huberky

Stall Report to 7/196

HUL402-0118



THE STEEL COMPANY OF SCOTLAND



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