

# REPORT ON MACHINERY.

Port of **WEST HARTLEPOOL**

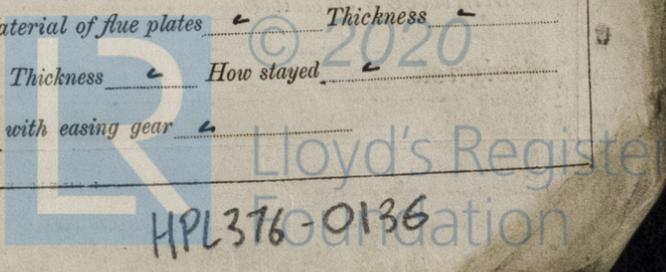
MON. 25 NOV 1895

Received at London Office

No. in Survey held at **WEST HARTLEPOOL** Date, first Survey **4<sup>th</sup> May** Last Survey **21<sup>st</sup> Nov 1895**  
 Reg. Book. (Number of Visits **53**)  
 on the **S.S. Ras Elba** Tons { Gross **2735**  
 Net **1768.5**  
 Master **E. L. Moore** Built at **Hartlepool** By whom built **J. Furness & Co** When built **1895**  
 Engines made at **Hartlepool** By whom made **J. Richardson & Co. Ltd.** when made **1895**  
 Boilers made at **do** By whom made **do do** when made **1895**  
 Registered Horse Power Owners **The Ras Steam Shipping Co.** Port belonging to **London**  
 Nom. Horse Power as per Section 28 **240**

**ENGINES, &c.** — Description of Engines **Triple expansion** No. of Cylinders **Three**  
 Diameter of Cylinders **23, 27 1/2, 61 1/2** Length of Stroke **39** Revolutions per minute **58** Diameter of Screw shaft **as per rule 10.75**  
 Diameter of Tunnel shaft **as per rule 10.21** Diameter of Crank shaft journals **11 1/4** Diameter of Crank pin **11 1/4** Size of Crank webs **4 1/2 x 17 1/8**  
 Diameter of screw **15.6** Pitch of screw **16.0** No. of blades **4** State whether moveable **No** Total surface **69 1/2**  
 No. of Feed pumps **2** Diameter of ditto **2 3/4** Stroke **25** Can one be overhauled while the other is at work **Yes**  
 No. of Bilge pumps **2** Diameter of ditto **3 3/4** Stroke **25** Can one be overhauled while the other is at work **Yes**  
 No. of Donkey Engines **2** Sizes of Pumps **8 1/2 x 7 1/2, 8 1/2 x 7** No. and size of Suctions connected to both Bilge and Donkey pumps  
 In Engine Room **Four. Two 3" two 3 1/2" diam. In Holds, &c. Fore hold well one 3 1/2" main hold well one 3 1/2" after hold well one 3 1/2" Tunnel well one 2 1/2"**  
 No. of bilge injections **1** sizes **6"** Connected to condenser, or to circulating pump **Pump** Is a separate donkey suction fitted in Engine room & size **Yes 3 1/2"**  
 Are all the bilge suction pipes fitted with roses **Yes** Are the roses in Engine room always accessible **Yes** Are the sluices on Engine room bulkheads always accessible **None**  
 Are all connections with the sea direct on the skin of the ship **Yes** Are they Valves or Cocks **Both**  
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates **Yes** Are the discharge pipes above or below the deep water line **Above**  
 Are they each fitted with a discharge valve always accessible on the plating of the vessel **Yes** Are the blow off cocks fitted with a spigot and brass covering plate **Yes**  
 What pipes are carried through the bunkers **None** How are they protected **—**  
 Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times **Yes**  
 Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges **Yes**  
 When were stern tube, propeller, screw shaft, and all connections examined in dry dock **Under sail** Is the screw shaft tunnel watertight **Yes**  
 Is it fitted with a watertight door **Yes** worked from **Upper platform**

**OILERS, &c.** — (Letter for record **(S.)**) Total Heating Surface of Boilers **3664**  
 No. and Description of Boilers **Two Single ended** Working Pressure **160** Tested by hydraulic pressure to **320**  
 Date of test **19.8.95** Can each boiler be worked separately **Yes** Area of fire grate in each boiler **43.5** No. and Description of safety valves to each boiler **Two Spring** Area of each valve **7.06** Pressure to which they are adjusted **165 lb** Are they fitted with easing gear **Yes** Smallest distance between boilers or uptakes and bunkers or woodwork **18"** Mean diameter of boilers **14.3"**  
 Length **9.9** Material of shell plates **Steel** Thickness **1 1/2** Description of riveting: circum. seams **Lap double long. seams** **1.13. treble**  
 Diameter of rivet holes in long. seams **1 1/2** Pitch of rivets **4 1/2** Lap of plates or width of butt straps **19 1/2"**  
 Per centages of strength of longitudinal joint rivets **85.76** Working pressure of shell by rules **164.5** Size of manhole in shell **16 x 12**  
 plate **85.3** Size of compensating ring **—** No. and Description of Furnaces in each boiler **3 Morrison** Material **Steel** Outside diameter **3.6 3/4**  
 Length of **top** **6.0** Thickness of plates **1 1/2** Description of longitudinal joint **Welded** No. of strengthening rings **—**  
 bottom **6.6** Working pressure of furnace by the rules **176** Combustion chamber plates: Material **Steel** Thickness: Sides **3 1/2** Back **5** Top **3 1/2** Bottom **1 3/16**  
 Pitch of stays to ditto: Sides **8 5/8** Back **8 3/4** Top **8 1/2** If stays are fitted with nuts or riveted heads **Nuts** Working pressure by rules **164**  
 Material of stays **Steel** Diameter at smallest part **1 3/8** Area supported by each stay **72** Working pressure by rules **164** End plates in steam space: Material **Steel** Thickness **1 1/16** Pitch of stays **18 1/4, 16 1/4** How are stays secured **By nuts** Working pressure by rules **160** Material of stays **Steel**  
 Diameter at smallest part **2 5/8** Area supported by each stay **296** Working pressure by rules **164** Material of Front plates at bottom **Steel**  
 Thickness **1 3/16** Material of Lower back plate **Steel** Thickness **2 1/2** Greatest pitch of stays **12"** Working pressure of plate by rules **170**  
 Diameter of tubes **3 1/4** Pitch of tubes **4 1/2** Material of tube plates **Steel** Thickness: Front **3 1/2** Back **3/4** Mean pitch of stays **9"**  
 Pitch across wide water spaces **14 1/4** Working pressures by rules **165.5** Girders to Chamber tops: Material **Steel** Depth and thickness of girder at centre **7 1/2 x 1 3/4** Length as per rule **2.4** Distance apart **8 1/2"** Number and pitch of Stays in each **Two 8 1/4"**  
 Working pressure by rules **206** Superheater or Steam chest; how connected to boiler **None** Can the superheater be shut off and the boiler worked separately **—** Diameter **—** Length **—** Thickness of shell plates **—** Material **—** Description of longitudinal joint **—** Diam. of rivet holes **—** Pitch of rivets **—** Working pressure of shell by rules **—** Diameter of flue **—** Material of flue plates **—** Thickness **—**  
 If stiffened with rings **—** Distance between rings **—** Working pressure by rules **—** End plates: Thickness **—** How stayed **—**  
 Working pressure of end plates **—** Area of safety valves to superheater **—** Are they fitted with easing gear **—**



**DONKEY BOILER**

Description *Cylinder with six crop tubes*  
 Made at *Stockton* By whom made *J. Sudron & Co* When made *1895* Where fixed *Stockholm*  
 Working pressure *80* tested by hydraulic pressure to *160* No. of Certificate *1894* Fire grate area *288* Description of safety valves *Spring*  
 No. of safety valves *2* Area of each *5.94* Pressure to which they are adjusted *81 lb* If fitted with easing gear *Yes* If steam from main boilers can enter the donkey boiler *No* Diameter of donkey boiler *4' 0"* Length *14' 0"* Material of shell plates *Steel* Thickness *15/32*  
 Description of riveting long seams *Lap double* Diameter of rivet holes *13/16"* Whether punched or drilled *Punched* Pitch of rivets *2 3/4"*  
 Lap of plating *4 1/4"* Per centage of strength of joint *68.5* Rivets *70.4* Thickness of shell crown plates *9/16"* Radius of do. *5' 9"* No. of Stays to do. *7*  
 Dia. of stays *1 3/4"* Diameter of furnace Top *5' 3"* Bottom *6' 4 1/2"* Length of furnace *6' 0"* Thickness of furnace plates *3/32* Description of joint *Lap Single* Thickness of furnace crown plates *5/8"* Stayed by *Same as Shell* Working pressure of shell by rules *82 lb*  
 Working pressure of furnace by rules *82 lb* Diameter of uptake *16"* Thickness of uptake plates *3/16"* Thickness of water tubes *3/8"*

SPARE GEAR. State the articles supplied: - *Propeller, 3 drain bearing bolts & nuts, 2 top end bolts & nuts, 2 bottom end bolts & nuts, 1 Set of Shaft coupling bolts & nuts, Piston Springs, 1 Set of feed valves, 1 Set of fly valves, nuts, bolts, & iron assorted.*

The foregoing is a correct description,  
 For *THOMAS RICHARDSON & SONS, LIMITED* Manufacturer.

General Remarks (State quality of workmanship, opinions as to class, &c.) *The machinery has been Specially Surveyed during construction the material & workmanship good and renders the vessel eligible in our opinion to have the Record L.M.C. 11.95 in the Register Book of the Society.*

It is submitted that this vessel is eligible for THE RECORD + L.M.C. 11.95

*J.S.*  
 25. 11. 95.

*Richard Sturt*

The Surveyors are requested not to write on or below the space for Committee's Minute.

Certificate (if required) to be sent to	
The amount of Entry Fee..	£ 2:
Special .. .. .	£ 32:
Donkey Boiler Fee .. .	£ :
Travelling Expenses (if any) £	:

When applied for, *22. 11. 95*  
 When received, *23. 11. 95*

Richard Sturt  
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

TUES. 26 NOV 1895

Committee's Minute

Assigned

*+ L.M.C. 11.95*

VES	
* * * These particulars	
Signal Letters (if	
Official Number	
105760	
No., Date, and Port	
Whether British or Foreign Built.	W ar
British	
Number of Decks	
Number of Masts	
Rigged	
Stern	
Build	
Galleries	
Head	
Framework and desc vessel	
Number of Bulkheads	
Number of water ball and their capacity	
Total to quarter the at side midships t	
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one	Engines Inverted Triple Exp Boilers. Number Iron Steel Pressure when load
GROSS	
Under Tnage Deck	
Closed-in spaces above	
Space spaces bet	
Poop	
Forec	
Roof house	
Others in spa	
Exce	
Gross Tonn	
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Dated <i>12th</i>	
Lloyd's Register	
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