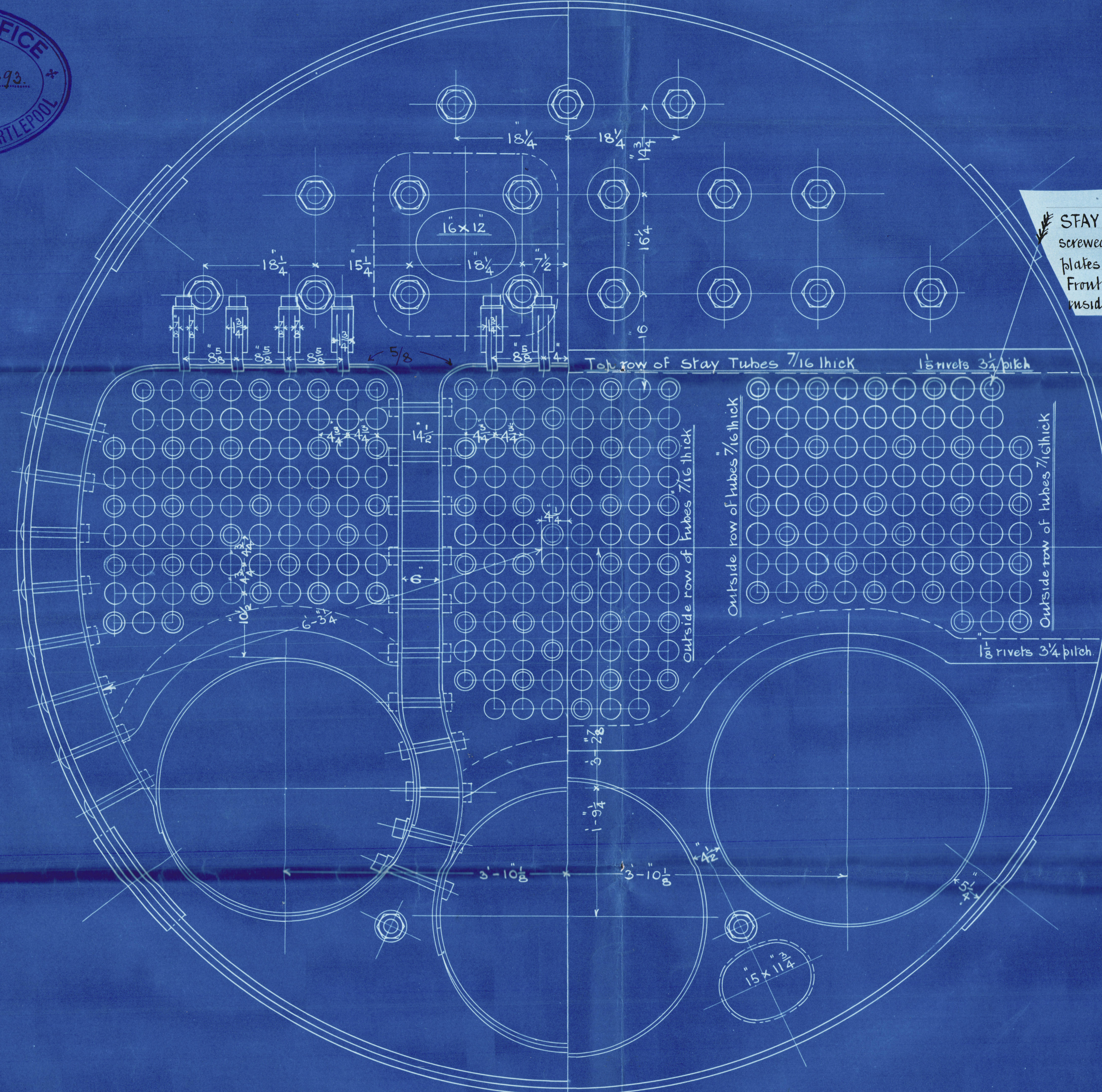
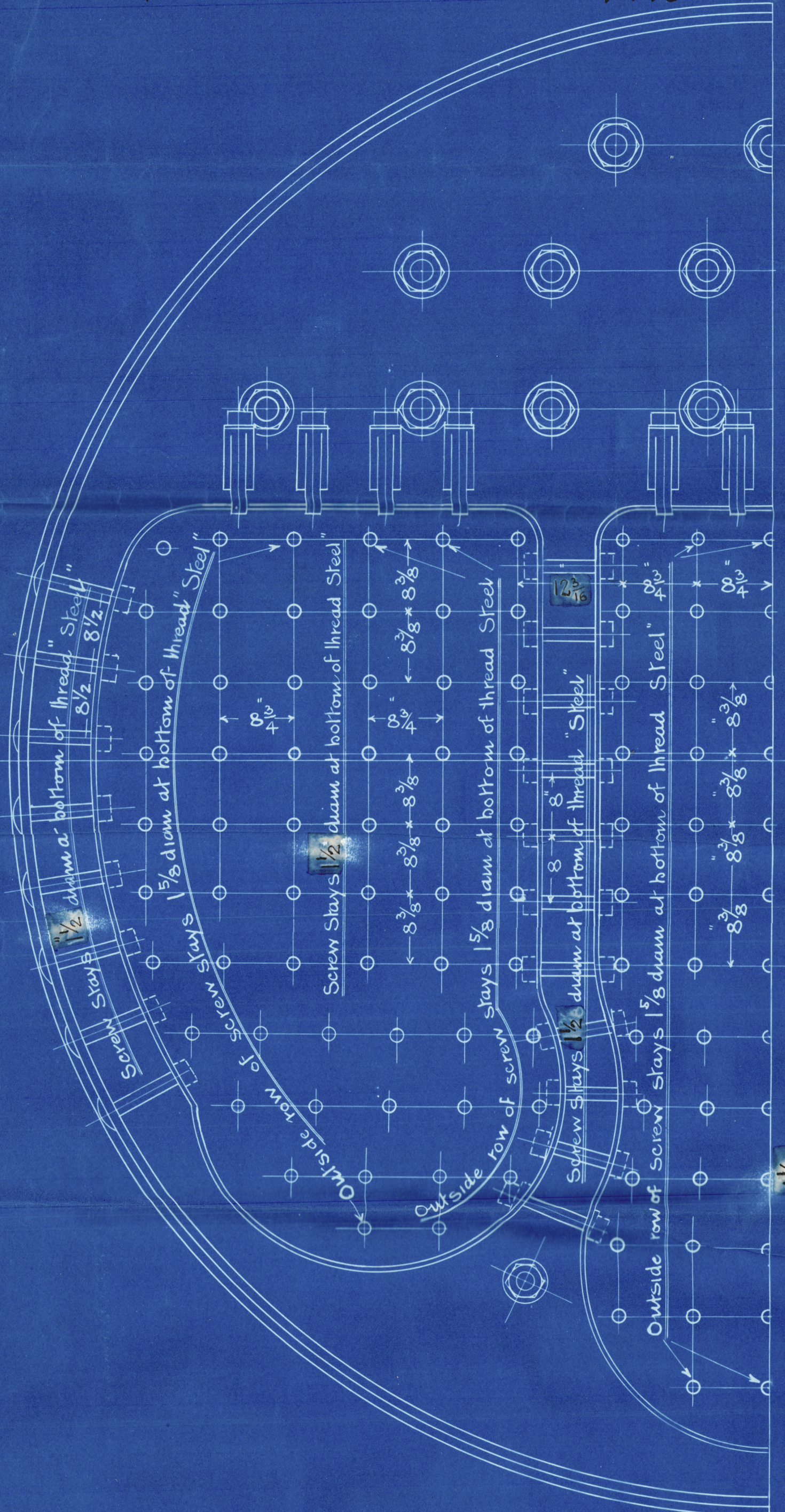


Pile of rivets in built Straps 8 1/2" x 1 1/2" 12/10

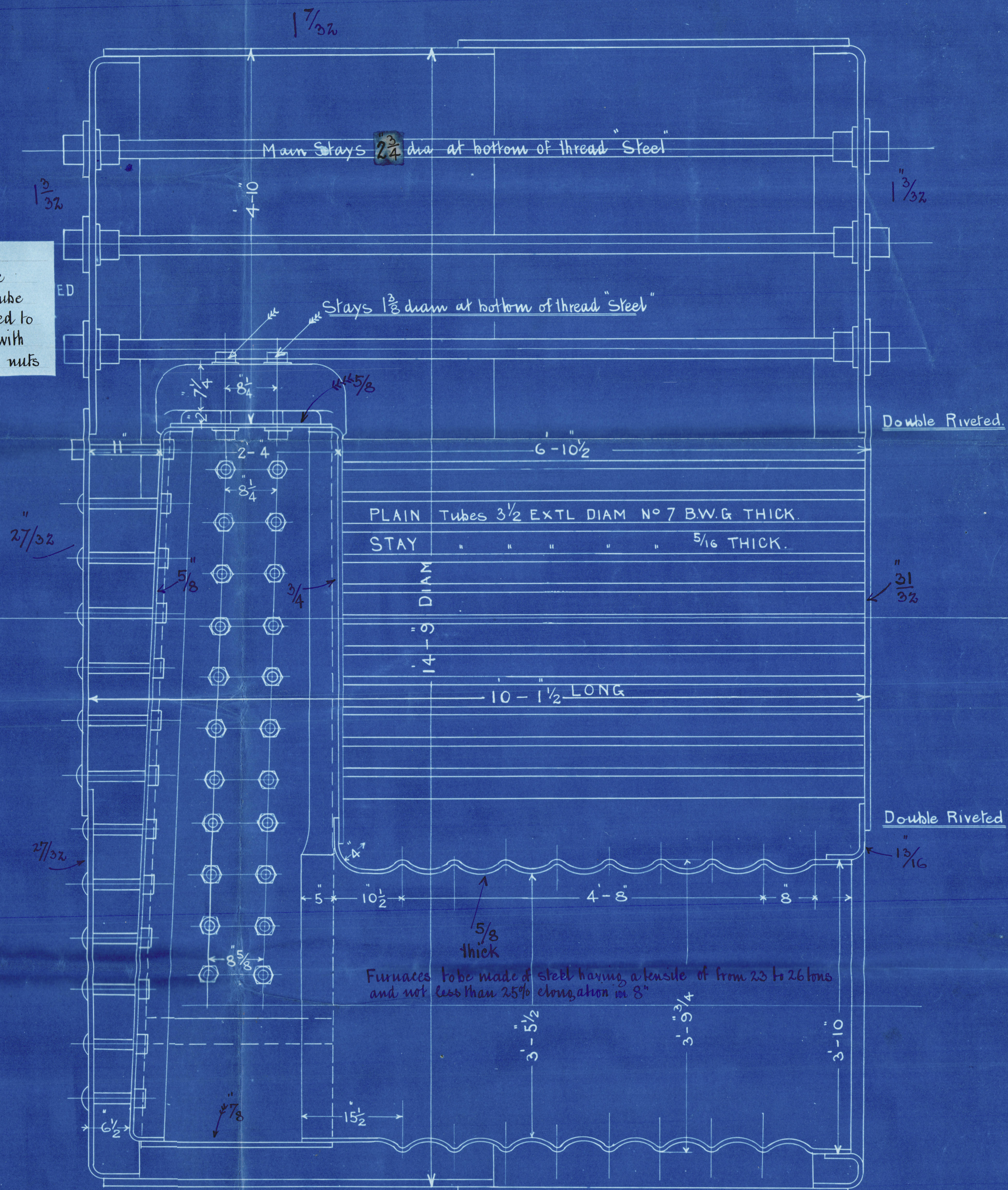
DRAWING OFFICE
No 2441
Date Sep 12. 1893.
1893
J. RICHARDSON & SONS, HARTLEPOOL

BOILERS NO 996.
TO BE FITTED TO MESSRS FURNESS WITHY & CO S S No 204 07.
TO PASS LLOYDS FOR A WORKING PRESS OF 165 LBS PER SQ IN.
SCALE 1" TO 1 FOOT

18.9.93



STAY TUBES to be screwed into back tube plates and secured to front tube plate with inside and outside nuts



Stays 1 1/2 diam at bottom of thread
To have nuts on outside of Boiler Back
as well as on inside of Fire box

18.9.93

Main Boilers
Furness Witby & Co 204

S.S. Manningtry.

W. Hpl. Report N. 9376



2409
Lloyds test
330 lb
RR
31. 1. 94



HPL372-0135



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Lloyd's Register
Foundation